

E 679 0 149

VERY IMPORTANT
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Serial No. J
E6790149

Order No.
25716

46

Made in Illinois, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

22BW

5716 E6790149

ORDER 25716

MODEL 700™ M24

UPC



ORDER 25716

MODEL 700™ M24

UPC

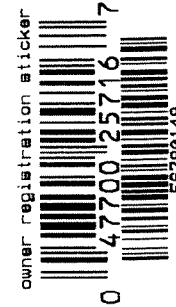


MODEL 700TH M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

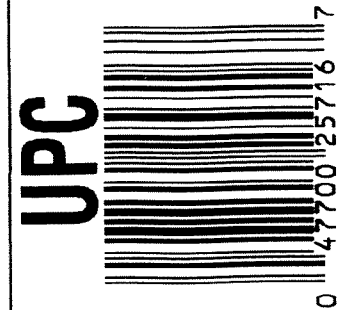


ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6790149



CONTRACT #

GUN SERIAL # E6790149

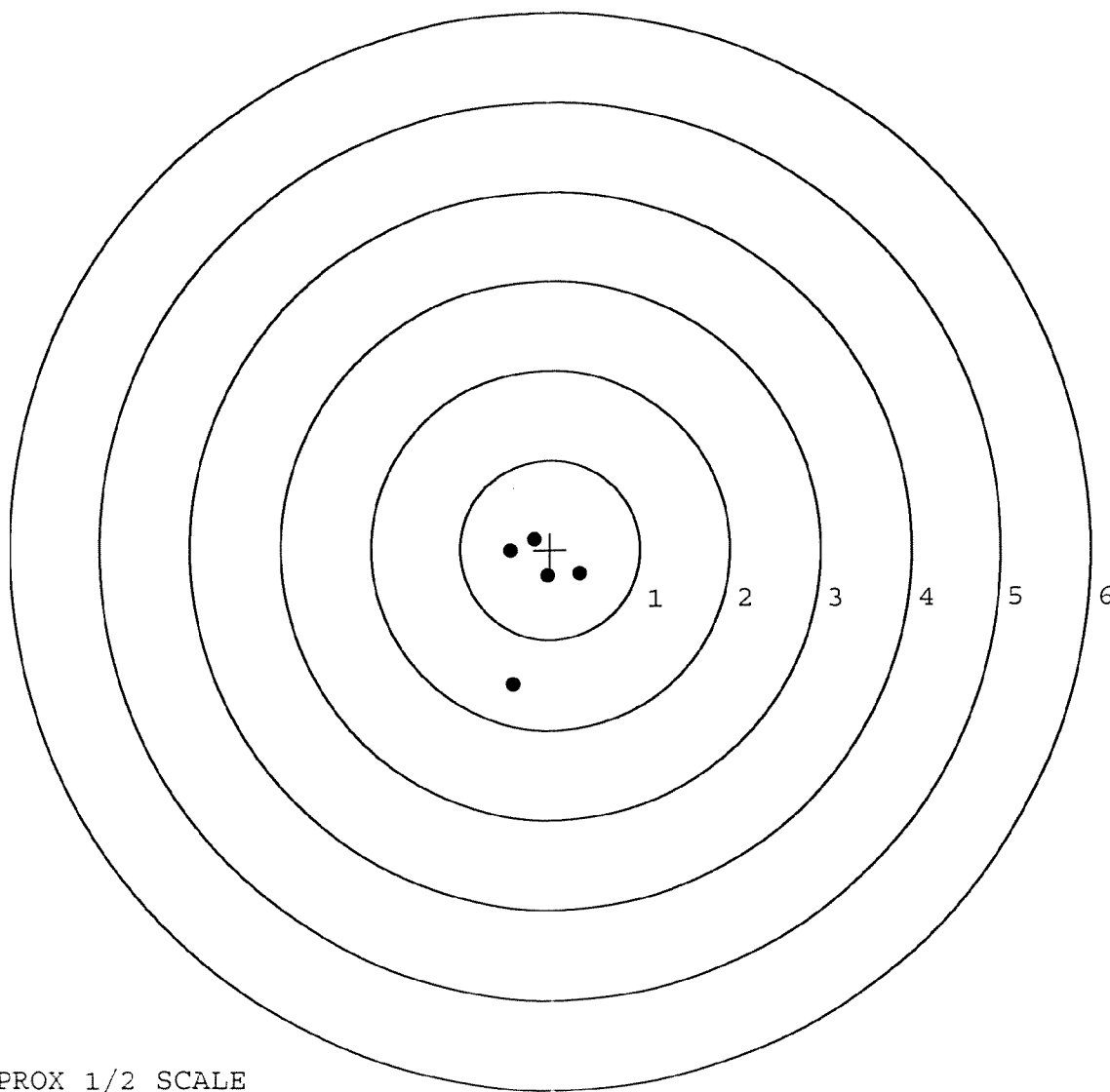
OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11/5/01	Rep
600	PROOF		11/5/01	Rep
607	CHECK HEADSPACE	MAGNA - FLUX	11/5/01	Rep
610	DIS-ASSEMBLE GUN	INSPECTED	11/5/01	Rep
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	NOV 9 2001 OPERATOR <u>DRD</u>		
615	ROLLMARK CALIBER		11/9	HA
617	DRILL AND TAP SIGHT HOLES		11-12	BWT
620	APPLY COATINGS (BARREL ACTION)		11-27	TA
	(BOLT)		11-27	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		12-17	Doug
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12-17	Doug
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12-17	Doug
	D) OIL FIRING PIN ASSEMBLY		12-17	Doug
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		1-14-02	RA

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.75</u> <u>4.25</u> <u>4.50</u>	1/9/02	D.M.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.25</u> <u>2.25</u> <u>2.50</u>	1/9/02	D.M.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	1/9/02	D.M.
	J) ASSEMBLE STOCK		1/4/02	RW
	K) ASSEMBLE SWIVEL STUDS		1/12/02	RW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		1/12/02	RW
	M) IRON SIGHT ALIGNMENT		1/12/02	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		1/12/02	RW
640	GALLERY TEST AND TARGET	PASS FAIL	1-8-02	A
	A) MALFUNCTIONS	PASS FAIL	1-8-02	A
	B) PIERCED PRIMERS	PASS FAIL	1-8-02	A
645	INSPECT FOR LIVE AMMO		1-8-02	A
655	FINAL INSPECTION A) HEADSPACE		1/12/02	RW
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.72</u> <u>2.61</u> <u>2.83</u> <u>2.86</u> <u>2.87</u>	1/10/02	D.M.
	C) FUNCTION		1/12/02	RW
660	PACK		1-14-02	DA

SERIAL NUMBER: E6790149. __0
TARGET NUMBER: 1
FILE DATE: 01/08/2002
FILE TIME: 02:59

POINT#	X	Y
1:	-0.178	0.115
2:	-0.443	-0.019
3:	-0.031	-0.296
4:	0.330	-0.279
5:	-0.422	-1.494

X CENTROID: -0.149
Y CENTROID: -0.395
POA TO CENTROID: 0.422
HORZ SPREAD: 0.773
VERT SPREAD: 1.609
GROUP SPREAD: 1.627
MIN RADIUS: 0.154
MAX RADIUS: 1.133
MEAN RADIUS: 0.553
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5

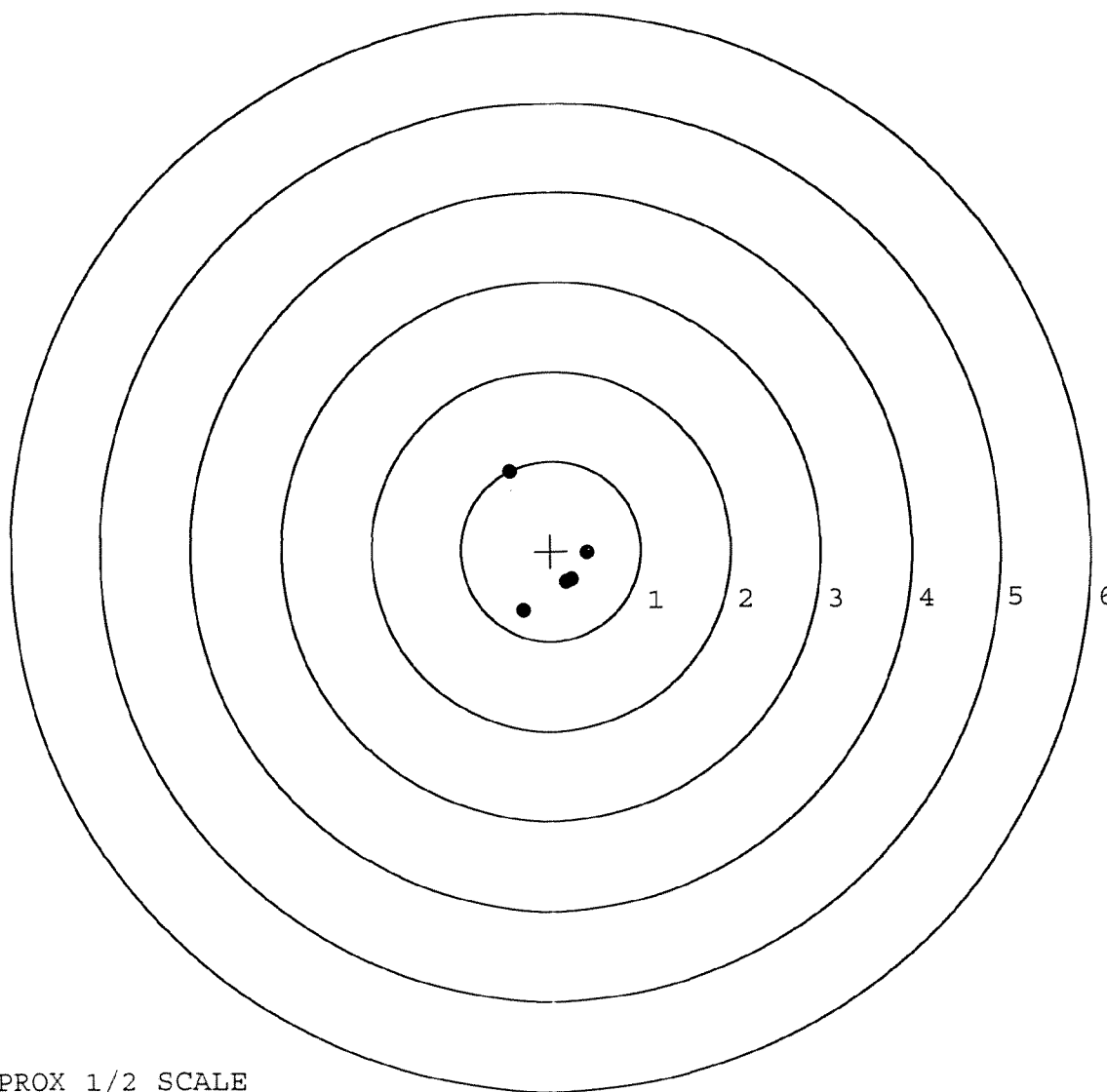


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790149. __0
TARGET NUMBER: 2
FILE DATE: 01/08/2002
FILE TIME: 02:59

POINT#	X	Y
1:	0.404	-0.027
2:	0.230	-0.323
3:	-0.312	-0.666
4:	-0.456	0.884
5:	0.169	-0.347

X CENTROID: 0.007
Y CENTROID: -0.096
POA TO CENTROID: 0.096
HORZ SPREAD: 0.860
VERT SPREAD: 1.550
GROUP SPREAD: 1.557
MIN RADIUS: 0.299
MAX RADIUS: 1.084
MEAN RADIUS: 0.551
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6790149

DATE 11/10/02

TESTER D.7.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.59	2.46		2.38	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.39	2.40		2.34	
PULL #3	2.22	2.45		2.30	
PULL #4	2.31	2.49		2.31	
PULL #5	2.32	2.51		2.39	
TOTAL	11.83	12.31		11.72	
AVG.	2.37	2.46		2.34	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.22	3.05		
PULL #2	3.10	3.22		
PULL #3	3.19	3.21		
PULL #4	3.31	3.74		
PULL #5	3.32	3.07		
TOTAL	16.14	15.29		
AVG.	3.23	3.06		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.27	4.06		4.28
PULL #2	4.20	4.27		4.18
PULL #3	4.05	4.27		4.14
PULL #4	4.11	4.14		4.11
PULL #5	4.09	4.22		4.28
TOTAL	20.72	20.96		20.99
AVG.	4.14	4.19		4.20