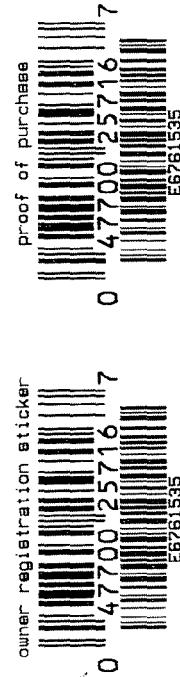


E 676 15 35

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

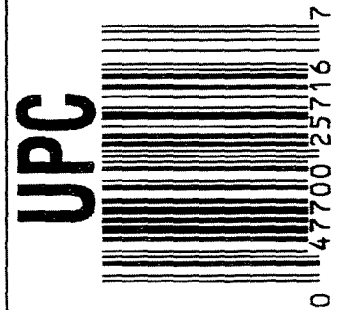


ORDER NO. **25716**

BARREL LENGTH 24"

CAPACITY 6

E6761535



VERY IMPORTANT
 INSTRUCTION BOOK
 ENCLOSED TO assure
 safe use of this
 firearm

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Ilion, NY Reg. U.S. Pat. & tm. Off. Marca Registrada. Marque Deposee.

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 MODEL 700™ M24

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 MODEL 700™ M24

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SERIAL NO.



CONTRACT #

GUN SERIAL # E676 1535

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		9-27-01	RL
600	PROOF		9/27/01	AG
607	CHECK HEADSPACE		9-27-01	RL
610	DIS-ASSEMBLE GUN		9-27-01	RL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT		SEP 29 2001	
615	ROLLMARK CALIBER		9/29/01	RL
617	DRILL AND TAP SIGHT HOLES			
620	APPLY COATINGS (BARREL ACTION)		10/11	HP
	(BOLT)		10/11	HP
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		11-5-01	RW
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		11-5-01	RW
	C) INSPECT EJECTOR HOLE FOR CHAMFER		11-5-01	RW
	D) OIL FIRING PIN ASSEMBLY		11-5-01	RW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		12/13/01	WA

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.0</u> <u>6.0</u> <u>6.0</u>	11-6-01	DA
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.5</u> <u>2.5</u> <u>2.5</u>	11-6-01	DA
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	11-6-01	DA
	J) ASSEMBLE STOCK		11-5-01	RU
	K) ASSEMBLE SWIVEL STUDS		12/13/01	REP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		12/13/01	REP
	M) IRON SIGHT ALIGNMENT		12/13/01	REP
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		12/13/01	REP
640	GALLERY TEST AND TARGET	PASS FAIL	11-5-01	KT
	A) MALFUNCTIONS	PASS FAIL	11-5-01	KT
	B) PIERCED PRIMERS	PASS FAIL	11-5-01	KT
645	INSPECT FOR LIVE AMMO		11-5-01	KT
655	FINAL INSPECTION A) HEADSPACE		12/13/01	REP
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.58</u> <u>2.49</u> <u>2.59</u> <u>2.47</u> <u>2.47</u>	11-6-01	DA
	C) FUNCTION		12/13/01	REP
660	PACK		12/13/01	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. EL6761535

DATE 11/05/01

TESTER BK.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.33	2.46	2.85	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.22	2.44	2.40	
PULL #3	2.36	2.40	2.80	
PULL #4	2.26	2.37	2.27	
PULL #5	2.23	2.25	2.36	
TOTAL	11.40	11.92	12.68	
AVG.	2.28	2.38	2.54	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.03	3.53	
PULL #2	3.36	3.80	
PULL #3	3.31	3.83	
PULL #4	3.41	3.64	
PULL #5	3.39	3.37	
TOTAL	16.50	18.17	
AVG.	3.30	3.63	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.55	4.54		4.30
PULL #2	4.43	4.53		4.44
PULL #3	4.18	4.39		4.28
PULL #4	4.20	4.73		4.26
PULL #5	4.38	4.39		4.30
TOTAL	21.74	22.58		21.78
AVG.	4.35	4.52		4.36

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: E6761535.__0
FILE DATE AND TIME: 11/05/2001 11:07

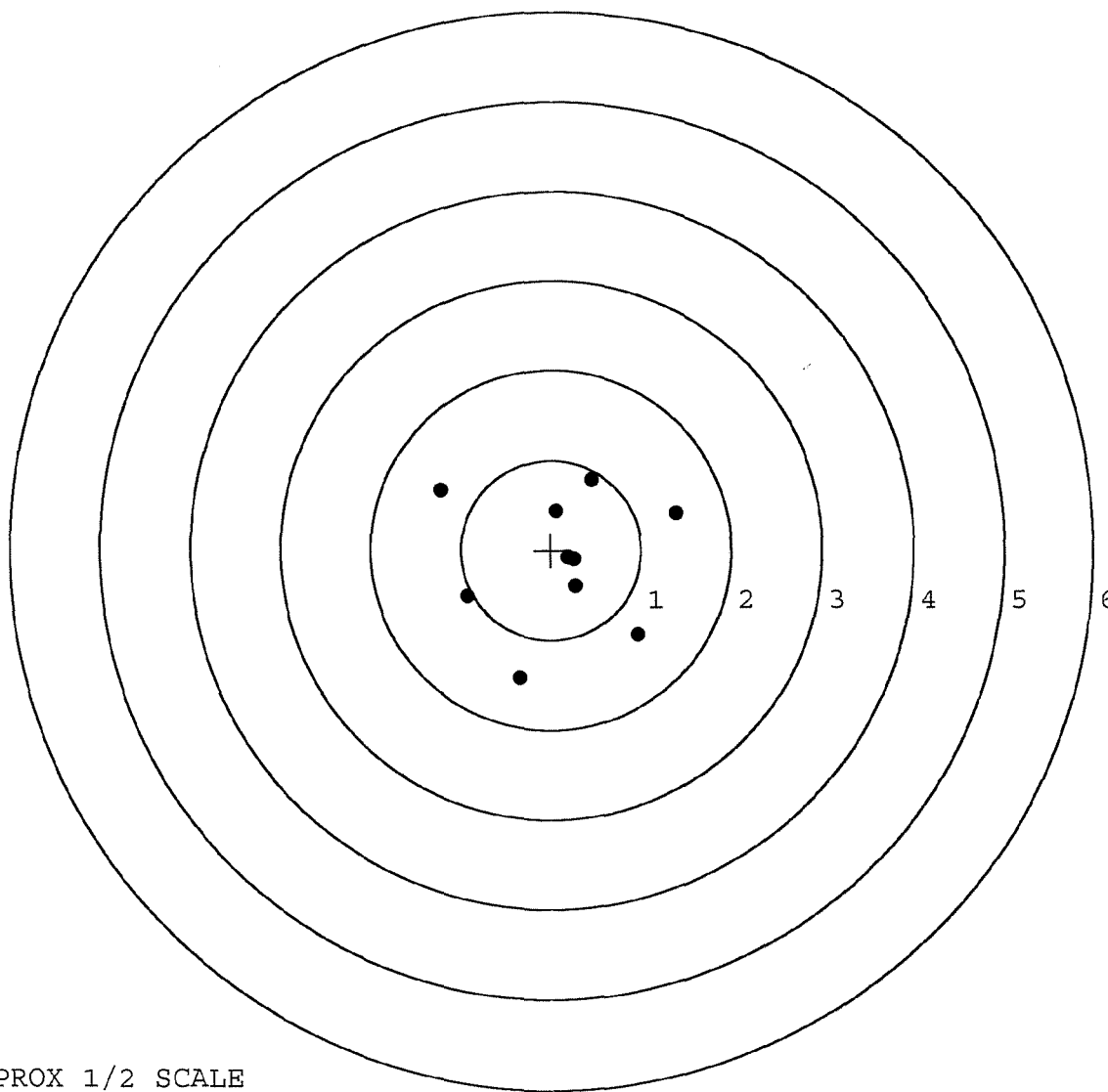
THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	0.135
The Average Y Centroid of the Five Target Set:	-0.009
The Average Point of Impact of the Five Target Set:	0.135
The Average Mean Radius of the Five Target Set:	1.189
The Distance from POA to Centroid Target #1:	0.161
The Distance from Centroid Target #2 to Centroid Target #1:	0.085
The Distance from Centroid Target #3 to Centroid Target #1:	0.423
The Distance from Centroid Target #4 to Centroid Target #1:	0.222
The Distance from Centroid Target #5 to Centroid Target #1:	0.136

SERIAL NUMBER: E6761535. __0
TARGET NUMBER: 1
FILE DATE: 11/05/2001
FILE TIME: 11:07

X CENTROID: 0.108
Y CENTROID: -0.119
POA TO CENTROID: 0.161
HORZ SPREAD: 2.617
VERT SPREAD: 2.211
GROUP SPREAD: 2.723
MIN RADIUS: 0.088
MAX RADIUS: 1.546
MEAN RADIUS: 0.871
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 9

POINT#	X	Y
1:	0.449	0.780
2:	0.054	0.434
3:	0.187	-0.082
4:	0.270	-0.403
5:	1.392	0.412
6:	0.973	-0.943
7:	-0.350	-1.431
8:	-0.931	-0.518
9:	-1.225	0.664
10:	0.257	-0.105

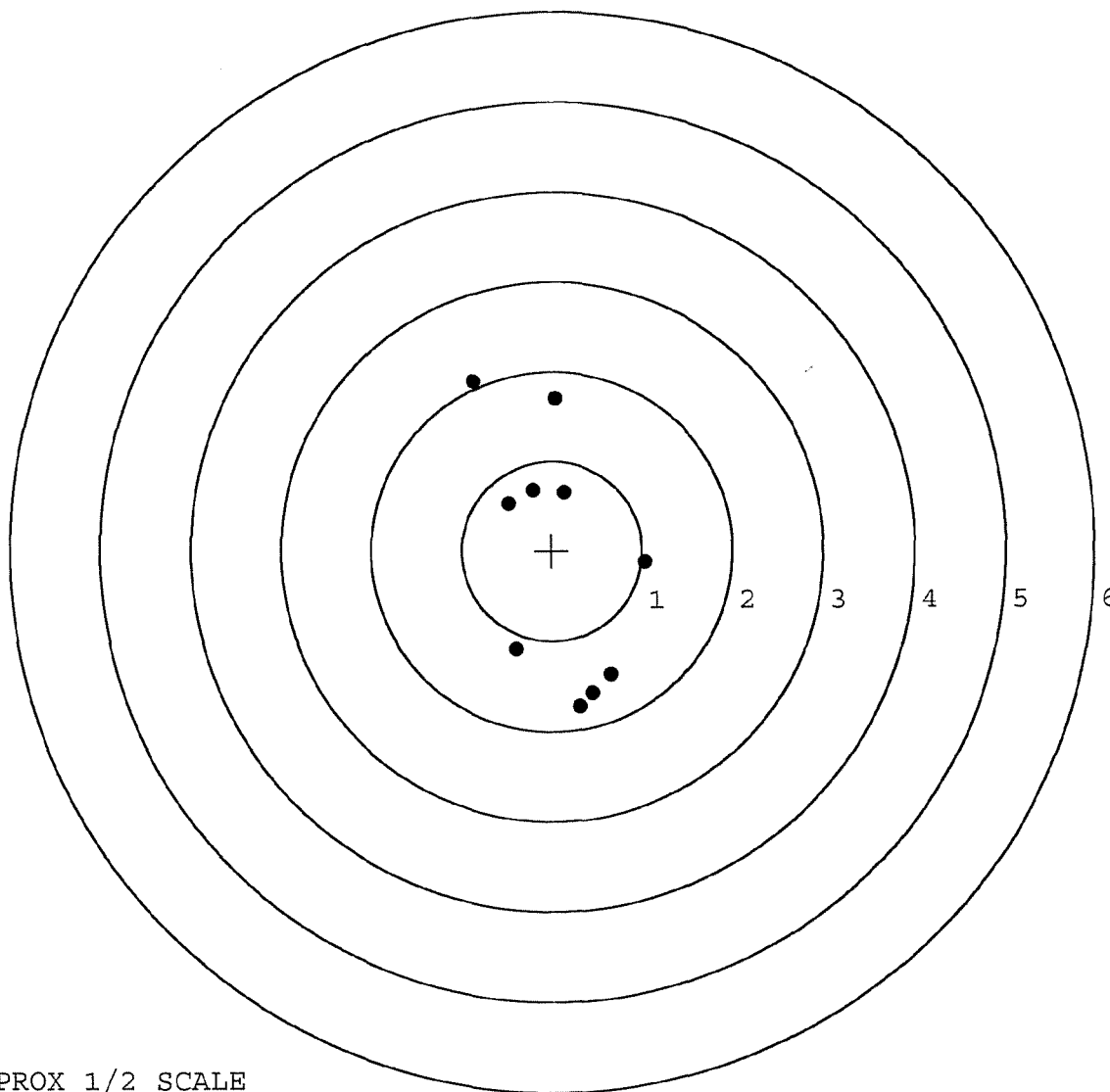


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6761535. __0
TARGET NUMBER: 2
FILE DATE: 11/05/2001
FILE TIME: 11:07

X CENTROID: 0.066
Y CENTROID: -0.045
POA TO CENTROID: 0.080
HORZ SPREAD: 1.912
VERT SPREAD: 3.616
GROUP SPREAD: 3.803
MIN RADIUS: 0.701
MAX RADIUS: 2.147
MEAN RADIUS: 1.302
IN 1 IN DIAMETER: 0
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 6

POINT#	X	Y
1:	0.034	1.699
2:	-0.872	1.887
3:	0.136	0.653
4:	-0.213	0.677
5:	-0.483	0.530
6:	1.040	-0.127
7:	0.659	-1.367
8:	0.452	-1.575
9:	0.307	-1.729
10:	-0.398	-1.095

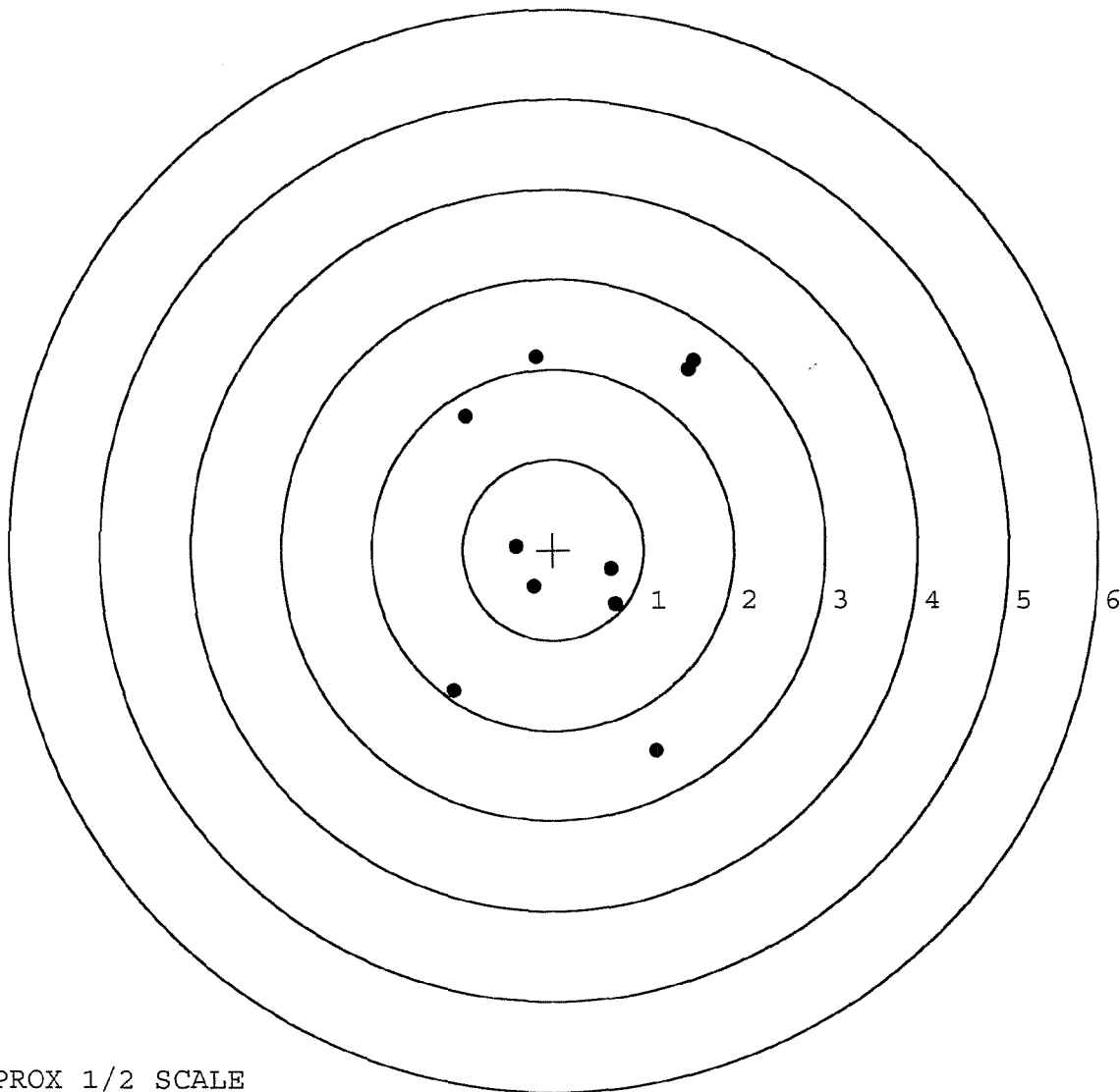


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6761535. __0
TARGET NUMBER: 3
FILE DATE: 11/05/2001
FILE TIME: 11:07

POINT#	X	Y
1:	1.490	2.001
2:	-0.199	2.138
3:	-0.971	1.477
4:	-0.408	0.037
5:	-0.215	-0.406
6:	0.645	-0.208
7:	0.688	-0.595
8:	-1.096	-1.563
9:	1.142	-2.227
10:	1.541	2.096

X CENTROID: 0.262
Y CENTROID: 0.275
POA TO CENTROID: 0.380
HORZ SPREAD: 2.637
VERT SPREAD: 4.365
GROUP SPREAD: 4.566
MIN RADIUS: 0.617
MAX RADIUS: 2.652
MEAN RADIUS: 1.605
IN 1 IN DIAMETER: 0
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 4



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6761535. __0

TARGET NUMBER: 4

FILE DATE: 11/05/2001

FILE TIME: 11:07

POINT#	X	Y
1:	-0.046	1.893
2:	0.187	0.902
3:	-0.418	0.386
4:	0.425	0.352
5:	1.173	0.105
6:	1.104	-0.107
7:	0.788	-0.346
8:	-0.451	-0.485
9:	-2.023	-1.823
10:	1.119	0.010

X CENTROID: 0.186

Y CENTROID: 0.089

POA TO CENTROID: 0.206

HORZ SPREAD: 3.196

VERT SPREAD: 3.716

GROUP SPREAD: 4.209

MIN RADIUS: 0.356

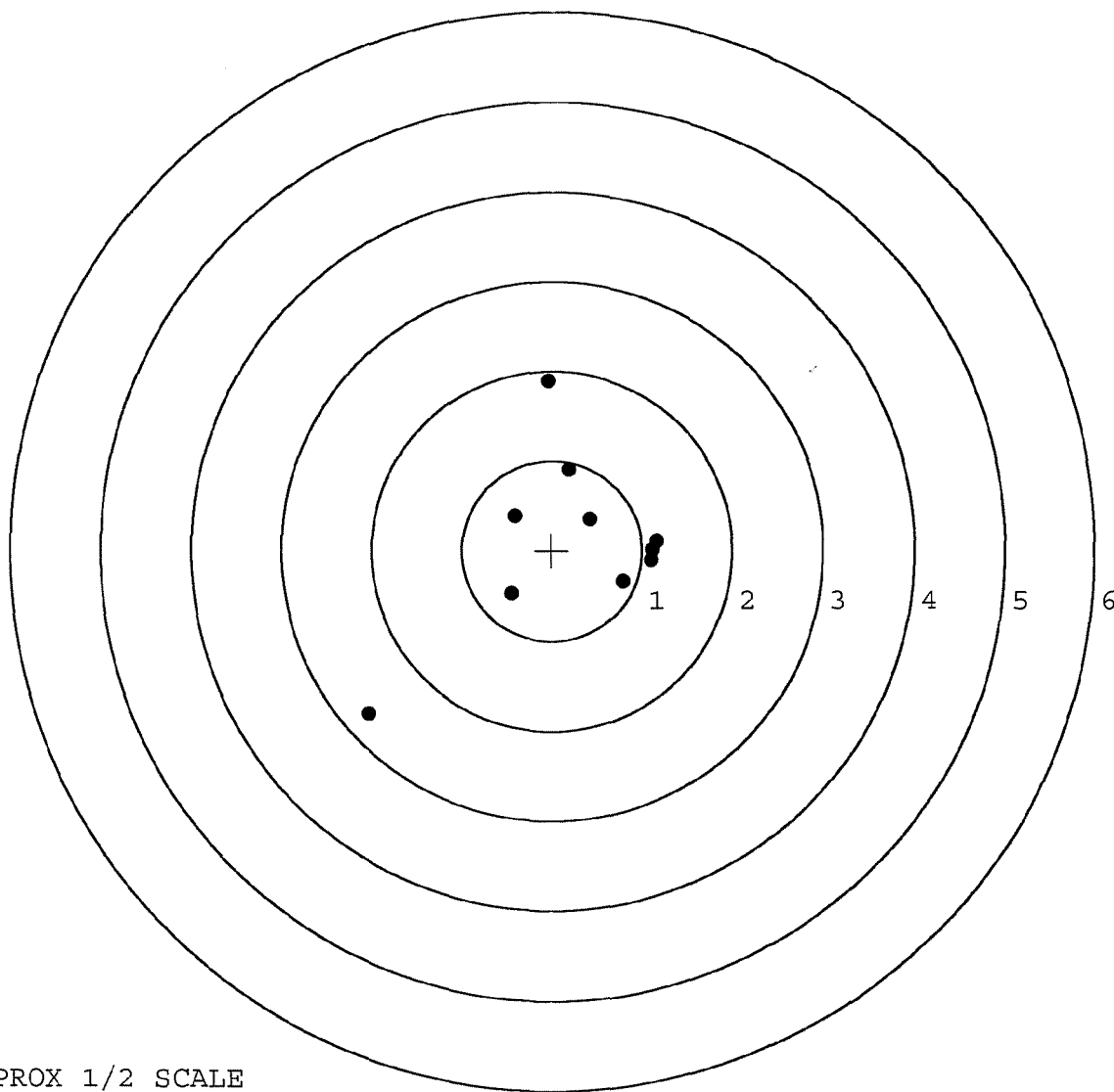
MAX RADIUS: 2.921

MEAN RADIUS: 1.104

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 8

in 3 IN DIAMETER: 8

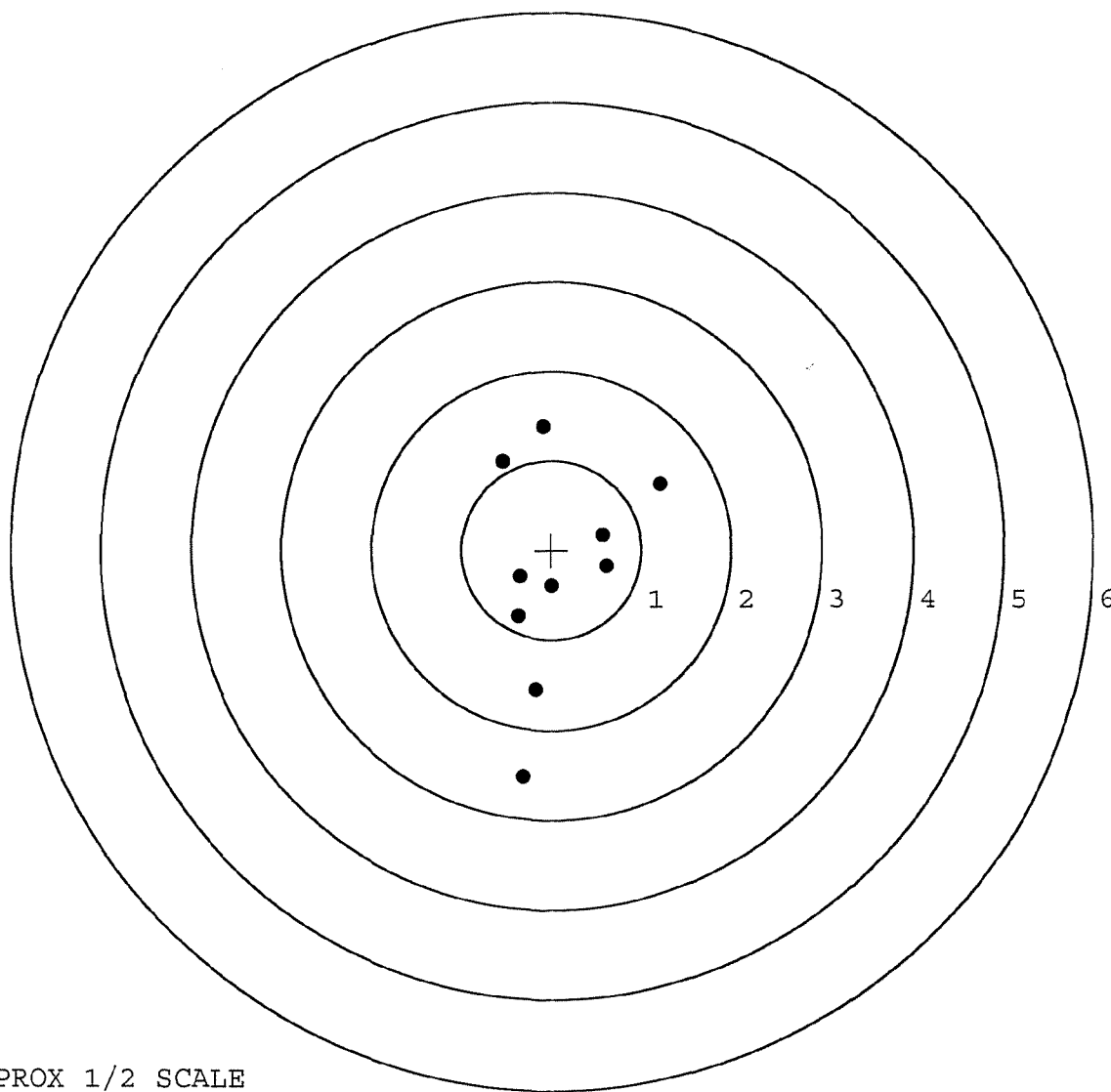


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6761535. __0
TARGET NUMBER: 5
FILE DATE: 11/05/2001
FILE TIME: 11:07

X CENTROID: 0.052
Y CENTROID: -0.243
POA TO CENTROID: 0.249
HORZ SPREAD: 1.750
VERT SPREAD: 3.904
GROUP SPREAD: 3.911
MIN RADIUS: 0.171
MAX RADIUS: 2.314
MEAN RADIUS: 1.062
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 7

POINT#	X	Y
1:	-0.095	1.378
2:	-0.542	0.989
3:	1.208	0.739
4:	0.568	0.173
5:	0.614	-0.182
6:	-0.004	-0.405
7:	-0.353	-0.302
8:	-0.367	-0.743
9:	-0.185	-1.554
10:	-0.326	-2.526



TARGET APPROX 1/2 SCALE