

E 679 0121

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Ilion, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Marque Deposee.

SERIAL NO. E6790121	J
ORDER NO. 25716	46
31XV	


5716 E6790121

ORDER 25716
MODEL 700™ M24

UPC



ORDER 25716
MODEL 700™ M24

UPC



SERIAL NO.

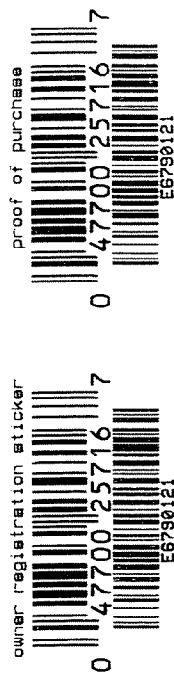


MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

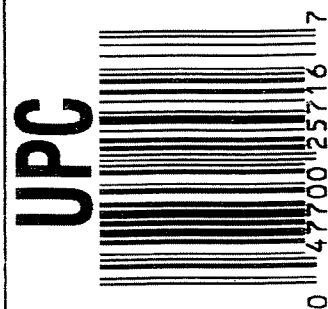


ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6790121



CONTRACT #

GUN SERIAL # E6790121

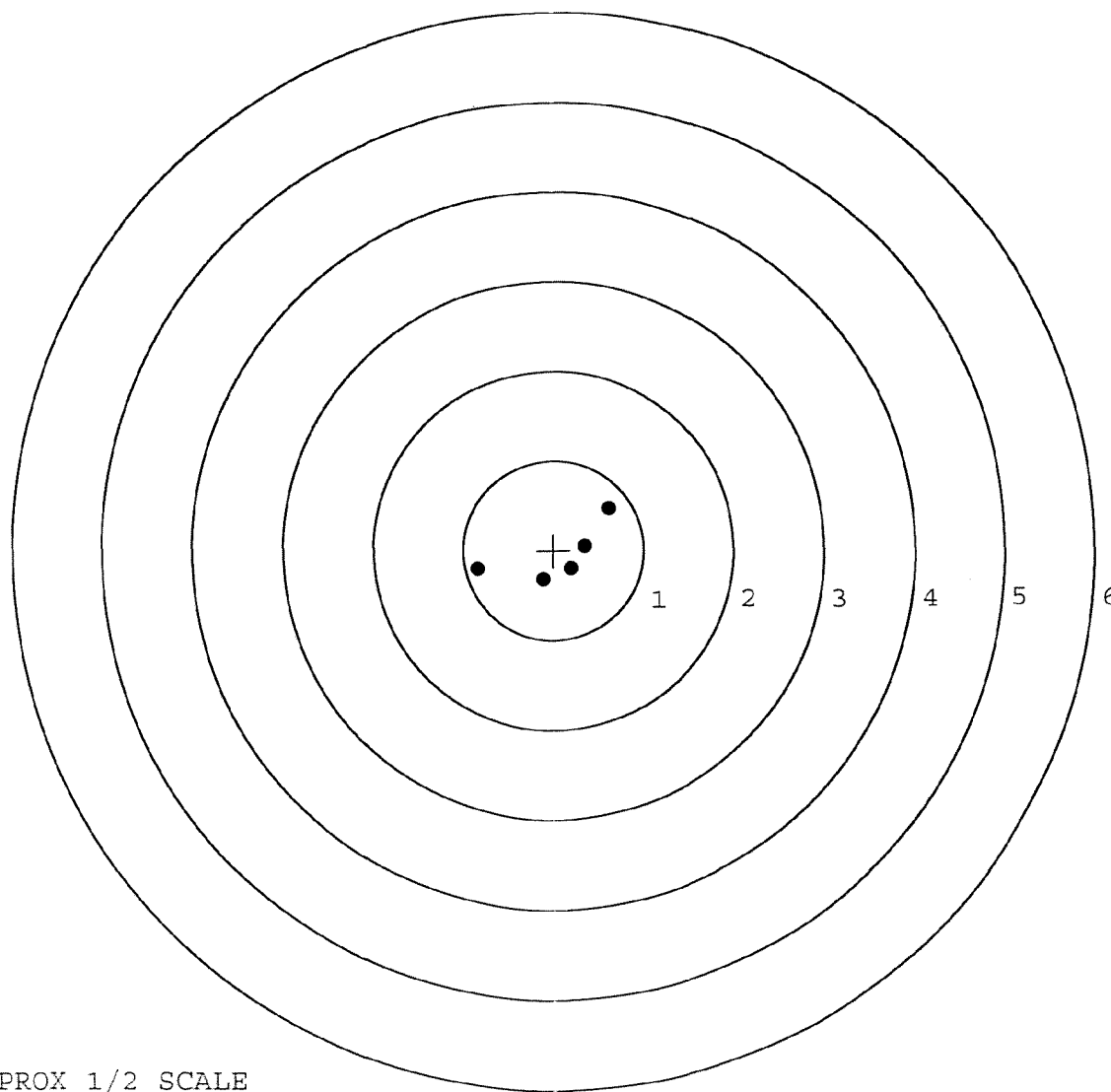
OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11/15/01	RJR
600	PROOF		11/15/01	RJR
607	CHECK HEADSPACE	MAGNA - FLUX	11/15/01	RJR
610	DIS-ASSEMBLE GUN	INSPECTED	11/15/01	RJR
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	NOV 29 2001 OPERATOR <u>DRD</u>		
615	ROLLMARK CALIBER		11/30	13
617	DRILL AND TAP SIGHT HOLES		12/3	BWT
620	APPLY COATINGS (BARREL ACTION)		12-5	TA
	(BOLT)		12-5	TA
625	FINAL ASSEMBLY		12/11/01	D.M.
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12/11/01	D.M.
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12/11/01	D.M.
	D) OIL FIRING PIN ASSEMBLY		12/11/01	D.M.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	12/20/01	DA

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.5</u> <u>6.5</u> <u>6.5</u>	12-17-01	EK
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.5</u> <u>4.0</u> <u>3.5</u>	12-17-01	EK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.0225</u> <u>.0235</u> <u>.022</u>	12-17-01	EK
	J) ASSEMBLE STOCK		12/15	BWT
	K) ASSEMBLE SWIVEL STUDS		12/20/01	REP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		12/20/01	REP
	M) IRON SIGHT ALIGNMENT		12/20/01	REP
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		12/20/01	REP
640	GALLERY TEST AND TARGET	PASS FAIL	12/15/01	RH
	A) MALFUNCTIONS	PASS FAIL	12/15/01	RH
	B) PIERCED PRIMERS	PASS FAIL	12/15/01	RH
645	INSPECT FOR LIVE AMMO		12/15/01	RH
655	FINAL INSPECTION A) HEADSPACE		12/20/01	REP
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.80</u> <u>2.65</u> <u>2.78</u> <u>2.66</u> <u>2.63</u>	12/18/01	D.M.
	C) FUNCTION		12/20/01	REP
660	PACK		12/20/01	DA

SERIAL NUMBER: E6790121. __0
TARGET NUMBER: 1
FILE DATE: 12/15/2001
FILE TIME: 07:32

POINT#	X	Y
1:	-0.844	-0.216
2:	-0.114	-0.330
3:	0.196	-0.210
4:	0.355	0.042
5:	0.622	0.464

X CENTROID: 0.043
Y CENTROID: -0.050
POA TO CENTROID: 0.066
HORZ SPREAD: 1.466
VERT SPREAD: 0.794
GROUP SPREAD: 1.616
MIN RADIUS: 0.221
MAX RADIUS: 0.902
MEAN RADIUS: 0.509
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5

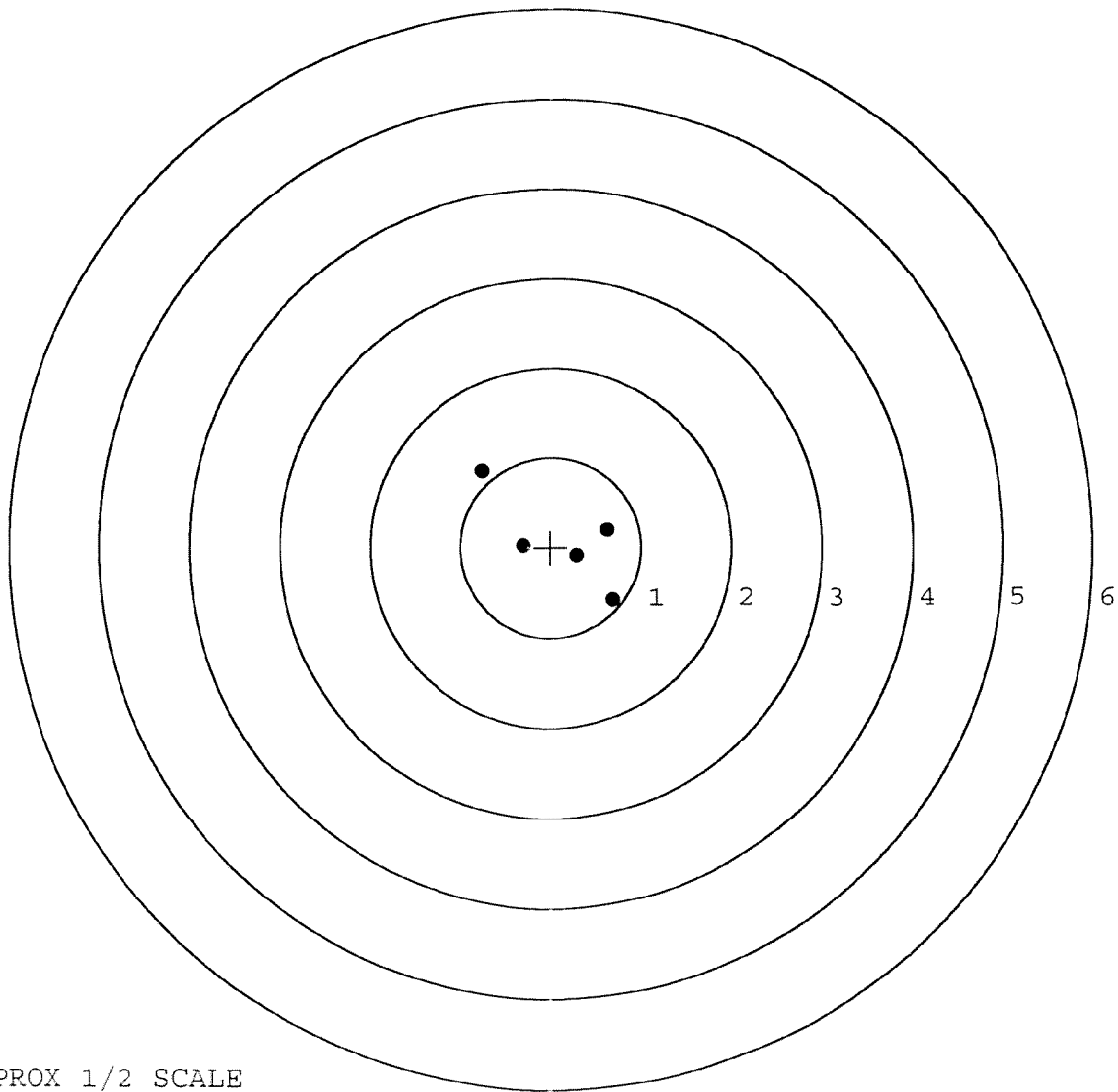


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790121. __0
TARGET NUMBER: 2
FILE DATE: 12/15/2001
FILE TIME: 07:32

POINT#	X	Y
1:	0.689	-0.590
2:	0.288	-0.095
3:	0.631	0.189
4:	-0.313	0.021
5:	-0.761	0.848

X CENTROID: 0.107
Y CENTROID: 0.075
POA TO CENTROID: 0.130
HORZ SPREAD: 1.450
VERT SPREAD: 1.438
GROUP SPREAD: 2.042
MIN RADIUS: 0.248
MAX RADIUS: 1.162
MEAN RADIUS: 0.651
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. E6790121

DATE 11/12/01

TESTER BK/

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.42	2.55	2.37	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.62	2.66	2.46	
PULL #3	2.54	2.62	2.49	
PULL #4	2.46	2.49	2.37	
PULL #5	2.37	2.74	2.35	
TOTAL	1241	1306	1204	
AVG.	2.48	2.61	2.40	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.20	3.16	
PULL #2	3.23	3.03	
PULL #3	3.32	3.10	
PULL #4	3.37	3.05	
PULL #5	3.19	3.24	
TOTAL	1631	1558	
AVG.	3.26	3.11	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.14	4.39		4.32
PULL #2	4.30	4.30		4.43
PULL #3	4.08	4.17		4.26
PULL #4	4.33	4.28		4.34
PULL #5	4.40	4.40		4.35
TOTAL	2125	2154		2170
AVG.	4.25	4.30		4.34