

E6790162

Remington®

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

MODEL 700[™] M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

SERIAL NO. **J**
E6790162

ORDER NO.
25716

46

Made in Ilion, NY Reg. U.S. Pat & tm. Off. Marca Registrada Marque Deposee.



5716 E6790162

31XV

46 FORM 144

ORDER 25716

MODEL 700™ M24

UPC



ORDER 25716

MODEL 700™ M24

UPC



0 47700 25716 7

UPC

0 47700 25716 7

SERIAL NO.



E6790162

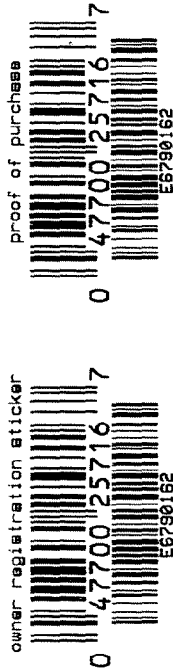
0 47700 25716 7 | | 6

MODEL 700, M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

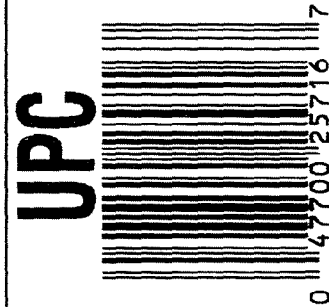


ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6790162



CONTRACT #

GUN SERIAL # E679 0162

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		10/30/01	RL
600	PROOF		10-30-01	AK
607	CHECK HEADSPACE		10/30/01	RL
610	DIS-ASSEMBLE GUN		MAGNA-FLUX INSPECTED	RL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT		NOV 2 2001	AK
615	ROLLMARK CALIBER		OPERATOR 11/2	JB
617	DRILL AND TAP SIGHT HOLES		11-6	ACE
620	APPLY COATINGS (BARREL ACTION)		11-7	TA
	(BOLT)			
625	FINAL ASSEMBLY		12/10/01	DL
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12/10/01	DL
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12/10/01	DL
	D) OIL FIRING PIN ASSEMBLY		12/10/01	DL
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		12/17/01	DL

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.0</u> <u>5.5</u> <u>4.25</u>	12/16/01	DM
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.0</u> <u>2.0</u> <u>2.5</u>	12/16/01	DM
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.022</u> <u>.023</u>	12/16/01	DM
	J) ASSEMBLE STOCK		12-13-01	RW
	K) ASSEMBLE SWIVEL STUDS		12/17/01	REP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		12/17/01	REP
	M) IRON SIGHT ALIGNMENT		12/17/01	REP
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		12/17/01	REP
640	GALLERY TEST AND TARGET	PASS FAIL	12/14-01	A
	A) MALFUNCTIONS	PASS FAIL	12-14-01	A
	B) PIERCED PRIMERS	PASS FAIL	12-14-01	A
645	INSPECT FOR LIVE AMMO		12/14-01	A
655	FINAL INSPECTION A) HEADSPACE		12/17/01	REP
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.70</u> <u>2.72</u> <u>2.78</u> <u>2.71</u> <u>2.78</u>	12/17/01	DM
	C) FUNCTION		12/17/01	REP
660	PACK		12/17/01	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. F6790162

DATE 10/29/01

TESTER BK

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.36	2.37	2.41	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.49	2.35	2.35	
PULL #3	2.34	2.40	2.54	
PULL #4	2.25	2.38	2.29	
PULL #5	2.34	2.30	2.31	
TOTAL	1178	1180	1190	
AVG.	2.35	2.36	2.38	

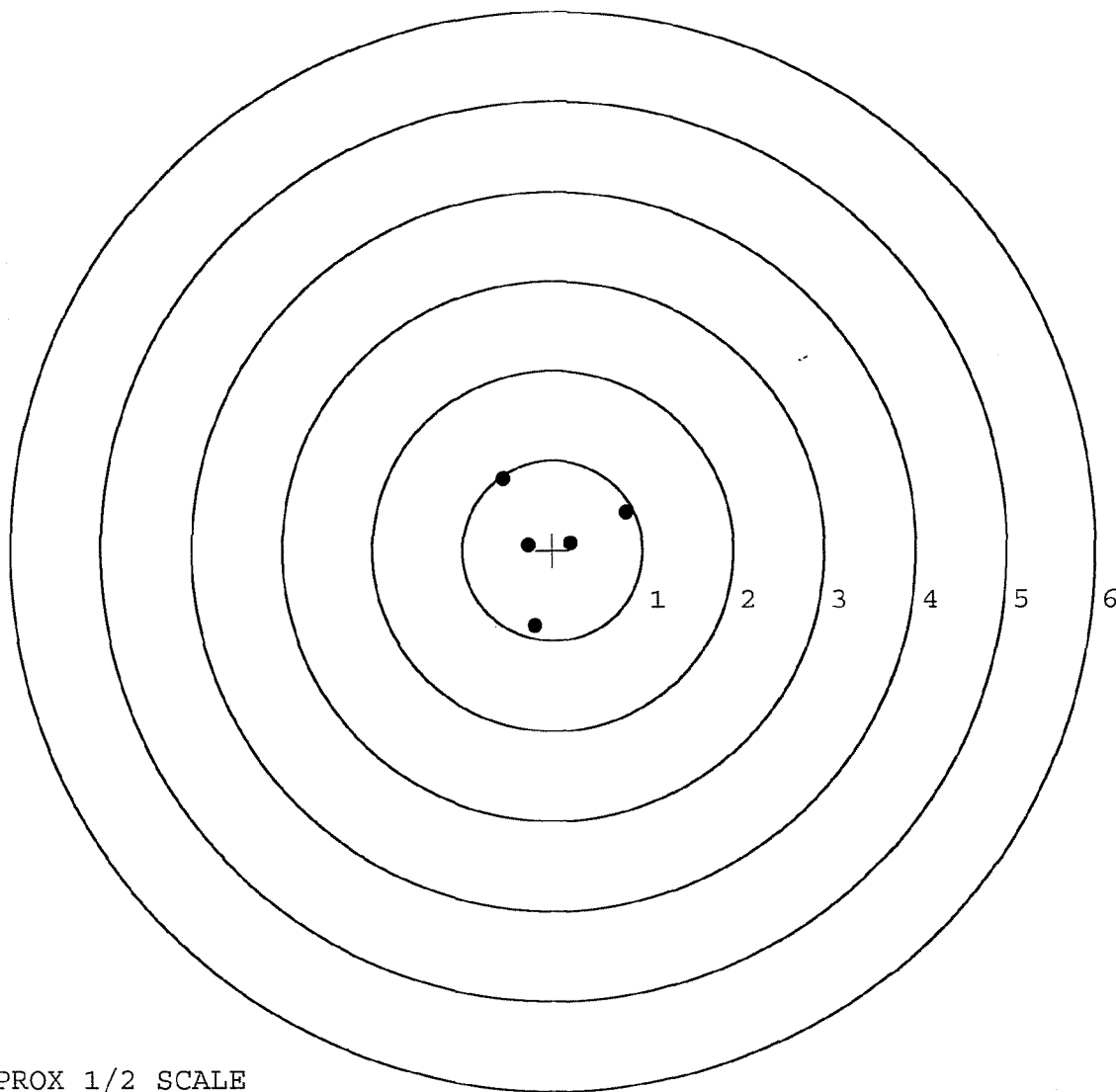
	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.09	3.29	
PULL #2	3.42	3.20	
PULL #3	3.43	3.31	
PULL #4	3.35	3.26	
PULL #5	3.27	3.25	
TOTAL	1656	1631	
AVG.	3.31	3.26	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.03	4.28		4.06
PULL #2	4.01	4.25		4.27
PULL #3	4.00	4.40		4.27
PULL #4	4.09	4.19		4.12
PULL #5	4.09	4.11		4.35
TOTAL	2022	2123		2107
AVG.	4.04	4.24		4.21

SERIAL NUMBER: E6790162. __0
TARGET NUMBER: 1
FILE DATE: 12/14/2001
FILE TIME: 04:02

POINT#	X	Y
1:	-0.552	0.794
2:	-0.267	0.059
3:	0.204	0.074
4:	0.809	0.426
5:	-0.206	-0.845

X CENTROID: -0.002
Y CENTROID: 0.102
POA TO CENTROID: 0.102
HORZ SPREAD: 1.361
VERT SPREAD: 1.639
GROUP SPREAD: 1.675
MIN RADIUS: 0.208
MAX RADIUS: 0.968
MEAN RADIUS: 0.640
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5

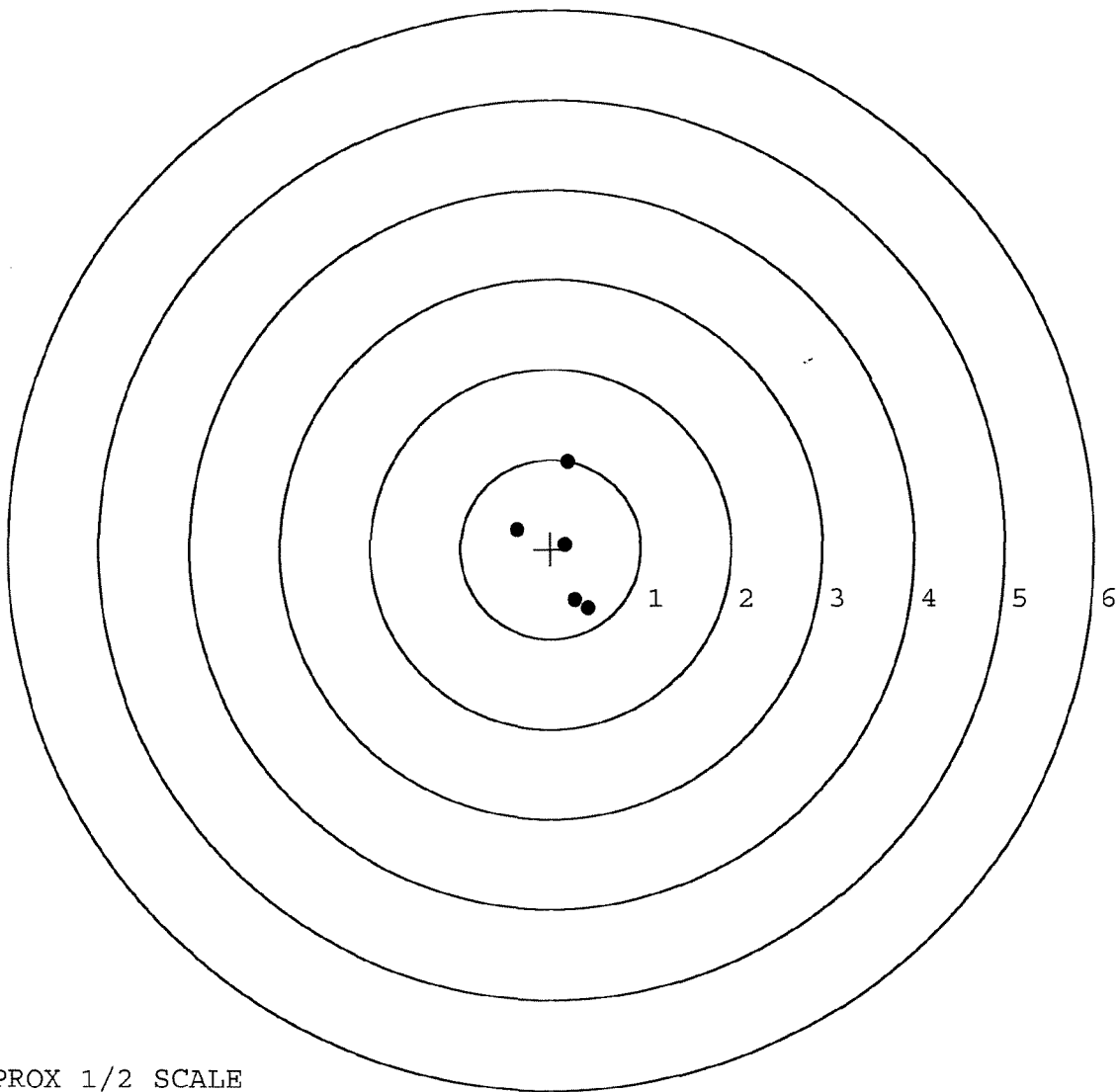


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790162. __0
TARGET NUMBER: 2
FILE DATE: 12/14/2001
FILE TIME: 04:02

POINT#	X	Y
1:	0.193	0.976
2:	-0.377	0.212
3:	0.165	0.048
4:	0.269	-0.570
5:	0.420	-0.661

X CENTROID: 0.134
Y CENTROID: 0.001
POA TO CENTROID: 0.134
HORZ SPREAD: 0.797
VERT SPREAD: 1.637
GROUP SPREAD: 1.653
MIN RADIUS: 0.056
MAX RADIUS: 0.977
MEAN RADIUS: 0.579
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE