

EC790172

Remington®

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

SERIAL NO. **J**
E6790172

ORDER NO.
25716

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Made in Ilion, NY Reg. U.S. Pat & tm. Off. Marca Registrada Marque Deposee.



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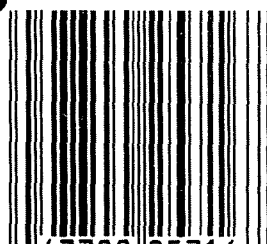
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FORM 144

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MODEL 700TH M24

UPC

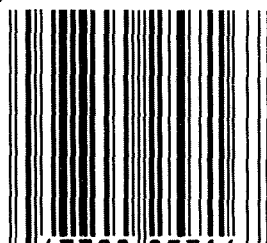


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MODEL 700TH M24

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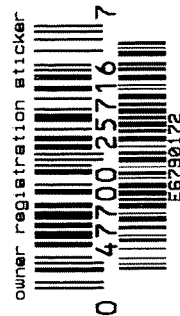
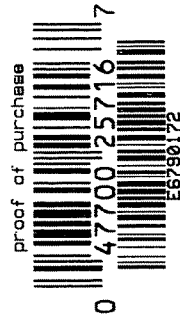
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MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

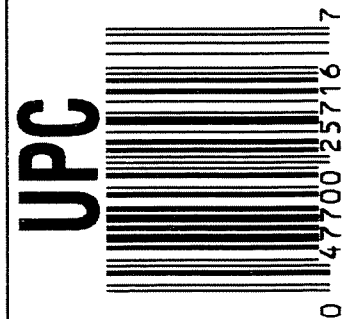


ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6790172



CONTRACT #

GUN SERIAL # E6790172

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11/15/01	SL
600	PROOF		11/15/01	SL
607	CHECK HEADSPACE	MAGNA - FLUX	11/15/01	SL
610	DIS-ASSEMBLE GUN	INSPECTED	11/15/01	SL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	NOV 29 2001 OPERATOR <u>JRS</u>		
615	ROLLMARK CALIBER		11/30	LS
617	DRILL AND TAP SIGHT HOLES		12/3	BWT
620	APPLY COATINGS (BARREL ACTION)		12-5	TA
	(BOLT)		12-5	TA
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY		12/11/01	D.M.
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12/11/01	D.M.
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12/11/01	D.M.
	D) OIL FIRING PIN ASSEMBLY		12/11/01	D.M.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		12/16/01	DA

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.5</u> <u>5.0</u> <u>5.5</u>	12/15/01	D.M.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.5</u> <u>2.5</u> <u>2.25</u>	12/15/01	D.M.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.024</u> <u>.024</u>	12/15/01	D.M.
	J) ASSEMBLE STOCK		12-13-01	RAH
	K) ASSEMBLE SWIVEL STUDS		12/16/01	TRP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		12/16/01	TRP
	M) IRON SIGHT ALIGNMENT		12/16/01	TRP
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		12/16/01	TRP
640	GALLERY TEST AND TARGET	PASS FAIL	12-13-01	✓
	A) MALFUNCTIONS	PASS FAIL	12-13-01	✓
	B) PIERCED PRIMERS	PASS FAIL	12-13-01	✓
645	INSPECT FOR LIVE AMMO		12-13-01	✓
655	FINAL INSPECTION A) HEADSPACE		12/16/01	TRP
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.72</u> <u>2.48</u> <u>2.58</u> <u>2.33</u> <u>2.50</u>	12/15/01	D.M.
	C) FUNCTION		12/16/01	TRP
660	PACK		12/10/01	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. E 6790172

DATE 10/30/01

TESTER D.M.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.76	2.61		2.32	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.49	2.40		2.13	
PULL #3	2.43	2.41		2.40	
PULL #4	2.48	2.43		2.28	
PULL #5	2.51	2.31		2.54	
TOTAL	12.67	12.16		11.67	
AVG.	2.53	2.43		2.33	

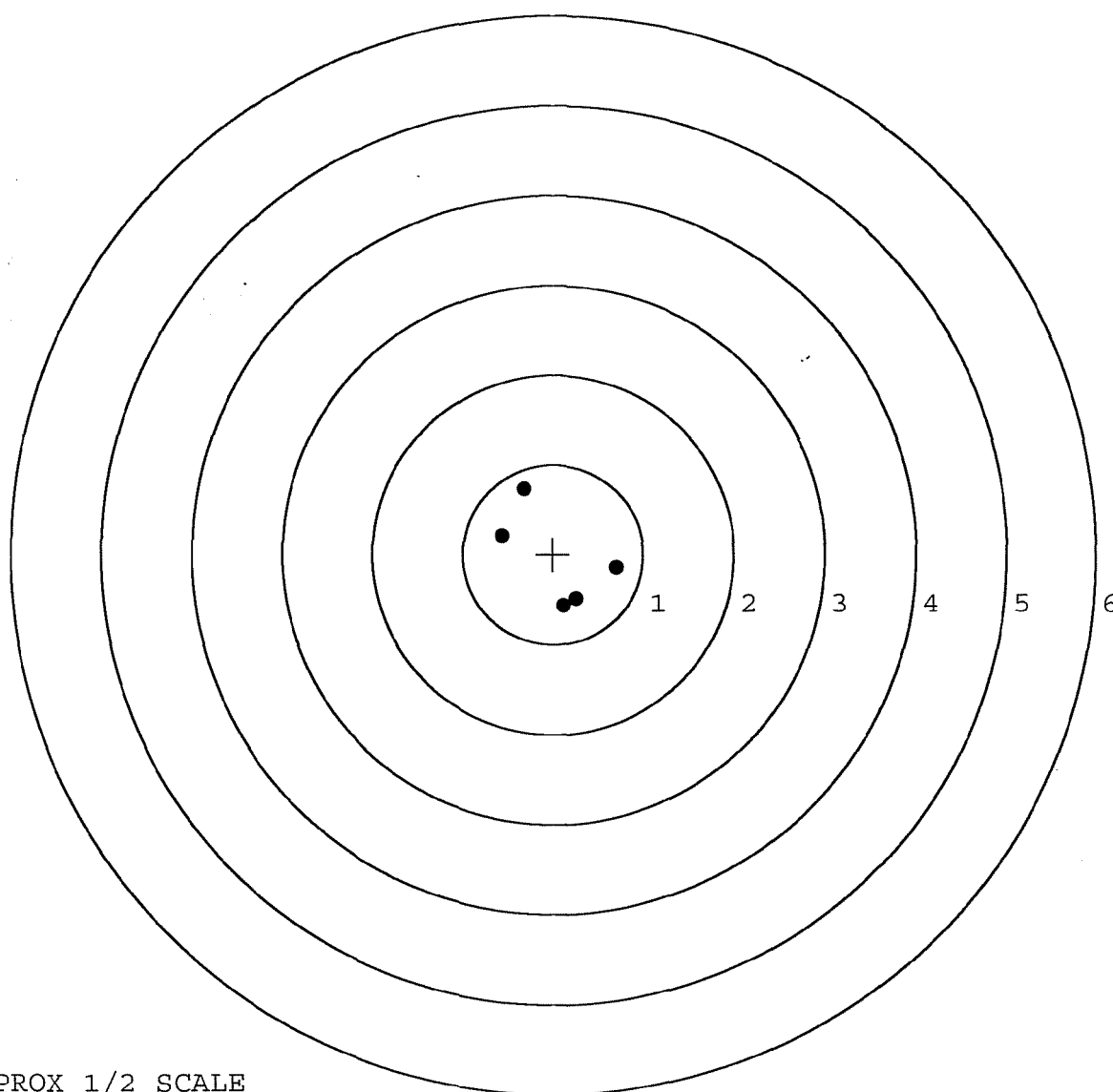
	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.33	3.44		
PULL #2	3.09	3.16		
PULL #3	3.27	3.35		
PULL #4	3.06	3.27		
PULL #5	3.24	3.08		
TOTAL	15.99	16.30		
AVG.	3.20	3.26		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.23	4.23		4.11
PULL #2	4.35	4.43		4.27
PULL #3	4.51	4.26		4.21
PULL #4	4.22	4.25		4.19
PULL #5	4.12	4.02		4.27
TOTAL	21.43	21.19		21.05
AVG.	4.27	4.24		4.21

SERIAL NUMBER: E6790172. __0
TARGET NUMBER: 1
FILE DATE: 12/13/2001
FILE TIME: 03:49

POINT#	X	Y
1:	0.702	-0.152
2:	0.257	-0.494
3:	0.114	-0.571
4:	-0.568	0.207
5:	-0.323	0.732

X CENTROID: 0.036
Y CENTROID: -0.056
POA TO CENTROID: 0.066
HORZ SPREAD: 1.270
VERT SPREAD: 1.303
GROUP SPREAD: 1.374
MIN RADIUS: 0.491
MAX RADIUS: 0.866
MEAN RADIUS: 0.642
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5

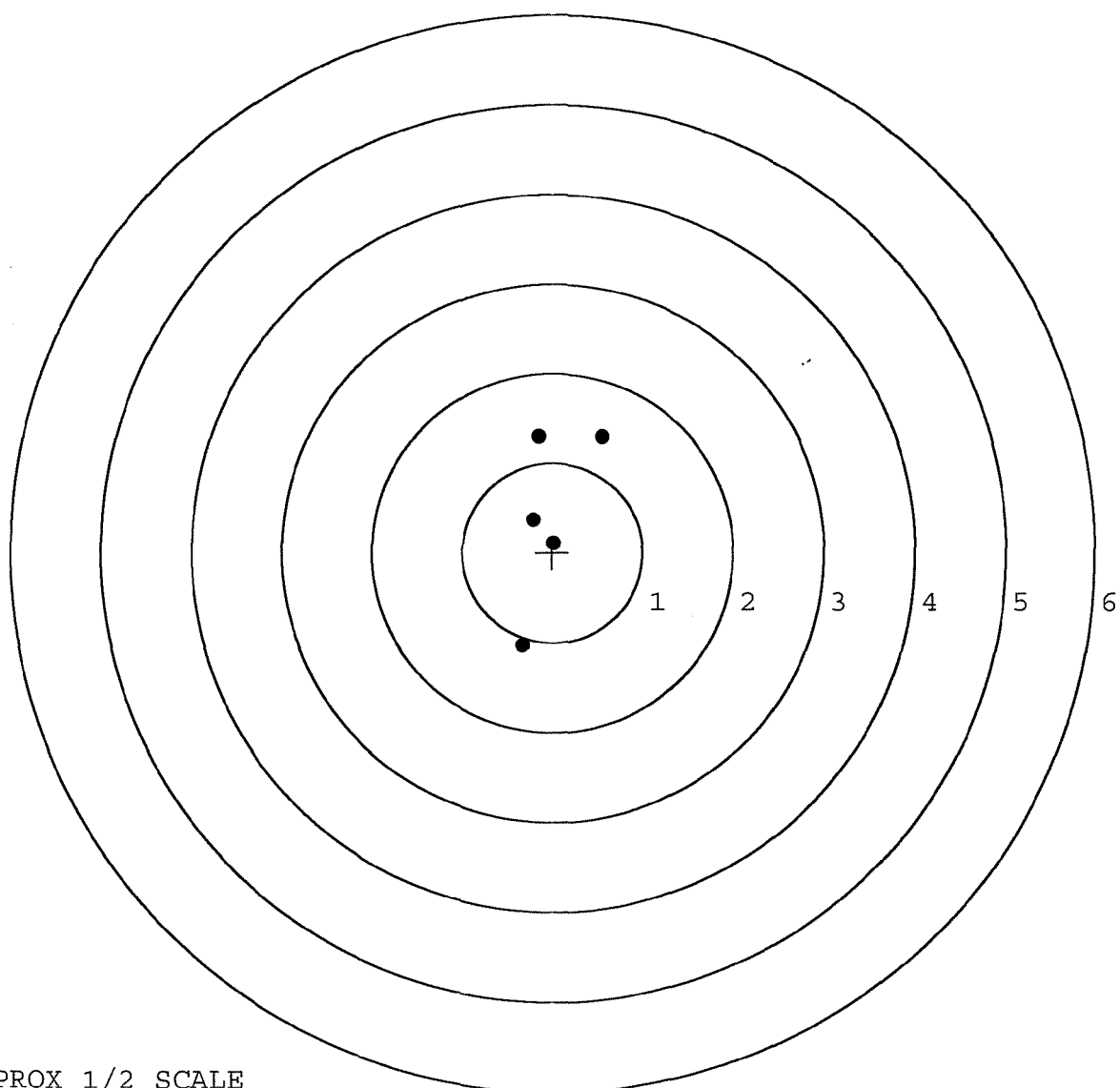


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790172. __ 0
TARGET NUMBER: 2
FILE DATE: 12/13/2001
FILE TIME: 03:49

POINT#	X	Y
1:	-0.157	1.293
2:	-0.214	0.363
3:	0.017	0.106
4:	0.552	1.287
5:	-0.336	-1.037

X CENTROID: -0.028
Y CENTROID: 0.402
POA TO CENTROID: 0.403
HORZ SPREAD: 0.888
VERT SPREAD: 2.330
GROUP SPREAD: 2.488
MIN RADIUS: 0.191
MAX RADIUS: 1.472
MEAN RADIUS: 0.784
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE