

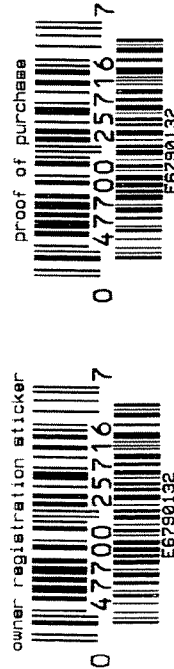
E 679 0132

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

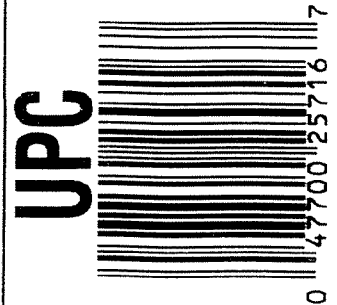


ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6790132



VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Illion, NY Reg. U.S. Pat & tm. Off. Marca Registrada Marques Deposee.

SERIAL NO. E6790132	ORDER NO. 25716
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31XV	

5716 E6790132

ORDER 25716

MODEL 700™ M24

UPC



ORDER 25716

MODEL 700™ M24

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SERIAL NO.



CONTRACT #

GUN SERIAL # E6790132

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11/6/01	REP
600	PROOF		11/6/01	REP
607	CHECK HEADSPACE	MAGNA - FLUX	11/6/01	REP
610	DIS-ASSEMBLE GUN	INSPECTED	11/6/01	REP
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	NOV 13 2001 OPERATOR <u>DRS</u>		
615	ROLLMARK CALIBER		11/14-01	Wm
617	DRILL AND TAP SIGHT HOLES		11/14	BWT
620	APPLY COATINGS (BARREL ACTION)		11/15	HP
	(BOLT)		11/15	HP
625	FINAL ASSEMBLY		12-9	OK
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12-9	OK
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12-9	OK
	D) OIL FIRING PIN ASSEMBLY		12-9	OK
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	5/15/0	RA

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.0</u> <u>6.0</u> <u>5.5</u>	12/13/01	DA
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.5</u> <u>2.5</u> <u>2.5</u>	12/13/01	DA
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.022</u>	12/13/01	DA
	J) ASSEMBLE STOCK		12/12	BWT
	K) ASSEMBLE SWIVEL STUDS		12/14/01	REP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		12/14/01	REP
	M) IRON SIGHT ALIGNMENT		12/14/01	REP
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		12/14/01	REP
640	GALLERY TEST AND TARGET	PASS FAIL	12-12-01	EK
	A) MALFUNCTIONS	<u>PASS</u> FAIL	12-12-01	EK
	B) PIERCED PRIMERS	<u>PASS</u> FAIL	12-12-01	EK
645	INSPECT FOR LIVE AMMO	✓	12-12-01	EK
655	FINAL INSPECTION A) HEADSPACE		12/14/01	REP
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.71</u> <u>2.59</u> <u>2.48</u> <u>2.44</u> <u>2.40</u>	12/13/01	DA
	C) FUNCTION		12/14/01	REP
660	PACK		12/15/01	DA

SERIAL NUMBER: E6790132. __0

TARGET NUMBER: 1

FILE DATE: 12/12/2001

FILE TIME: 03:57

POINT#	X	Y
1:	0.100	-0.953
2:	0.103	-0.201
3:	0.350	0.450
4:	-0.311	0.295
5:	-0.244	0.759

X CENTROID: 0.000

Y CENTROID: 0.070

POA TO CENTROID: 0.070

HORZ SPREAD: 0.661

VERT SPREAD: 1.712

GROUP SPREAD: 1.746

MIN RADIUS: 0.290

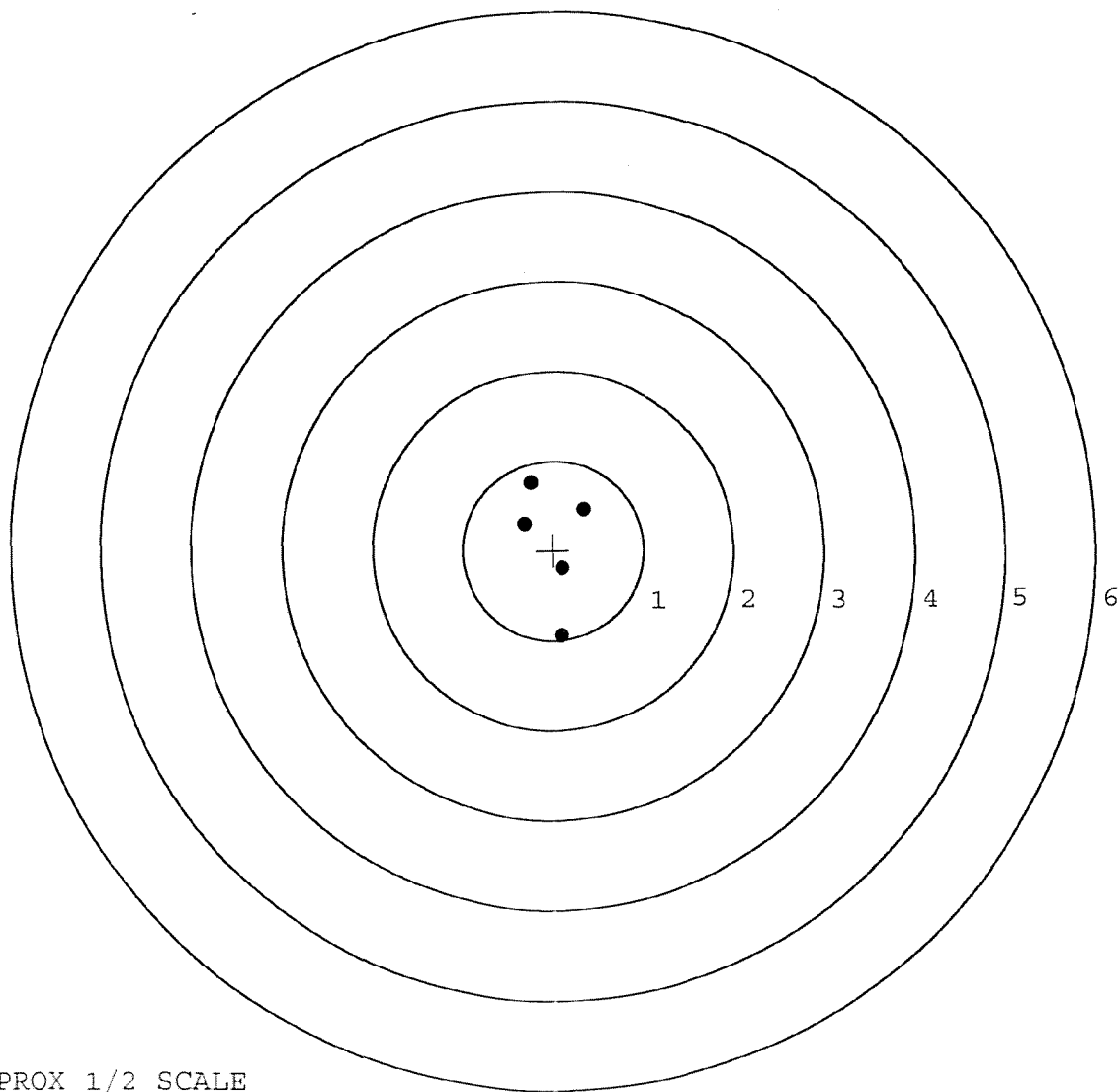
MAX RADIUS: 1.028

MEAN RADIUS: 0.590

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 4

in 3 IN DIAMETER: 5

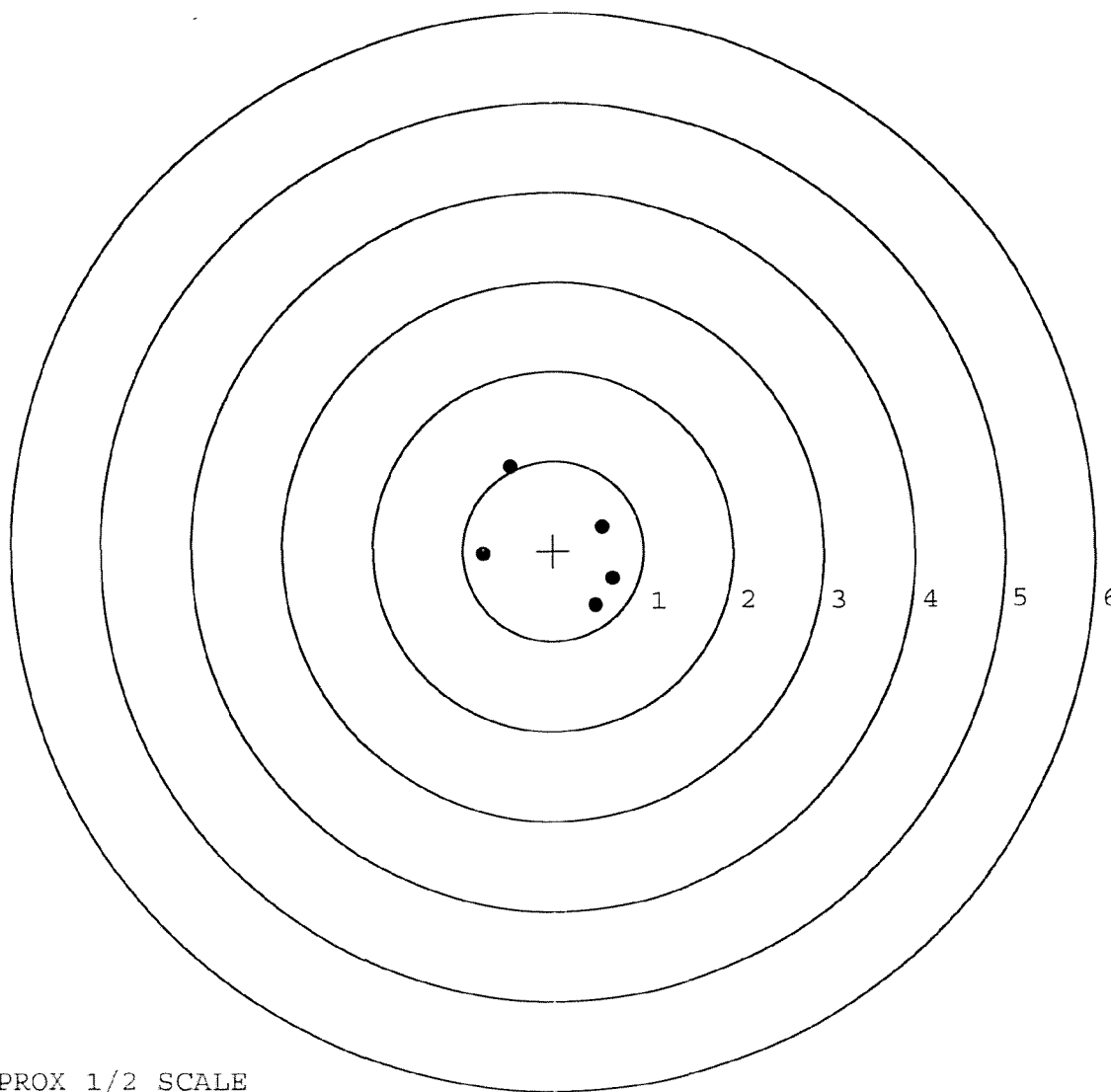


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790132. __0
TARGET NUMBER: 2
FILE DATE: 12/12/2001
FILE TIME: 03:57

POINT#	X	Y
1:	-0.476	0.939
2:	-0.775	-0.035
3:	0.548	0.264
4:	0.655	-0.310
5:	0.470	-0.609

X CENTROID: 0.084
Y CENTROID: 0.050
POA TO CENTROID: 0.098
HORZ SPREAD: 1.430
VERT SPREAD: 1.548
GROUP SPREAD: 1.814
MIN RADIUS: 0.511
MAX RADIUS: 1.051
MEAN RADIUS: 0.773
IN 1 IN DIAMETER: 0
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. E6790132

DATE 11/5/01

TESTER 927

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.28	2.82		2.85	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.24	2.81		2.80	
PULL #3	2.37	2.27		2.66	
PULL #4	2.30	2.67		2.68	
PULL #5	2.45	2.71		2.47	
TOTAL	11.64	13.28		13.46	
AVG.	2.33	2.65		2.69	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.36	3.87		
PULL #2	3.38	3.42		
PULL #3	3.29	3.36		
PULL #4	3.31	3.27		
PULL #5	3.17	3.45		
TOTAL	16.51	17.37		
AVG.	3.30	3.47		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.35	4.59		4.22
PULL #2	4.03	4.69		4.06
PULL #3	4.37	4.50		4.25
PULL #4	4.22	4.59		4.26
PULL #5	4.00	4.51		4.27
TOTAL	20.97	22.87		21.06
AVG.	4.19	4.57		4.21