

E 6798175-

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Ilion, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Marque



5716 E6790175

ORDER

25716

MODEL 700™ M24

UPC



0 47700 25716 7

ORDER

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MODEL 700™ M24

UPC



0 47700 25716 7

SERIAL NO.



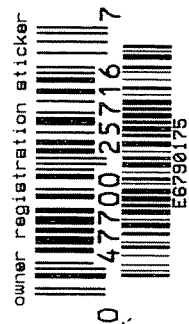
E6790175

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444



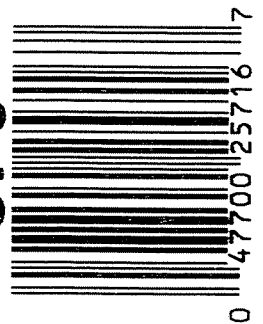
ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6790175

UPC



GUN SERIAL # E6790175

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11/5/01	REP
600	PROOF		11/5/01	REP
607	CHECK HEADSPACE	MAGNA - FLUX	11/5/01	REP
610	DIS-ASSEMBLE GUN	INSPECTED	11/5/01	REP
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	NOV 9 2001 OPERATOR <u>AR</u>		
615	ROLLMARK CALIBER		11/9	(10)
617	DRILL AND TAP SIGHT HOLES		11-12	BWT
620	APPLY COATINGS (BARREL ACTION)		1/7	HP
	(BOLT)		1/7	HP
625	FINAL ASSEMBLY		1/15/02	D.M.
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		1/15/02	D.M.
	C) INSPECT EJECTOR HOLE FOR CHAMFER		1/15/02	D.M.
	D) OIL FIRING PIN ASSEMBLY		1/15/02	D.M.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	1-21-02	RA

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.50</u> <u>5.75</u> <u>5.25</u>	<u>1/18/02</u>	<u>D.M.</u>
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.50</u> <u>3.50</u> <u>3.50</u>	<u>1/18/02</u>	<u>D.M.</u>
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.022</u> <u>.024</u>	<u>1/18/02</u>	<u>D.M.</u>
	J) ASSEMBLE STOCK		<u>1/16/02</u>	<u>Rw</u>
	K) ASSEMBLE SWIVEL STUDS		<u>1/19/02</u>	<u>Rw</u>
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		<u>1/16/02</u>	<u>Rw</u>
	M) IRON SIGHT ALIGNMENT		<u>1/16/02</u>	<u>Rw</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		<u>1/16/02</u>	<u>Rw</u>
640	GALLERY TEST AND TARGET	PASS FAIL	<u>1-17-02</u>	<u>A</u>
	A) MALFUNCTIONS	PASS FAIL	<u>1-17-02</u>	<u>A</u>
	B) PIERCED PRIMERS	PASS FAIL	<u>1-17-02</u>	<u>A</u>
645	INSPECT FOR LIVE AMMO		<u>1-17-02</u>	<u>A</u>
655	FINAL INSPECTION A) HEADSPACE		<u>1/19/02</u>	<u>Rw</u>
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.58</u> <u>2.30</u> <u>2.80</u> <u>2.34</u> <u>2.31</u>	<u>1/18/02</u>	<u>D.M.</u>
	C) FUNCTION		<u>1/19/02</u>	<u>Rw</u>
660	PACK		<u>1-21-02</u>	<u>DA</u>

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6790175

DATE 1/14/02

TESTER D.M.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.36	2.36	2.25	MIN. SETTING,
PULL #2	2.35	2.27	2.33	NO AVG. OF 5
PULL #3	2.46	2.21	2.31	READINGS ACCEPT-
PULL #4	2.42	2.29	2.20	ABLE LESS THAN 2#
PULL #5	2.46	2.36	2.25	
TOTAL	12.05	11.49	11.34	
AVG.	2.41	2.30	2.27	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.22	3.14	
PULL #2	3.05	2.93	
PULL #3	3.18	3.08	
PULL #4	3.13	3.02	
PULL #5	3.05	2.92	
TOTAL	15.63	15.09	
AVG.	3.13	3.02	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.10	4.04		4.00
PULL #2	4.14	4.07		4.12
PULL #3	4.06	4.13		4.00
PULL #4	4.00	4.04		4.09
PULL #5	4.13	4.04		4.25
TOTAL	20.43	20.32		20.46
AVG.	4.09	4.06		4.09

SERIAL NUMBER: E6790175. __0

TARGET NUMBER: 1

FILE DATE: 01/17/2002

FILE TIME: 18:28

POINT#	X	Y
1:	-0.670	1.021
2:	-0.137	0.950
3:	0.340	0.457
4:	-0.138	-0.644
5:	1.016	-1.071

X CENTROID: 0.082

Y CENTROID: 0.143

POA TO CENTROID: 0.165

HORZ SPREAD: 1.686

VERT SPREAD: 2.092

GROUP SPREAD: 2.687

MIN RADIUS: 0.407

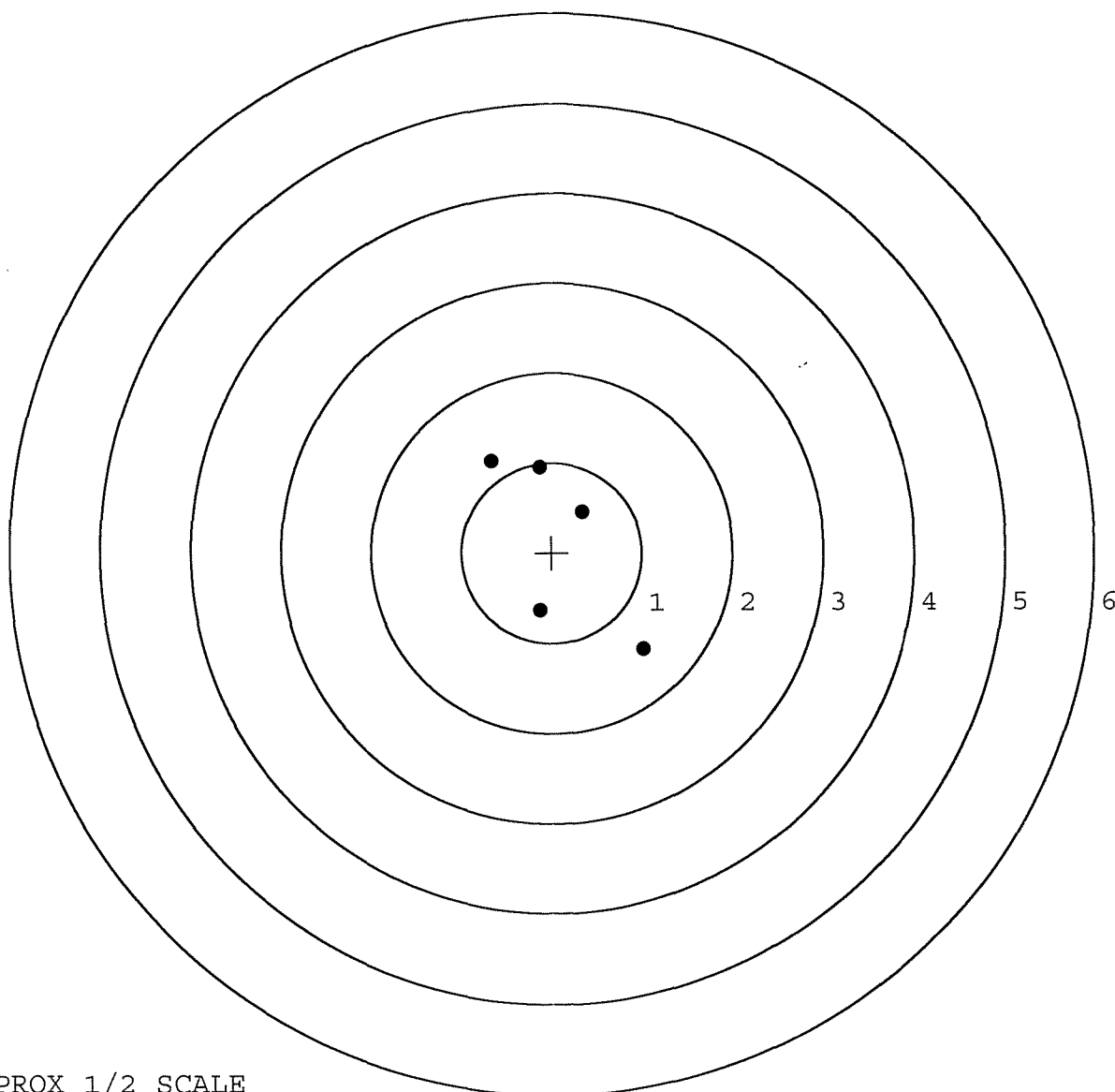
MAX RADIUS: 1.531

MEAN RADIUS: 0.950

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 3

in 3 IN DIAMETER: 4



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790175. __0

TARGET NUMBER: 2

FILE DATE: 01/17/2002

FILE TIME: 18:28

POINT#	X	Y
1:	-0.511	0.541
2:	-0.536	0.245
3:	0.028	0.273
4:	0.429	-0.096
5:	0.776	-0.281

X CENTROID: 0.037

Y CENTROID: 0.136

POA TO CENTROID: 0.141

HORZ SPREAD: 1.312

VERT SPREAD: 0.822

GROUP SPREAD: 1.527

MIN RADIUS: 0.137

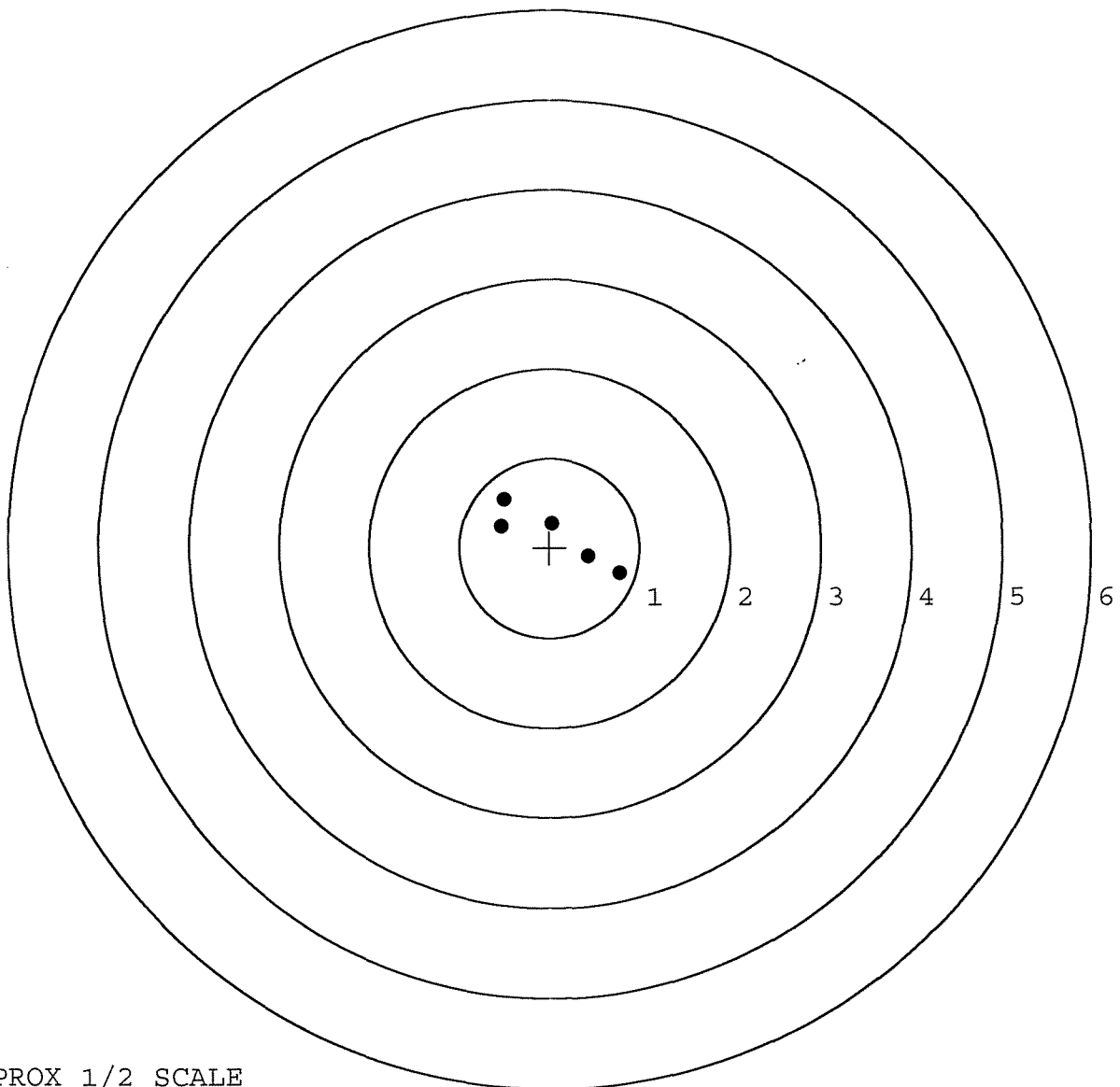
MAX RADIUS: 0.849

MEAN RADIUS: 0.541

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE