

E 679 0703

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Illinois, U.S.A. Pat. & Inv. Off. Marks Registered. Marque Deposee.

SERIAL NO. E6790703	J
ORDER NO. 25716	46

31XV

5716 E6790703

ORDER 25716
MODEL 700™ M24

UPC



ORDER 25716
MODEL 700™ M24

UPC



SERIAL NO.

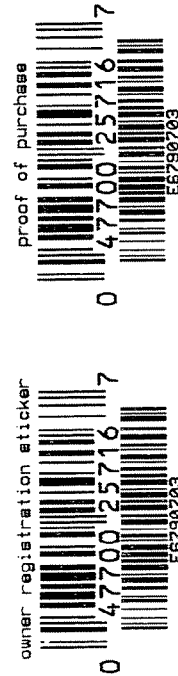


MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

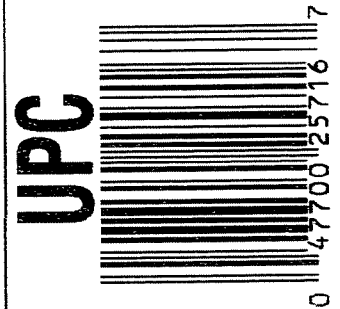


ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6790703



CONTRACT #

GUN SERIAL # F1079 0703

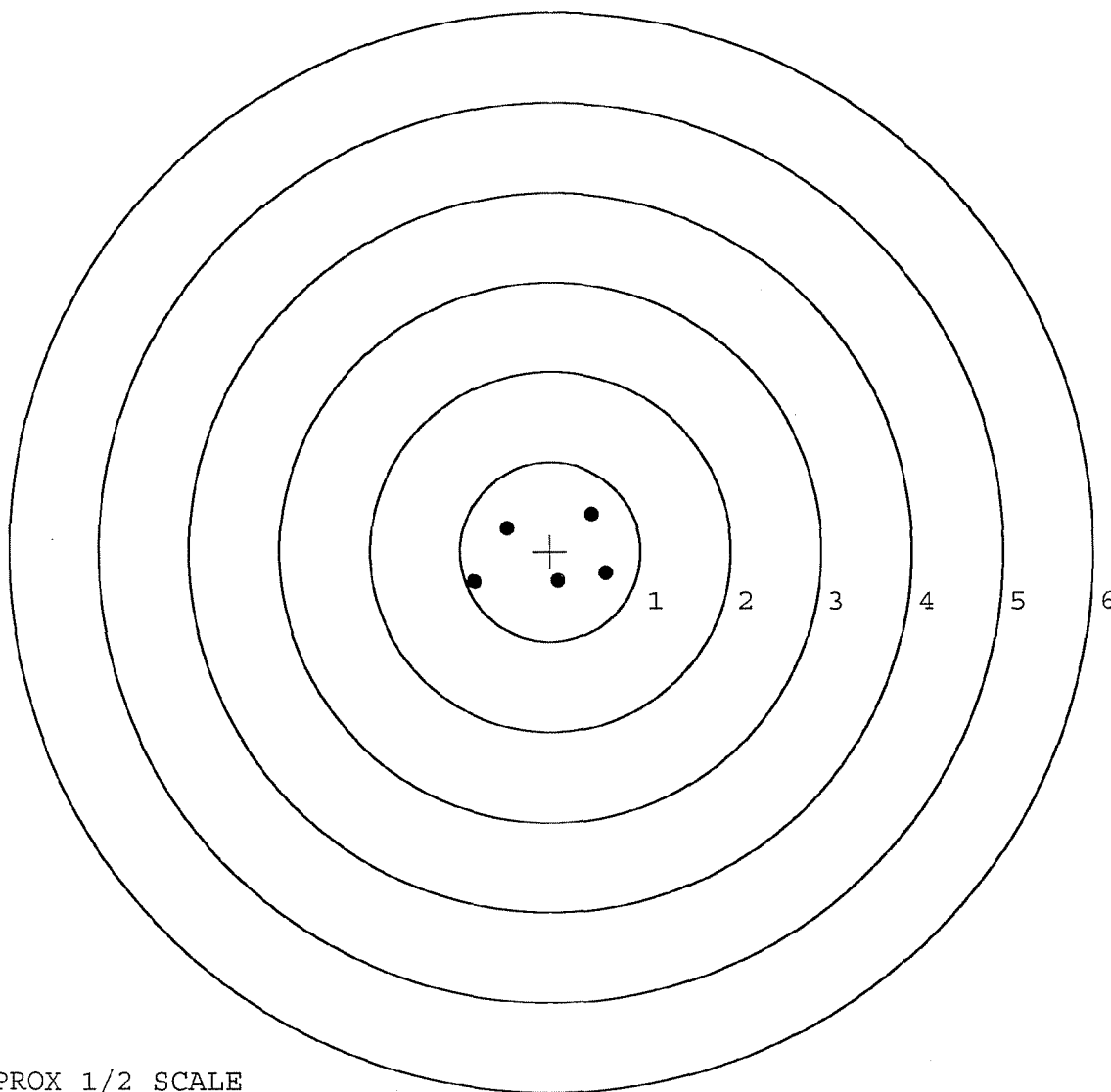
OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11/9/01	Kth
600	PROOF		11/9/01	Kth
607	CHECK HEADSPACE		11/9/01	Kth
610	DIS-ASSEMBLE GUN		11/9/01	Kth
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT		11/9/01	Rth
615	ROLLMARK CALIBER		11/15-01	Wm
617	DRILL AND TAP SIGHT HOLES		11/15	BWT
620	APPLY COATINGS (BARREL ACTION)		11-27	TA
	(BOLT)		11-27	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		12-14	Doug
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12-14	Doug
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12-14	Doug
	D) OIL FIRING PIN ASSEMBLY		12-14	Doug
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>4.0</u>	12/19/01	DA
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.5</u> <u>2.5</u> <u>2.0</u>	12/19/01	DA
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	12/19/01	DA
	J) ASSEMBLE STOCK		12-16-01	Ru
	K) ASSEMBLE SWIVEL STUDS		12/20/01	REP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		12/20/01	REP
	M) IRON SIGHT ALIGNMENT		12/20/01	REP
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		12/20/01	REP
640	GALLERY TEST AND TARGET	PASS FAIL	12/17/01	ef
	A) MALFUNCTIONS	PASS FAIL	12/14/01	ef
	B) PIERCED PRIMERS	PASS FAIL	12/17/01	ef
645	INSPECT FOR LIVE AMMO		12/17/01	ef
655	FINAL INSPECTION A) HEADSPACE		12/20/01	REP
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.36</u> <u>2.43</u> <u>2.47</u> <u>2.27</u> <u>2.23</u>	12/19/01	DA
	C) FUNCTION		12/20/01	REP
660	PACK		12/20/01	REP

SERIAL NUMBER: E6790703. __0
TARGET NUMBER: 1
FILE DATE: 12/18/2001
FILE TIME: 06:28

POINT#	X	Y
1:	0.091	-0.332
2:	0.618	-0.246
3:	0.455	0.419
4:	-0.476	0.256
5:	-0.846	-0.340

X CENTROID: -0.032
Y CENTROID: -0.049
POA TO CENTROID: 0.058
HORZ SPREAD: 1.464
VERT SPREAD: 0.759
GROUP SPREAD: 1.506
MIN RADIUS: 0.309
MAX RADIUS: 0.865
MEAN RADIUS: 0.613
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5

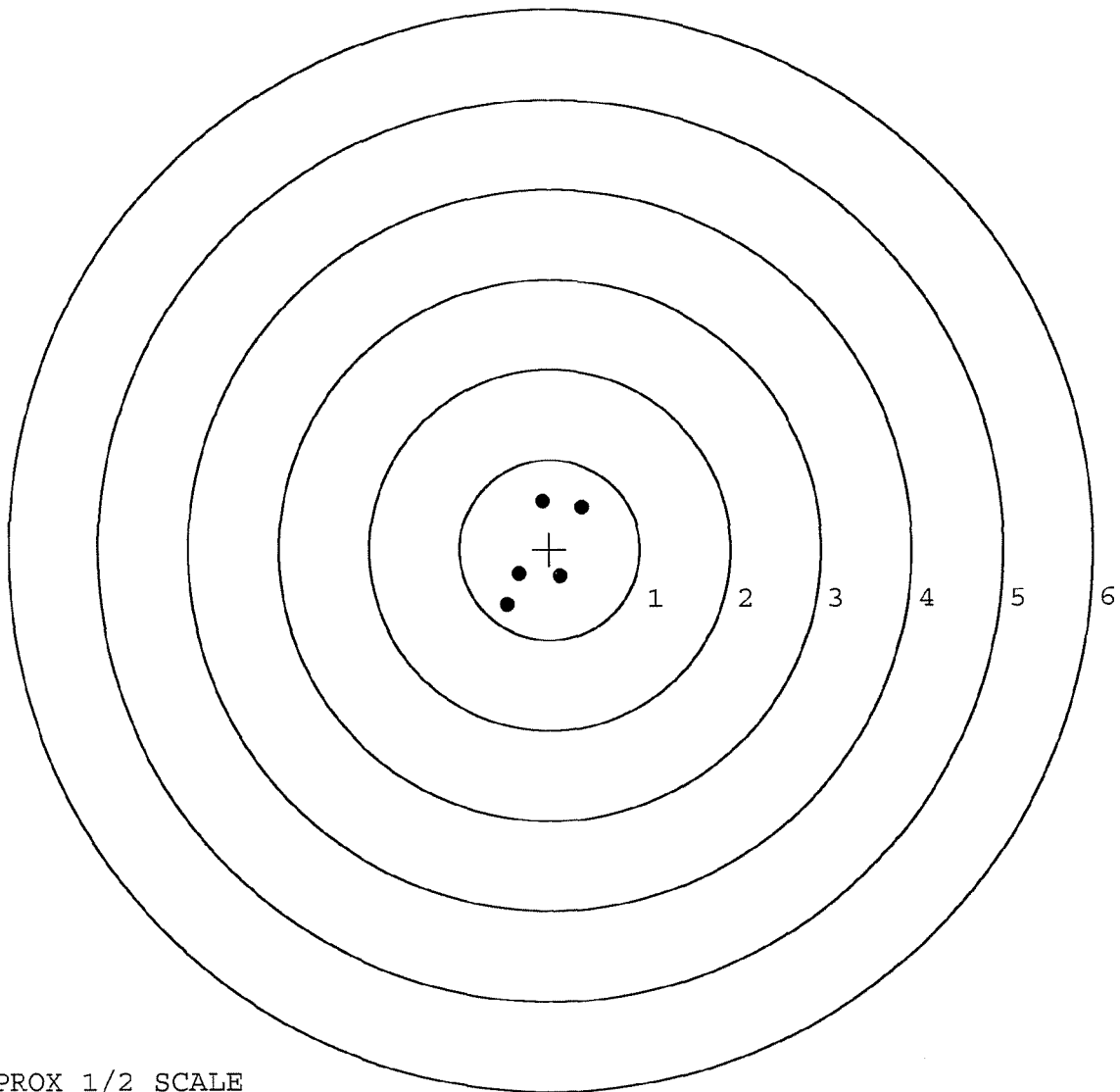


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790703. __0
TARGET NUMBER: 2
FILE DATE: 12/18/2001
FILE TIME: 06:28

POINT#	X	Y
1:	-0.480	-0.614
2:	-0.341	-0.278
3:	0.114	-0.300
4:	0.358	0.478
5:	-0.083	0.540

X CENTROID: -0.086
Y CENTROID: -0.035
POA TO CENTROID: 0.093
HORZ SPREAD: 0.838
VERT SPREAD: 1.154
GROUP SPREAD: 1.376
MIN RADIUS: 0.332
MAX RADIUS: 0.700
MEAN RADIUS: 0.528
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. E6790703
DATE 10/3/01
TESTER D.N.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.46	2.46		2.67	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.35	2.78		2.61	
PULL #3	2.54	2.45		2.63	
PULL #4	2.52	2.68		2.25	
PULL #5	2.49	2.52		2.51	
TOTAL	12.36	12.89		12.67	
AVG.	2.47	2.58		2.53	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.23	3.34		
PULL #2	3.46	3.34		
PULL #3	3.29	3.45		
PULL #4	3.33	3.31		
PULL #5	3.80	3.35		
TOTAL	17.11	16.79		
AVG.	3.42	3.36		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.27	4.23		4.58
PULL #2	4.09	4.17		4.43
PULL #3	4.34	4.17		4.78
PULL #4	3.95	4.26		4.86
PULL #5	4.22	4.20		4.57
TOTAL	20.87	21.03		23.19
AVG.	4.17	4.21		4.64