

E 6761552

VERY IMPORTANT
Instruction Book
enclosed to assure
safe use of this
weapon.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Union, NY Reg. U.S. Pat. & Inv. Off. Marca Registrada. Marque Deposee.

SERIAL NO. **E6761552**

ORDER NO. **25716**

46

31XV

5716 E6761552

ORDER 25716

MODEL 700™ M24

UPC



ORDER 25716

MODEL 700™ M24

UPC



SERIAL NO.



MODEL 700TM M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444



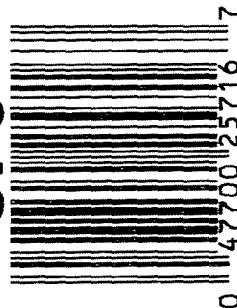
ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6761552

UPC



CONTRACT #

GUN SERIAL # E6761552

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		10-17-01	KHL
600	PROOF		1.	
607	CHECK HEADSPACE		10-17-01	KHL
610	DIS-ASSEMBLE GUN		10-17-01	KHL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT		10-17-01	KHL
615	ROLLMARK CALIBER		10-17-01	KHL
617	DRILL AND TAP SIGHT HOLES		10/18/01	BWT
620	APPLY COATINGS (BARREL ACTION)		10/20/01	HP
	(BOLT)		10/20/01	HP
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		10-31-01	AC
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		10-31-01	AC
	C) INSPECT EJECTOR HOLE FOR CHAMFER		10-31-01	AC
	D) OIL FIRING PIN ASSEMBLY		10-31-01	AC
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		12/ 14/01	

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. E6761552

DATE 10/31/01

TESTER B.K.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.56	2.39		2.29	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.57	2.74		2.31	
PULL #3	2.36	2.43		2.57	
PULL #4	2.52	2.63		2.55	
PULL #5	2.46	2.56		2.70	
TOTAL	1247	1275		1242	
AVG.	2.49	2.55		2.48	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.36	3.42		
PULL #2	3.37	3.38		
PULL #3	3.34	3.44		
PULL #4	3.30	3.34		
PULL #5	3.29	3.40		
TOTAL	1666	1698		
AVG.	3.33	3.39		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.30	4.29		4.50
PULL #2	4.24	4.40		4.25
PULL #3	3.99	4.42		4.52
PULL #4	4.21	4.45		4.51
PULL #5	4.10	4.43		4.49
TOTAL	2084	2199		2227
AVG.	4.16	4.39		4.45

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: E6761552.__0
FILE DATE AND TIME: 11/01/2001 11:52

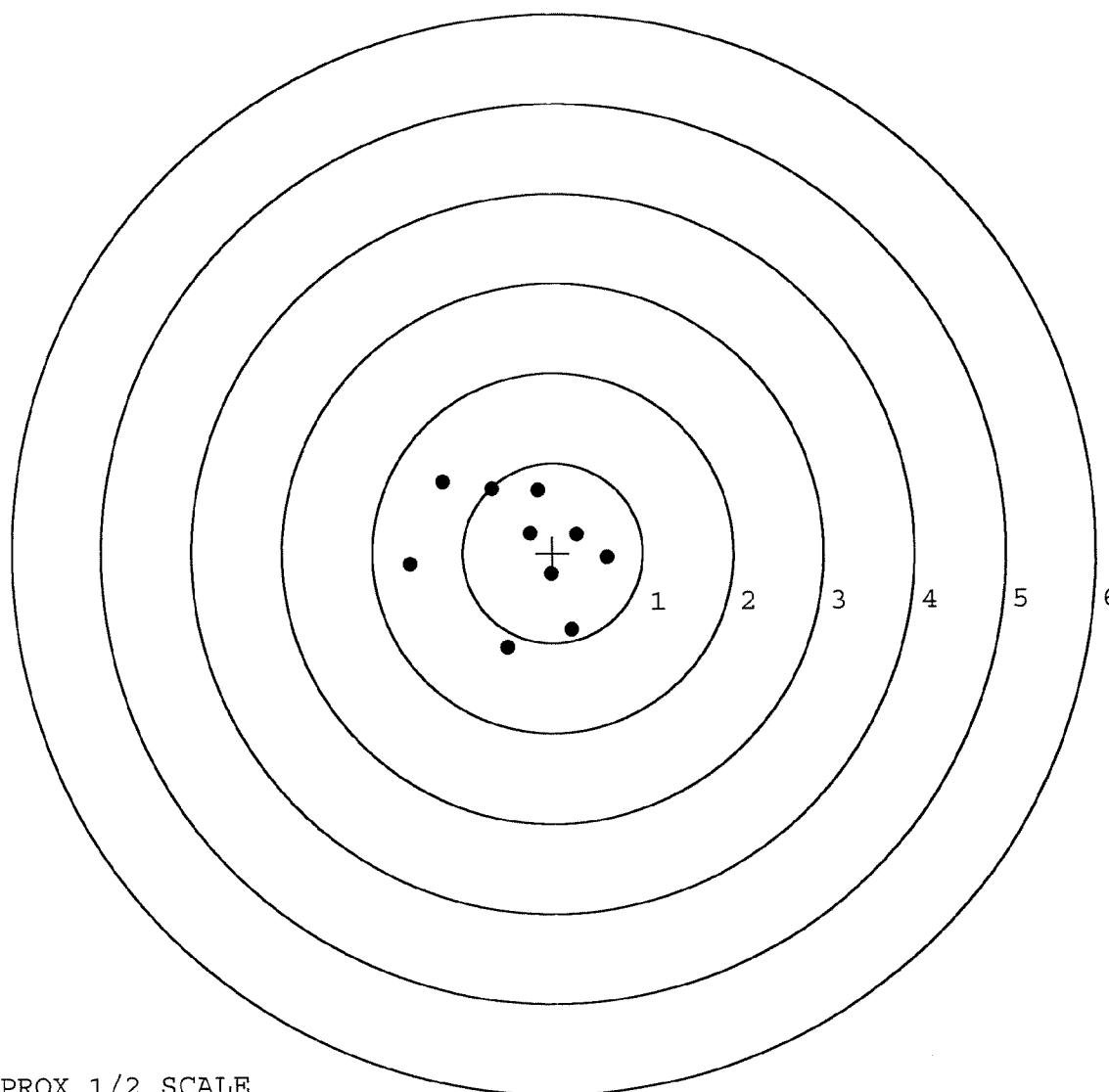
THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	-0.026
The Average Y Centroid of the Five Target Set:	0.069
The Average Point of Impact of the Five Target Set:	0.074
The Average Mean Radius of the Five Target Set:	1.114
The Distance from POA to Centroid Target #1:	0.334
The Distance from Centroid Target #2 to Centroid Target #1:	0.280
The Distance from Centroid Target #3 to Centroid Target #1:	0.191
The Distance from Centroid Target #4 to Centroid Target #1:	0.480
The Distance from Centroid Target #5 to Centroid Target #1:	0.622

SERIAL NUMBER: E6761552. __0
TARGET NUMBER: 1
FILE DATE: 11/01/2001
FILE TIME: 11:52

X CENTROID: -0.333
Y CENTROID: 0.035
POA TO CENTROID: 0.334
HORZ SPREAD: 2.184
VERT SPREAD: 1.852
GROUP SPREAD: 2.185
MIN RADIUS: 0.207
MAX RADIUS: 1.257
MEAN RADIUS: 0.821
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 6
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.271	0.210
2:	0.604	-0.056
3:	-0.249	0.224
4:	-0.021	-0.235
5:	-0.164	0.702
6:	-0.672	0.720
7:	-1.218	0.805
8:	-1.580	-0.118
9:	-0.507	-1.047
10:	0.209	-0.860



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6761552. __0

TARGET NUMBER: 2

FILE DATE: 11/01/2001

FILE TIME: 11:52

POINT#	X	Y
1:	0.875	1.406
2:	0.057	2.281
3:	0.243	0.832
4:	0.719	0.060
5:	1.065	-0.446
6:	1.418	0.088
7:	-0.873	-1.804
8:	-1.063	-0.752
9:	-1.439	-0.139
10:	-1.780	-0.023

X CENTROID: -0.078

Y CENTROID: 0.150

POA TO CENTROID: 0.169

HORZ SPREAD: 3.198

VERT SPREAD: 4.085

GROUP SPREAD: 4.190

MIN RADIUS: 0.753

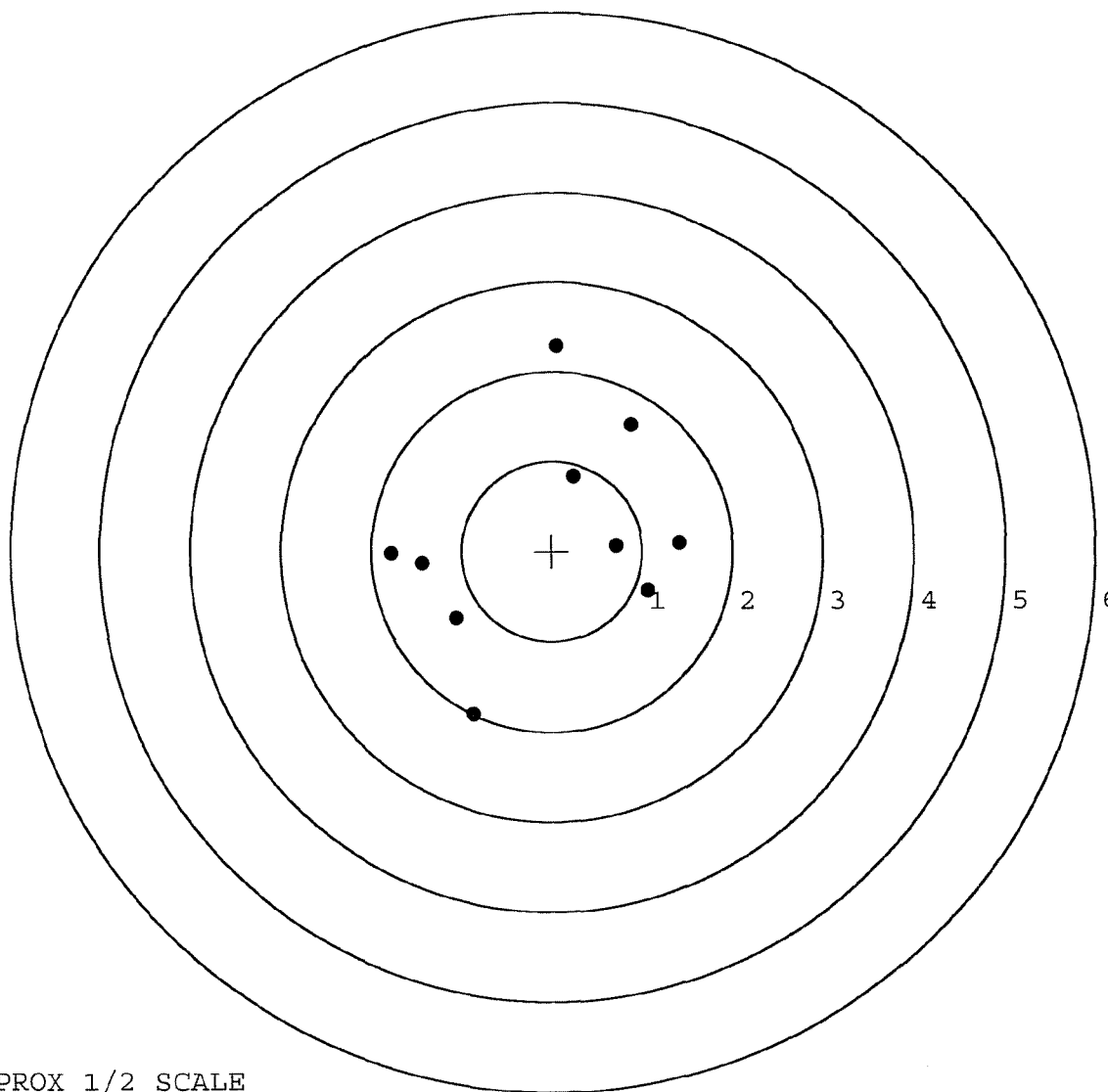
MAX RADIUS: 2.135

MEAN RADIUS: 1.460

IN 1 IN DIAMETER: 0

IN 2 IN DIAMETER: 2

in 3 IN DIAMETER: 6



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6761552. 0

TARGET NUMBER: 3

FILE DATE: 11/01/2001

FILE TIME: 11:52

POINT#	X	Y
1:	0.857	1.294
2:	0.937	0.787
3:	0.817	0.061
4:	0.493	-0.706
5:	0.572	-1.543
6:	-0.909	-0.305
7:	-1.315	-0.099
8:	-1.010	0.955
9:	-1.001	-0.318
10:	-0.925	-0.299

X CENTROID: -0.148

Y CENTROID: -0.017

POA TO CENTROID: 0.149

HORZ SPREAD: 2.252

VERT SPREAD: 2.837

GROUP SPREAD: 2.957

MIN RADIUS: 0.813

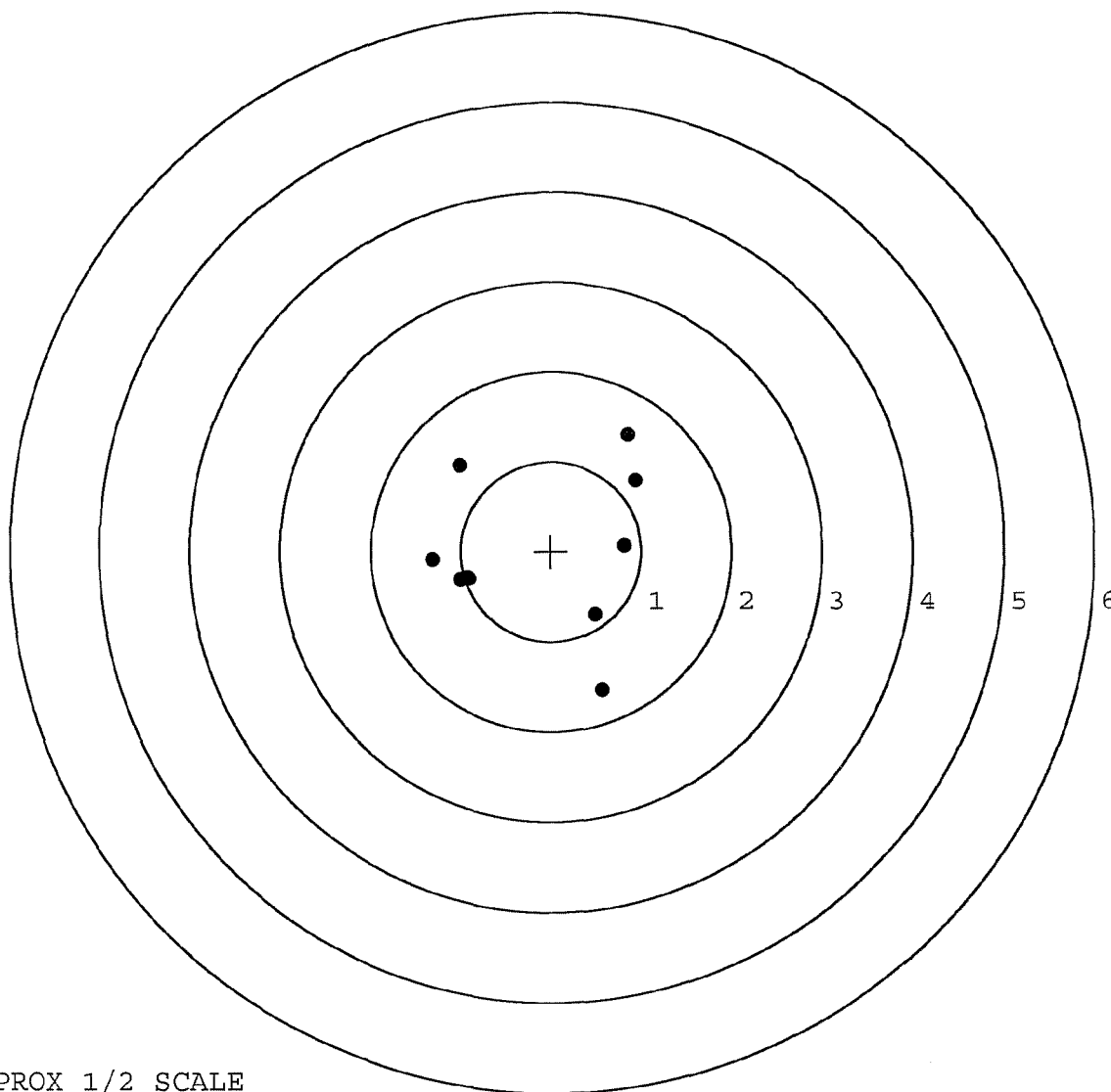
MAX RADIUS: 1.687

MEAN RADIUS: 1.161

IN 1 IN DIAMETER: 0

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 8



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6761552.___0

TARGET NUMBER: 4

FILE DATE: 11/01/2001

FILE TIME: 11:52

POINT#	X	Y
1:	-1.712	2.161
2:	-1.105	0.799
3:	-1.161	-0.943
4:	0.022	0.486
5:	0.136	-0.630
6:	0.632	-0.502
7:	0.847	-0.724
8:	1.367	0.319
9:	1.138	0.173
10:	1.221	0.103

X CENTROID: 0.139

Y CENTROID: 0.124

POA TO CENTROID: 0.186

HORZ SPREAD: 3.079

VERT SPREAD: 3.104

GROUP SPREAD: 3.856

MIN RADIUS: 0.380

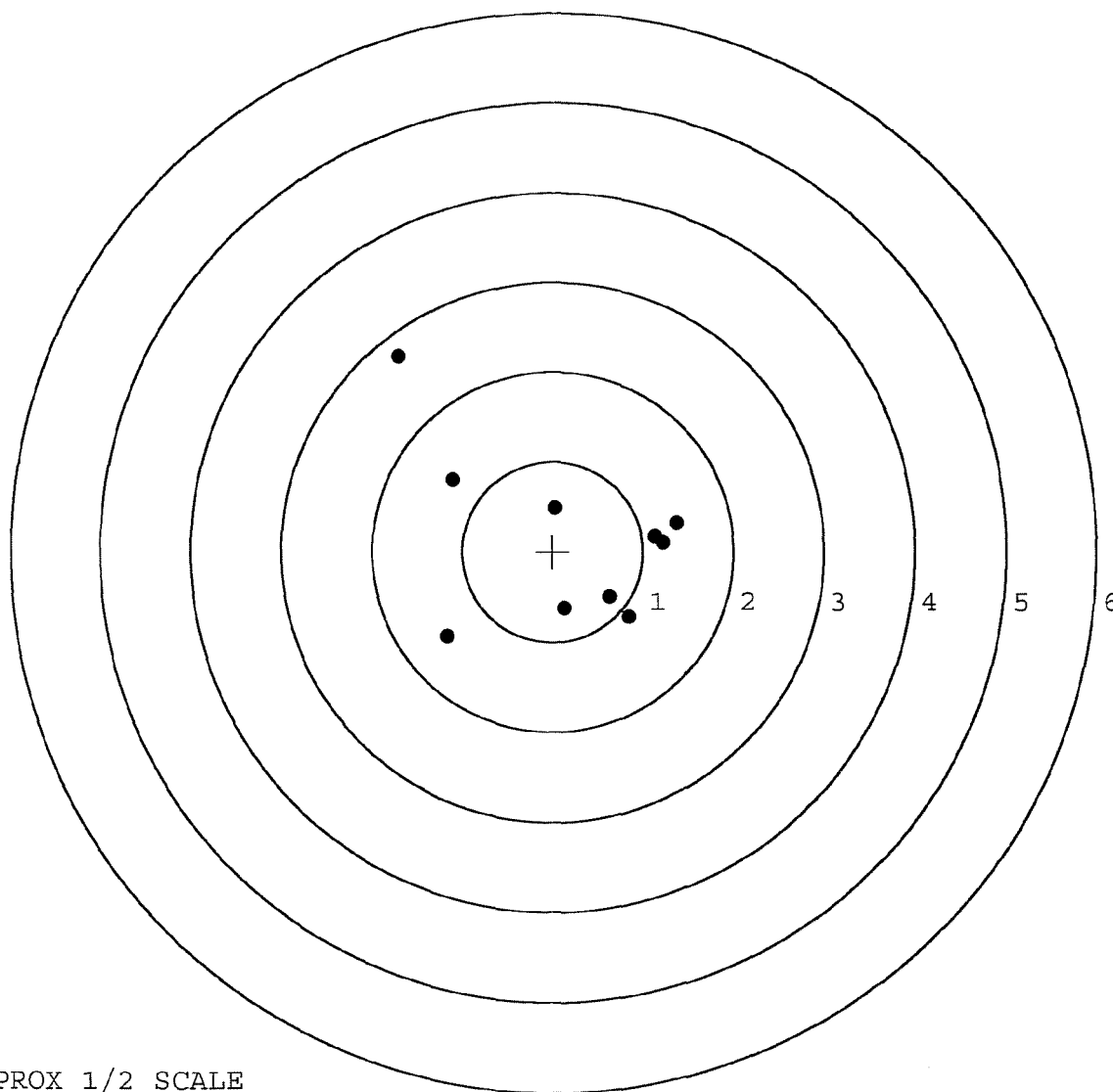
MAX RADIUS: 2.752

MEAN RADIUS: 1.221

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 3

in 3 IN DIAMETER: 8



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6761552.___0

TARGET NUMBER: 5

FILE DATE: 11/01/2001

FILE TIME: 11:52

POINT#	X	Y
1:	0.555	0.741
2:	0.406	0.512
3:	-0.506	1.019
4:	-0.682	0.556
5:	-0.761	-0.292
6:	0.342	-0.240
7:	0.331	-0.783
8:	1.786	-0.041
9:	1.134	-0.103
10:	0.289	-0.850

X CENTROID: 0.289

Y CENTROID: 0.052

POA TO CENTROID: 0.294

HORZ SPREAD: 2.547

VERT SPREAD: 1.869

GROUP SPREAD: 2.559

MIN RADIUS: 0.297

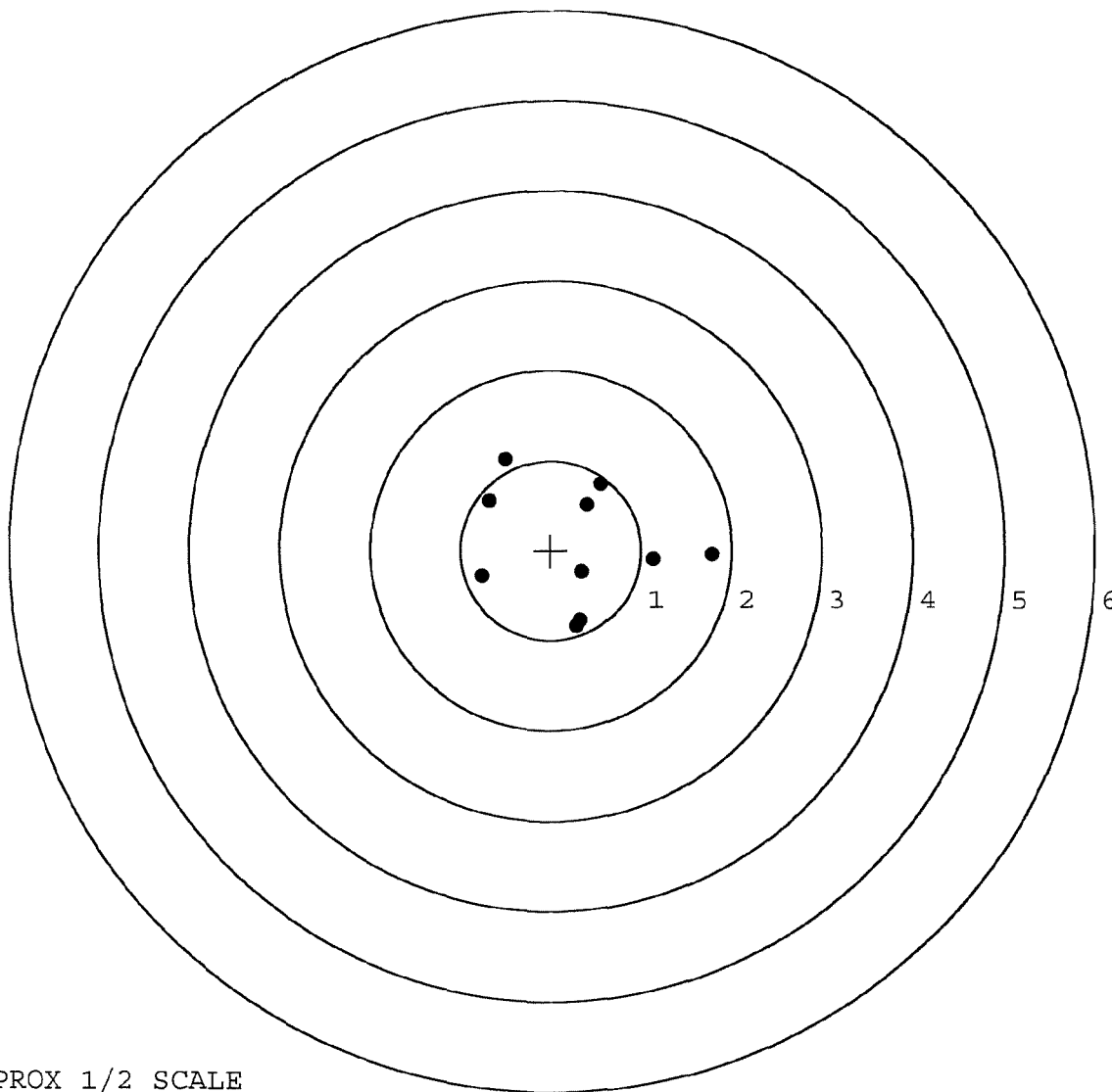
MAX RADIUS: 1.499

MEAN RADIUS: 0.906

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 6

in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE