

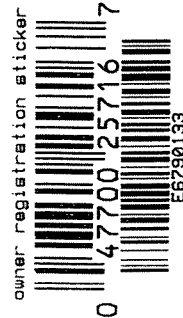
E 6790133

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL .7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

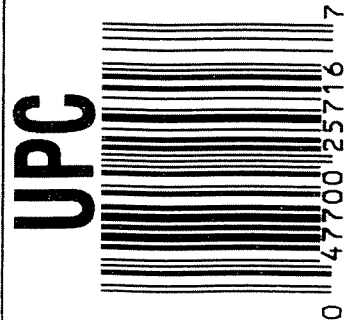


ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6790133



Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Ilion, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Marque Déposée



5716 E6790133

ORDER

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MODEL 700™ M24

UPC



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SERIAL NO.



E6790133

CONTRACT #

GUN SERIAL # E6790133

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11/5/01	REP
600	PROOF		11/5/01	REP
607	CHECK HEADSPACE	MAGNA - FLUX	11/5/01	REP
610	DIS-ASSEMBLE GUN	INSPECTED	11/5/01	REP
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	11/5/7 2001 OPERATOR <u>ARS</u>		
615	ROLLMARK CALIBER		11/6	(D)
617	DRILL AND TAP SIGHT HOLES		11/7	BWT
620	APPLY COATINGS (BARREL ACTION)		11/14	HP
	(BOLT)		11/14	HP
625	FINAL ASSEMBLY		12-7-01	DK
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12-7-01	DK
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12-7-01	DK
	D) OIL FIRING PIN ASSEMBLY		12-7-01	DK
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	12-7-01	DK

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.0</u> <u>6.0</u> <u>6.0</u>	12-14-01	EK
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4.0</u> <u>3.5</u> <u>3.5</u>	12-14-01	EK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.0245</u> <u>.0235</u> <u>.025</u>	12-14-01	EK
	J) ASSEMBLE STOCK		12-10-01	AT
	K) ASSEMBLE SWIVEL STUDS		12/19/01	Rep
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		12/19/01	Rep
	M) IRON SIGHT ALIGNMENT		12/19/01	Rep
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		12/19/01	Rep
640	GALLERY TEST AND TARGET	PASS FAIL	12-11-01	AT
	A) MALFUNCTIONS	PASS FAIL	12-11-01	AT
	B) PIERCED PRIMERS	PASS FAIL	12-11-01	AT
645	INSPECT FOR LIVE AMMO		12-11-01	AT
655	FINAL INSPECTION A) HEADSPACE		12/19/01	Rep
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.50</u> <u>2.82</u> <u>2.43</u> <u>2.55</u> <u>2.41</u>	12/17/01	A.M.
	C) FUNCTION		12/19/01	Rep
660	PACK		1-6-02	RA

SERIAL NUMBER: E6790133. 0

TARGET NUMBER: 1

FILE DATE: 12/11/2001

FILE TIME: 11:10

POINT#	X	Y
1:	-0.196	0.719
2:	-0.313	1.105
3:	-0.438	0.016
4:	-0.237	-0.550
5:	0.667	-0.883

X CENTROID: -0.103

Y CENTROID: 0.081

POA TO CENTROID: 0.132

HORZ SPREAD: 1.105

VERT SPREAD: 1.988

GROUP SPREAD: 2.216

MIN RADIUS: 0.341

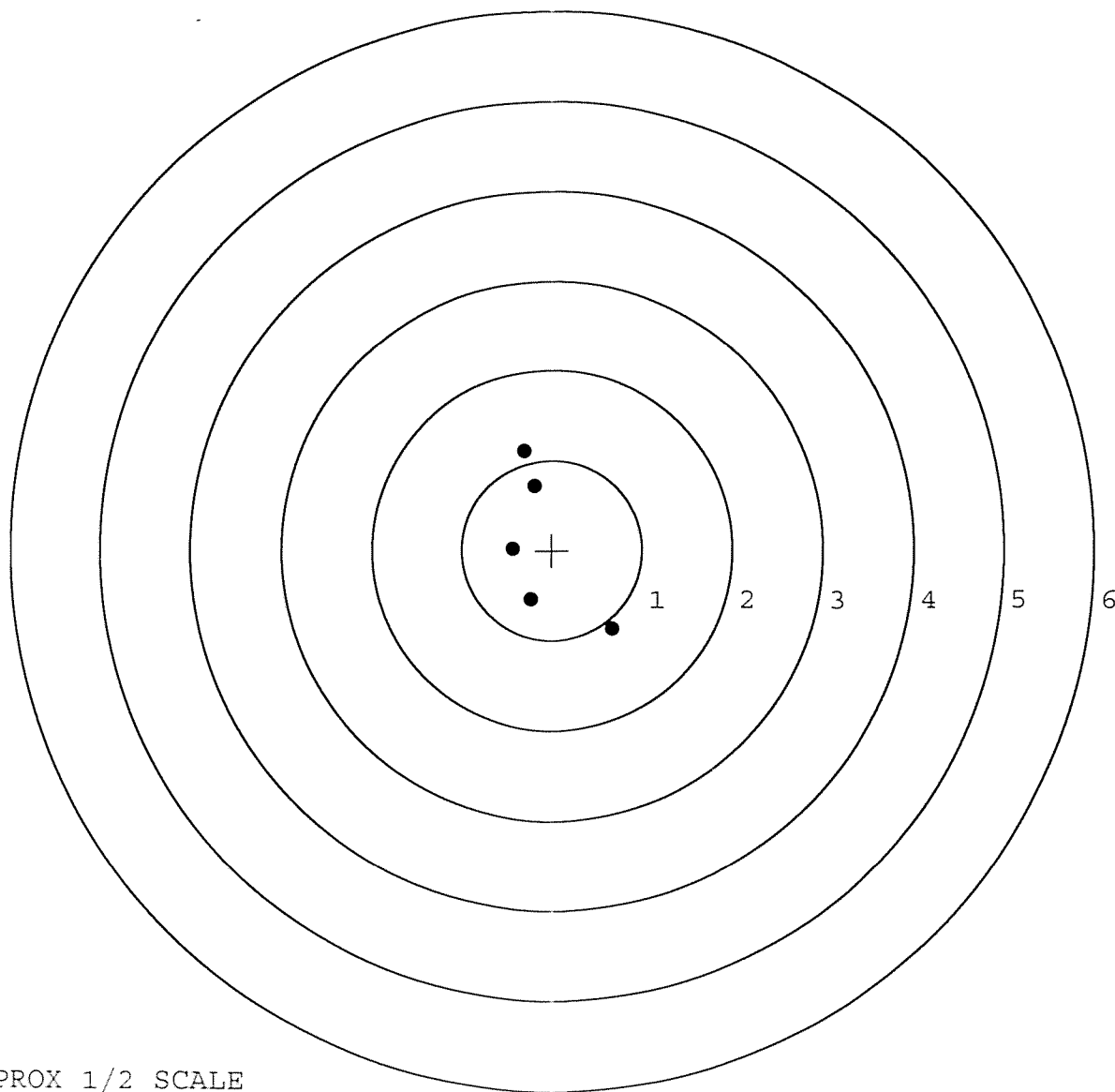
MAX RADIUS: 1.234

MEAN RADIUS: 0.782

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 3

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790133. __0

TARGET NUMBER: 2

FILE DATE: 12/11/2001

FILE TIME: 11:10

POINT#	X	Y
1:	0.384	-0.084
2:	0.231	-0.751
3:	-0.380	-0.089
4:	-0.028	0.267
5:	0.371	0.681

X CENTROID: 0.116

Y CENTROID: 0.005

POA TO CENTROID: 0.116

HORZ SPREAD: 0.764

VERT SPREAD: 1.432

GROUP SPREAD: 1.439

MIN RADIUS: 0.283

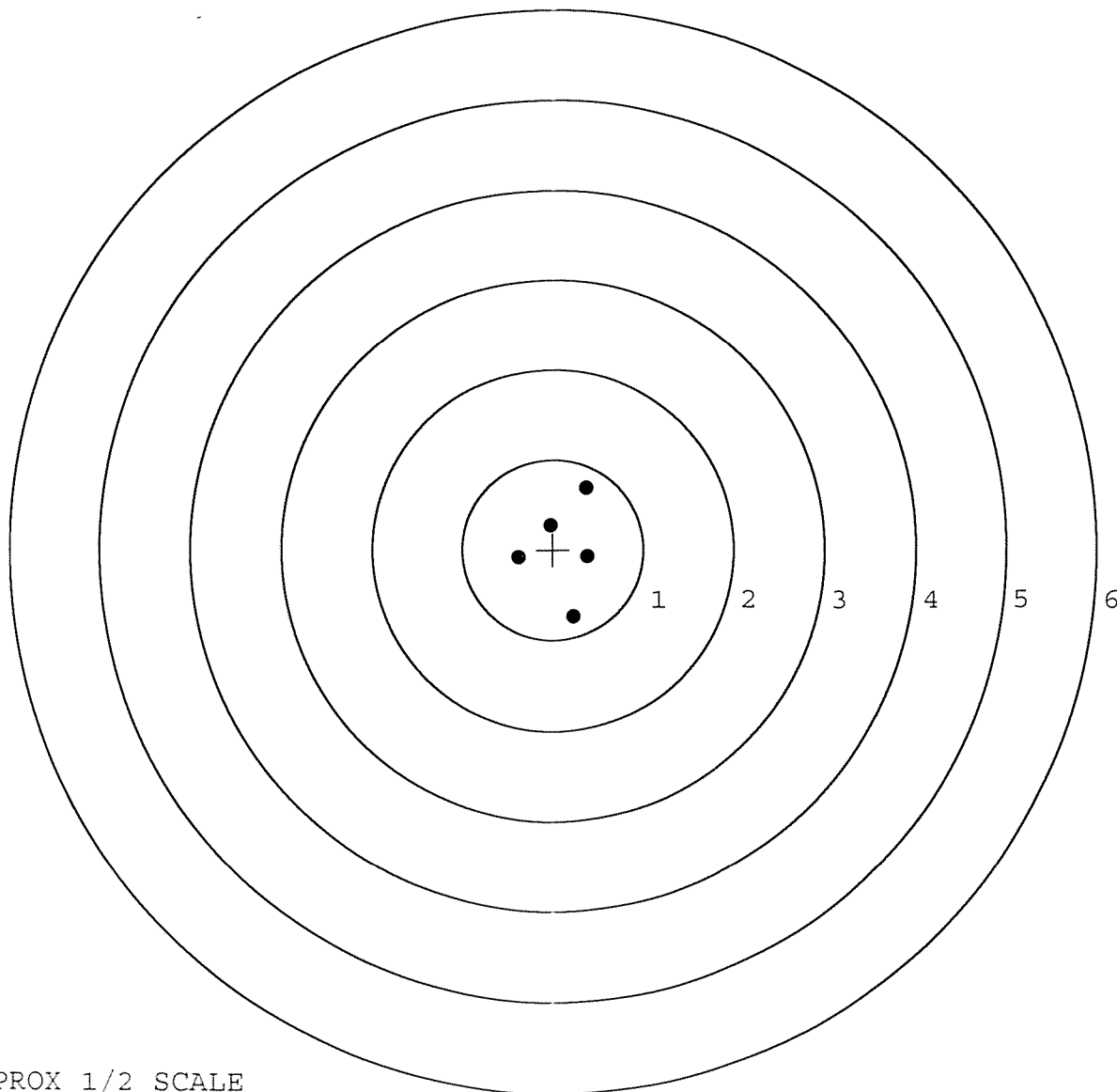
MAX RADIUS: 0.765

MEAN RADIUS: 0.515

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6790133

DATE 11/15/01

TESTER DM.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.49	2.70		2.76	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.50	2.80		2.85	
PULL #3	2.49	2.86		2.80	
PULL #4	2.50	2.36		2.73	
PULL #5	2.59	2.78		2.75	
TOTAL	12.57	13.50		13.89	
AVG.	2.51	2.70		2.78	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.24	3.33		
PULL #2	3.30	3.14		
PULL #3	3.32	3.26		
PULL #4	3.35	3.16		
PULL #5	3.41	3.23		
TOTAL	15.62	16.06		
AVG.	3.12	3.21		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.26	4.19		4.47
PULL #2	4.16	4.15		4.49
PULL #3	4.00	4.04		4.36
PULL #4	4.19	4.15		4.39
PULL #5	4.21	4.17		4.31
TOTAL	20.82	20.70		22.02
AVG.	4.16	4.14		4.40