

E 6790171

ORDER 25716

Remington®

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

SERIAL NO. J
E6790171

46
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Made in Ilion, NY Reg. U.S. Pat & tm. Off. Marca Registrada Marque Deposee.



5716 E6790171

22BW

MODEL 700™ M24

UPC



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MODEL 700™ M24

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OWNER TAG



UPC



SERIAL NO.



71

6

24"

5716

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

MODEL 700™ M24

46 FORM 1444

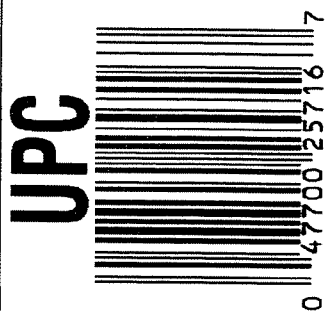


ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

E6790171



CONTRACT #

GUN SERIAL # E6790171

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11/5/01	Rep
600	PROOF		11/5/01	Rep
607	CHECK HEADSPACE	MAGNA - FLUX	11/5/01	Rep
610	DIS-ASSEMBLE GUN	INSPECTED	11/5/01	Rep
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	NOV 9 2001 OPERATOR <i>DRD</i>		
615	ROLLMARK CALIBER		11/5	<i>AD</i>
617	DRILL AND TAP SIGHT HOLES		11-12	BWT
620	APPLY COATINGS (BARREL ACTION)		11-27	tr
	(BOLT)		11-27	TH
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		12-14	<i>Boog</i>
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12-14	<i>Boog</i>
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12-14	<i>Boog</i>
	D) OIL FIRING PIN ASSEMBLY		12-14	<i>Boog</i>
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		1-12-02	RA

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7.00</u> <u>7.00</u> <u>27.25</u>	1/9/02	D.M.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.25</u> <u>2.75</u> <u>2.75</u>	1/9/02	D.M.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.023</u> <u>.024</u>	1/9/02	D.M.
	J) ASSEMBLE STOCK		1/5/02	Rw
	K) ASSEMBLE SWIVEL STUDS		1/10/02	Rw
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		1/10/02	Rw
	M) IRON SIGHT ALIGNMENT		1/10/02	Rw
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		1/10/02	Rw
640	GALLERY TEST AND TARGET	PASS FAIL	1-8-02	A
	A) MALFUNCTIONS	PASS FAIL	1-8-02	A
	B) PIERCED PRIMERS	PASS FAIL	1-8-02	A
645	INSPECT FOR LIVE AMMO		1-8-02	A
655	FINAL INSPECTION A) HEADSPACE		1/10/02	Rw
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.57</u> <u>2.45</u> <u>2.33</u> <u>2.42</u> <u>2.48</u>	1/9/02	D.M.
	C) FUNCTION		1/10/02	Rw
660	PACK		1-12-02	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. E6790171

DATE 1/4/02

TESTER D.N.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.47	2.33		2.31	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.46	2.38		2.34	
PULL #3	2.43	2.31		2.24	
PULL #4	2.54	2.24		2.21	
PULL #5	2.40	2.24		2.31	
TOTAL	12.30	11.50		11.41	
AVG.	2.46	2.30		2.28	

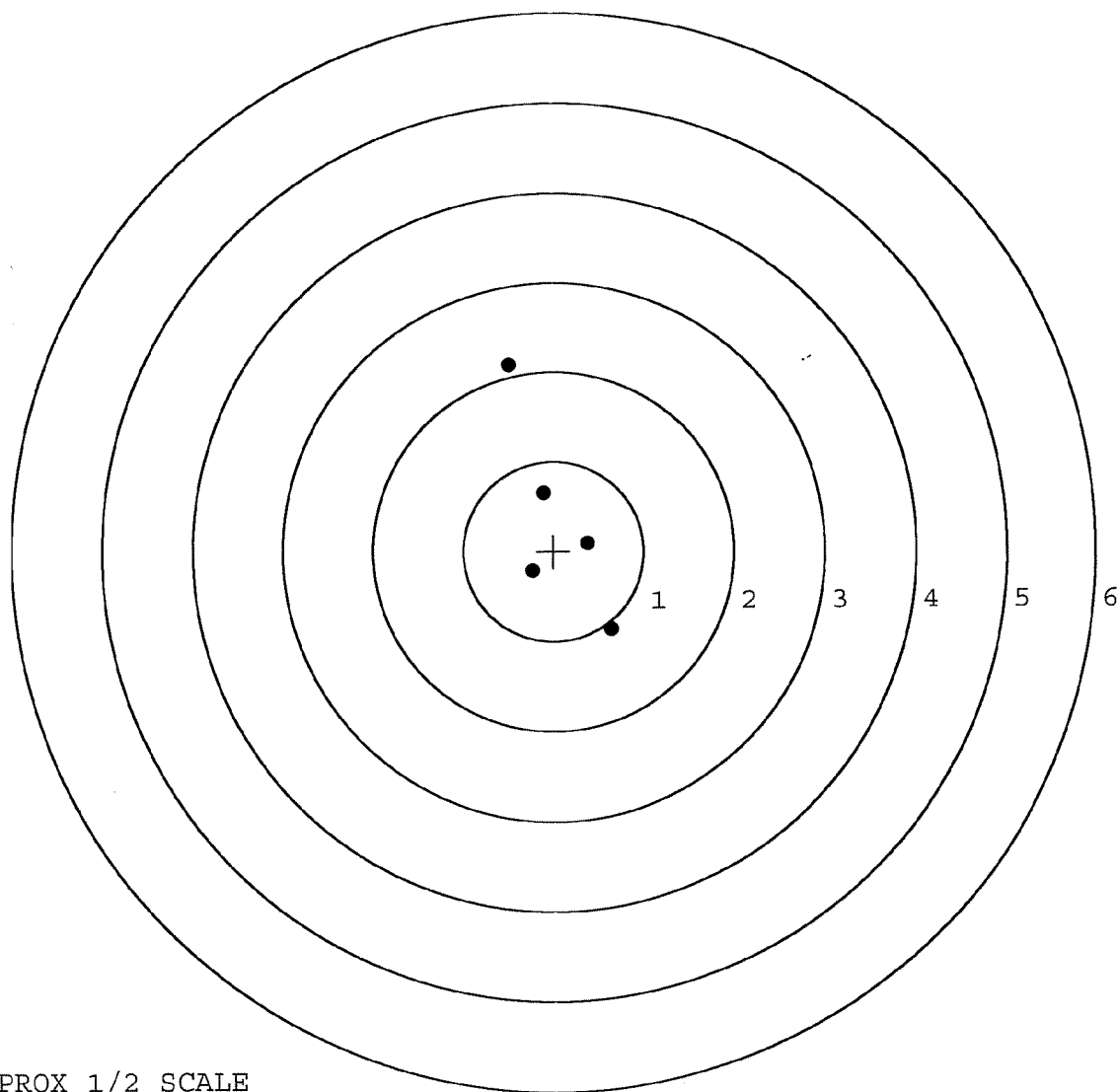
	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.29	3.14		
PULL #2	3.14	3.17		
PULL #3	3.25	3.08		
PULL #4	3.32	3.21		
PULL #5	3.13	3.20		
TOTAL	16.13	15.80		
AVG.	3.23	3.16		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.19	4.36		4.36
PULL #2	4.02	4.35		4.43
PULL #3	4.29	4.35		4.46
PULL #4	4.44	4.34		4.33
PULL #5	4.29	4.28		4.48
TOTAL	21.23	21.68		22.06
AVG.	4.25	4.34		4.41

SERIAL NUMBER: E6790171. 0
TARGET NUMBER: 1
FILE DATE: 01/08/2002
FILE TIME: 02:42

POINT#	X	Y
1:	-0.487	2.075
2:	-0.108	0.647
3:	-0.237	-0.225
4:	0.385	0.089
5:	0.640	-0.870

X CENTROID: 0.039
Y CENTROID: 0.343
POA TO CENTROID: 0.345
HORZ SPREAD: 1.127
VERT SPREAD: 2.945
GROUP SPREAD: 3.153
MIN RADIUS: 0.337
MAX RADIUS: 1.810
MEAN RADIUS: 0.912
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 4

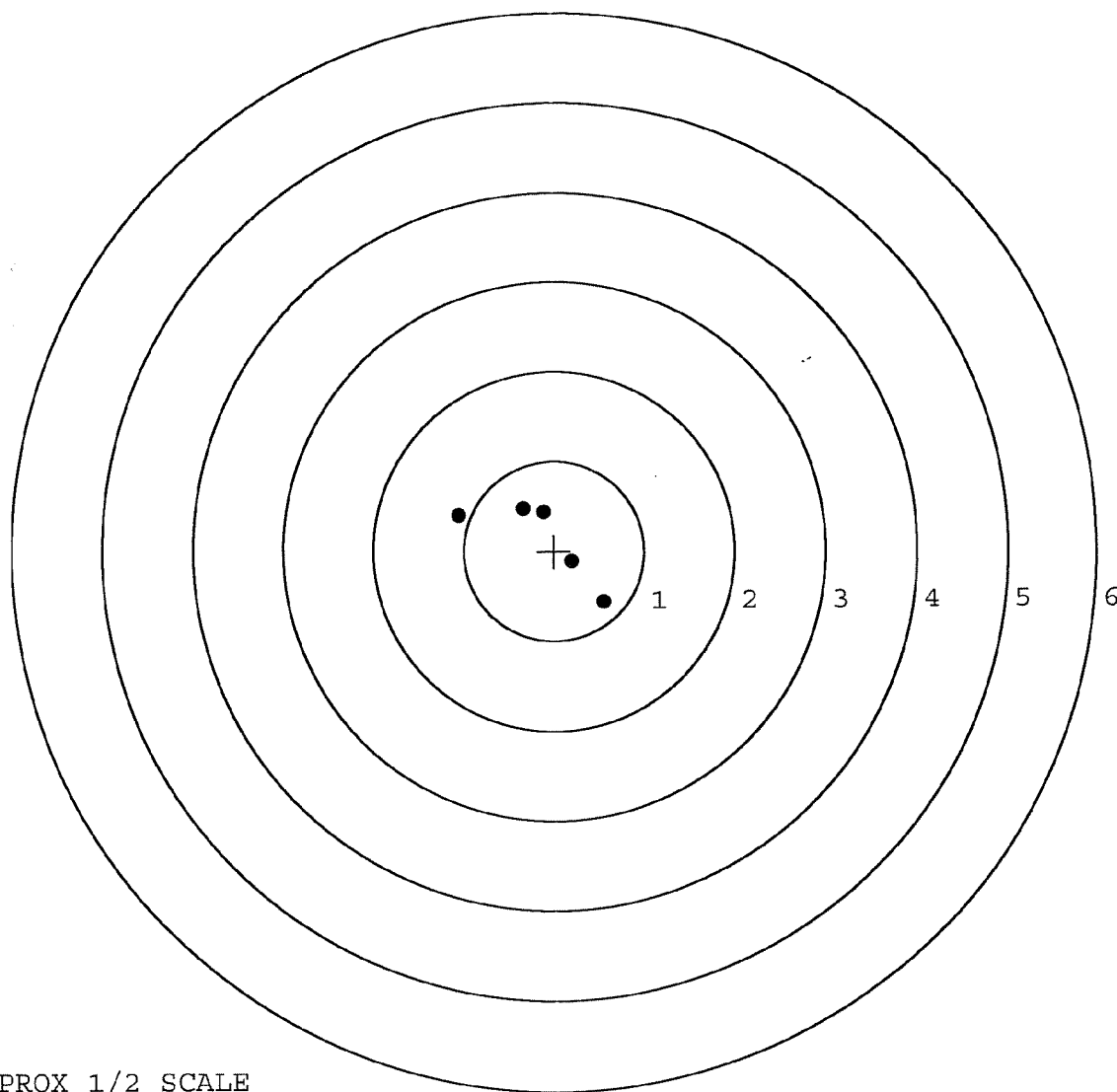


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790171. 0
TARGET NUMBER: 2
FILE DATE: 01/08/2002
FILE TIME: 02:42

POINT#	X	Y
1:	-0.120	0.439
2:	-0.344	0.479
3:	-1.055	0.405
4:	0.197	-0.114
5:	0.550	-0.567

X CENTROID: -0.154
Y CENTROID: 0.128
POA TO CENTROID: 0.201
HORZ SPREAD: 1.605
VERT SPREAD: 1.046
GROUP SPREAD: 1.876
MIN RADIUS: 0.312
MAX RADIUS: 0.990
MEAN RADIUS: 0.614
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE