

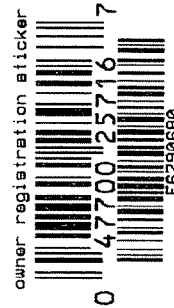
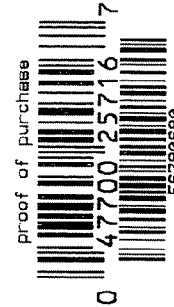
E 679 0680

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

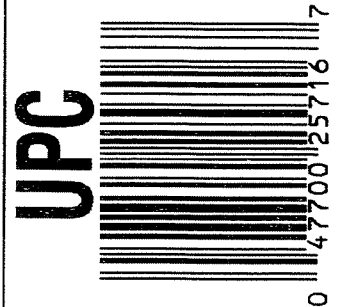


ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6790680



VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
weapon.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Illinois, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

SERIAL NO. **J**
E6790680

ORDER NO. **25716**

22BW

46



5716 E6790680

ORDER

25716

MODEL 700™ M24

UPC



0 47700 25716 7

ORDER

25716

MODEL 700™ M24

UPC



0 47700 25716 7

SERIAL NO.



E6790680

M2400112370

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

GUN SERIAL # F679 0680

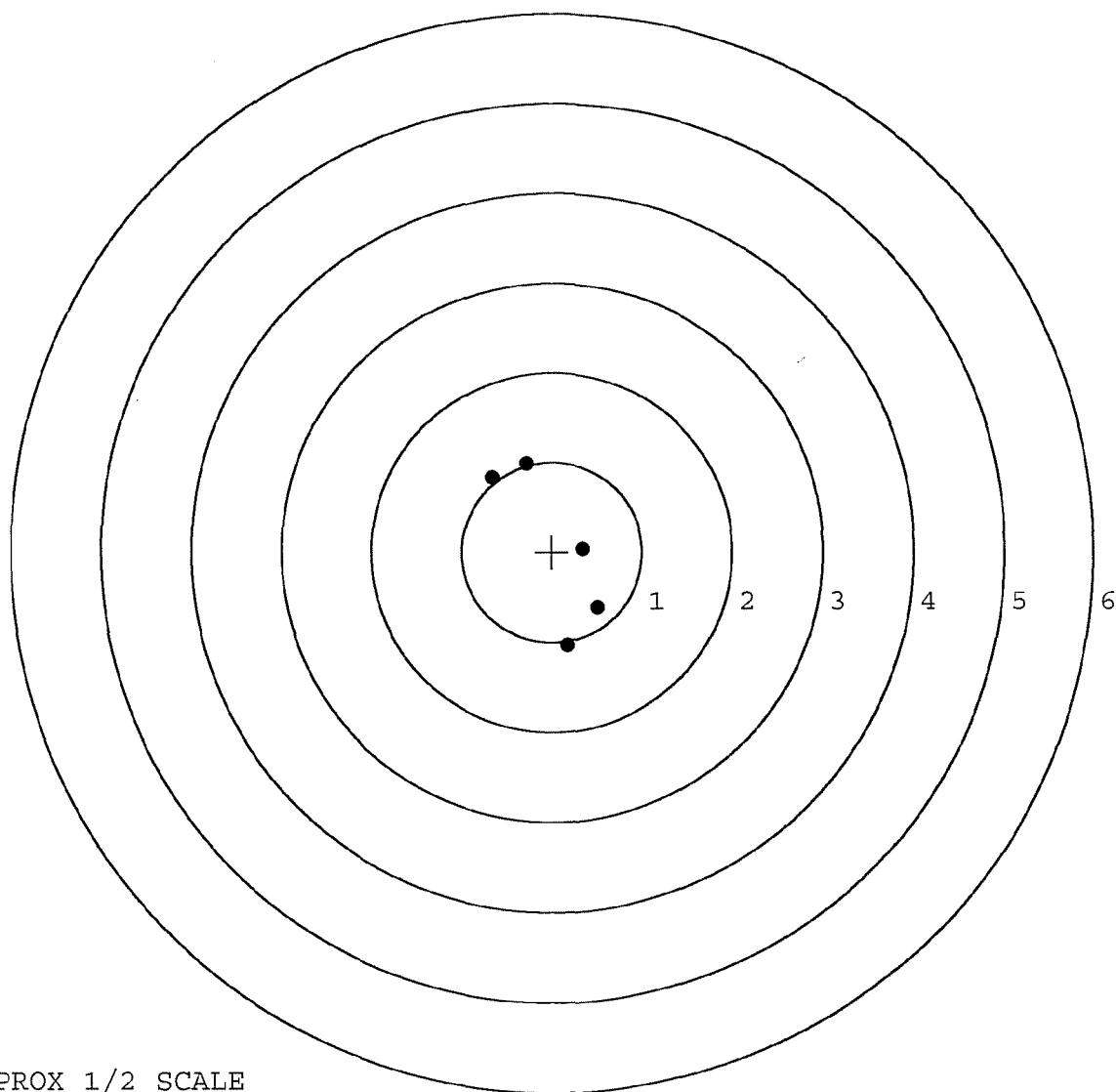
OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11/12/01	RL
600	PROOF		11/12/01	RL
607	CHECK HEADSPACE		11/12/01	RL
610	DIS-ASSEMBLE GUN	MAGNA-FLUX INSPECTED	11/12/01	RL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	NOV 15 2001 OPERATOR <u>DRD</u>		
615	ROLLMARK CALIBER		11/16-01	WM
617	DRILL AND TAP SIGHT HOLES		11/26	BWT
620	APPLY COATINGS (BARREL ACTION)		11-28	TA
	(BOLT)		11-28	TR
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		12-17	Boog
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12-17	Boog
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12-17	Boog
	D) OIL FIRING PIN ASSEMBLY		12-17	Boog
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	1-14-01	RL

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.75</u> <u>6.00</u> <u>5.75</u>	1/3/02	D.M.
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.25</u> <u>3.00</u> <u>3.00</u>	1/3/02	D.M.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.023</u> <u>.022</u>	1/3/02	D.M.
	J) ASSEMBLE STOCK		12/18	BWT
	K) ASSEMBLE SWIVEL STUDS		1/11/02	Rw
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		1/11/02	Rw
	M) IRON SIGHT ALIGNMENT		1/11/02	Rw
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		1/11/02	Rw
640	GALLERY TEST AND TARGET	PASS FAIL	12/20/01	CP
	A) MALFUNCTIONS	PASS FAIL	12/28/01	CP
	B) PIERCED PRIMERS	PASS FAIL	12/28/01	CP
645	INSPECT FOR LIVE AMMO		12/28/01	CP
655	FINAL INSPECTION A) HEADSPACE		1/11/02	Rw
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.64</u> <u>2.77</u> <u>2.17</u> <u>2.60</u> <u>2.33</u>	1/4/02	D.M.
	C) FUNCTION		1/11/02	Rw
660	PACK		1/14/02	CP

SERIAL NUMBER ~~66~~ 790680. __0
TARGET NUMBER: 1
FILE DATE: 01/02/2002
FILE TIME: 01:42

POINT#	X	Y
1:	-0.663	0.829
2:	-0.286	0.984
3:	0.342	0.036
4:	0.504	-0.614
5:	0.176	-1.045

X CENTROID: 0.015
Y CENTROID: 0.038
POA TO CENTROID: 0.041
HORZ SPREAD: 1.167
VERT SPREAD: 2.029
GROUP SPREAD: 2.081
MIN RADIUS: 0.327
MAX RADIUS: 1.095
MEAN RADIUS: 0.854
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

SERIAL NUMBER ~~E6~~ 790680. __0

TARGET NUMBER: 2

FILE DATE: 01/02/2002

FILE TIME: 01:42

POINT#	X	Y
1:	-0.200	-0.442
2:	-0.739	0.056
3:	0.327	0.521
4:	0.079	1.707
5:	-0.100	-0.816

X CENTROID: -0.127

Y CENTROID: 0.205

POA TO CENTROID: 0.241

HORZ SPREAD: 1.066

VERT SPREAD: 2.523

GROUP SPREAD: 2.529

MIN RADIUS: 0.553

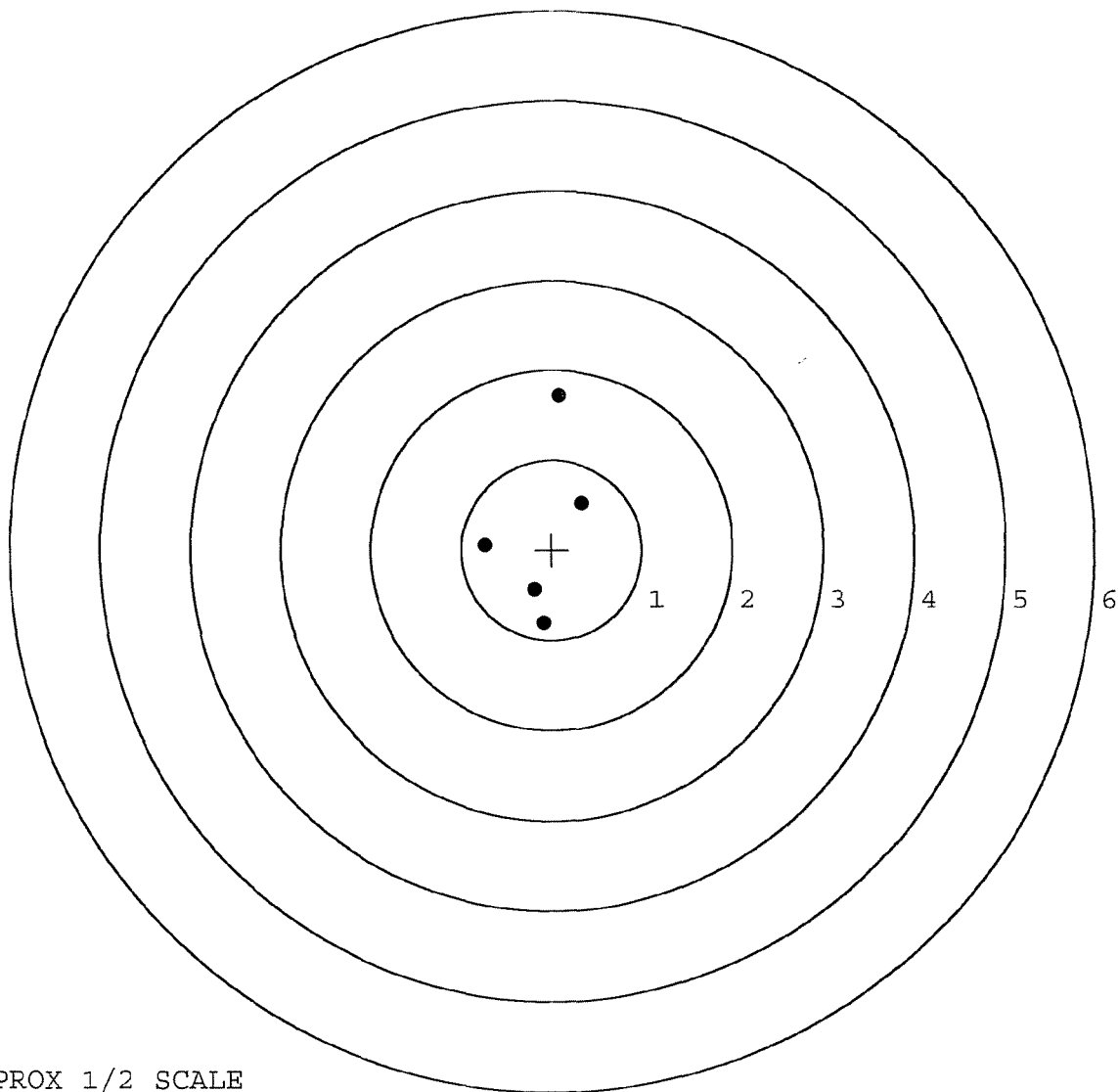
MAX RADIUS: 1.516

MEAN RADIUS: 0.874

IN 1 IN DIAMETER: 0

IN 2 IN DIAMETER: 3

in 3 IN DIAMETER: 4



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790680. __0

TARGET NUMBER: 1

FILE DATE: 12/18/2001

FILE TIME: 11:22

POINT#	X	Y
1:	1.110	-0.388
2:	0.272	-0.903
3:	-0.082	-0.882
4:	-0.638	0.096
5:	-1.703	1.922

X CENTROID: -0.208

Y CENTROID: -0.031

POA TO CENTROID: 0.210

HORZ SPREAD: 2.813

VERT SPREAD: 2.825

GROUP SPREAD: 3.640

MIN RADIUS: 0.448

MAX RADIUS: 2.459

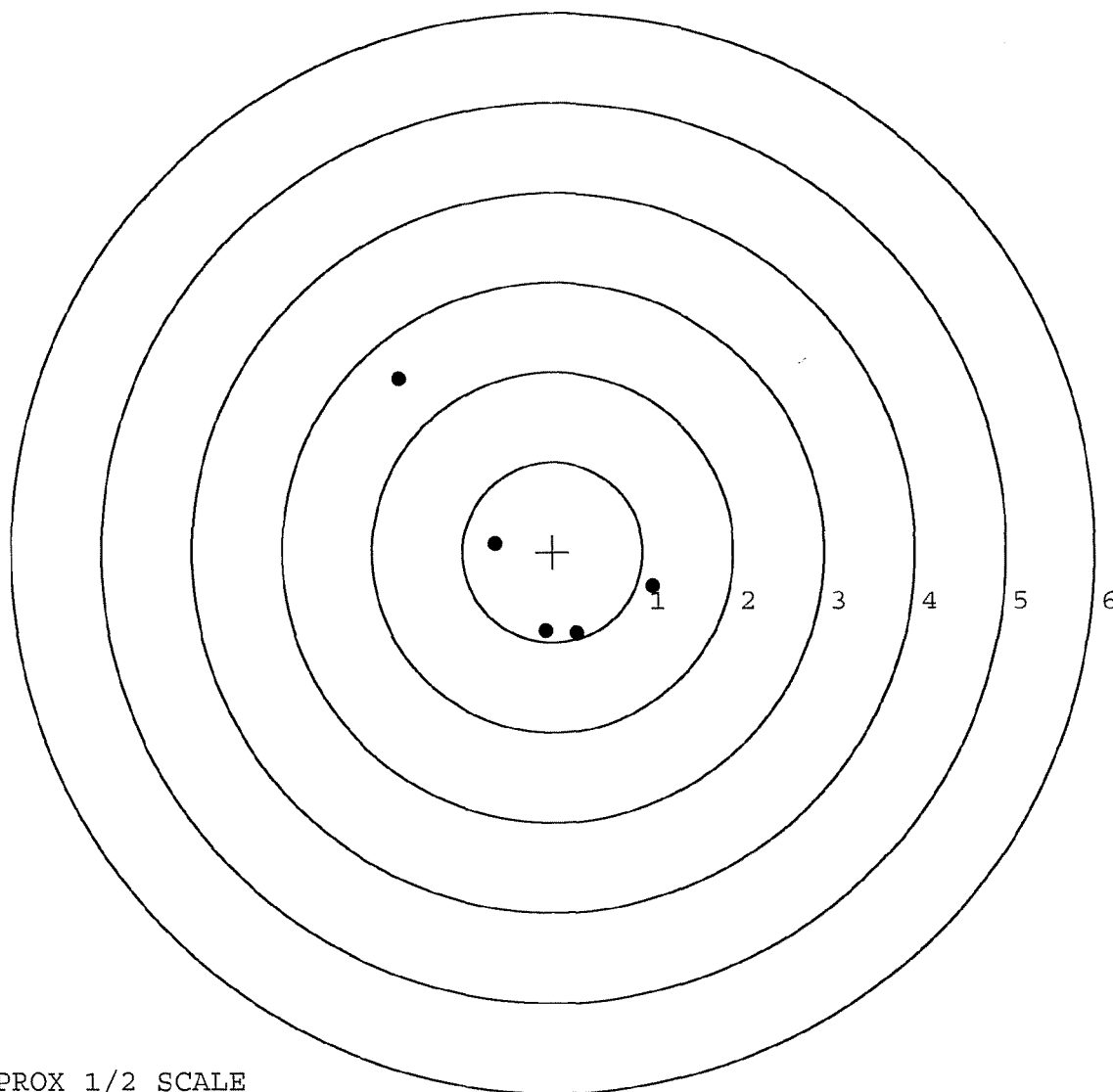
MEAN RADIUS: 1.226

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 3

in 3 IN DIAMETER: 4

Fail Target
LAPPED



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790680. __0

TARGET NUMBER: 2

FILE DATE: 12/18/2001

FILE TIME: 11:22

POINT#	X	Y
1:	0.560	-1.066
2:	0.061	-0.590
3:	-0.670	-0.686
4:	-1.268	0.709
5:	-1.460	3.505

X CENTROID: -0.555

Y CENTROID: 0.374

POA TO CENTROID: 0.670

HORZ SPREAD: 2.020

VERT SPREAD: 4.571

GROUP SPREAD: 4.997

MIN RADIUS: 0.787

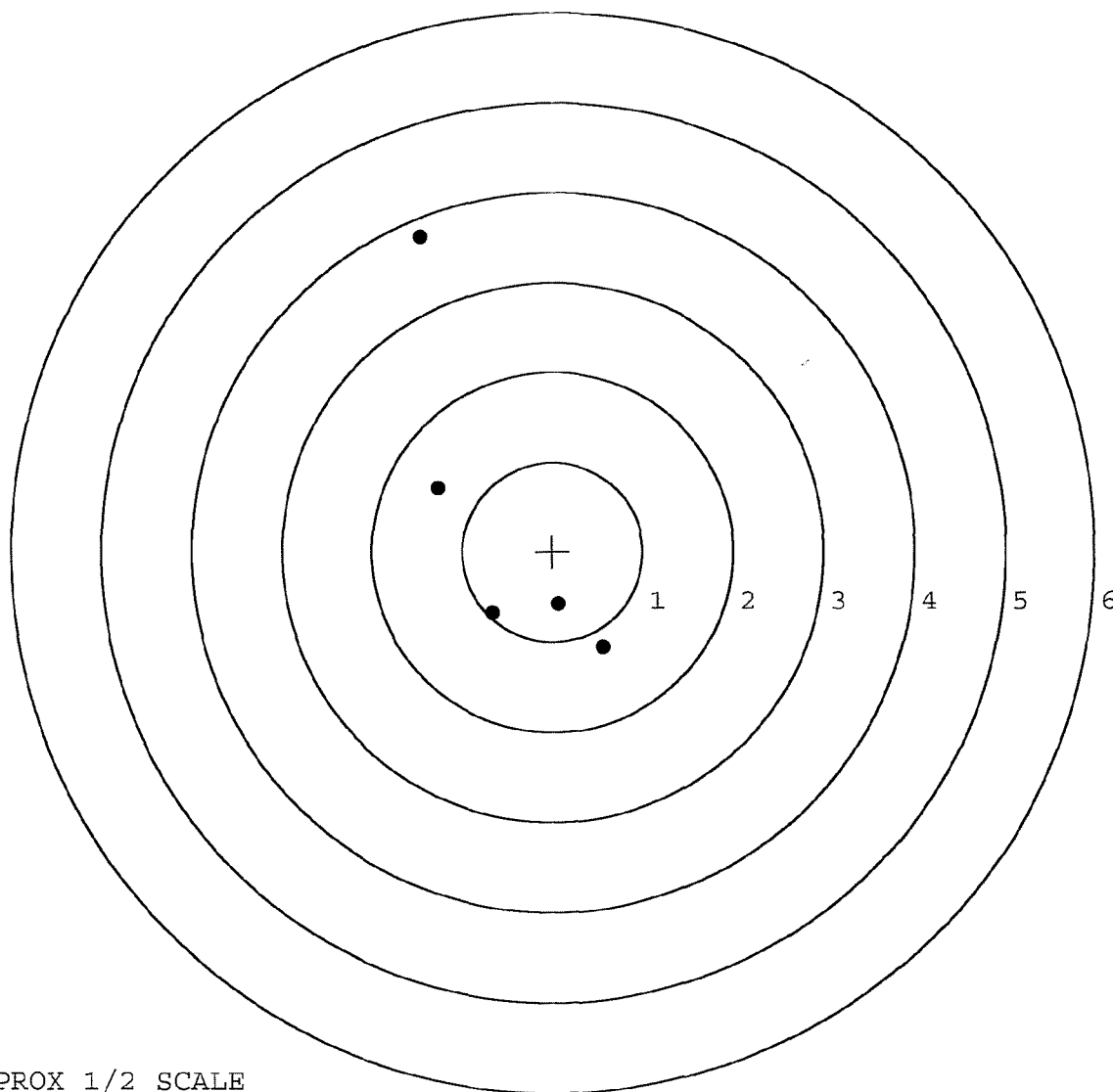
MAX RADIUS: 3.259

MEAN RADIUS: 1.616

IN 1 IN DIAMETER: 0

IN 2 IN DIAMETER: 1

in 3 IN DIAMETER: 3



TARGET APPROX 1/2 SCALE

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. FL6790680
DATE 11/6/01
TESTER D.M.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.43	2.66	2.42	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.38	2.45	2.43	
PULL #3	2.41	2.03	2.38	
PULL #4	2.45	2.45	2.04	
PULL #5	2.57	2.46	2.42	
TOTAL	12.24	12.05	11.69	
AVG.	2.45	2.41	2.34	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.25	3.17	
PULL #2	3.22	3.15	
PULL #3	3.08	2.77	
PULL #4	3.22	2.81	
PULL #5	3.12	3.16	
TOTAL	15.89	15.06	
AVG.	3.18	3.01	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.25	4.18		4.25
PULL #2	4.26	4.14		4.18
PULL #3	4.34	4.12		4.25
PULL #4	4.20	4.15		4.27
PULL #5	4.20	4.10		4.11
TOTAL	21.25	20.69		21.06
AVG.	4.25	4.14		4.21