

E 679 0150

Remington®

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Ilion, NY Reg. U.S. Pat & tm. Off. Marca Registrada Marque Deposee.

SERIAL NO. J
E6790150

ORDER NO.
25716

31XV



5716 E6790150

ORDER 25716
MODEL 700™ M24
UPC



ORDER 25716
MODEL 700™ M24
UPC



SERIAL NO.



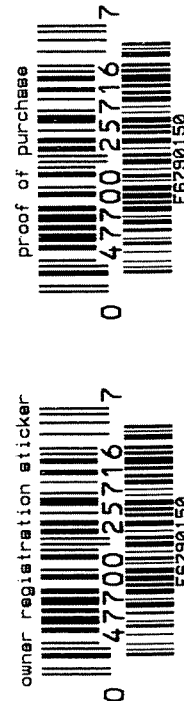
E6790150

MODEL 700[™] M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444



ORDER NO.	25716
BARREL LENGTH	24"
CAPACITY	6

E6790150



GUN SERIAL # E6790150

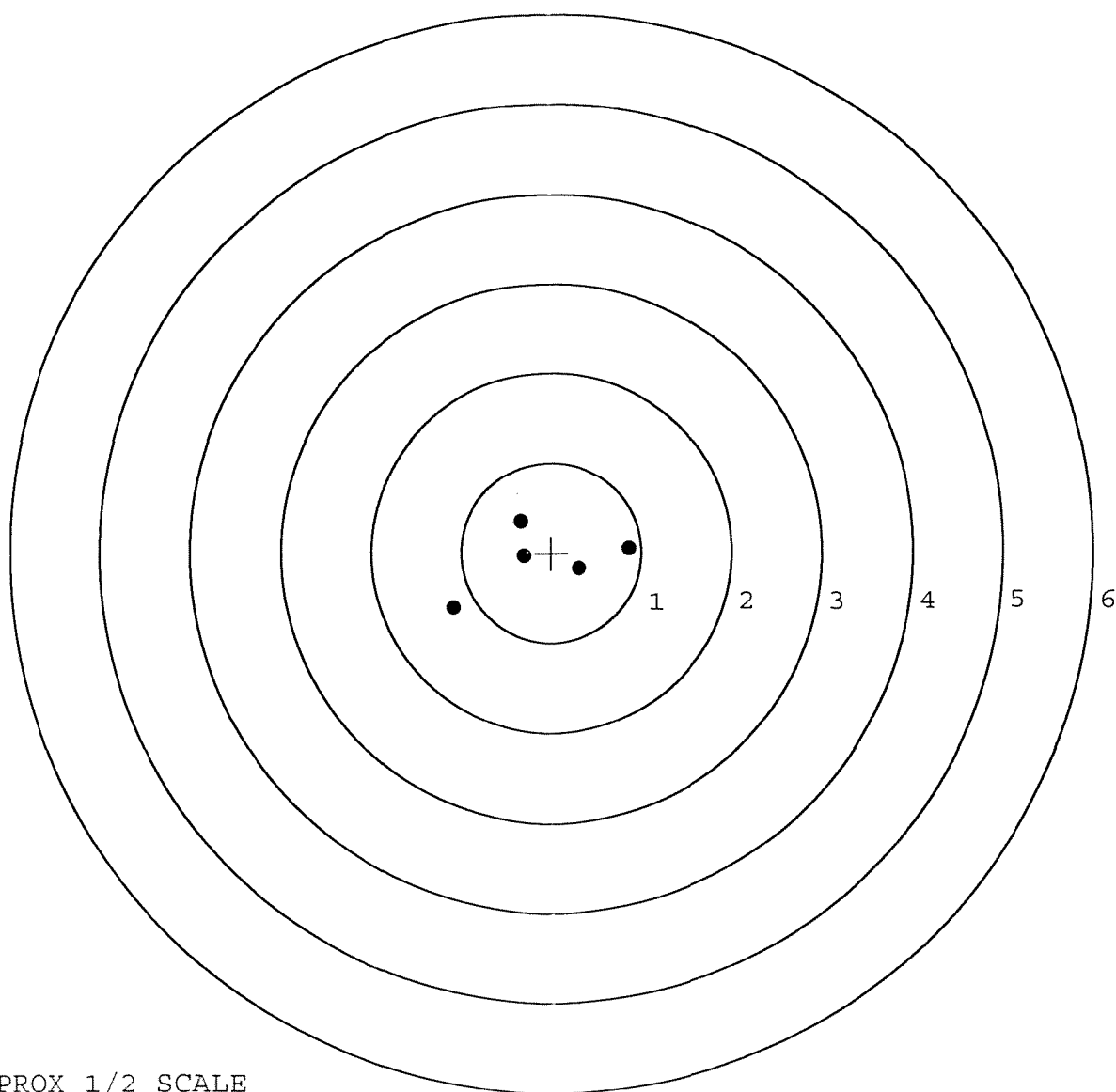
OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11/6/01	REP
600	PROOF		11/6/01	REP
607	CHECK HEADSPACE	MAGNA - FLUX	11/6/01	REP
610	DIS-ASSEMBLE GUN	INSPECTED	11/6/01	REP
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	NOV 13 2001 OPERATOR: <u>DRD</u>		
615	ROLLMARK CALIBER		11/14-01	Wm
617	DRILL AND TAP SIGHT HOLES		11/14	BWT
620	APPLY COATINGS (BARREL ACTION)		11/15	HP
	(BOLT)		11/15	HP
625	FINAL ASSEMBLY		11-30	TI
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		11-30	TI
	C) INSPECT EJECTOR HOLE FOR CHAMFER		11-30	TI
	D) OIL FIRING PIN ASSEMBLY		11-30	TI
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	11-30	TI

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.5</u> <u>6.5</u> <u>6.0</u>	12-14-01	EK
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.5</u> <u>3.5</u> <u>3.5</u>	12-14-01	EK
	H) TRIGGER PULL TEST AND RETAINABILITY		E	
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.024</u> <u>.0245</u>	12-14-01	EK
	J) ASSEMBLE STOCK		12-11-01	FW
	K) ASSEMBLE SWIVEL STUDS		12/18/01	Rep
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		12/18/01	Rep
	M) IRON SIGHT ALIGNMENT		12/18/01	Rep
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		12/18/01	Rep
640	GALLERY TEST AND TARGET	PASS FAIL	12-11-01	P
	A) MALFUNCTIONS	PASS FAIL	12-11-01	FR
	B) PIERCED PRIMERS	PASS FAIL	12-11-01	FR
645	INSPECT FOR LIVE AMMO		12-11-01	FR
655	FINAL INSPECTION A) HEADSPACE		12/18/01	Rep
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.62</u> <u>2.57</u> <u>2.54</u> <u>2.59</u> <u>2.64</u>	12/17/01	D.H.
	C) FUNCTION		12/18/01	Rep
660	PACK		12/20/01	DA

SERIAL NUMBER: E6790150. 0
TARGET NUMBER: 1
FILE DATE: 12/11/2001
FILE TIME: 12:07

POINT#	X	Y
1:	0.866	0.045
2:	0.310	-0.176
3:	-0.338	0.353
4:	-0.302	-0.036
5:	-1.093	-0.622

X CENTROID: -0.111
Y CENTROID: -0.087
POA TO CENTROID: 0.141
HORZ SPREAD: 1.959
VERT SPREAD: 0.975
GROUP SPREAD: 2.069
MIN RADIUS: 0.197
MAX RADIUS: 1.118
MEAN RADIUS: 0.645
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5

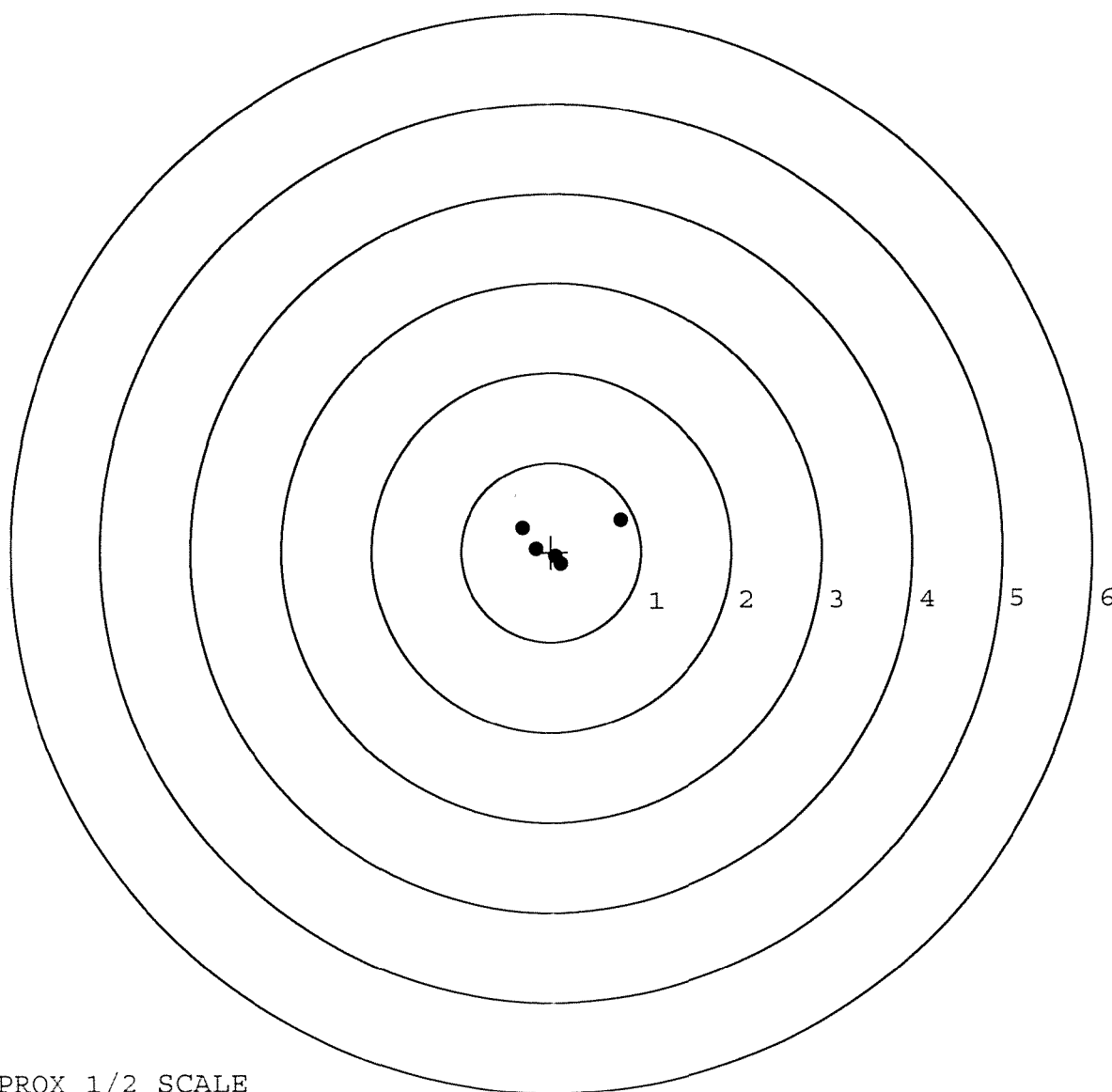


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790150. __0
TARGET NUMBER: 2
FILE DATE: 12/11/2001
FILE TIME: 12:07

POINT#	X	Y
1:	0.774	0.353
2:	-0.320	0.269
3:	0.108	-0.140
4:	-0.168	0.038
5:	0.052	-0.053

X CENTROID: 0.089
Y CENTROID: 0.093
POA TO CENTROID: 0.129
HORZ SPREAD: 1.094
VERT SPREAD: 0.493
GROUP SPREAD: 1.097
MIN RADIUS: 0.151
MAX RADIUS: 0.732
MEAN RADIUS: 0.365
IN 1 IN DIAMETER: 4
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. EL790150

DATE 11/5/01

TESTER D.M.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.23	2.38	2.49	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.34	2.37	2.44	
PULL #3	2.31	2.65	2.46	
PULL #4	2.34	2.44	2.41	
PULL #5	2.29	2.57	2.51	
TOTAL	11.51	12.41	12.31	
AVG.	2.30	2.48	2.46	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.29	3.08	
PULL #2	3.08	3.19	
PULL #3	3.11	2.96	
PULL #4	3.28	3.08	
PULL #5	3.16	3.17	
TOTAL	15.92	15.48	
AVG.	3.18	3.10	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.18	3.80		4.17
PULL #2	4.12	4.01		4.14
PULL #3	4.19	3.98		4.11
PULL #4	4.05	4.01		4.06
PULL #5	4.03	4.04		4.18
TOTAL	20.57	19.84		20.66
AVG.	4.11	3.97		4.13