

E6790697

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

**Remington®**

**MODEL 700™ M24**  
BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO

46

Serial No. **E6790697**  
Order No. **25716**

Made in Union, NY Reg. U.S. Pat. & Tm. Off. Patent Registered Mark Deposee

**19LW**

**5716 E6790697**

**ORDER 25716**

MODEL 700™ M24

**UPC**



**ORDER 25716**

MODEL 700™ M24

**UPC**



SERIAL NO.

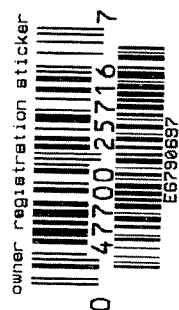


**MODEL 700™ M24**  
**BOLT ACTION CENTERFIRE RIFLE**  
**24" BARREL 7.62 NATO**

**DOCUMENT ENVELOPE ASSEMBLY:**

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

**46 FORM 1444**



**ORDER NO. 25716**

**BARREL LENGTH 24"**

**CAPACITY 6**

**E6790697**



CONTRACT #

GUN SERIAL # E679 0697

| OP #         | OPERATION NAME                                                                                                                         | READINGS | DATE     | INITIAL |
|--------------|----------------------------------------------------------------------------------------------------------------------------------------|----------|----------|---------|
| 575 &<br>580 | ASSEMBLE ACTION<br>AND STOCK                                                                                                           |          | 11-30-01 | RJR     |
| 600          | PROOF                                                                                                                                  |          | 11-30-01 | RJR     |
| 607          | CHECK HEADSPACE                                                                                                                        |          | 11-30-01 | RJR     |
| 610          | DIS-ASSEMBLE GUN                                                                                                                       |          | 11-30-01 | RJR     |
| 612          | MAGNAFLUX BBL ACTION<br>MAGNAFLUX BOLT                                                                                                 |          | 11-30-01 | RJR     |
| 615          | ROLLMARK CALIBER                                                                                                                       |          | 12/5/01  | SB      |
| 617          | DRILL AND TAP<br>SIGHT HOLES                                                                                                           |          | 12/6/01  | BWT     |
| 620          | APPLY COATINGS<br>(BARREL ACTION)                                                                                                      |          | 12/7     | HR      |
|              | (BOLT)                                                                                                                                 |          |          |         |
| 625          | FINAL ASSEMBLY                                                                                                                         |          | 1/12/02  | D.M.    |
|              | A) CLEAN INSIDE OF<br>BOLT ASSEMBLY                                                                                                    |          |          |         |
|              | B) INSPECT REAR FIRING<br>PIN HOLE FOR CHAMFER<br>IN BOLT HEAD                                                                         |          | 1/12/02  | D.M.    |
|              | C) INSPECT EJECTOR<br>HOLE FOR CHAMFER                                                                                                 |          | 1/12/02  | D.M.    |
|              | D) OIL FIRING PIN ASSEMBLY                                                                                                             |          | 1/12/02  | D.M.    |
|              | E) ADJUST TRIGGER PULL<br>TO MIN. SETTING AND<br>STAKE <span style="border: 1px solid black; padding: 2px;">2.50 LBS +/- .5 LBS</span> |          | 2/19/02  | DA      |

| OP #  | OPERATION NAME                                                           | READINGS                                                    | DATE           | INITIAL     |
|-------|--------------------------------------------------------------------------|-------------------------------------------------------------|----------------|-------------|
| 625   | F) SAFETY ON FORCE <span>2 LBS MIN<br/>10 LBS MAX</span>                 | <u>5.75</u> <u>5.25</u> <u>4.75</u>                         | <u>1/24/02</u> | <u>D.M.</u> |
| CONT. |                                                                          |                                                             |                |             |
|       | G) SAFETY OFF FORCE <span>2 LBS MIN</span>                               | <u>3.00</u> <u>3.50</u> <u>3.75</u>                         | <u>1/24/02</u> | <u>D.M.</u> |
|       | H) TRIGGER PULL TEST<br>AND RETAINABILITY                                |                                                             |                |             |
|       | I) FIRING PIN INDENT <span>.020 MIN</span>                               | <u>.024</u> <u>.022</u> <u>.021</u>                         | <u>1/24/02</u> | <u>D.M.</u> |
|       | J) ASSEMBLE STOCK                                                        |                                                             | <u>1/24/02</u> | <u>RW</u>   |
|       | K) ASSEMBLE SWIVEL<br>STUDS                                              |                                                             | <u>1-30-02</u> | <u>RW</u>   |
|       | L) ATTACH FRONT AND<br>REAR SIGHT ASSY'S                                 |                                                             | <u>2/18/02</u> | <u>RW</u>   |
|       | M) IRON SIGHT<br>ALIGNMENT                                               |                                                             | <u>2/18/02</u> | <u>RW</u>   |
|       | N) DETACH FRONT AND<br>REAR SIGHTS AND PLACE<br>IN NUMBERED CONTAINER    |                                                             | <u>2/18/02</u> | <u>RW</u>   |
| 640   | GALLERY TEST AND<br>TARGET                                               | PASS FAIL                                                   | <u>1-22-02</u> | <u>A</u>    |
|       | A) MALFUNCTIONS                                                          | PASS FAIL                                                   | <u>1-22-02</u> | <u>A</u>    |
|       | B) PIERCED PRIMERS                                                       | PASS FAIL                                                   | <u>1-22-02</u> | <u>A</u>    |
| 645   | INSPECT FOR LIVE AMMO                                                    |                                                             | <u>1-22-02</u> | <u>A</u>    |
| 655   | FINAL INSPECTION<br>A) HEADSPACE                                         |                                                             | <u>1-30-02</u> | <u>RW</u>   |
|       | B) TRIGGER PULL <span>+/- .5 LBS<br/>MIN 2.50 LBS<br/>MAX 4.0 LBS</span> | <u>2.71</u> <u>2.89</u> <u>2.55</u> <u>2.56</u> <u>2.74</u> | <u>1/24/02</u> | <u>D.M.</u> |
|       | C) FUNCTION                                                              |                                                             | <u>1-30-02</u> | <u>RW</u>   |
| 660   | PACK                                                                     |                                                             | <u>2/19/02</u> | <u>DA</u>   |

AVERAGE PULL FORCE BETWEEN  
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E 6790697

DATE 1/17/02

TESTER D.N.

|         | 2.50#<br>INITIAL | 2.50# AFTER<br>50 CYCLES | FINAL TEST &<br>TO RESET 2.50# |       | COMMENTS                                                               |
|---------|------------------|--------------------------|--------------------------------|-------|------------------------------------------------------------------------|
| PULL #1 | 2.24             | 2.75                     |                                | 2.41  | MIN. SETTING,<br>NO AVG. OF 5<br>READINGS ACCEPT-<br>ABLE LESS THAN 2# |
| PULL #2 | 2.31             | 2.21                     |                                | 2.49  |                                                                        |
| PULL #3 | 2.20             | 2.35                     |                                | 2.20  |                                                                        |
| PULL #4 | 2.28             | 2.49                     |                                | 2.34  |                                                                        |
| PULL #5 | 2.37             | 2.54                     |                                | 2.17  |                                                                        |
| TOTAL   | 11.40            | 12.34                    |                                | 11.61 |                                                                        |
| AVG.    | 2.28             | 2.47                     |                                | 2.32  |                                                                        |

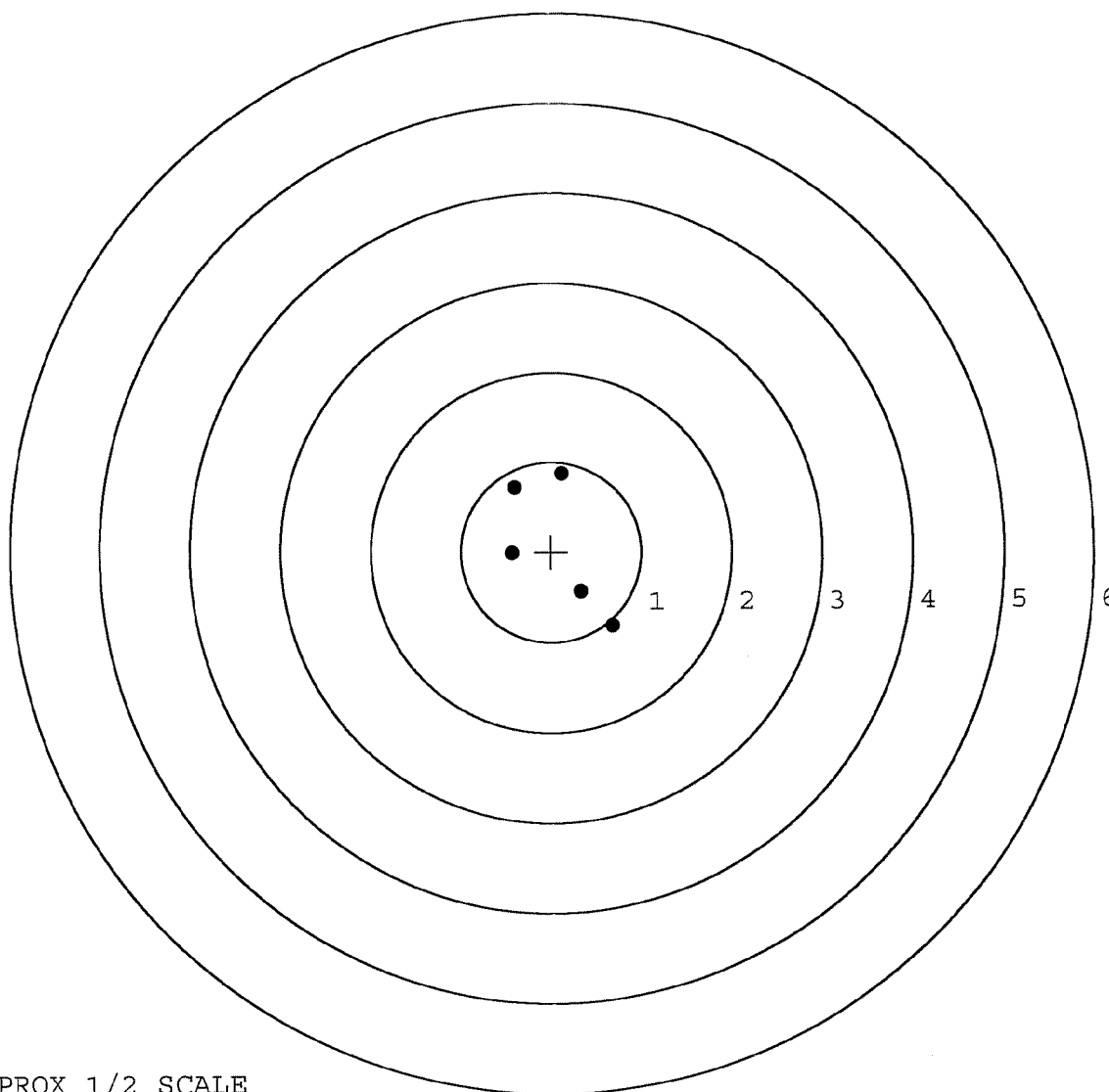
|         | 3.00#<br>INITIAL | 3.00# AFTER<br>20 CYCLES |  | COMMENTS |
|---------|------------------|--------------------------|--|----------|
| PULL #1 | 3.10             | 3.09                     |  |          |
| PULL #2 | 3.01             | 3.05                     |  |          |
| PULL #3 | 3.15             | 2.87                     |  |          |
| PULL #4 | 3.09             | 3.13                     |  |          |
| PULL #5 | 3.30             | 3.32                     |  |          |
| TOTAL   | 15.65            | 15.46                    |  |          |
| AVG.    | 3.13             | 3.09                     |  |          |

|         | 4.00#<br>INITIAL | 4.00# AFTER<br>20 CYCLES | MAX SETTING<br>GREATER THAN 4# | RESET TO 4# FOR<br>TARGET & ACCURACY |
|---------|------------------|--------------------------|--------------------------------|--------------------------------------|
| PULL #1 | 4.03             | 4.24                     |                                | 4.50                                 |
| PULL #2 | 4.02             | 4.21                     |                                | 4.07                                 |
| PULL #3 | 4.04             | 4.07                     |                                | 3.95                                 |
| PULL #4 | 4.01             | 4.23                     |                                | 4.16                                 |
| PULL #5 | 3.98             | 3.75                     |                                | 4.24                                 |
| TOTAL   | 20.13            | 20.50                    |                                | 20.92                                |
| AVG.    | 4.03             | 4.10                     |                                | 4.18                                 |

SERIAL NUMBER: E6790697.\_\_\_0  
TARGET NUMBER: 1  
FILE DATE: 01/23/2002  
FILE TIME: 02:37

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | 0.126  | 0.871  |
| 2:     | -0.405 | 0.719  |
| 3:     | -0.438 | -0.019 |
| 4:     | 0.329  | -0.444 |
| 5:     | 0.677  | -0.826 |

X CENTROID: 0.058  
Y CENTROID: 0.060  
POA TO CENTROID: 0.083  
HORZ SPREAD: 1.115  
VERT SPREAD: 1.697  
GROUP SPREAD: 1.886  
MIN RADIUS: 0.502  
MAX RADIUS: 1.081  
MEAN RADIUS: 0.755  
# IN 1 IN DIAMETER: 0  
# IN 2 IN DIAMETER: 4  
# in 3 IN DIAMETER: 5

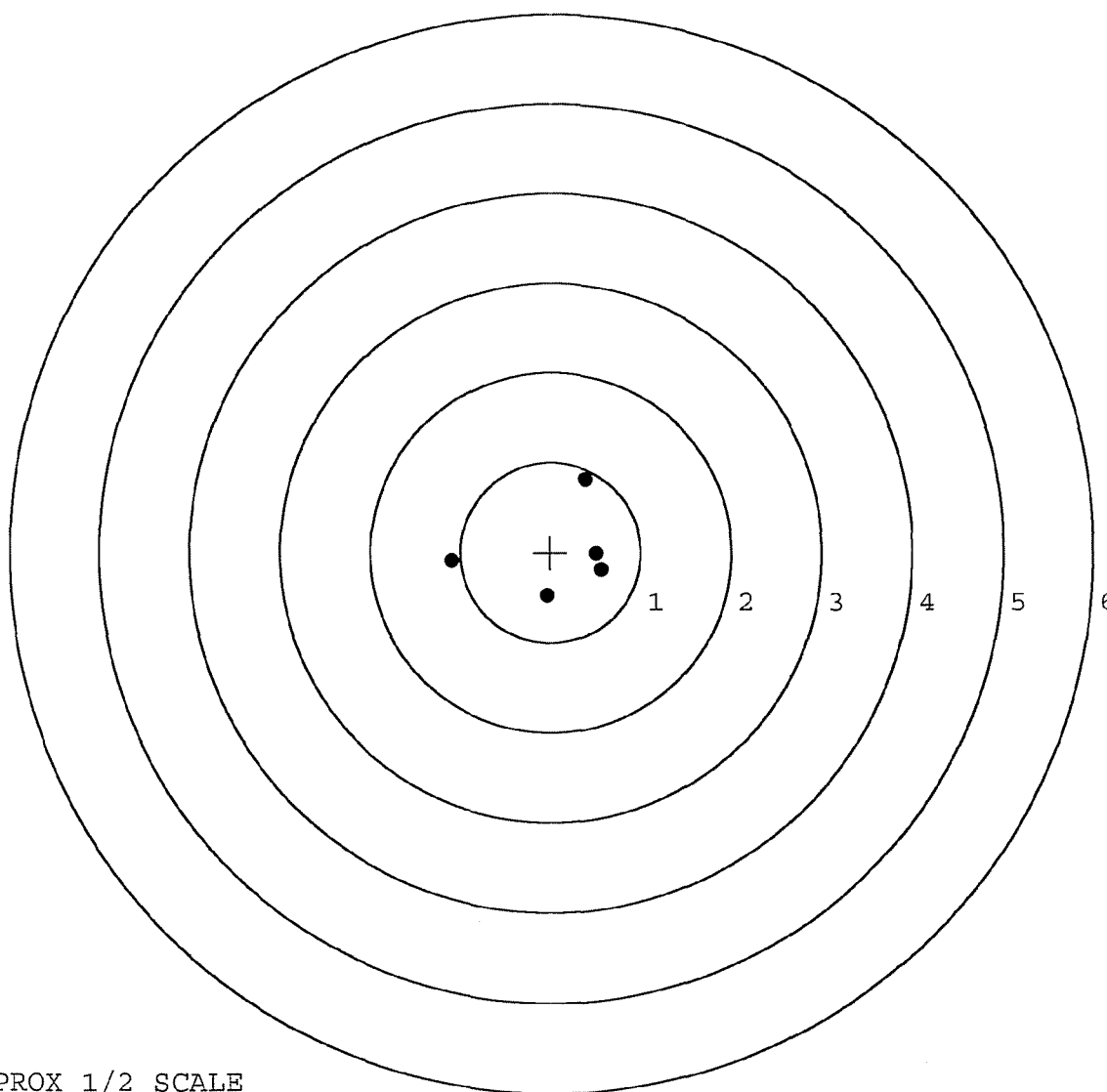


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790697. \_\_0  
TARGET NUMBER: 2  
FILE DATE: 01/23/2002  
FILE TIME: 02:37

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | 0.393  | 0.809  |
| 2:     | 0.510  | -0.011 |
| 3:     | 0.564  | -0.193 |
| 4:     | -0.043 | -0.482 |
| 5:     | -1.094 | -0.098 |

X CENTROID: 0.066  
Y CENTROID: 0.005  
POA TO CENTROID: 0.066  
HORZ SPREAD: 1.658  
VERT SPREAD: 1.291  
GROUP SPREAD: 1.742  
MIN RADIUS: 0.444  
MAX RADIUS: 1.165  
MEAN RADIUS: 0.702  
# IN 1 IN DIAMETER: 2  
# IN 2 IN DIAMETER: 4  
# in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE