

E 6790152

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Ilion, NY Reg. U.S. Pat. & tm. Off. Marca Registrada. Marque Déposée



5716 E6790152

ORDER

25716

MODEL 700™ M24

UPC



0 47700 25716 7

ORDER

25716

MODEL 700™ M24

UPC



0 47700 25716 7

SERIAL NO.



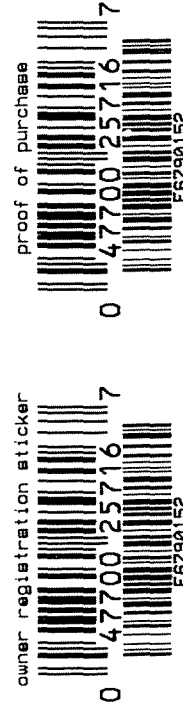
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MODEL 700TM M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

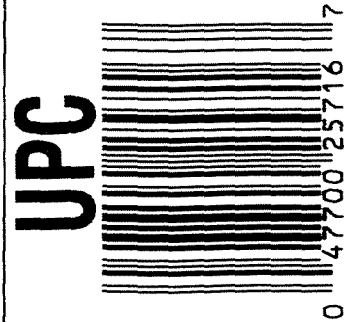


ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6790152



GUN SERIAL # E6790152

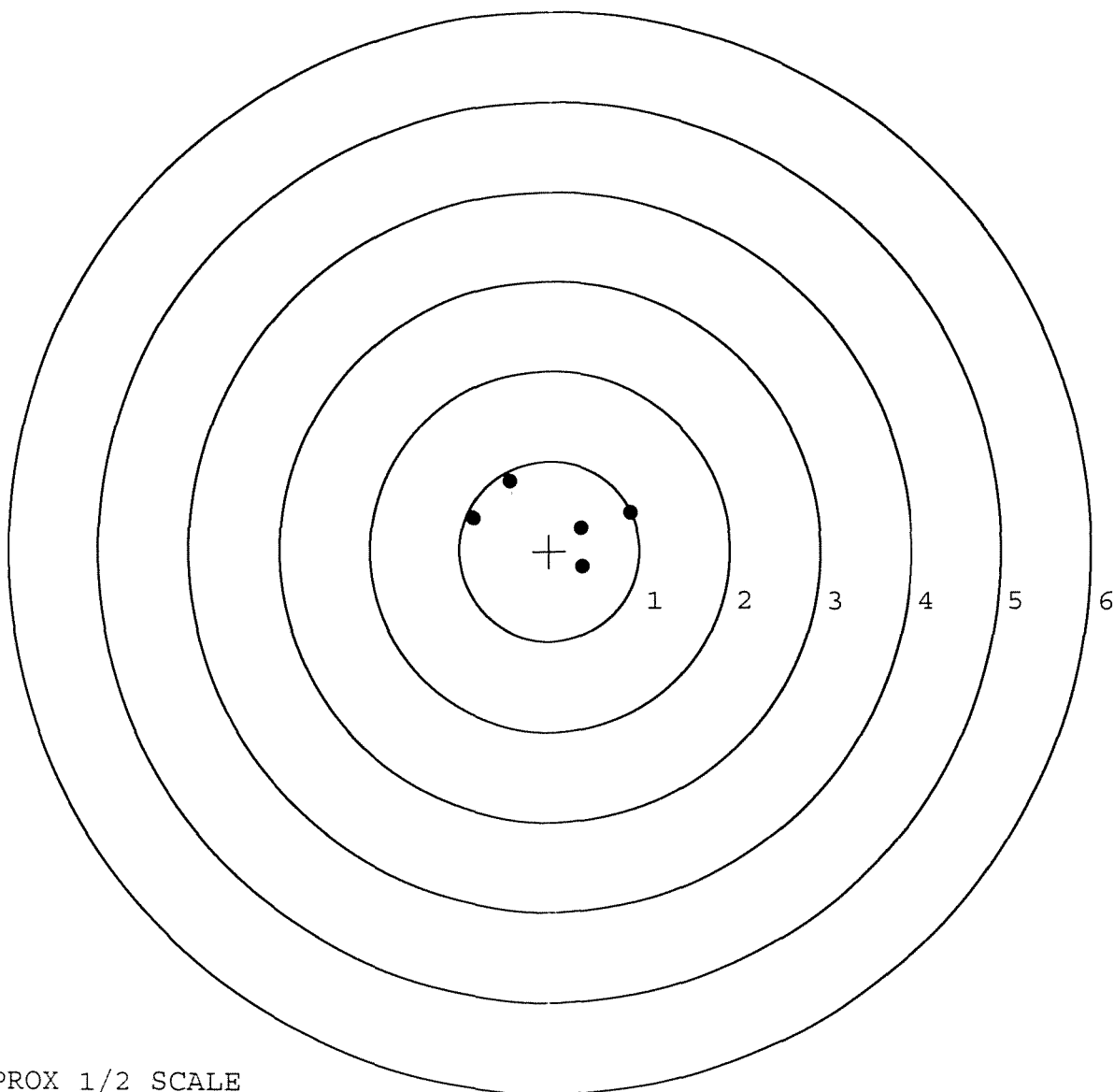
OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11/5/01	REP
600	PROOF		11/5/01	REP
607	CHECK HEADSPACE	MAGNA - FLUX INSPECTED	11/5/01	REP
610	DIS-ASSEMBLE GUN	NOV 9 2001	11/5/01	REP
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <u>ARR</u>		
615	ROLLMARK CALIBER		11/9	DO
617	DRILL AND TAP SIGHT HOLES		11-12	BWT
620	APPLY COATINGS (BARREL ACTION)		11-27	TA
	(BOLT)		11-27	TA
625	FINAL ASSEMBLY		12/13/01	DE
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12/13/01	DE
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12/13/01	DE
	D) OIL FIRING PIN ASSEMBLY		12/13/01	DE
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	1/17/02	

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.50</u> <u>4.25</u> <u>4.75</u>	1/8/02	D.M.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.75</u> <u>2.75</u> <u>3.00</u>	1/8/02	D.M.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.022</u> <u>.023</u>	1/8/02	D.M.
	J) ASSEMBLE STOCK		12/17	BWS
	K) ASSEMBLE SWIVEL STUDS		1/10/02	RW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		1/10/02	RW
	M) IRON SIGHT ALIGNMENT		1/10/02	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		1/10/02	RW
640	GALLERY TEST AND TARGET	PASS FAIL	12-2001	A
	A) MALFUNCTIONS	PASS FAIL	12-2001	A
	B) PIERCED PRIMERS	PASS FAIL	12-2001	A
645	INSPECT FOR LIVE AMMO		12-2001	A
655	FINAL INSPECTION A) HEADSPACE		1/10/02	RW
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.79</u> <u>2.57</u> <u>2.74</u> <u>2.79</u> <u>2.80</u>	1/8/02	D.M.
	C) FUNCTION		1/10/02	RW
660	PACK		1/17/02	DK

SERIAL NUMBER: ~~E~~6790152. __ 0
TARGET NUMBER: 1
FILE DATE: 01/03/2002
FILE TIME: 22:51

POINT#	X	Y
1:	0.896	0.425
2:	0.351	0.256
3:	0.372	-0.174
4:	-0.446	0.779
5:	-0.849	0.359

X CENTROID: 0.065
Y CENTROID: 0.329
POA TO CENTROID: 0.335
HORZ SPREAD: 1.745
VERT SPREAD: 0.953
GROUP SPREAD: 1.746
MIN RADIUS: 0.295
MAX RADIUS: 0.914
MEAN RADIUS: 0.663
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5

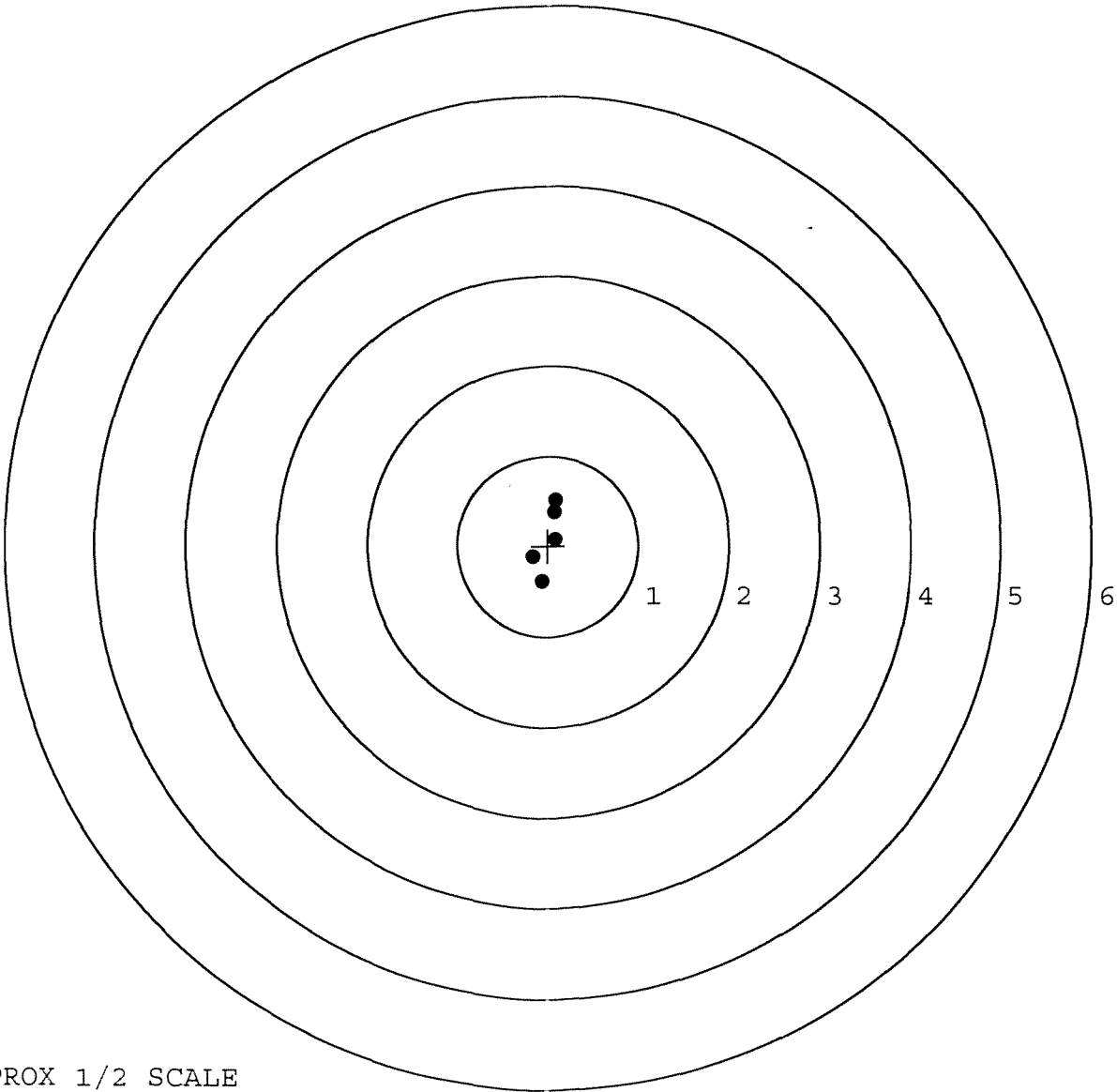


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: 6790152. 0
TARGET NUMBER: 2
FILE DATE: 01/03/2002
FILE TIME: 22:51

POINT#	X	Y
1:	-0.071	-0.398
2:	-0.168	-0.126
3:	0.084	0.508
4:	0.068	0.375
5:	0.081	0.073
6:	0.081	0.073

X CENTROID: 0.012
Y CENTROID: 0.084
POA TO CENTROID: 0.085
HORZ SPREAD: 0.252
VERT SPREAD: 0.906
GROUP SPREAD: 0.919
MIN RADIUS: 0.069
MAX RADIUS: 0.489
MEAN RADIUS: 0.272
IN 1 IN DIAMETER: 6
IN 2 IN DIAMETER: 6
in 3 IN DIAMETER: 6

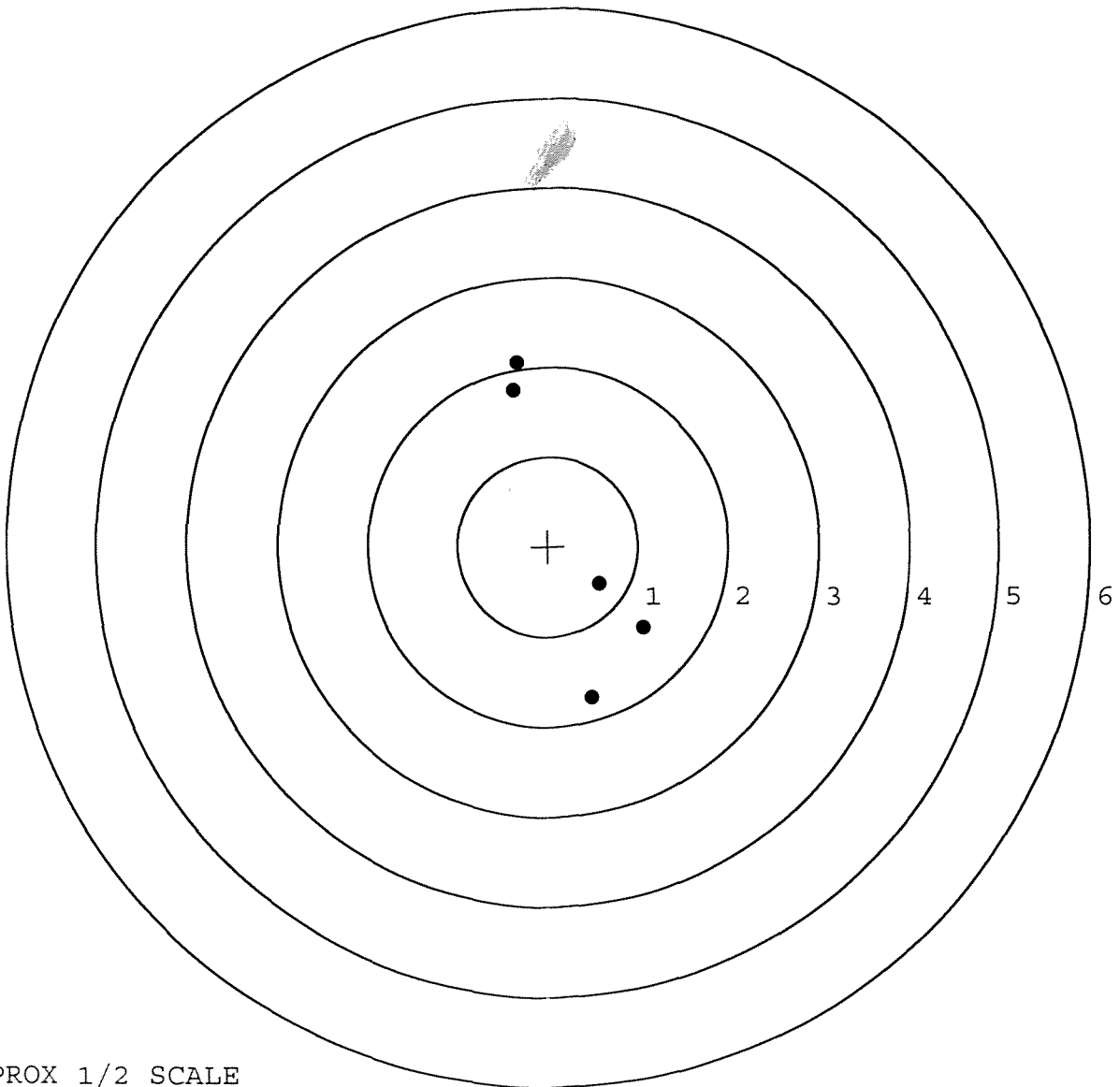


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790152. __0
TARGET NUMBER: 1
FILE DATE: 12/20/2001
FILE TIME: 03:47

POINT#	X	Y
1:	-0.393	1.743
2:	-0.352	2.049
3:	0.569	-0.424
4:	1.054	-0.900
5:	0.492	-1.686

X CENTROID: 0.274
Y CENTROID: 0.156
POA TO CENTROID: 0.315
HORZ SPREAD: 1.447
VERT SPREAD: 3.735
GROUP SPREAD: 3.829
MIN RADIUS: 0.651
MAX RADIUS: 1.993
MEAN RADIUS: 1.507
IN 1 IN DIAMETER: 0
IN 2 IN DIAMETER: 1
in 3 IN DIAMETER: 2

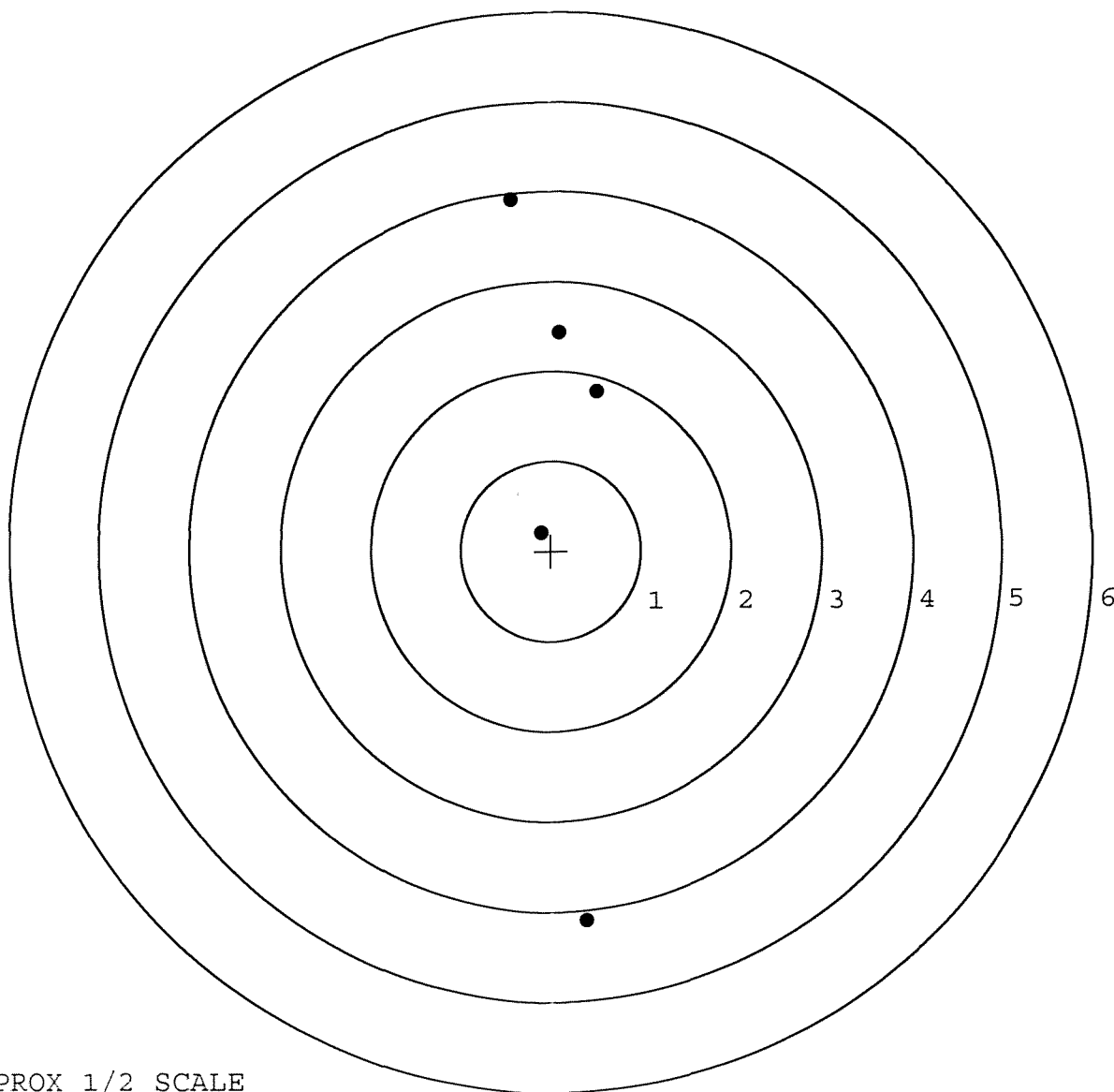


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790152. 0
TARGET NUMBER: 2
FILE DATE: 12/20/2001
FILE TIME: 03:47

POINT#	X	Y
1:	0.393	-4.105
2:	-0.112	0.203
3:	0.517	1.766
4:	0.105	2.427
5:	-0.428	3.905

X CENTROID: 0.095
Y CENTROID: 0.839
POA TO CENTROID: 0.845
HORZ SPREAD: 0.945
VERT SPREAD: 8.010
GROUP SPREAD: 8.052
MIN RADIUS: 0.669
MAX RADIUS: 4.953
MEAN RADIUS: 2.268
IN 1 IN DIAMETER: 0
IN 2 IN DIAMETER: 1
in 3 IN DIAMETER: 2



TARGET APPROX 1/2 SCALE

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. _____

DATE 10/25/01

TESTER A.7

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.57	2.58	2.31	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.56	2.33	2.51	
PULL #3	2.56	2.15	2.35	
PULL #4	2.50	2.38	2.23	
PULL #5	2.32	2.21	2.22	
TOTAL	12.51	11.65	11.62	
AVG.	2.50	2.33	2.32	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.03	2.90		
PULL #2	2.97	2.90		
PULL #3	2.73	2.85		
PULL #4	2.90	2.64		
PULL #5	2.78	2.83		
TOTAL	14.41	14.12		
AVG.	2.88	2.82		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.13	3.90		4.06
PULL #2	4.12	4.02		4.03
PULL #3	4.00	3.95		4.17
PULL #4	4.06	3.97		4.05
PULL #5	3.79	3.90		4.10
TOTAL	20.1	19.74		20.41
AVG.	4.02	3.94		4.08