

E6790179

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VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Ilion, NY Reg. U.S. Pat & tm. Off. Marca Registrada Marque Deposee.

SERIAL NO. **E6790179**

ORDER NO. **25716**

46

30BW

5716 E6790179

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MODEL 700™ M24
UPC



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SERIAL NO.
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MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

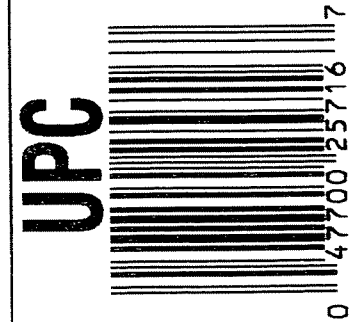


ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6790179



M-24

CONTRACT #

GUN SERIAL # E679017⁹

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11/5/01	Rep
600	PROOF		11/5/01	Rep
607	CHECK HEADSPACE	MAGNA - FLUX INSPECTED	11/5/01	Rep
610	DIS-ASSEMBLE GUN	NOV 9 - 2001	11/5/01	Rep
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <u>NRB</u>		
615	ROLLMARK CALIBER		11/5	Ⓟ
617	DRILL AND TAP SIGHT HOLES		11-12	BWT
620	APPLY COATINGS (BARREL ACTION)		1/7	HP
	(BOLT)		1/7	HP
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		1/15/02	J.M.
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		1/15/02	J.M.
	C) INSPECT EJECTOR HOLE FOR CHAMFER		1/15/02	J.M.
	D) OIL FIRING PIN ASSEMBLY		1/15/02	J.M.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		1-22-02	DA

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.25</u> <u>4.00</u> <u>4.25</u>		
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.25</u> <u>3.75</u> <u>3.75</u>		
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN			
	J) ASSEMBLE STOCK		<u>1/17/02</u>	<u>RW</u>
	K) ASSEMBLE SWIVEL STUDS		<u>1/21/02</u>	<u>RW</u>
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		<u>1/17/02</u>	<u>RW</u>
	M) IRON SIGHT ALIGNMENT		<u>1/17/02</u>	<u>RW</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		<u>1/17/02</u>	<u>RW</u>
640	GALLERY TEST AND TARGET	PASS FAIL	<u>1-18-02</u>	<u>A</u>
	A) MALFUNCTIONS	PASS FAIL	<u>1-18-02</u>	<u>A</u>
	B) PIERCED PRIMERS	PASS FAIL	<u>1-18-02</u>	<u>A</u>
645	INSPECT FOR LIVE AMMO		<u>1-18-02</u>	<u>A</u>
655	FINAL INSPECTION A) HEADSPACE		<u>1/21/02</u>	<u>RW</u>
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>255</u> <u>251</u> <u>248</u> <u>251</u> <u>247</u>	<u>1/21/02</u>	<u>D.M.</u>
	C) FUNCTION		<u>1/21/02</u>	<u>RW</u>
660	PACK		<u>1-22-02</u>	<u>DA</u>

OP #	OPERATION NAME	READINGS	DATE	INITIAL
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	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN			
	J) ASSEMBLE STOCK		1/17/02	RW
	K) ASSEMBLE SWIVEL STUDS		1/21/02	RW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		1/17/02	RW
	M) IRON SIGHT ALIGNMENT		1/17/02	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		1/17/02	RW
640	GALLERY TEST AND TARGET	PASS FAIL	1-18-02	A
	A) MALFUNCTIONS	PASS FAIL	1-18-02	A
	B) PIERCED PRIMERS	PASS FAIL	1-18-02	A
645	INSPECT FOR LIVE AMMO		1-18-02	A
655	FINAL INSPECTION A) HEADSPACE		1/21/02	RW
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	C) FUNCTION		1/21/02	RW
660	PACK		1-22-02	JA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. FL790179

DATE 1/17/02

TESTER D.M.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.57	2.66	2.10	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.22	2.25	2.29	
PULL #3	2.28	2.33	2.19	
PULL #4	2.47	2.31	2.11	
PULL #5	2.28	2.26	2.17	
TOTAL	11.82	11.81	10.86	
AVG.	2.36	2.36	2.17	

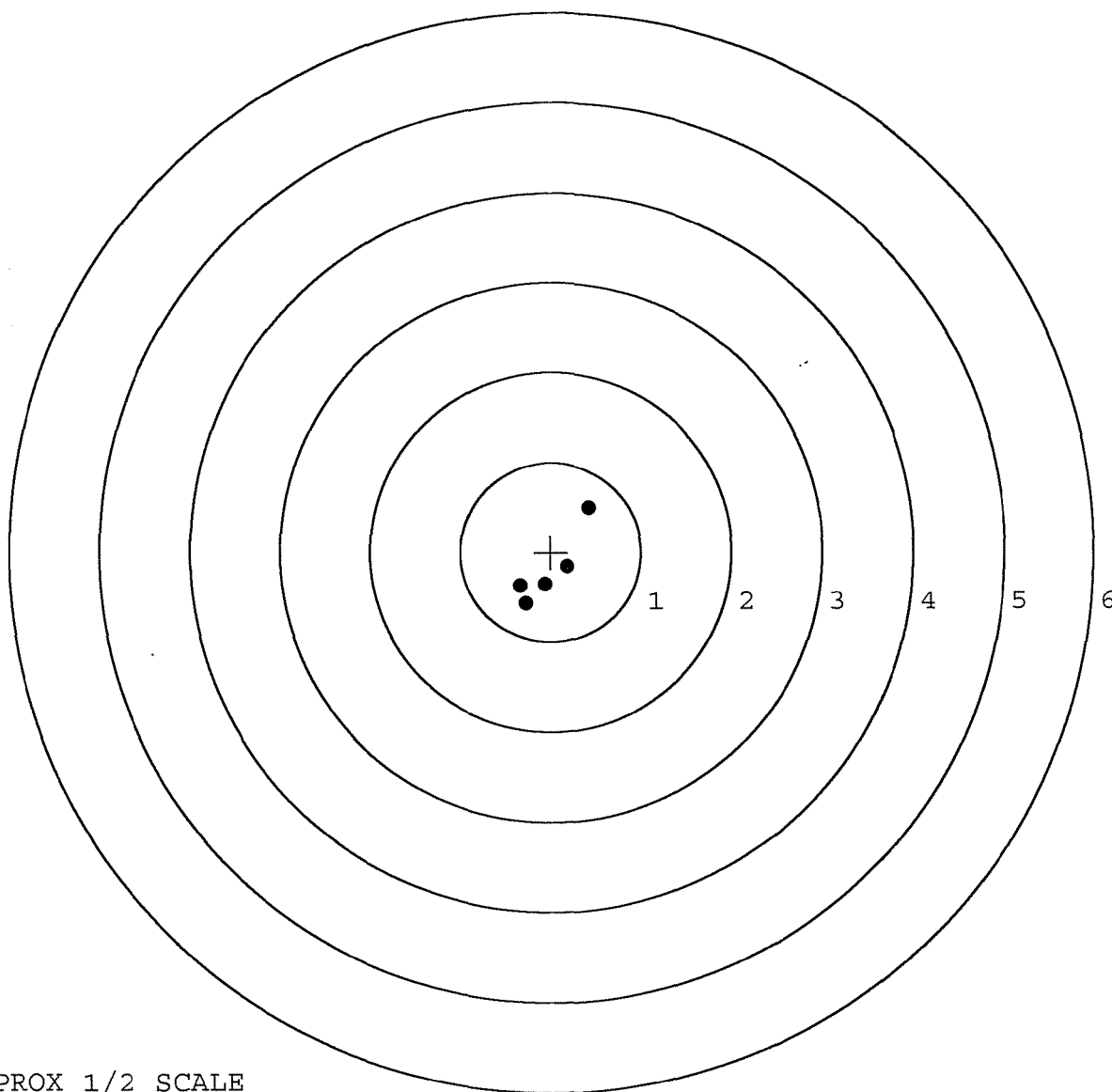
	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.27	3.01	
PULL #2	3.45	2.93	
PULL #3	3.83	2.59	
PULL #4	3.49	3.26	
PULL #5	3.08	3.17	
TOTAL	18.12	14.96	
AVG.	3.62	2.99	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.09	4.14		4.20
PULL #2	4.08	4.18		4.22
PULL #3	4.06	4.08 4.08		4.37
PULL #4	3.97	4.02		4.52
PULL #5	3.94	3.97		4.20
TOTAL	20.14	20.39		21.51
AVG.	4.03	4.08		4.30

SERIAL NUMBER: E6790179. __0
TARGET NUMBER: 2
FILE DATE: 01/19/2002
FILE TIME: 02:44

POINT#	X	Y
1:	-0.284	-0.579
2:	-0.346	-0.378
3:	-0.073	-0.361
4:	0.181	-0.164
5:	0.421	0.497

X CENTROID: -0.020
Y CENTROID: -0.197
POA TO CENTROID: 0.198
HORZ SPREAD: 0.767
VERT SPREAD: 1.076
GROUP SPREAD: 1.286
MIN RADIUS: 0.172
MAX RADIUS: 0.822
MEAN RADIUS: 0.407
IN 1 IN DIAMETER: 4
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5

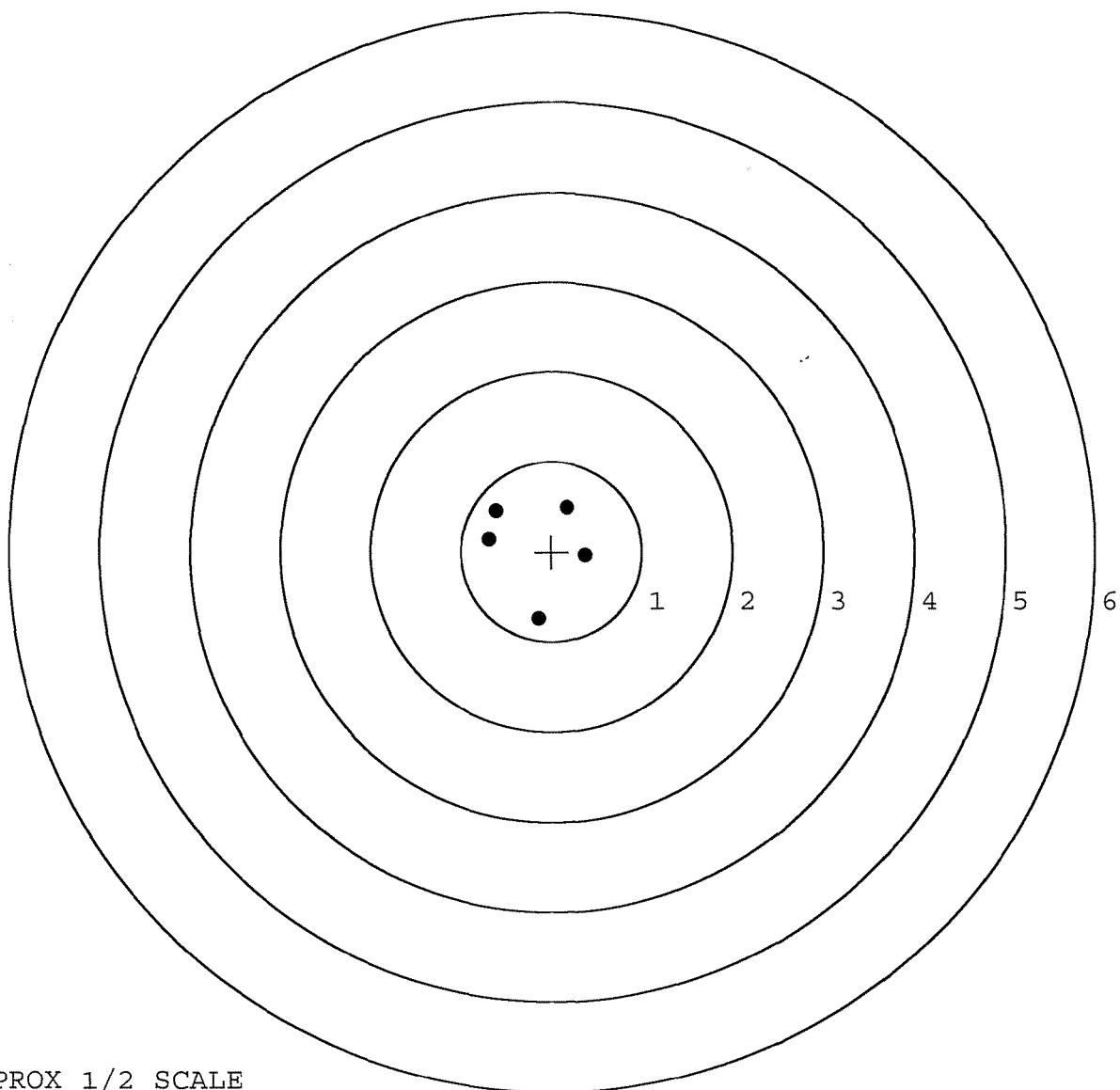


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790179. __0
TARGET NUMBER: 1
FILE DATE: 01/19/2002
FILE TIME: 02:44

POINT#	X	Y
1:	-0.152	-0.753
2:	0.377	-0.039
3:	-0.693	0.140
4:	-0.615	0.459
5:	0.170	0.492

X CENTROID: -0.183
Y CENTROID: 0.060
POA TO CENTROID: 0.192
HORZ SPREAD: 1.070
VERT SPREAD: 1.245
GROUP SPREAD: 1.297
MIN RADIUS: 0.517
MAX RADIUS: 0.813
MEAN RADIUS: 0.609
IN 1 IN DIAMETER: 0
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE