

E 6790151

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

SERIAL NO. J
E6790151

ORDER NO.
25716

46

Made in Illinois, NY Reg. U.S. Pat. & tm. Off. Marca Registrada. Marque Deposee.

30BW

5716 E6790151

ORDER 25716

MODEL 700™ M24

UPC



ORDER 25716

MODEL 700™ M24

UPC



SERIAL NO.

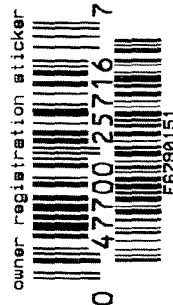


MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444



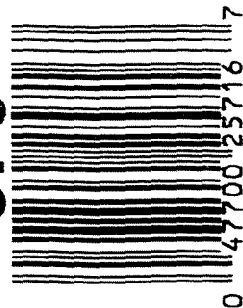
ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6790151

UPC



CONTRACT #

GUN SERIAL #

E6790151

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11-9-01	REP
600	PROOF		11-9-01	REP
607	CHECK HEADSPACE		11-9-01	REP
610	DIS-ASSEMBLE GUN		11-9-01	REP
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT		11-9-01	AL
615	ROLLMARK CALIBER		11-9	Wm
617	DRILL AND TAP SIGHT HOLES		11-12	BWT
620	APPLY COATINGS (BARREL ACTION)		11-30	TH
	(BOLT)		11-30	
625	FINAL ASSEMBLY		1-2	Doug
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		1-2	Doug
	C) INSPECT EJECTOR HOLE FOR CHAMFER		1-2	Doug
	D) OIL FIRING PIN ASSEMBLY		1-2	Doug
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE		1-24-02	DA
	2.50 LBS +/- .5 LBS			

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.00</u> <u>5.25</u> <u>4.50</u>	<u>1/23/02</u>	<u>D.M.</u>
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4.00</u> <u>3.50</u> <u>4.00</u>	<u>1/23/02</u>	<u>D.M.</u>
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.022</u>	<u>1/23/02</u>	<u>D.M.</u>
	J) ASSEMBLE STOCK		<u>1/7/02</u>	<u>RW</u>
	K) ASSEMBLE SWIVEL STUDS		<u>1/23/02</u>	<u>RW</u>
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		<u>1/7/02</u>	<u>RW</u>
	M) IRON SIGHT ALIGNMENT		<u>1/7/02</u>	<u>RW</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		<u>1/7/02</u>	<u>RW</u>
640	GALLERY TEST AND TARGET	PASS FAIL	<u>1-16-02</u>	<u>A</u>
	A) MALFUNCTIONS	PASS <u>FAIL</u>	<u>1-16-02</u>	<u>A</u>
	B) PIERCED PRIMERS	PASS FAIL	<u>1-16-02</u>	<u>A</u>
645	INSPECT FOR LIVE AMMO		<u>1-16-02</u>	<u>A</u>
655	FINAL INSPECTION A) HEADSPACE		<u>1/23/02</u>	<u>RW</u>
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.81</u> <u>2.74</u> <u>2.88</u> <u>2.80</u> <u>2.64</u>	<u>1/23/02</u>	<u>D.M.</u>
	C) FUNCTION		<u>1/23/02</u>	<u>RW</u>
660	PACK		<u>1-24-02</u>	<u>DTA</u>

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. E6796151

DATE 1/2/02

TESTER D.N.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.58	2.27		2.40	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.52	2.24		2.73	
PULL #3	2.38	2.68		2.66	
PULL #4	2.30	2.68		2.73	
PULL #5	2.29	2.62		2.57	
TOTAL	12.07	12.49		13.09	
AVG.	2.41	2.50		2.62	

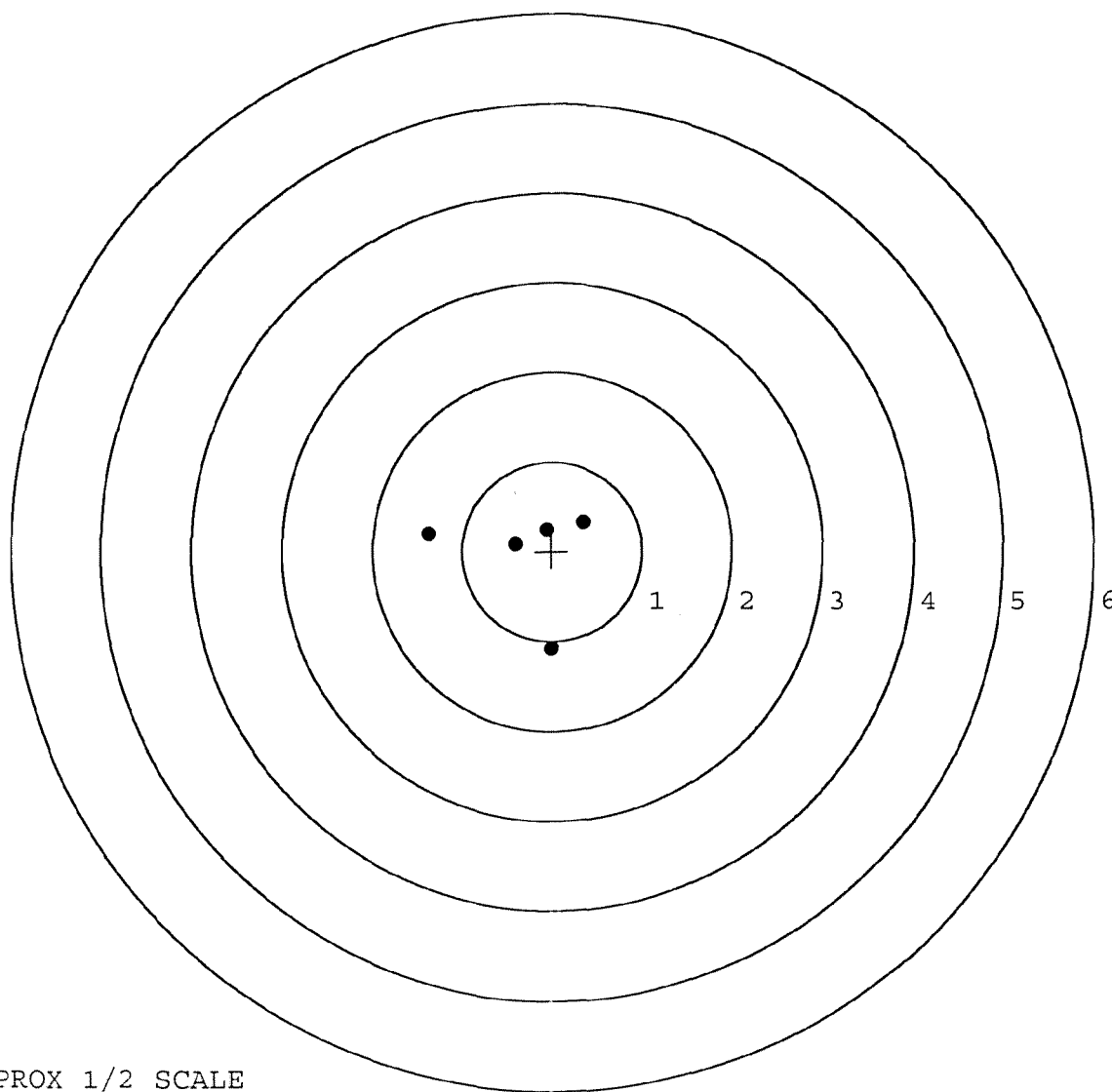
	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.13	3.02		
PULL #2	3.12	3.14		
PULL #3	3.09	3.15		
PULL #4	3.14	2.91		
PULL #5	3.18	2.94		
TOTAL	15.66	15.16		
AVG.	3.13	3.03		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.14	4.23		4.28
PULL #2	4.19	4.33		4.22
PULL #3	4.11	4.28		4.30
PULL #4	4.15	4.31		4.23
PULL #5	4.16	4.21		4.29
TOTAL	20.75	21.36		21.32
AVG.	4.15	4.27		4.26

SERIAL NUMBER: ~~E~~6790151. __0
TARGET NUMBER: 1
FILE DATE: 01/16/2002
FILE TIME: 02:35

POINT#	X	Y
1:	0.351	0.323
2:	-0.051	0.239
3:	-0.400	0.081
4:	-1.375	0.190
5:	-0.006	-1.090

X CENTROID: -0.296
Y CENTROID: -0.051
POA TO CENTROID: 0.301
HORZ SPREAD: 1.726
VERT SPREAD: 1.413
GROUP SPREAD: 1.874
MIN RADIUS: 0.168
MAX RADIUS: 1.105
MEAN RADIUS: 0.696
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 5

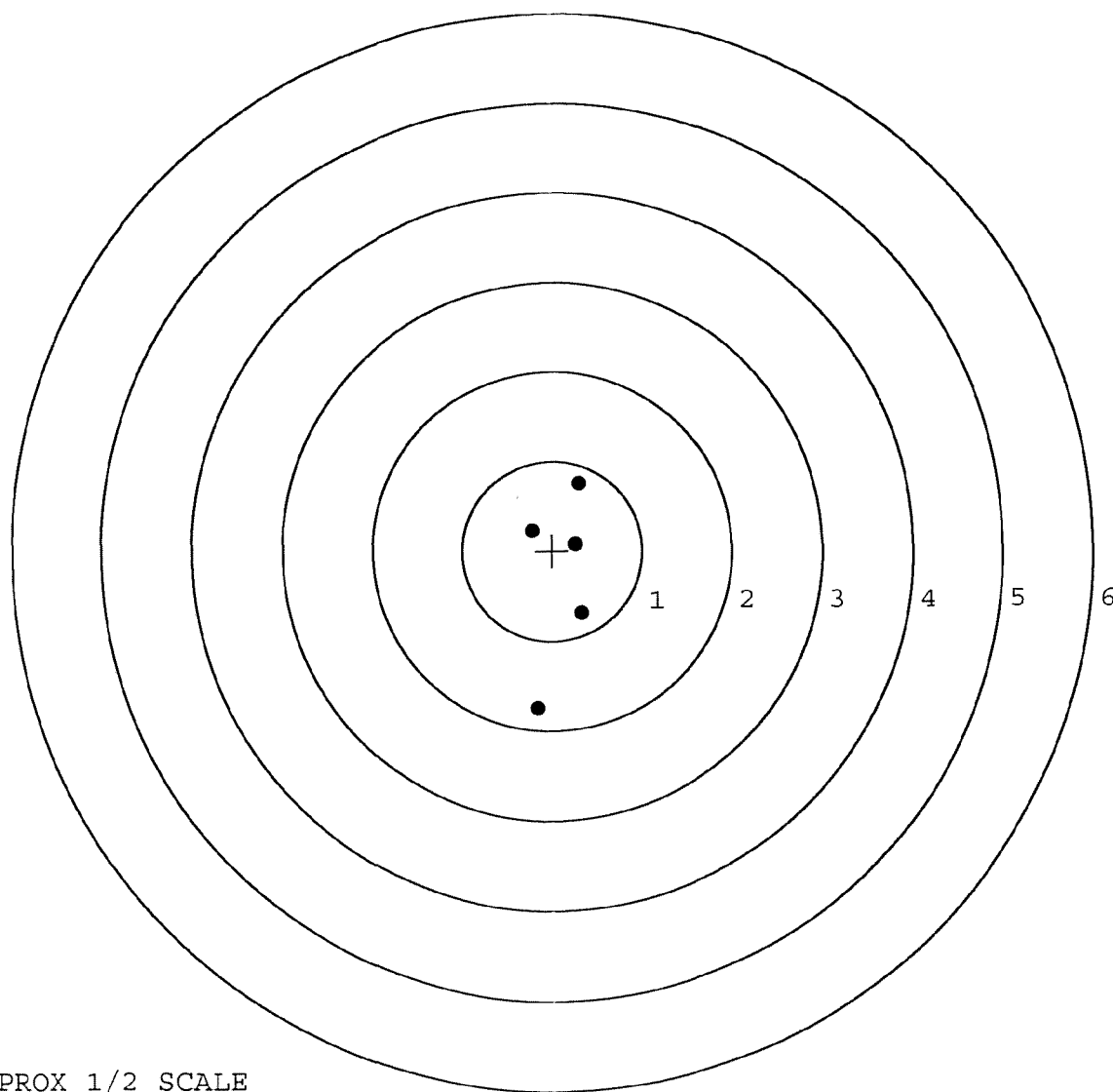


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790151. __0
TARGET NUMBER: 2
FILE DATE: 01/16/2002
FILE TIME: 02:32

POINT#	X	Y
1:	0.310	0.748
2:	-0.217	0.222
3:	0.268	0.072
4:	0.333	-0.696
5:	-0.164	-1.754

X CENTROID: 0.106
Y CENTROID: -0.282
POA TO CENTROID: 0.301
HORZ SPREAD: 0.550
VERT SPREAD: 2.502
GROUP SPREAD: 2.547
MIN RADIUS: 0.389
MAX RADIUS: 1.497
MEAN RADIUS: 0.801
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE