

E 676 1600

Remington®

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

SERIAL NO. J
E6761600

ORDER NO.
25716

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Made in Ilion, NY Reg. U.S. Pat & tm. Off. Marca Registrada Marque Deposee.



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MODEL 700™ M24

UPC



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MODEL 700™ M24

UPC



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SERIAL NO.



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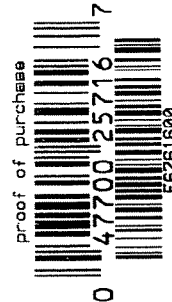
MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

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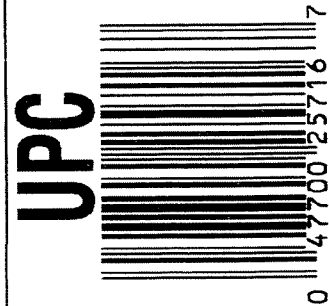


ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6761600



CONTRACT #

GUN SERIAL # 5676 1600

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		9-27-01	BA
600	PROOF		9/27-01	AS
607	CHECK HEADSPACE		9-28-01	BA
610	DIS-ASSEMBLE GUN		9-28-01	BA
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT		SEP 29 2001 OPERATOR	AL
615	ROLLMARK CALIBER		9/29	(D)
617	DRILL AND TAP SIGHT HOLES			
620	APPLY COATINGS (BARREL ACTION)		10/11	HA
	(BOLT)		10/11	HA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		11/30/01	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		11/30/01	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		11/30/01	DA
	D) OIL FIRING PIN ASSEMBLY		11/30/01	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		12/10/01	DA

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.0</u> <u>4.0</u> <u>4.0</u> <u>3.5</u> <u>3.0</u> <u>3.0</u>	11/27	BK
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.5</u> <u>3.0</u> <u>3.0</u> <u>5.0</u> <u>4.0</u> <u>4.0</u>	11/27	BK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.022</u> <u>.023</u>	11/27	BK
	J) ASSEMBLE STOCK		11/3/01	REP
	K) ASSEMBLE SWIVEL STUDS		12/10/01	REP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		12/10/01	REP
	M) IRON SIGHT ALIGNMENT		12/10/01	REP
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		12/10/01	REP
640	GALLERY TEST AND TARGET	PASS FAIL	11-5-01	✓
	A) MALFUNCTIONS	PASS FAIL	11-5-01	✓
	B) PIERCED PRIMERS	PASS FAIL	11-5-01	✓
645	INSPECT FOR LIVE AMMO		11-5-01	✓
655	FINAL INSPECTION A) HEADSPACE		12/10/01	REP
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.63</u> <u>2.64</u> <u>2.49</u> <u>2.52</u> <u>2.54</u>	11-27-01	DA
	C) FUNCTION		12/10/01	REP
660	PACK		12/10/01	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. E6761600

DATE 11/02/01

TESTER BK

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.26	2.36	2.43	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.31	2.37	2.34	
PULL #3	2.18	2.46	2.34	
PULL #4	2.18	2.16	2.30	
PULL #5	2.22	2.30	2.33	
TOTAL	1115	1165	1174	
AVG.	2.23	2.33	2.34	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.19	3.13	
PULL #2	3.25	3.05	
PULL #3	3.32	3.08	
PULL #4	3.26	3.02	
PULL #5	3.13	3.18	
TOTAL	1615	1546	
AVG.	32.3	309	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.26	4.32		4.27
PULL #2	4.13	4.20		4.27
PULL #3	4.23	4.02		4.40
PULL #4	4.25	4.30		4.42
PULL #5	4.04	4.29		4.25
TOTAL	2091	2113		2161
AVG.	4.18	4.22		4.32

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: E7671600.__0
FILE DATE AND TIME: 11/05/2001 02:51

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	0.105
The Average Y Centroid of the Five Target Set:	0.124
The Average Point of Impact of the Five Target Set:	0.162
The Average Mean Radius of the Five Target Set:	1.146
The Distance from POA to Centroid Target #1:	0.258
The Distance from Centroid Target #2 to Centroid Target #1:	0.214
The Distance from Centroid Target #3 to Centroid Target #1:	0.227
The Distance from Centroid Target #4 to Centroid Target #1:	0.871
The Distance from Centroid Target #5 to Centroid Target #1:	0.378

SERIAL NUMBER: E7671600. 0

TARGET NUMBER: 1

FILE DATE: 11/05/2001

FILE TIME: 02:51

X CENTROID: 0.083

Y CENTROID: 0.244

POA TO CENTROID: 0.258

HORZ SPREAD: 2.059

VERT SPREAD: 2.043

GROUP SPREAD: 2.323

MIN RADIUS: 0.540

MAX RADIUS: 1.406

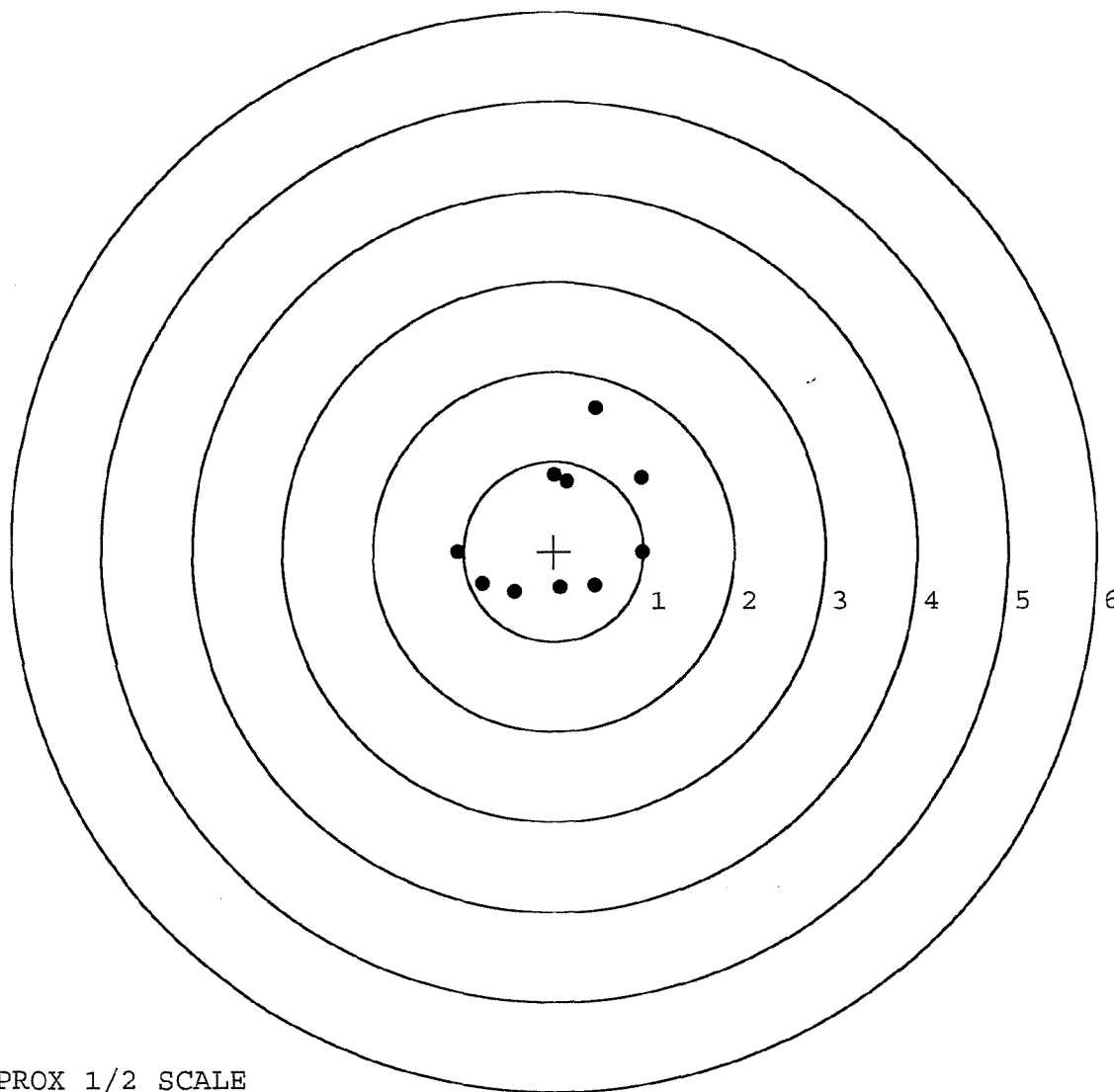
MEAN RADIUS: 0.904

IN 1 IN DIAMETER: 0

IN 2 IN DIAMETER: 6

in 3 IN DIAMETER: 10

POINT#	X	Y
1:	-1.073	-0.008
2:	-0.789	-0.356
3:	-0.440	-0.448
4:	0.077	-0.406
5:	0.465	-0.376
6:	0.986	-0.008
7:	0.979	0.819
8:	0.472	1.595
9:	0.007	0.848
10:	0.147	0.780

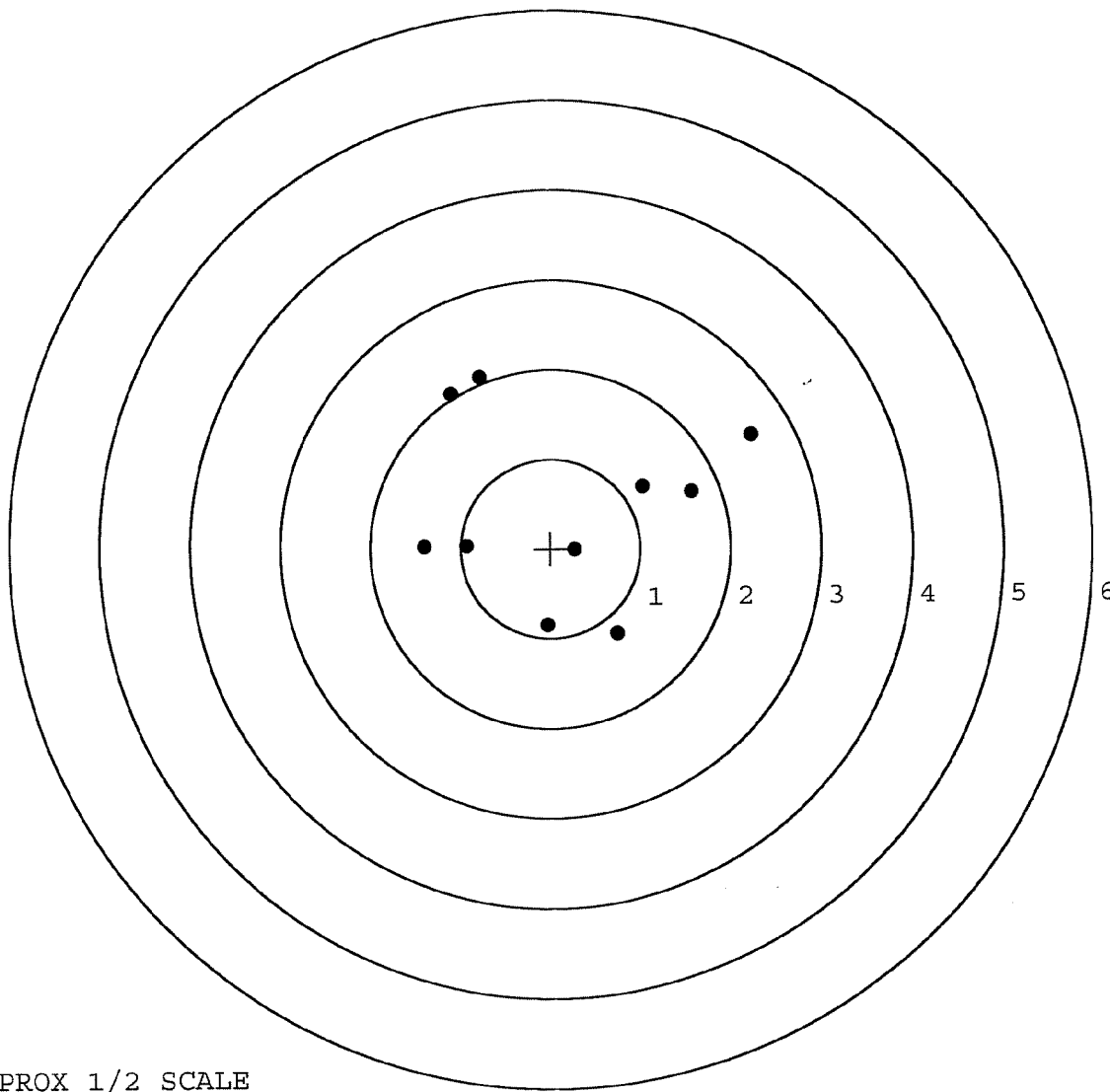


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E7671600. __0
TARGET NUMBER: 2
FILE DATE: 11/05/2001
FILE TIME: 02:51

X CENTROID: 0.158
Y CENTROID: 0.444
POA TO CENTROID: 0.472
HORZ SPREAD: 3.634
VERT SPREAD: 2.877
GROUP SPREAD: 3.832
MIN RADIUS: 0.476
MAX RADIUS: 2.224
MEAN RADIUS: 1.420
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 2
in 3 IN DIAMETER: 5

POINT#	X	Y
1:	2.232	1.247
2:	1.571	0.620
3:	1.029	0.688
4:	0.269	-0.019
5:	-0.043	-0.863
6:	0.739	-0.955
7:	-0.940	0.038
8:	-1.402	0.030
9:	-0.778	1.922
10:	-1.094	1.734



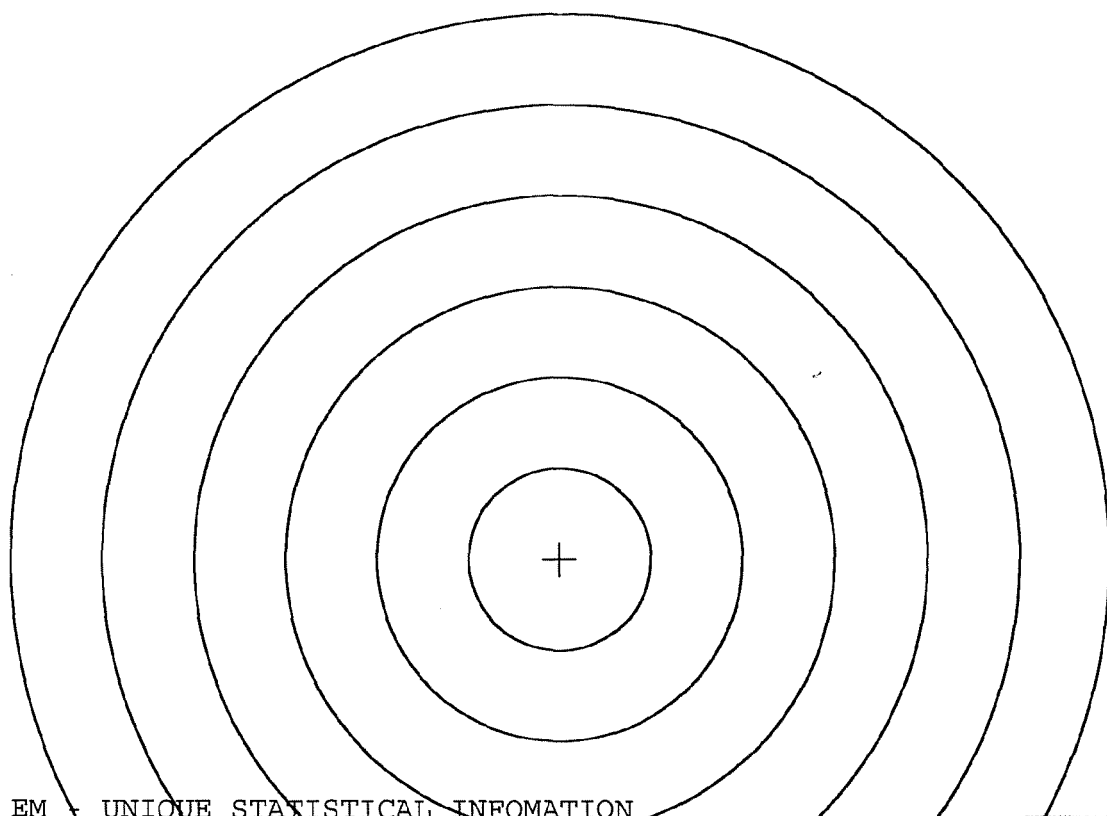
TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E7671600. __0
TARGET NUMBER: 3
FILE DATE: 11/05/2001
FILE TIME: 02:51

X CENTROID: -0.094
Y CENTROID: 0.386
POA TO CENTROID: 0.398
HORZ SPREAD: 2.749
VERT SPREAD: 3.036
GROUP SPREAD: 3.241
MIN RADIUS: 0.455
MAX RADIUS: 1.819
MEAN RADIUS: 1.121

IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 8

POINT#	X	Y
1:	-0.241	2.199
2:	0.788	1.164
3:	1.295	0.885
4:	0.582	0.079
5:	0.312	-0.257
6:	-0.164	-0.747
7:	-1.374	-0.837
8:	-1.454	0.062
9:	-0.563	0.474
10:	-0.124	0.840



FIREARM SERIAL NUMBER / DATASET NAME: E6761600. __
FILE DATE AND TIME: 11/05/2001 02:57

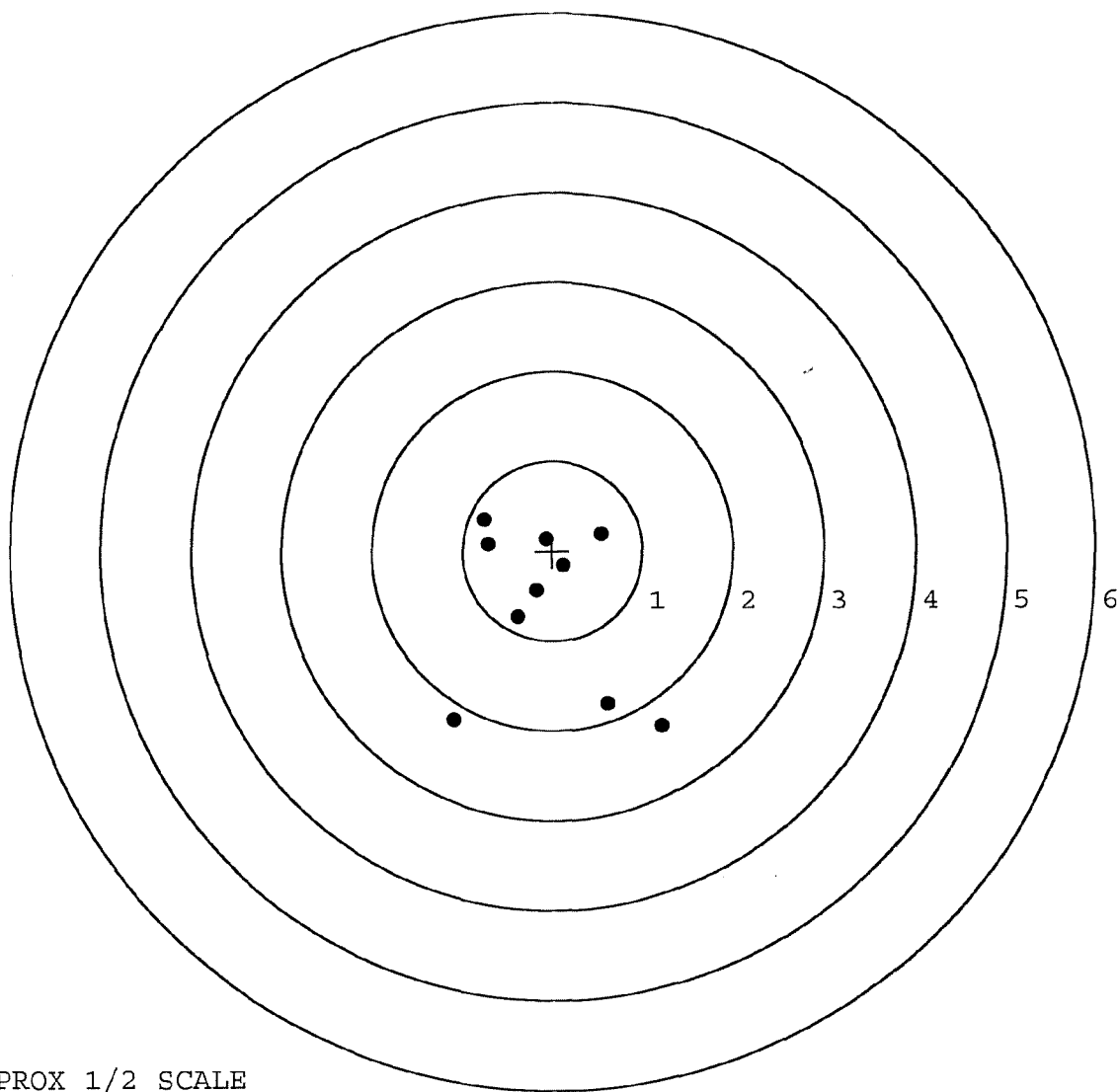
THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INC

The Average X Centroid of the Five Target Set:
The Average Y Centroid of the Five Target Set:
The Average Point of Impact of the Five Target Set:
The Average Mean Radius of the Five Target Set:
The Distance from POA to Centroid Target #1:

SERIAL NUMBER: E6761600. __0
TARGET NUMBER: 4
FILE DATE: 11/05/2001
FILE TIME: 02:57

X CENTROID: -0.075
Y CENTROID: -0.613
POA TO CENTROID: 0.617
HORZ SPREAD: 2.313
VERT SPREAD: 2.316
GROUP SPREAD: 3.038
MIN RADIUS: 0.201
MAX RADIUS: 1.859
MEAN RADIUS: 0.973
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 8

POINT#	X	Y
1:	0.543	0.195
2:	-0.073	0.137
3:	-0.759	0.357
4:	-0.720	0.085
5:	0.123	-0.161
6:	-0.186	-0.445
7:	-0.388	-0.737
8:	-1.106	-1.893
9:	0.607	-1.706
10:	1.207	-1.959

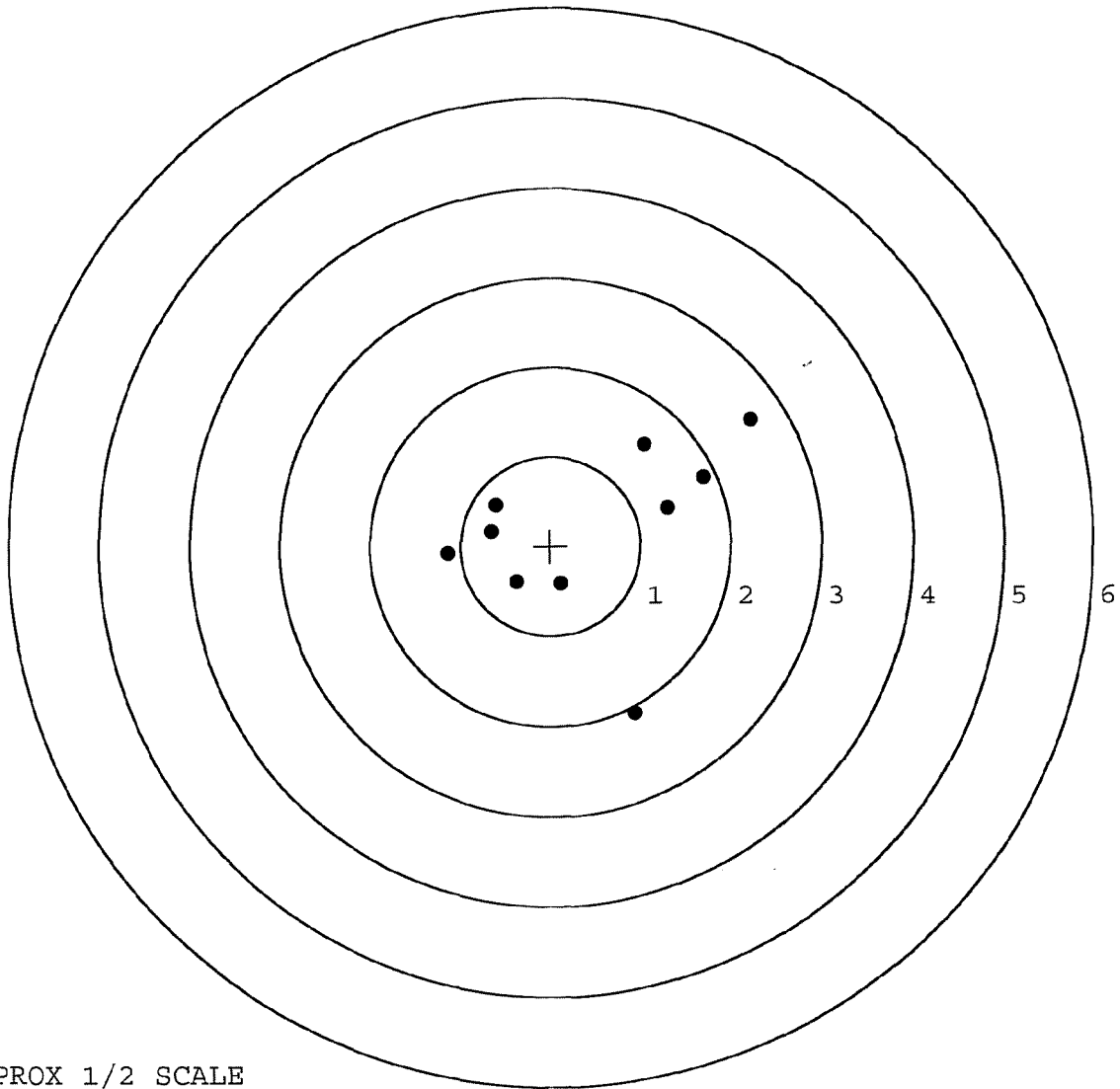


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6761600. 0
TARGET NUMBER: 5
FILE DATE: 11/05/2001
FILE TIME: 02:57

X CENTROID: 0.452
Y CENTROID: 0.159
POA TO CENTROID: 0.479
HORZ SPREAD: 3.341
VERT SPREAD: 3.264
GROUP SPREAD: 3.662
MIN RADIUS: 0.672
MAX RADIUS: 2.155
MEAN RADIUS: 1.314
IN 1 IN DIAMETER: 0
IN 2 IN DIAMETER: 2
in 3 IN DIAMETER: 7

POINT#	X	Y
1:	-0.608	0.455
2:	-0.663	0.165
3:	-1.134	-0.091
4:	-0.379	-0.402
5:	0.116	-0.423
6:	0.935	-1.855
7:	2.207	1.409
8:	1.700	0.770
9:	1.297	0.426
10:	1.045	1.134



TARGET APPROX 1/2 SCALE