

EC7900173

Remington®

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

SERIAL NO. **J**
E6790173

ORDER NO.
25716

46

Made in Ilion, NY Reg. U.S. Pat & tm. Off. Marca Registrada Marque Deposee.



5716 E6790173

22BW

46 FORM 144

ORDER 25716

MODEL 700™ M24

UPC



0 47700 25716 7

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24" 9

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- DOCUMENT ENVELOPE ASSEMBLY:
- INSTRUCTION BOOK
 - PRODUCT OWNER'S CARD
 - SAFETY BOOKLET

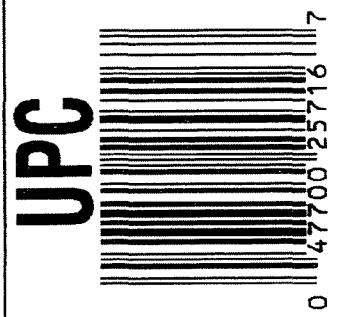
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46 FORM 1444



ORDER NO.	25716
BARREL LENGTH	24"
CAPACITY	6

E6790173



CONTRACT #

GUN SERIAL # F679 0173

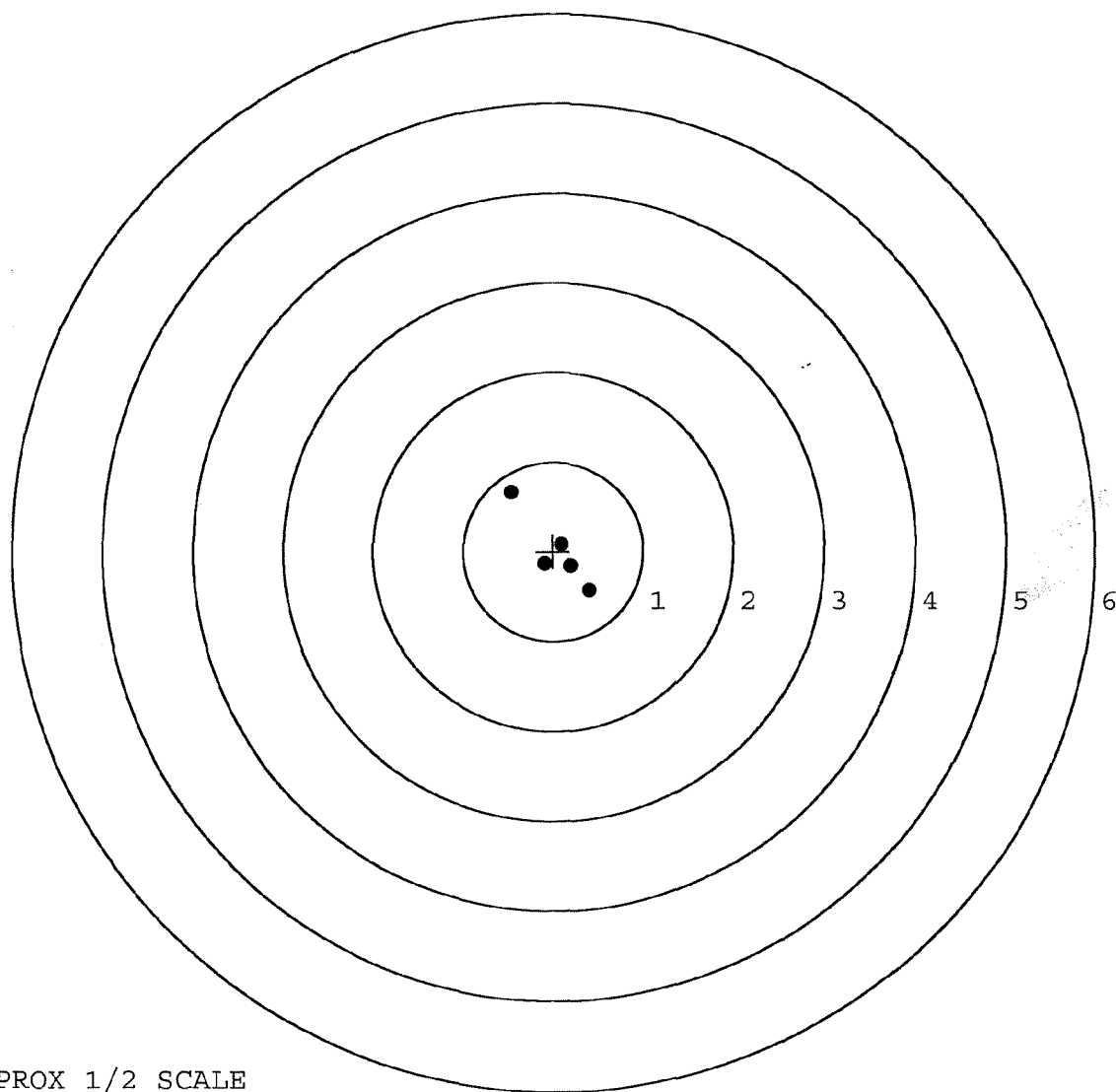
OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11/27/01	RH
600	PROOF		11/27/01	RH
607	CHECK HEADSPACE	MAGNA-FLUX	11/27/01	RH
610	DIS-ASSEMBLE GUN	INSPECTED	11/27/01	RH
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	NOV 27 2001 OPERATOR <u>DRD</u>		
615	ROLLMARK CALIBER		11/28/01	SB
617	DRILL AND TAP SIGHT HOLES		11/29/01	BWT
620	APPLY COATINGS (BARREL ACTION)		11/30/01	HP
	(BOLT)		11/30/01	HP
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		12/12/01	D.M.
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12/12/01	D.M.
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12/12/01	D.M.
	D) OIL FIRING PIN ASSEMBLY		12/12/01	D.M.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		1-16-02	DA

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.50</u> <u>6.00</u> <u>5.50</u>	1/3/02	D.M.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.50</u> <u>2.50</u> <u>2.50</u>	1/3/02	D.M.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.025</u> <u>.023</u> <u>.024</u>	1/3/02	D.M.
	J) ASSEMBLE STOCK		12-16-01	RW
	K) ASSEMBLE SWIVEL STUDS		1/15/02	RW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		1/15/02	RW
	M) IRON SIGHT ALIGNMENT		1/15/02	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		1/15/02	RW
640	GALLERY TEST AND TARGET	PASS FAIL	12-18-01	EK
	A) MALFUNCTIONS	PASS FAIL	12-18-01	EK
	B) PIERCED PRIMERS	PASS FAIL	12-18-01	EK
645	INSPECT FOR LIVE AMMO	✓	12-18-01	EK
655	FINAL INSPECTION A) HEADSPACE		1/15/02	RW
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.81</u> <u>2.67</u> 2.78 2.68 <u>2.65</u> <u>2.60</u> <u>2.51</u>		
	C) FUNCTION		1/15/02	RW
660	PACK		1-16-02	WA

SERIAL NUMBER: E6790173. __0
TARGET NUMBER: 1
FILE DATE: 12/18/2001
FILE TIME: 03:42

POINT#	X	Y
1:	-0.471	0.662
2:	0.406	-0.435
3:	0.199	-0.165
4:	-0.099	-0.145
5:	0.094	0.078

X CENTROID: 0.026
Y CENTROID: -0.001
POA TO CENTROID: 0.026
HORZ SPREAD: 0.877
VERT SPREAD: 1.097
GROUP SPREAD: 1.404
MIN RADIUS: 0.104
MAX RADIUS: 0.828
MEAN RADIUS: 0.388
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790173. __0

TARGET NUMBER: 2

FILE DATE: 12/18/2001

FILE TIME: 03:42

POINT#	X	Y
1:	0.234	-0.922
2:	0.599	-0.746
3:	0.511	-0.196
4:	-0.190	0.877
5:	-0.784	1.140

X CENTROID: 0.074

Y CENTROID: 0.031

POA TO CENTROID: 0.080

HORZ SPREAD: 1.383

VERT SPREAD: 2.062

GROUP SPREAD: 2.339

MIN RADIUS: 0.492

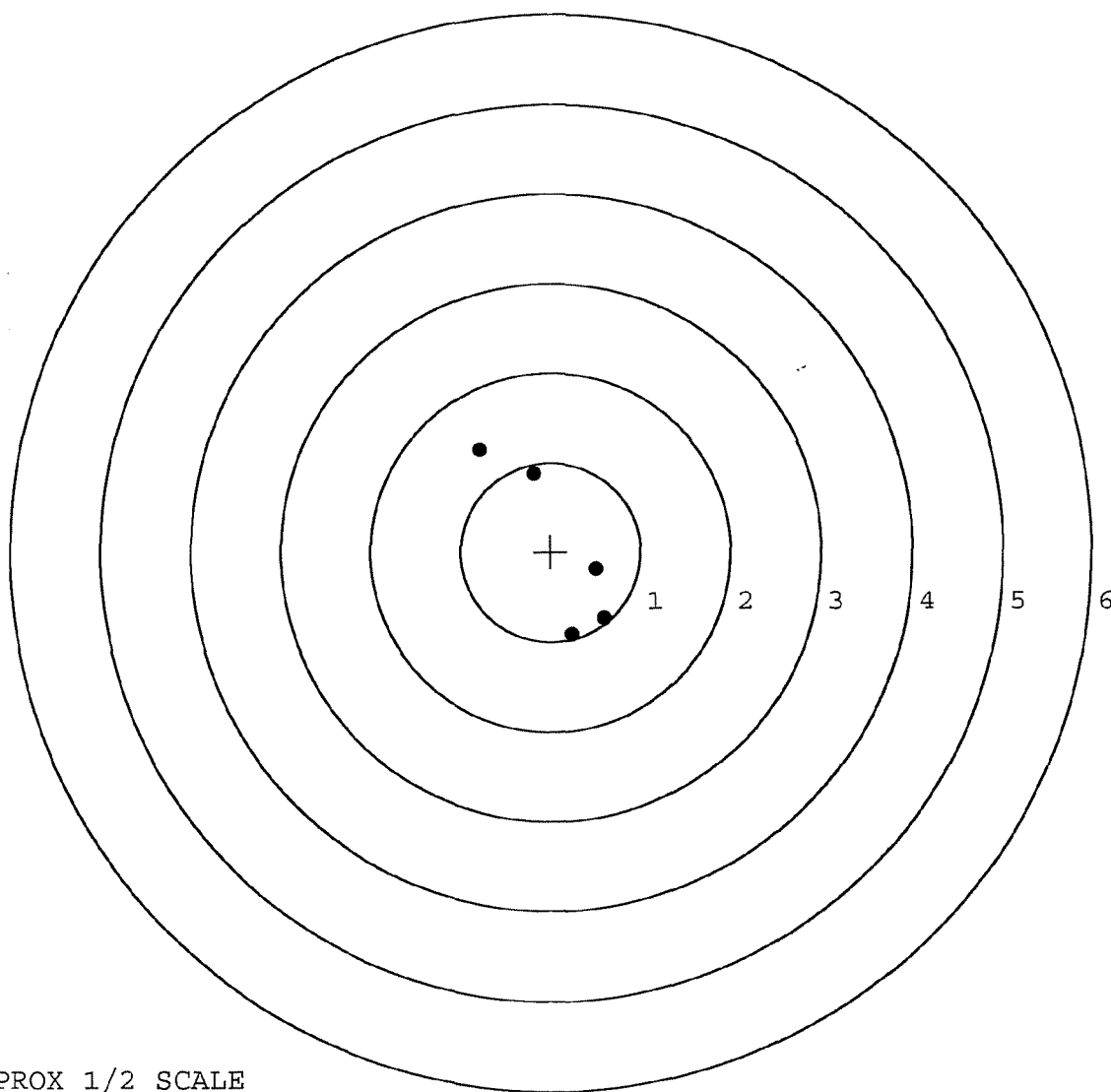
MAX RADIUS: 1.402

MEAN RADIUS: 0.937

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 4

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. E6790173

DATE 11/1/01

TESTER D.M.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.48	2.45	2.22	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.41	2.47	2.22	
PULL #3	2.40	2.31	2.07	
PULL #4	2.49	2.34	2.16	
PULL #5	2.44	2.41	2.08	
TOTAL	12.22	11.98	10.75	
AVG.	2.44	2.40	2.15	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.56	2.85	
PULL #2	3.28	3.57	
PULL #3	3.73	2.85	
PULL #4	2.96	3.40	
PULL #5	3.62	3.46	
TOTAL	17.15	16.13	
AVG.	3.43	3.23	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.18	4.25		4.10
PULL #2	4.17	4.01		4.01
PULL #3	4.04	3.63		3.65
PULL #4	4.05	4.34		4.26
PULL #5	4.36	3.71		4.23
TOTAL	20.90	19.94		20.25
AVG.	4.16	3.99		4.05