

E679 015C

Remington®		VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.
MODEL 700™ M24 BOLT ACTION CENTERFIRE RIFLE 24" BARREL 7.62 NATO		SERIAL NO. E6790156 ^J
46		ORDER NO. 25716
Made in Ilion, NY Reg. U.S. Pat & tm. Off. Marca Registrada Marque Deposee.		31XV
 5716 E6790156		

ORDER 25716

MODEL 700™ M24

UPC



0 47700 25716 7

ORDER 25716

MODEL 700™ M24

UPC



0 47700 25716 7



E6790156

SERIAL NO.

0 47700 25716 7

716
24"
6

25716

ORDER

MODEL 700, M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444



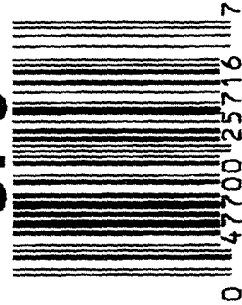
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

E6790156

UPC



CONTRACT #

GUN SERIAL # E679 0156

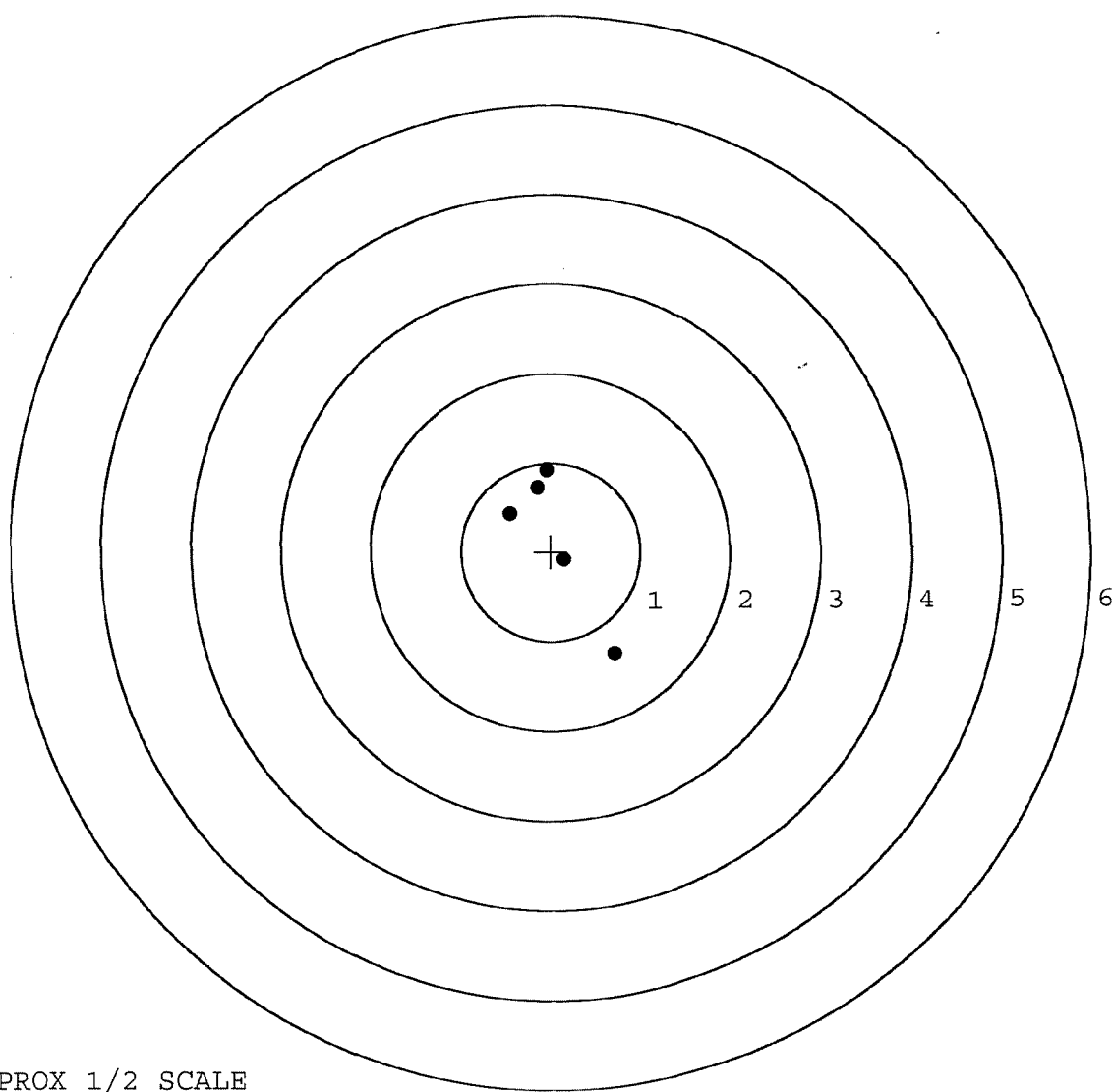
OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11/15/01	ETH
600	PROOF		11/15/01	ETH
607	CHECK HEADSPACE		11/15/01	ETH
610	DIS-ASSEMBLE GUN		11/15/01	ETH
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT		11/15/01	ETH
615	ROLLMARK CALIBER		11/30	LB
617	DRILL AND TAP SIGHT HOLES		12/3	BWT
620	APPLY COATINGS (BARREL ACTION)		12-5	TA
	(BOLT)		12-5	TA
625	FINAL ASSEMBLY		12-10-01	DX
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12-10-01	DX
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12-10-01	DX
	D) OIL FIRING PIN ASSEMBLY		12-10-01	DX
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		12/1/01	DA

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.0</u> <u>4.75</u> <u>4.75</u>	<u>12/16/01</u>	<u>D.M.</u>
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.75</u> <u>3.0</u> <u>2.75</u>	<u>12/16/01</u>	<u>D.M.</u>
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	<u>12/16/01</u>	<u>D.M.</u>
	J) ASSEMBLE STOCK		<u>12-13-01</u>	<u>RW</u>
	K) ASSEMBLE SWIVEL STUDS		<u>12/17/01</u>	<u>REP</u>
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		<u>12/17/01</u>	<u>REP</u>
	M) IRON SIGHT ALIGNMENT		<u>12/17/01</u>	<u>REP</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		<u>12/17/01</u>	<u>REP</u>
640	GALLERY TEST AND TARGET	PASS FAIL	<u>12-15-01</u>	<u>EK</u>
	A) MALFUNCTIONS	<u>PASS</u> FAIL	<u>12-15-01</u>	<u>EK</u>
	B) PIERCED PRIMERS	<u>PASS</u> FAIL	<u>12-15-01</u>	<u>EK</u>
645	INSPECT FOR LIVE AMMO	<u>✓</u>	<u>12-15-01</u>	<u>EK</u>
655	FINAL INSPECTION A) HEADSPACE		<u>12/17/01</u>	<u>REP</u>
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.72</u> <u>2.74</u> <u>2.57</u> <u>2.25</u> <u>2.62</u>	<u>12/16/01</u>	<u>D.M.</u>
	C) FUNCTION		<u>12/17/01</u>	<u>REP</u>
660	PACK		<u>12/17/01</u>	<u>DA</u>

SERIAL NUMBER: ~~E~~6790156. __0
TARGET NUMBER: 1
FILE DATE: 12/15/2001
FILE TIME: 06:02

POINT#	X	Y
1:	-0.052	0.923
2:	-0.142	0.721
3:	-0.449	0.430
4:	0.149	-0.088
5:	0.711	-1.137

X CENTROID: 0.043
Y CENTROID: 0.170
POA TO CENTROID: 0.175
HORZ SPREAD: 1.160
VERT SPREAD: 2.060
GROUP SPREAD: 2.197
MIN RADIUS: 0.279
MAX RADIUS: 1.467
MEAN RADIUS: 0.729
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: ~~E~~6790156. 0

TARGET NUMBER: 2

FILE DATE: 12/15/2001

FILE TIME: 06:02

POINT#	X	Y
1:	-0.092	-0.874
2:	0.001	-0.433
3:	0.213	0.677
4:	-0.032	0.883
5:	0.730	0.716

X CENTROID: 0.164

Y CENTROID: 0.194

POA TO CENTROID: 0.254

HORZ SPREAD: 0.822

VERT SPREAD: 1.757

GROUP SPREAD: 1.790

MIN RADIUS: 0.486

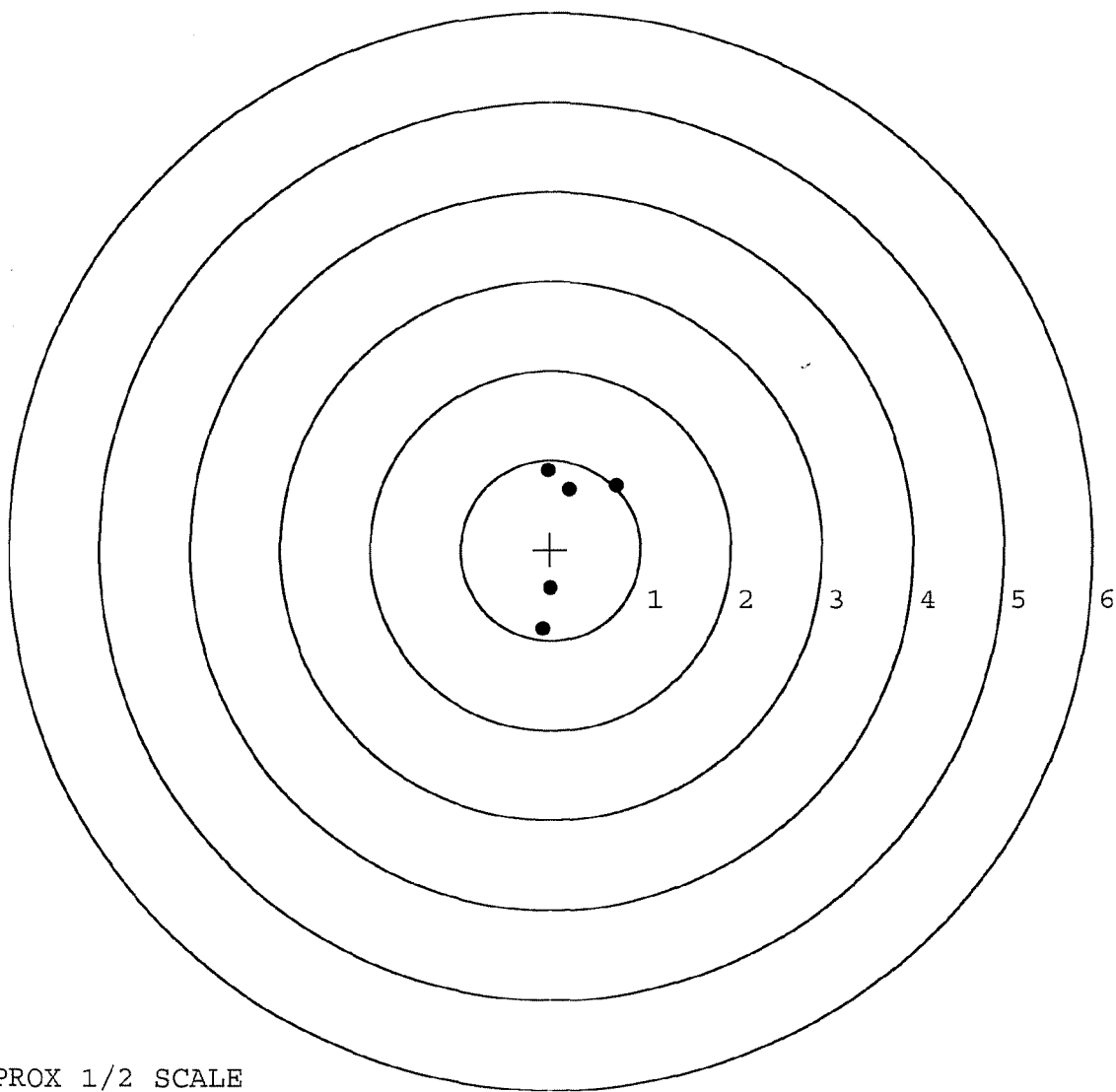
MAX RADIUS: 1.098

MEAN RADIUS: 0.744

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 4

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. E6790156

DATE 11/15/01

TESTER B.K.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.57	2.54		2.37	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.50	2.51		2.28	
PULL #3	2.56	2.46		2.36	
PULL #4	2.48	2.42		2.29	
PULL #5	2.43	2.38		2.35	
TOTAL	1254	1231		1165	
AVG.	250	246		233	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.06	3.36		
PULL #2	3.02	3.35		
PULL #3	3.04	3.43		
PULL #4	2.98	3.44		
PULL #5	3.02	3.41		
TOTAL	1512	1699		
AVG.	3.02	3.39		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.27	4.08		4.25
PULL #2	4.34	4.01		4.22
PULL #3	4.36	4.09		4.24
PULL #4	4.13	4.03		4.11
PULL #5	4.28	4.11		4.31
TOTAL	2138	2032		2113
AVG.	4.27	4.06		4.22