

E 6790170

Remington®

VERY IMPORTANT
Instruction Book
enclosed to assure
safe use of this
firearm.

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

SERIAL NO. J
E6790170

ORDER NO.
25716

Made in Ilion, NY Reg. U.S. Pat & tm. Off. Marca Registrada Marque Deposee.



5716 E6790170

30BW

ORDER 25716

MODEL 700TH M24

UPC



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MODEL 700TH M24

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SERIAL NO.

716
24"
6

25716

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MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444



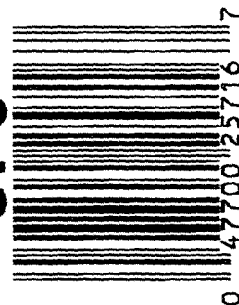
ORDER NO. **25716**

BARREL LENGTH 24"

CAPACITY 6

E6790170

UPC



CONTRACT #

GUN SERIAL # E6790170

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11/5/01	REP
600	PROOF		11/5/01	REP
607	CHECK HEADSPACE	MAGNA-FLUX	11/5/01	REP
610	DIS-ASSEMBLE GUN	INSPECTED	11/5/01	REP
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	NOV 8 2001 OPERATOR <u>DRB</u>		
615	ROLLMARK CALIBER		11/8	(D)
617	DRILL AND TAP SIGHT HOLES		11/9	BWT
620	APPLY COATINGS (BARREL ACTION)		11-14	TA
	(BOLT)		11-14	TA
625	FINAL ASSEMBLY		1/15/02	D.M.
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		1/15/02	D.M.
	C) INSPECT EJECTOR HOLE FOR CHAMFER		1/15/02	D.M.
	D) OIL FIRING PIN ASSEMBLY		1/15/02	D.M.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		1-23-02	DA

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.25</u> <u>5.00</u> <u>5.50</u>	<u>1/22/02</u>	<u>D.M.</u>
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4.00</u> <u>4.25</u> <u>4.00</u>	<u>1/22/02</u>	<u>D.M.</u>
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.022</u> <u>.021</u>	<u>1/22/02</u>	<u>D.M.</u>
	J) ASSEMBLE STOCK		<u>1/15/02</u>	<u>RW</u>
	K) ASSEMBLE SWIVEL STUDS		<u>1/22/02</u>	<u>RW</u>
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		<u>1/15/02</u>	<u>RW</u>
	M) IRON SIGHT ALIGNMENT		<u>1/15/02</u>	<u>RW</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		<u>1/15/02</u>	<u>RW</u>
640	GALLERY TEST AND TARGET	PASS FAIL	<u>1-21-02</u>	<u>A</u>
	A) MALFUNCTIONS	PASS FAIL	<u>1-21-02</u>	<u>A</u>
	B) PIERCED PRIMERS	PASS FAIL	<u>1-21-02</u>	<u>A</u>
645	INSPECT FOR LIVE AMMO		<u>1-21-02</u>	<u>A</u>
655	FINAL INSPECTION A) HEADSPACE		<u>1/22/02</u>	<u>RW</u>
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.44</u> <u>2.66</u> <u>2.51</u> <u>2.37</u> <u>2.48</u>	<u>1/22/02</u>	<u>D.M.</u>
	C) FUNCTION		<u>1/22/02</u>	<u>RW</u>
660	PACK		<u>1-23-02</u>	<u>RA</u>

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6790170

DATE 1/17/02

TESTER D.7.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.70	2.37	2.53	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.77	2.55	2.57	
PULL #3	2.59	2.50	2.50	
PULL #4	2.56	2.63	2.56	
PULL #5	2.73	2.26	2.51	
TOTAL	13.35	12.31	12.67	
AVG.	2.67	2.46	2.53	

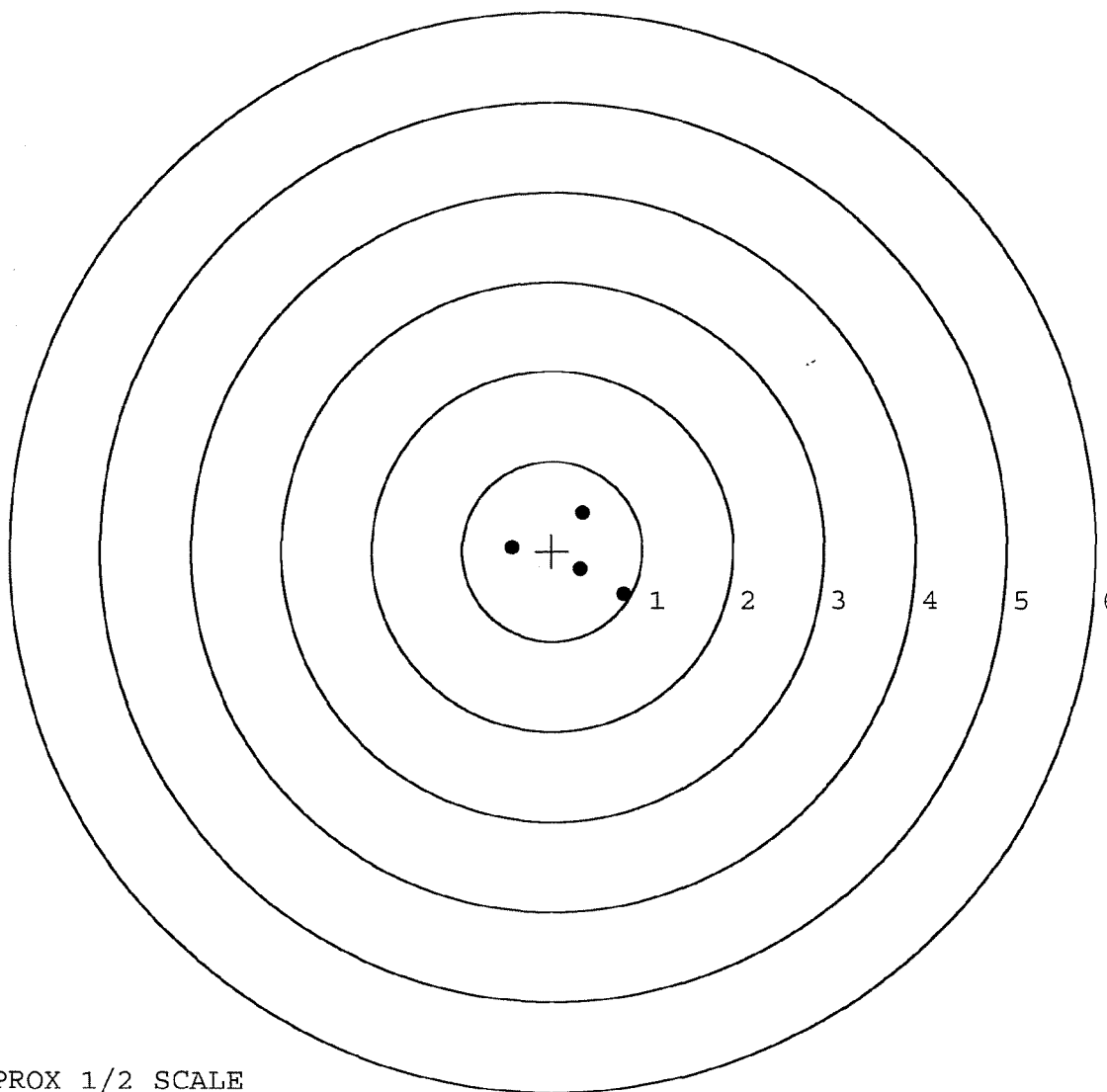
	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.35	3.32		
PULL #2	3.37	3.02		
PULL #3	3.51	3.46		
PULL #4	3.62	3.57		
PULL #5	3.43	3.44		
TOTAL	17.28	16.81		
AVG.	3.46	3.36		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.17	4.08		4.17
PULL #2	4.13	3.99		4.34
PULL #3	4.00	4.14		4.38
PULL #4	4.00	3.83		4.41
PULL #5	4.11	4.12		4.52
TOTAL	20.41	20.16		21.82
AVG.	4.08	4.03		4.36

SERIAL NUMBER: E6790170. __0
TARGET NUMBER: 1
FILE DATE: 01/21/2002
FILE TIME: 18:20

POINT#	X	Y
1:	0.340	0.432
2:	-0.445	0.039
3:	0.318	-0.205
4:	0.800	-0.484

X CENTROID: 0.253
Y CENTROID: -0.055
POA TO CENTROID: 0.259
HORZ SPREAD: 1.245
VERT SPREAD: 0.916
GROUP SPREAD: 1.350
MIN RADIUS: 0.164
MAX RADIUS: 0.704
MEAN RADIUS: 0.514
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 4

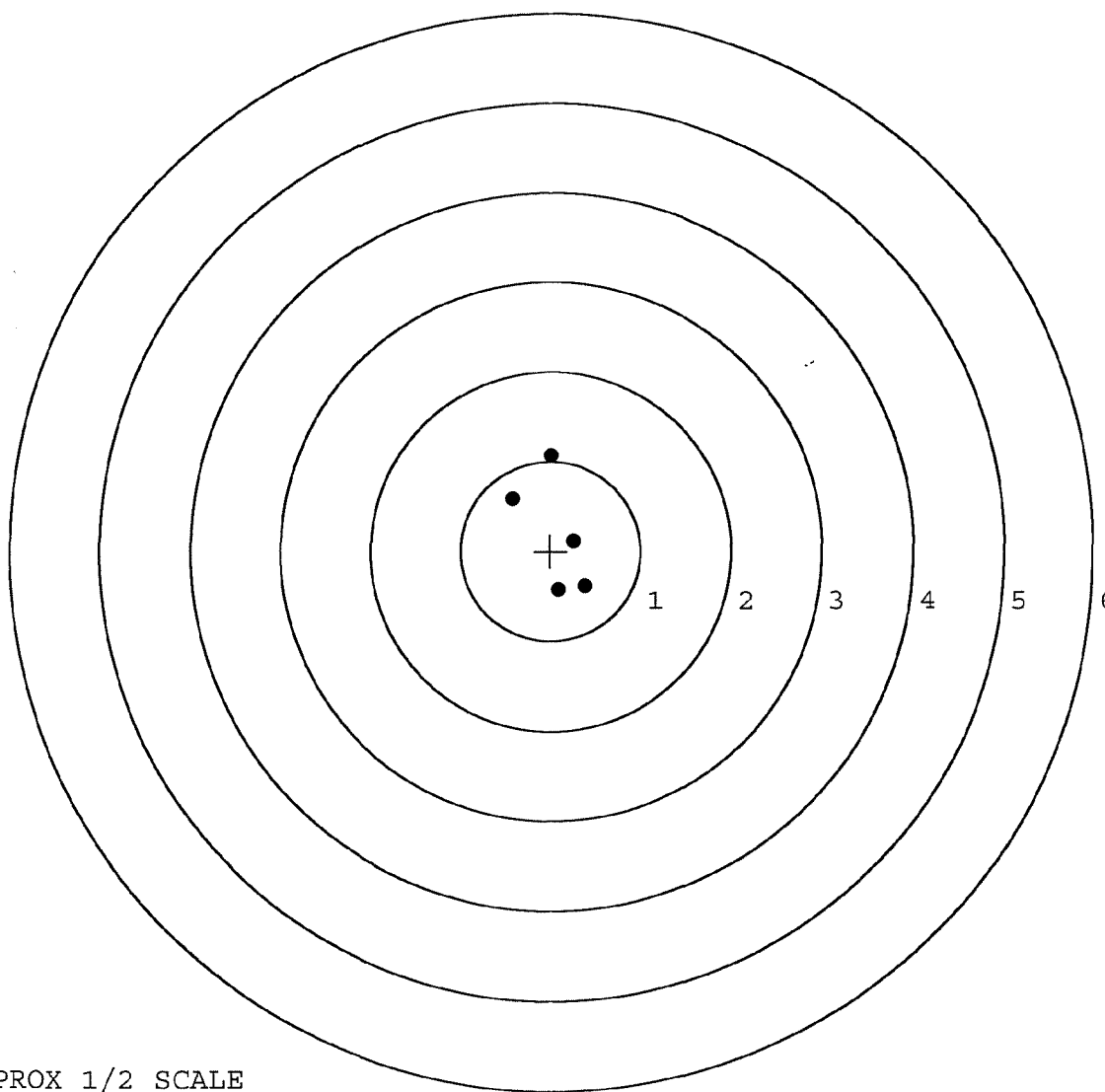


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790170. 0
TARGET NUMBER: 2
FILE DATE: 01/21/2002
FILE TIME: 18:20

POINT#	X	Y
1:	0.007	1.066
2:	-0.432	0.583
3:	0.247	0.111
4:	0.386	-0.397
5:	0.092	-0.437

X CENTROID: 0.060
Y CENTROID: 0.185
POA TO CENTROID: 0.195
HORZ SPREAD: 0.818
VERT SPREAD: 1.503
GROUP SPREAD: 1.511
MIN RADIUS: 0.201
MAX RADIUS: 0.882
MEAN RADIUS: 0.601
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE