

E 6790677

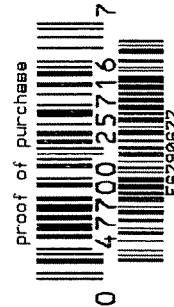
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MODEL 700TH M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

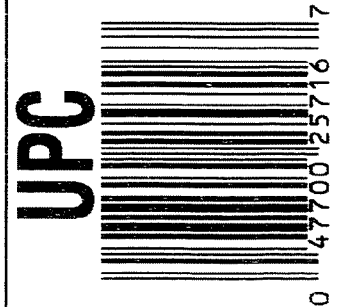


ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6790677



VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
rifle.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Illinois, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.

SERIAL NO. **J**
E6790677

ORDER NO. **25716**

46

31XV

5716 E6790677

ORDER 25716
MODEL 700™ M24

UPC



ORDER 25716
MODEL 700™ M24

UPC



SERIAL NO.



M2400112340

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

CONTRACT #

GUN SERIAL # E67906⁷7

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11/9/01	RH
600	PROOF		11/9/01	RH
607	CHECK HEADSPACE		11/9/01	RH
610	DIS-ASSEMBLE GUN		11/9/01	RH
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT		11/9/01	AL
615	ROLLMARK CALIBER		11/15-01	WM
617	DRILL AND TAP SIGHT HOLES		11/15	BWT
620	APPLY COATINGS (BARREL ACTION)		11-27	TA
	(BOLT)		11-27	TA
625	FINAL ASSEMBLY		12/10/01	DR
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12/10/01	DR
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12/10/01	DR
	D) OIL FIRING PIN ASSEMBLY		12/10/01	DR
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			DF

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7.5</u> <u>7.5</u> <u>7.0</u>	12-18-01	EK
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.5</u> <u>3.5</u> <u>3.5</u>	12-18-01	EK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.0235</u> <u>.024</u> <u>.0225</u>	12-18-01	EK
	J) ASSEMBLE STOCK		12/13	BWT
	K) ASSEMBLE SWIVEL STUDS		12/20/01	Rep
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		12/20/01	Rep
	M) IRON SIGHT ALIGNMENT		12/20/01	Rep
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		12/20/01	Rep
640	GALLERY TEST AND TARGET	PASS FAIL	12/30/01	✓
	A) MALFUNCTIONS	PASS FAIL	12/30/01	✓
	B) PIERCED PRIMERS	PASS FAIL	12/30/01	✓
645	INSPECT FOR LIVE AMMO		12/30/01	✓
655	FINAL INSPECTION A) HEADSPACE		12/20/01	Rep
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.69</u> <u>2.48</u> <u>2.49</u> <u>2.54</u> <u>2.67</u>	12/18/01	A.M.
	C) FUNCTION		12/30/01	Rep
660	PACK		12/20/01	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. E6790677

DATE 10/29/01

TESTER R. J.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.47	2.84	2.45	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.55	2.63	2.61	
PULL #3	2.57	2.77	2.66	
PULL #4	2.48	2.62	2.81	
PULL #5	2.91	2.57	2.67	
TOTAL	12.98 12.98	13.43	13.20	
AVG.	2.60	2.69	2.64	

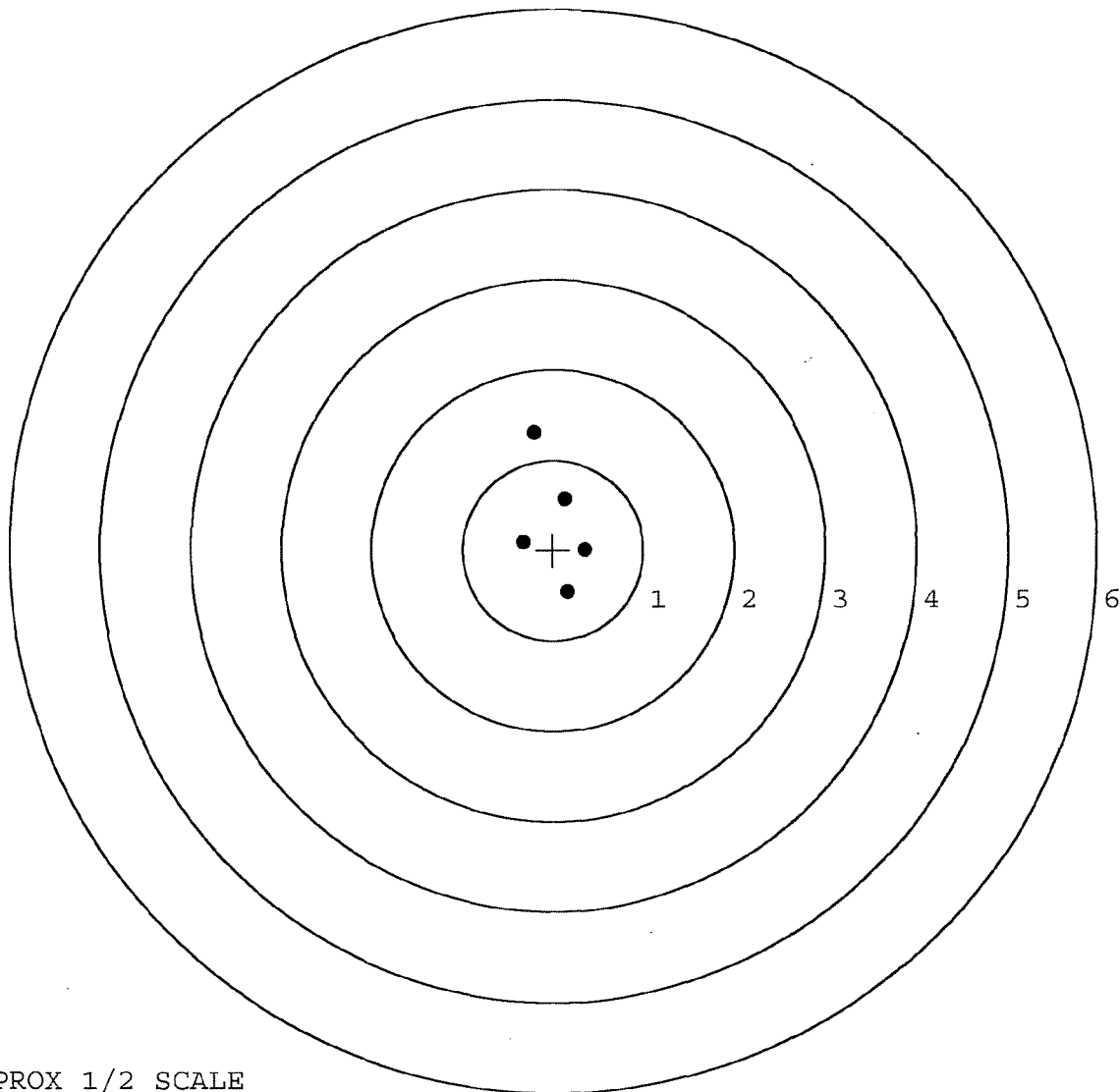
	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.31	3.26	
PULL #2	3.30	3.07	
PULL #3	3.51	3.47	
PULL #4	3.04	3.35	
PULL #5	2.83	3.26	
TOTAL	15.99	16.41 16.41	
AVG.	3.20	3.28 3.29	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.26	4.13		4.25
PULL #2	4.13	4.06		4.50
PULL #3	4.03	4.64		4.14
PULL #4	4.38	4.40		4.64
PULL #5	4.26	4.13		4.18
TOTAL	21.06	21.36		21.71
AVG.	4.21	4.27		4.34

SERIAL NUMBER: R6790677. __0
TARGET NUMBER: 1
FILE DATE: 12/18/2001
FILE TIME: 11:13

POINT#	X	Y
1:	0.358	0.012
2:	-0.329	0.088
3:	0.127	0.570
4:	-0.210	1.304
5:	0.166	-0.470

X CENTROID: 0.022
Y CENTROID: 0.301
POA TO CENTROID: 0.302
HORZ SPREAD: 0.687
VERT SPREAD: 1.774
GROUP SPREAD: 1.813
MIN RADIUS: 0.289
MAX RADIUS: 1.030
MEAN RADIUS: 0.591
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5

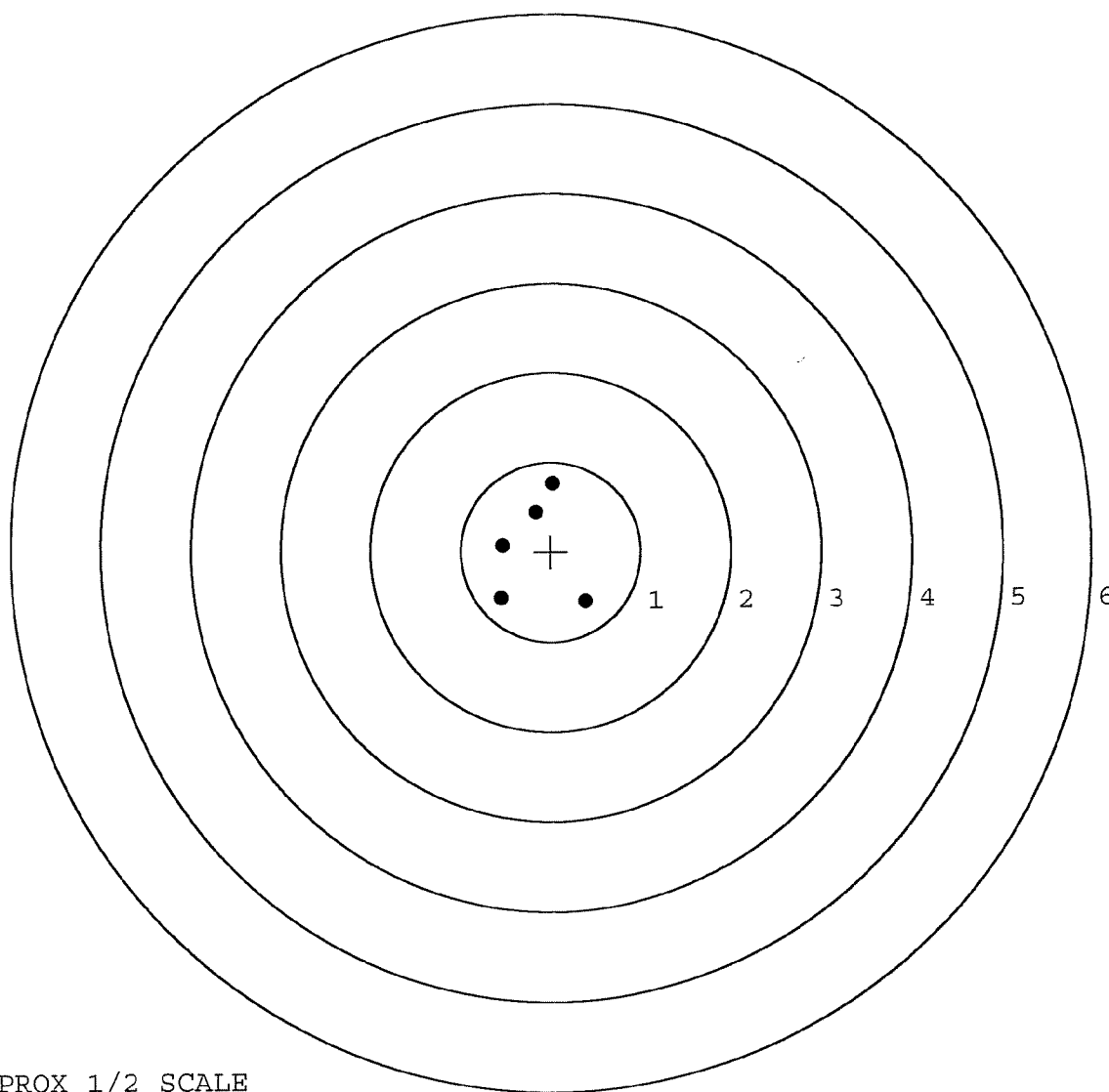


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: R6790677. __0
TARGET NUMBER: 2
FILE DATE: 12/18/2001
FILE TIME: 11:13

POINT#	X	Y
1:	0.385	-0.559
2:	-0.554	-0.515
3:	-0.535	0.072
4:	-0.163	0.441
5:	0.030	0.763

X CENTROID: -0.167
Y CENTROID: 0.040
POA TO CENTROID: 0.172
HORZ SPREAD: 0.939
VERT SPREAD: 1.322
GROUP SPREAD: 1.369
MIN RADIUS: 0.369
MAX RADIUS: 0.815
MEAN RADIUS: 0.602
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790677. __ 0

TARGET NUMBER: 1

FILE DATE: 12/13/2001

FILE TIME: 10:58

POINT#	X	Y
1:	0.019	-2.072
2:	-0.841	-2.279
3:	0.167	-0.797
4:	0.165	2.450
5:	0.194	5.144

X CENTROID: -0.059

Y CENTROID: 0.489

POA TO CENTROID: 0.493

HORZ SPREAD: 1.035

VERT SPREAD: 7.423

GROUP SPREAD: 7.495

MIN RADIUS: 1.306

MAX RADIUS: 4.662

MEAN RADIUS: 2.676

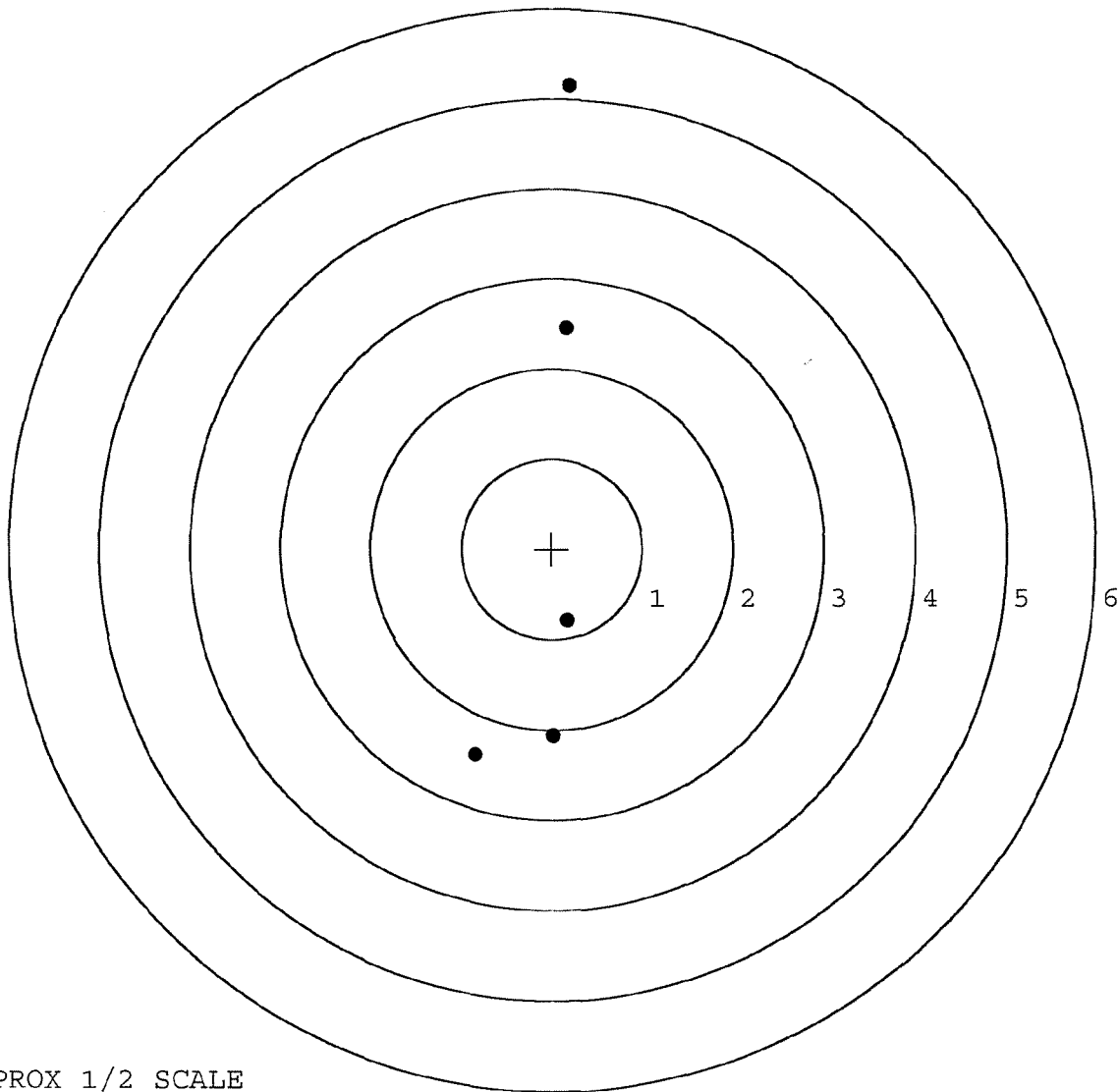
IN 1 IN DIAMETER: 0

IN 2 IN DIAMETER: 0

in 3 IN DIAMETER: 1

Av. Mean R. 1.505

Re-shoot



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790677. 0

TARGET NUMBER: 2

FILE DATE: 12/13/2001

FILE TIME: 10:58

POINT#	X	Y
1:	0.515	0.432
2:	-0.033	0.377
3:	-0.506	0.324
4:	-0.638	-0.449
5:	-0.049	0.003

X CENTROID: -0.142

Y CENTROID: 0.137

POA TO CENTROID: 0.198

HORZ SPREAD: 1.153

VERT SPREAD: 0.881

GROUP SPREAD: 1.451

MIN RADIUS: 0.164

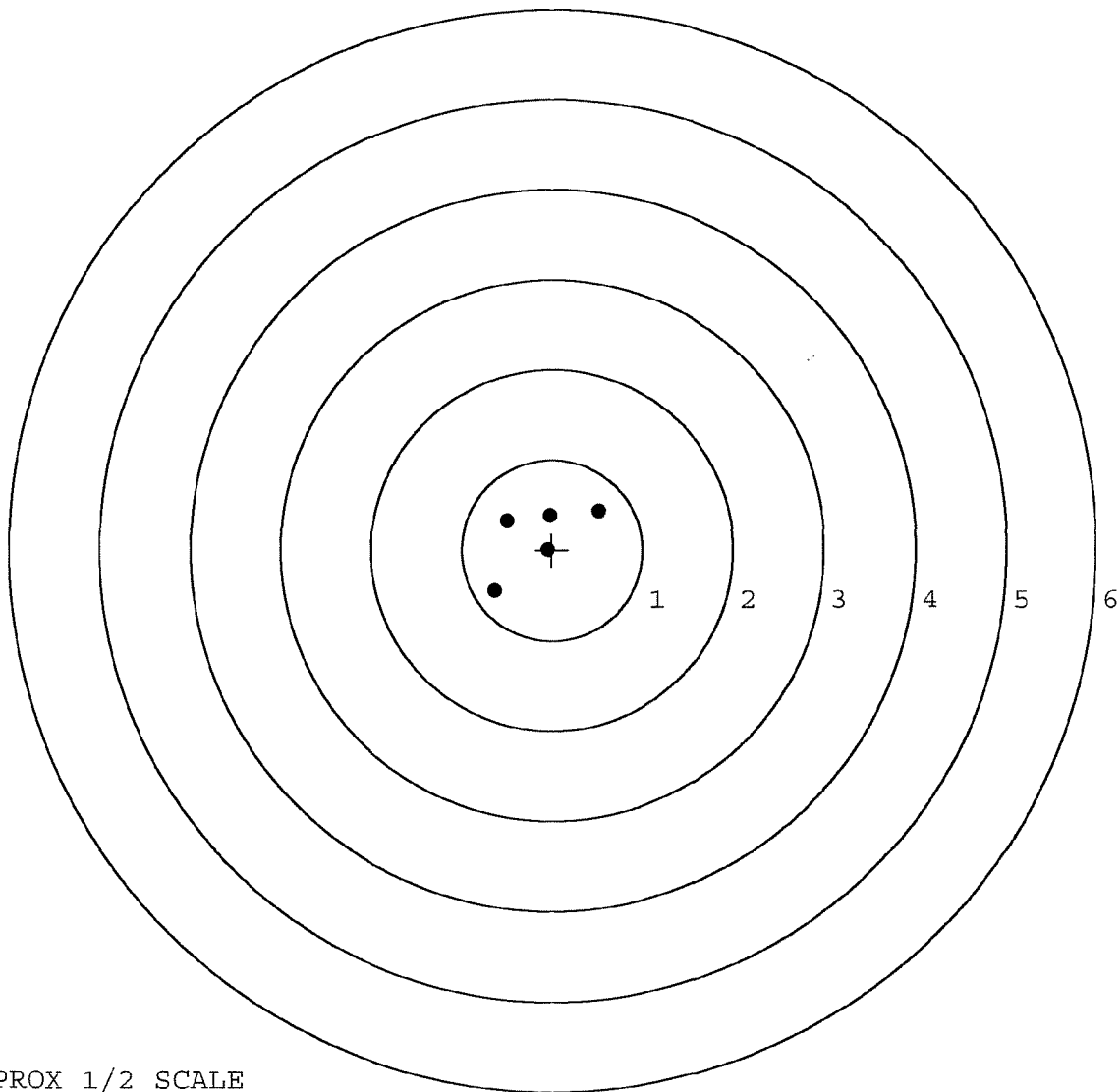
MAX RADIUS: 0.768

MEAN RADIUS: 0.465

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE