

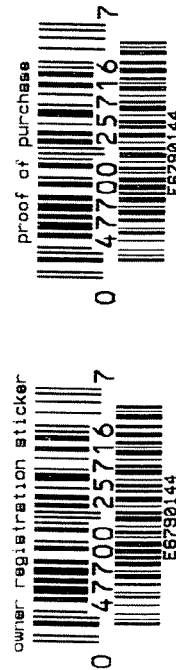
E 6790144

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

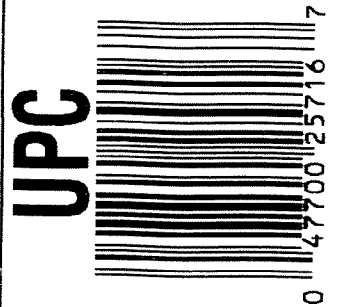
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444



ORDER NO.	25716
BARREL LENGTH	24"
CAPACITY	6

E6790144



VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

**MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO**

Made in Ilion, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Marque Deposee.

SERIAL NO. J
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ORDER NO.
25716

31XV



5716 E6790144

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MODEL 700™ M24

UPC



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MODEL 700™ M24

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SERIAL NO.



E6790144

GUN SERIAL # E6790144

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11/6/01	REP
600	PROOF		11/6/01	REP
607	CHECK HEADSPACE	MAGNA - FLUX INSPECTED	11/6/01	REP
610	DIS-ASSEMBLE GUN	NOV 13 2001	11/6/01	REP
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <u>NRJ</u>		
615	ROLLMARK CALIBER		11/14-01	Wm
617	DRILL AND TAP SIGHT HOLES		11/14	BWT
620	APPLY COATINGS (BARREL ACTION)		11/15	HP
	(BOLT)		11/15	HP
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		12-8-01	EK
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12-8-01	EK
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12-8-01	EK
	D) OIL FIRING PIN ASSEMBLY		12/18/01	RA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	12/18/01	RA

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.25</u> <u>6.0</u> <u>6.0</u>	12-14-01	EK
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.75</u> <u>3.25</u> <u>3.25</u>	12-14-01	EK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.0245</u> <u>.022</u> <u>.0245</u>	12-14-01	EK
	J) ASSEMBLE STOCK		12/12	BWT
	K) ASSEMBLE SWIVEL STUDS		12/18/01	REP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		12/18/01	REP
	M) IRON SIGHT ALIGNMENT		12/18/01	REP
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		12/18/01	REP
640	GALLERY TEST AND TARGET	PASS FAIL	12/12	JL
	A) MALFUNCTIONS	PASS X FAIL	12/12	JL
	B) PIERCED PRIMERS	PASS X FAIL	12/12	JL
645	INSPECT FOR LIVE AMMO		12/12	JL
655	FINAL INSPECTION A) HEADSPACE		12/18/01	REP
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.49</u> <u>2.24</u> <u>2.27</u> <u>2.30</u> <u>2.13</u>	12/17/01	J.M.
	C) FUNCTION		12/18/01	REP
660	PACK		12/18/01	OA

SERIAL NUMBER: E6790144. __0

TARGET NUMBER: 1

FILE DATE: 12/12/2001

FILE TIME: 11:16

POINT#	X	Y
1:	0.916	-1.633
2:	0.571	-0.414
3:	0.720	0.496
4:	0.390	0.336
5:	-0.140	1.343

X CENTROID: 0.491

Y CENTROID: 0.026

POA TO CENTROID: 0.492

HORZ SPREAD: 1.056

VERT SPREAD: 2.976

GROUP SPREAD: 3.158

MIN RADIUS: 0.327

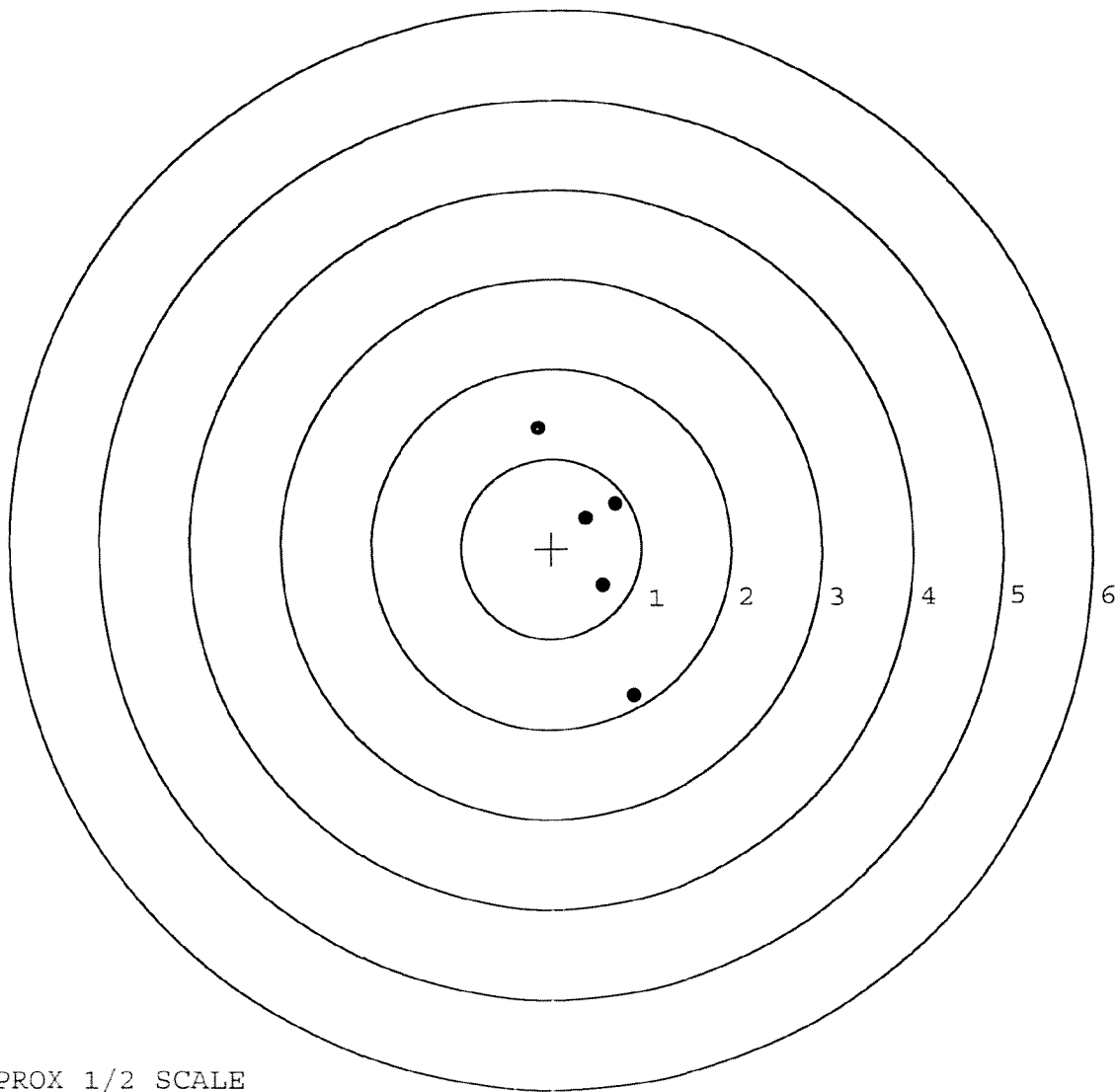
MAX RADIUS: 1.712

MEAN RADIUS: 0.894

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 3

in 3 IN DIAMETER: 4

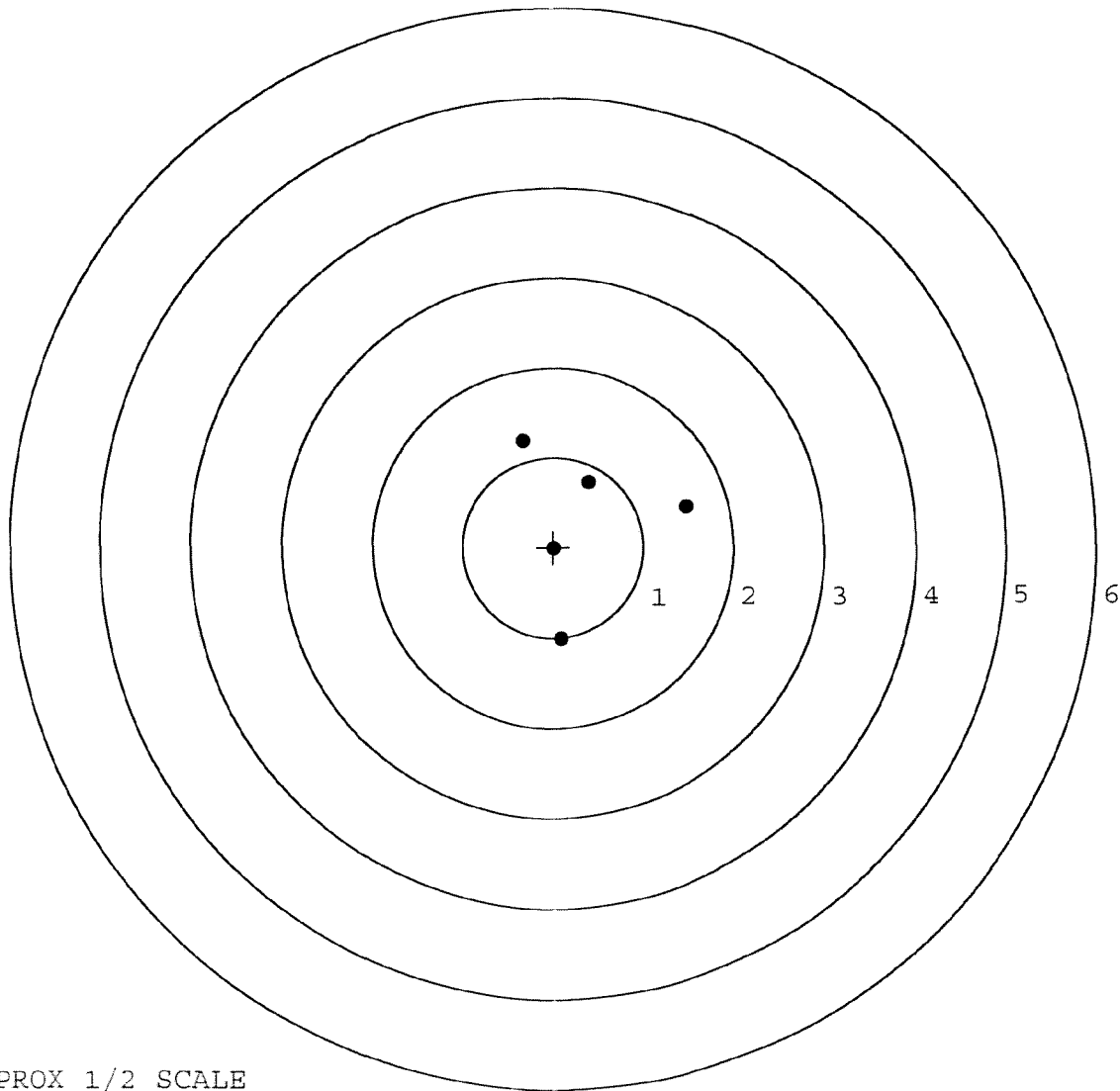


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790144. __0
TARGET NUMBER: 2
FILE DATE: 12/12/2001
FILE TIME: 11:16

POINT#	X	Y
1:	0.090	-1.017
2:	0.010	-0.014
3:	0.405	0.717
4:	-0.332	1.182
5:	1.474	0.452

X CENTROID: 0.329
Y CENTROID: 0.264
POA TO CENTROID: 0.422
HORZ SPREAD: 1.806
VERT SPREAD: 2.199
GROUP SPREAD: 2.239
MIN RADIUS: 0.423
MAX RADIUS: 1.303
MEAN RADIUS: 0.895
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 2
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. E6790144

DATE 11/2/01

TESTER D.M.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.46	2.79		2.72	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.23	2.59		2.71	
PULL #3	2.38	2.58		2.68	
PULL #4	2.31	2.54		2.68	
PULL #5	2.42	2.49		2.67	
TOTAL	11.80	12.99		13.46	
AVG.	2.36	2.59		2.69	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.36	3.47		
PULL #2	3.17	3.50		
PULL #3	3.47	3.50		
PULL #4	3.41	3.50		
PULL #5	3.49	3.54		
TOTAL	16.90	17.51		
AVG.	3.38	3.50		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.24	4.47		4.32
PULL #2	4.18	4.35		4.27
PULL #3	4.21	4.25		4.34
PULL #4	4.19	4.24		4.07
PULL #5	4.30	4.14		4.09
TOTAL	21.12	21.45		21.09
AVG.	4.22	4.29		4.22