

E6790165

Remington.[®]

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

MODEL 700[™] M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

SERIAL NO. ^J
E6790165

46

ORDER NO.
25716

Made in Ilion, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Marque Deposee.



5716 E6790165

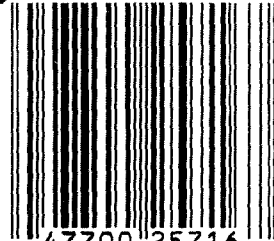
17BW

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MODEL 700™ M24

UPC



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46 FORM 144

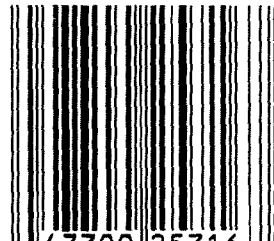
MODEL 700™ M24

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MODEL 700™ M24

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SERIAL NO.



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6 24"

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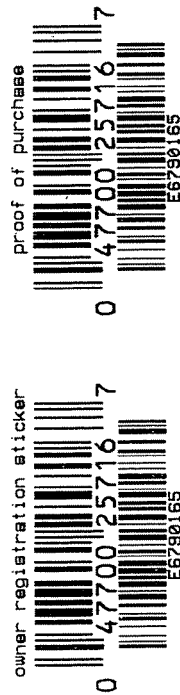
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MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

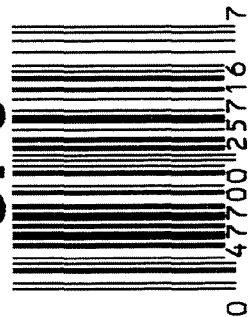
46 FORM 1444



ORDER NO.	25716
BARREL LENGTH	24"
CAPACITY	6

E6790165

UPC



CONTRACT #

GUN SERIAL # E6790165

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11/5/01	REP
600	PROOF		11/5/01	REP
607	CHECK HEADSPACE		11/5/01	REP
610	DIS-ASSEMBLE GUN	MAGNETIC FLUX INSPECTED	11/5/01	REP
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	NOV 7 2001 OPERATOR <u>NRB</u>		
615	ROLLMARK CALIBER		11/6	(A)
617	DRILL AND TAP SIGHT HOLES		11/7	BWT
620	APPLY COATINGS (BARREL ACTION)		11/14	HP
	(BOLT)		11/14	HP
625	FINAL ASSEMBLY		12-7	DR
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12-7	DR
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12-7	DR
	D) OIL FIRING PIN ASSEMBLY		12-7	DR
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	1-16-02	DA

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.5</u> <u>5.0</u> <u>5.0</u>	12/19/01	DA
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.0</u> <u>3.5</u> <u>3.5</u>	12/19/01	DA
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.023</u> <u>.024</u>	12/19/01	DA
	J) ASSEMBLE STOCK		12-11-01	RAH
	K) ASSEMBLE SWIVEL STUDS		1/10/02	RW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		1/10/02	RW
	M) IRON SIGHT ALIGNMENT		1/10/02	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		1/10/02	RW
640	GALLERY TEST AND TARGET	PASS FAIL	12-11-01	DA
	A) MALFUNCTIONS	PASS FAIL	12-11-01	DA
	B) PIERCED PRIMERS	PASS FAIL	12-11-01	DA
645	INSPECT FOR LIVE AMMO		12-11-01	DA
655	FINAL INSPECTION A) HEADSPACE		1/10/02	RW
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.67</u> <u>2.67</u> <u>2.67</u> <u>2.25</u> <u>2.34</u>	12/19/01	BWT
	C) FUNCTION		1/10/02	RW
660	PACK		1-16-02	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. E6790165

DATE 11/15/01

TESTER D.M.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.47	2.47		2.44	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.41	2.59		2.35	
PULL #3	2.38	2.60		2.25	
PULL #4	2.43	2.52		2.41	
PULL #5	2.50	2.55		2.65	
TOTAL	12.19	12.74		12.10	
AVG.	2.44	2.55		2.42	

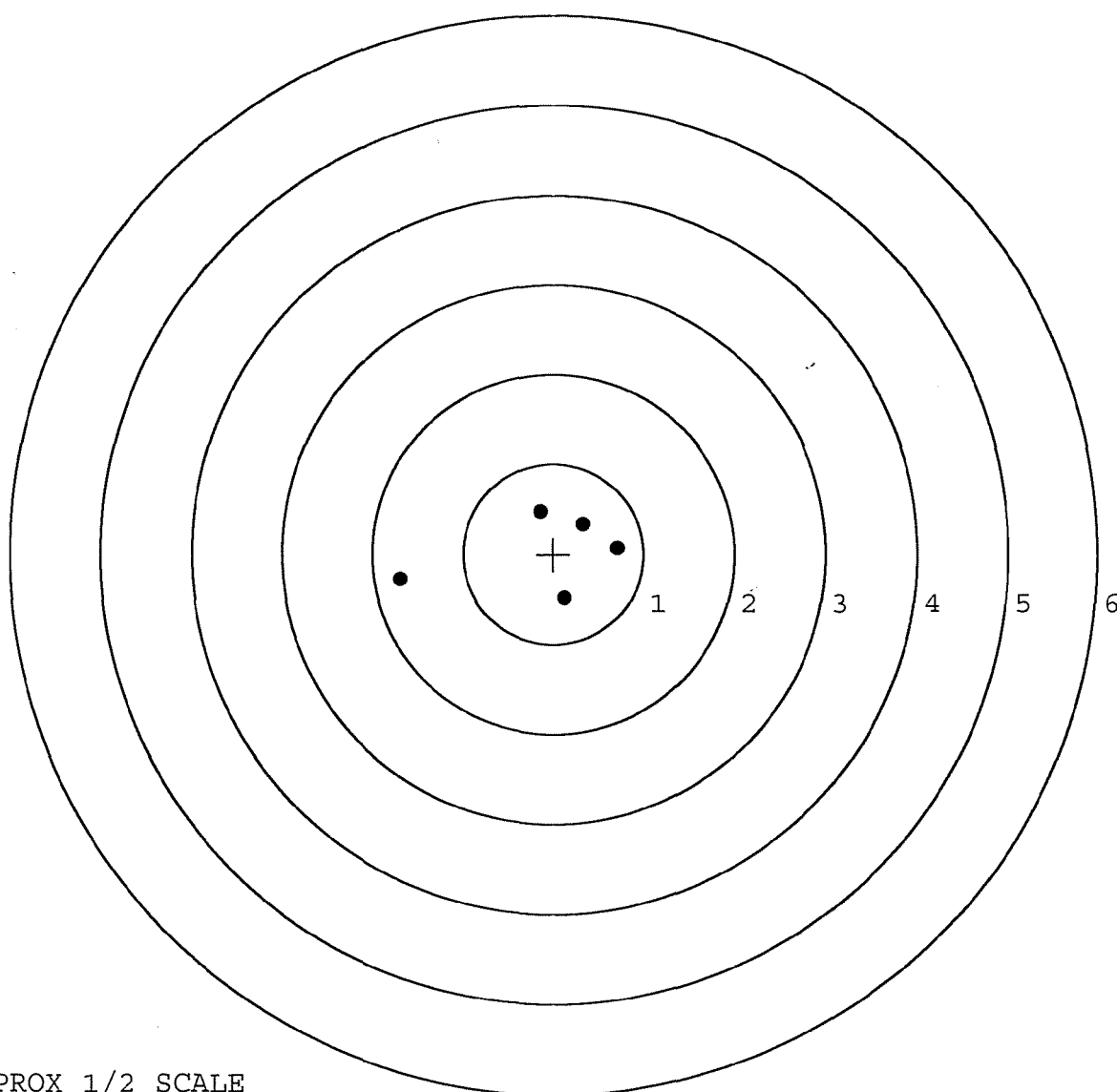
	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.39	3.09		
PULL #2	3.27	3.07		
PULL #3	3.13	3.09		
PULL #4	3.34	3.00		
PULL #5	3.43	3.04		
TOTAL	16.56	15.29		
AVG.	3.31	3.06		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.18	4.20		4.39
PULL #2	4.15	4.04		4.43
PULL #3	4.09	4.01		4.41
PULL #4	4.15	4.10		4.36
PULL #5	4.13	4.06		4.38
TOTAL	20.70	20.41		21.97
AVG.	4.14	4.08		4.40

SERIAL NUMBER: E6790165. __0
TARGET NUMBER: 1
FILE DATE: 12/11/2001
FILE TIME: 00:52

POINT#	X	Y
1:	-0.142	0.478
2:	0.333	0.339
3:	0.707	0.067
4:	0.125	-0.487
5:	-1.694	-0.284

X CENTROID: -0.134
Y CENTROID: 0.023
POA TO CENTROID: 0.136
HORZ SPREAD: 2.401
VERT SPREAD: 0.965
GROUP SPREAD: 2.427
MIN RADIUS: 0.455
MAX RADIUS: 1.590
MEAN RADIUS: 0.805
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 4

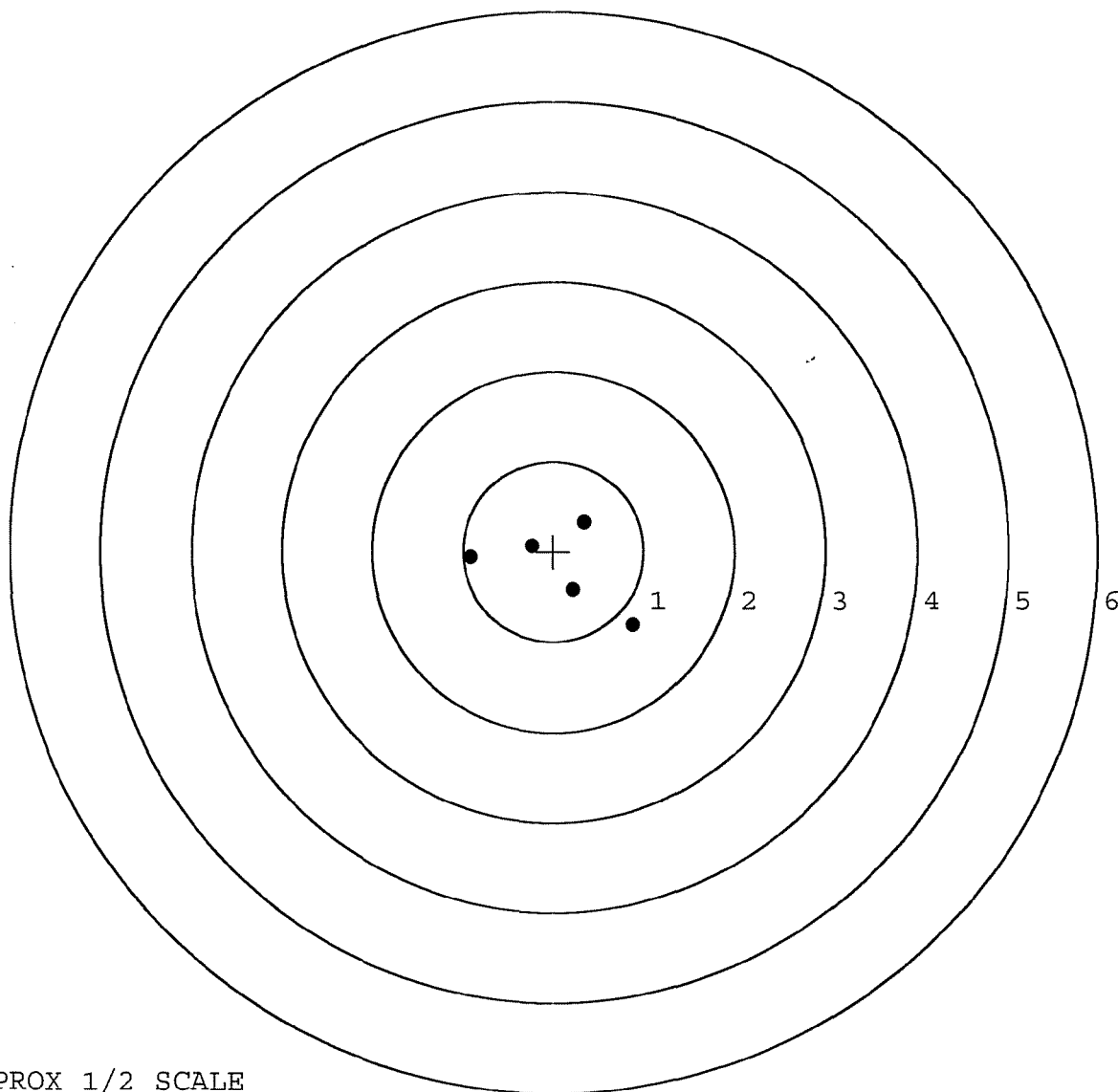


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790165. __0
TARGET NUMBER: 2
FILE DATE: 12/11/2001
FILE TIME: 00:52

POINT#	X	Y
1:	0.341	0.325
2:	-0.236	0.065
3:	-0.917	-0.069
4:	0.214	-0.429
5:	0.886	-0.820

X CENTROID: 0.058
Y CENTROID: -0.186
POA TO CENTROID: 0.194
HORZ SPREAD: 1.803
VERT SPREAD: 1.145
GROUP SPREAD: 1.953
MIN RADIUS: 0.289
MAX RADIUS: 1.043
MEAN RADIUS: 0.657
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE