

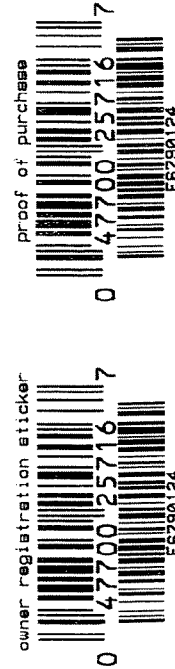
E6790124

MODEL 700™, M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

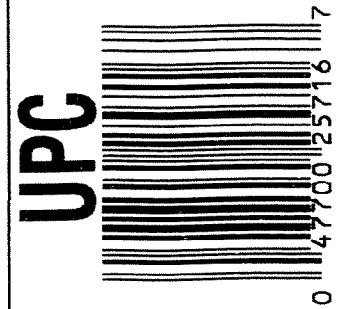


ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6790124



VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

**MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO**

SERIAL NO. J
E6790124

ORDER NO.
25716

31XV

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Made in Ilion, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Marque Deposee.



5716 E6790124

ORDER 25716

MODEL 700™ M24

UPC



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MODEL 700™ M24

UPC



SERIAL NO.



CONTRACT #

GUN SERIAL # E679 0124

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11/12/01	RH
600	PROOF		11/12/01	RH
607	CHECK HEADSPACE	MAGNA - FLUX	11/12/01	RH
610	DIS-ASSEMBLE GUN	INSPECTED	11/12/01	RH
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	NOV 27 2001 OPERATOR <u>ARJ</u>		
615	ROLLMARK CALIBER		11/28/01	SB
617	DRILL AND TAP SIGHT HOLES		11/29/01	BWT
620	APPLY COATINGS (BARREL ACTION)		11/30/01	HP
	(BOLT)		11/30/01	
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		12/12/01	D.M.
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12/12/01	D.M.
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12/12/01	D.M.
	D) OIL FIRING PIN ASSEMBLY		12/12/01	D.M.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.5</u> <u>6.5</u> <u>6.5</u>	12-18-01	EK
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.5</u> <u>3.5</u> <u>3.5</u>	12-18-01	EK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.0225</u> <u>.021</u> <u>.0225</u>	12-18-01	EK
	J) ASSEMBLE STOCK		12/15	ISWT
	K) ASSEMBLE SWIVEL STUDS		12/20/01	REP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		12/20/01	REP
	M) IRON SIGHT ALIGNMENT		12/20/01	REP
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		12/20/01	REP
640	GALLERY TEST AND TARGET	PASS FAIL	12/15/01	RH
	A) MALFUNCTIONS	PASS FAIL	12/15/01	RH
	B) PIERCED PRIMERS	PASS FAIL	12/15/01	RH
645	INSPECT FOR LIVE AMMO	H B L	12/15/01	RH
655	FINAL INSPECTION A) HEADSPACE		12/20/01	REP
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.66</u> <u>2.61</u> <u>2.51</u> <u>2.51</u> <u>2.55</u>	12/19/01	RH
	C) FUNCTION		12/20/01	REP
660	PACK		12/20/01	DA

SERIAL NUMBER: 6790124. 0

TARGET NUMBER: 1

FILE DATE: 12/17/2001

FILE TIME: 06:29

POINT#	X	Y
1:	0.258	-0.283
2:	-0.153	-0.329
3:	-0.228	-0.288
4:	-0.317	-0.166
5:	-0.043	0.507

X CENTROID: -0.097

Y CENTROID: -0.112

POA TO CENTROID: 0.148

HORZ SPREAD: 0.575

VERT SPREAD: 0.836

GROUP SPREAD: 0.845

MIN RADIUS: 0.220

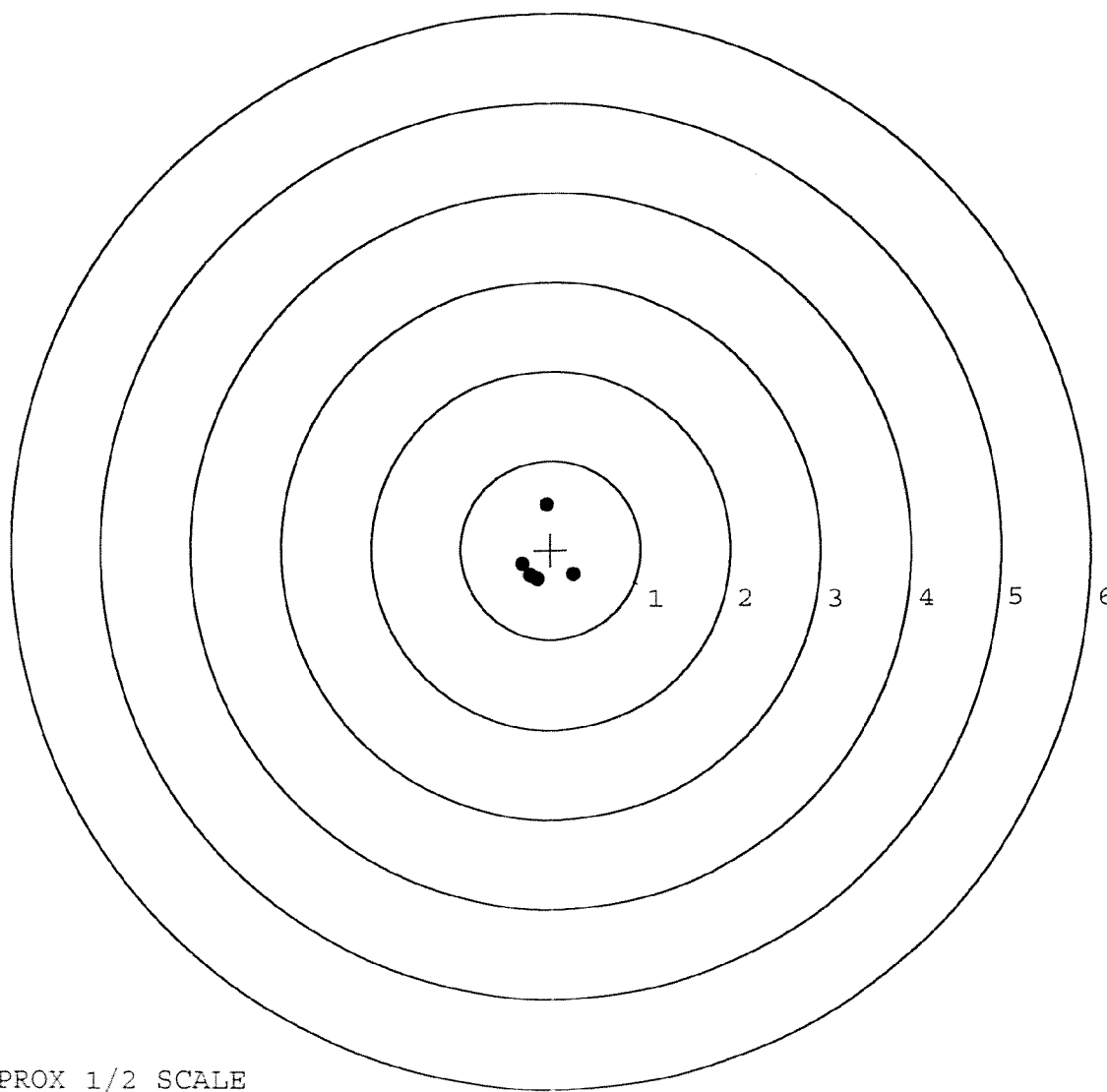
MAX RADIUS: 0.621

MEAN RADIUS: 0.337

IN 1 IN DIAMETER: 4

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 5

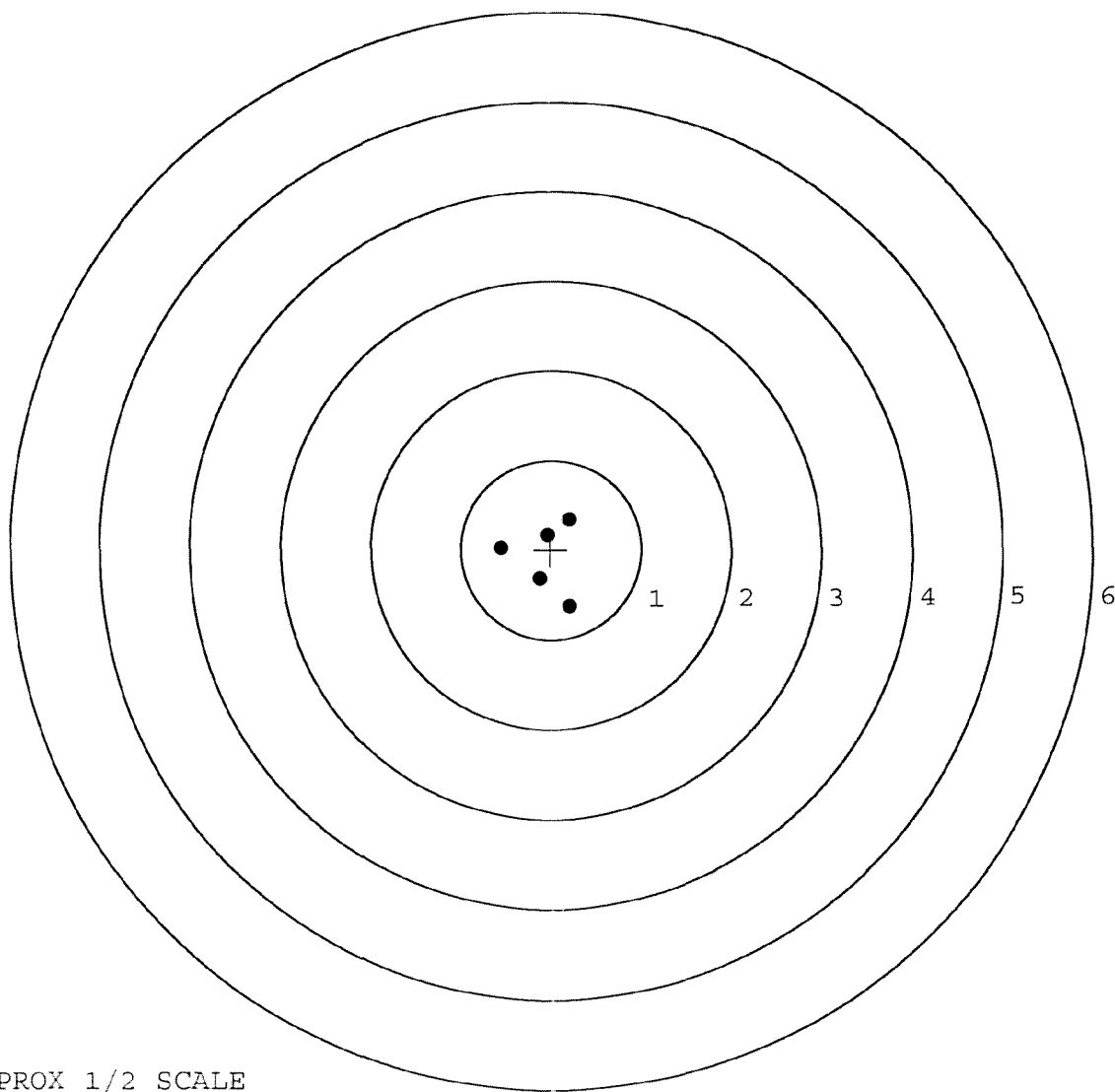


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: 6790124. __0
TARGET NUMBER: 2
FILE DATE: 12/17/2001
FILE TIME: 06:29

POINT#	X	Y
1:	0.201	-0.635
2:	-0.133	-0.329
3:	-0.551	0.017
4:	-0.038	0.165
5:	0.210	0.336

X CENTROID: -0.062
Y CENTROID: -0.089
POA TO CENTROID: 0.109
HORZ SPREAD: 0.761
VERT SPREAD: 0.971
GROUP SPREAD: 0.995
MIN RADIUS: 0.250
MAX RADIUS: 0.606
MEAN RADIUS: 0.423
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5

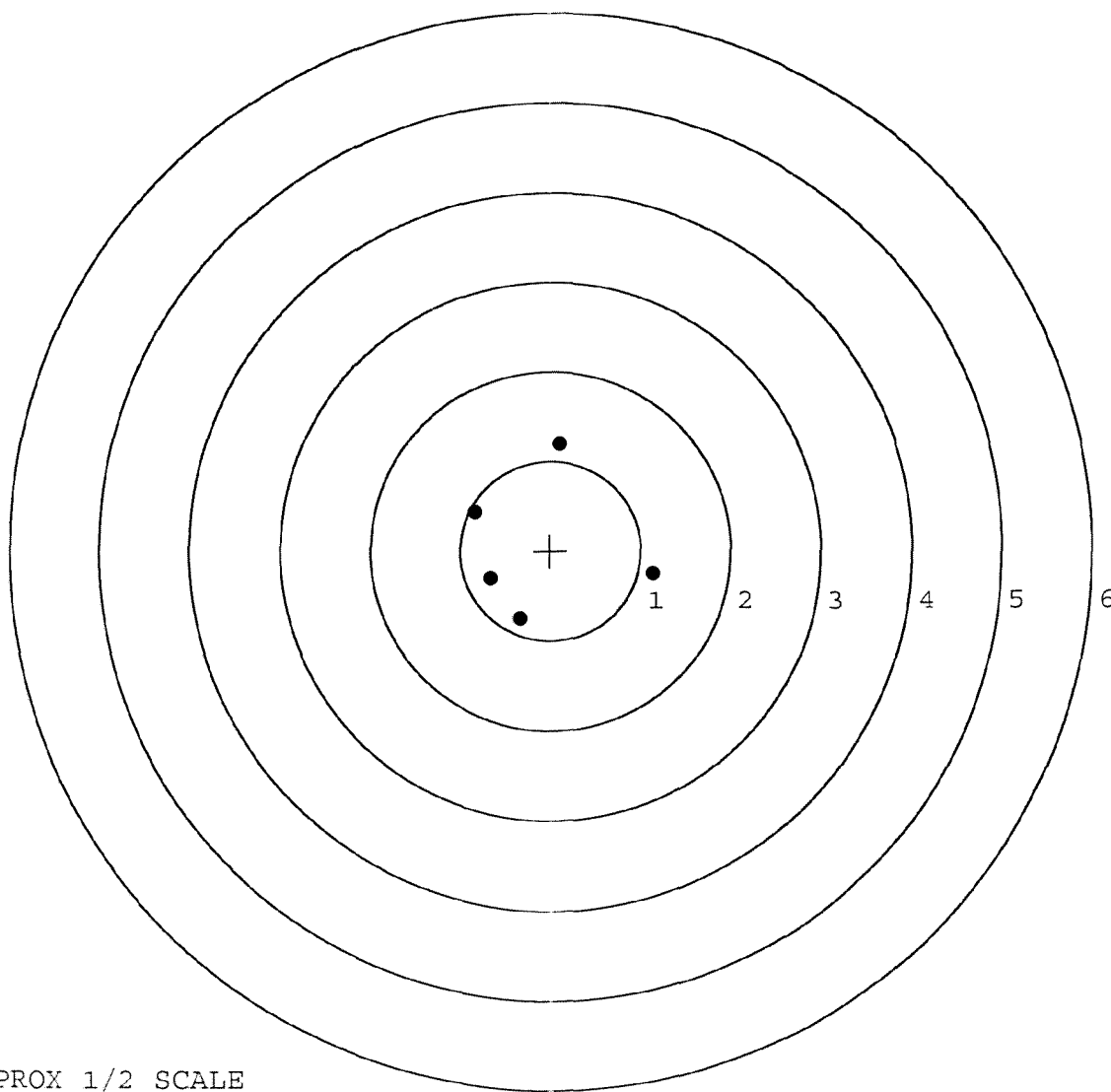


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790124. __0
TARGET NUMBER: 1
FILE DATE: 12/15/2001
FILE TIME: 07:22

POINT#	X	Y
1:	-0.338	-0.757
2:	-0.666	-0.312
3:	-0.834	0.429
4:	0.108	1.189
5:	1.137	-0.258

X CENTROID: -0.119
Y CENTROID: 0.058
POA TO CENTROID: 0.132
HORZ SPREAD: 1.971
VERT SPREAD: 1.946
GROUP SPREAD: 2.087
MIN RADIUS: 0.661
MAX RADIUS: 1.295
MEAN RADIUS: 0.952
IN 1 IN DIAMETER: 0
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 5

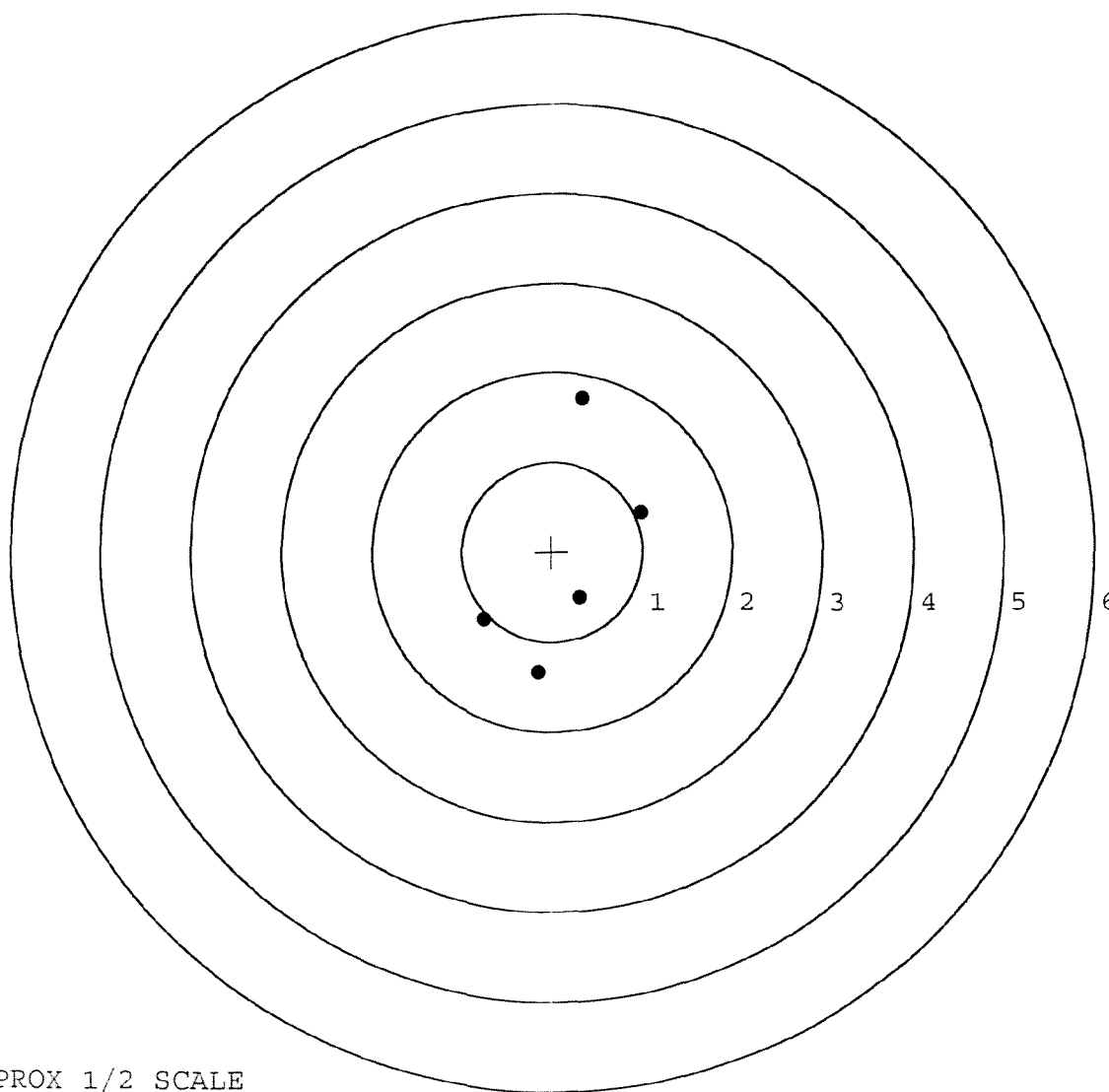


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790124. __0
TARGET NUMBER: 2
FILE DATE: 12/15/2001
FILE TIME: 07:22

POINT#	X	Y
1:	-0.147	-1.345
2:	0.310	-0.507
3:	-0.754	-0.752
4:	0.986	0.441
5:	0.334	1.701

X CENTROID: 0.146
Y CENTROID: -0.092
POA TO CENTROID: 0.173
HORZ SPREAD: 1.740
VERT SPREAD: 3.046
GROUP SPREAD: 3.084
MIN RADIUS: 0.446
MAX RADIUS: 1.803
MEAN RADIUS: 1.129
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 2
in 3 IN DIAMETER: 4



TARGET APPROX 1/2 SCALE

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. E6790124

DATE 12/18/01

TESTER D.N.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.53	2.60	2.42	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.66	2.87	2.49	
PULL #3	2.72	2.66	2.61	
PULL #4	2.61	2.73	2.58	
PULL #5	2.64	2.59	2.51	
TOTAL	13.16	13.45	12.61	
AVG.	2.63	2.69	2.52	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.36	3.63	
PULL #2	3.35	3.51	
PULL #3	3.22	3.34	
PULL #4	3.17	3.44	
PULL #5	3.20	3.30	
TOTAL	16.30 16.30	17.22	
AVG.	3.26 3.26	3.44	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.17	4.34		4.35
PULL #2	4.01	3.83		4.17
PULL #3	4.02	4.09		4.12
PULL #4	4.03	4.05		4.04
PULL #5	4.00	3.99		4.06
TOTAL	20.23	20.30		20.74
AVG.	4.05	4.06		4.15