

EC790182

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

VERY IMPORTANT! Instruction Book enclosed to assure safe use of this firearm.

Serial No. J
E6790187

Order No. 25716

46

Made in Ilion, NY Reg. U.S. Pat. & tm. Off. Marca Registrada. Marque Déposée.

19LW

5716 E6790187

ORDER 25716
MODEL 700™ M24

UPC



ORDER 25716
MODEL 700™ M24

UPC



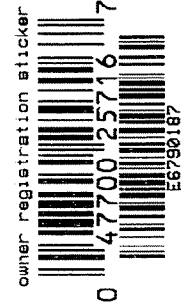
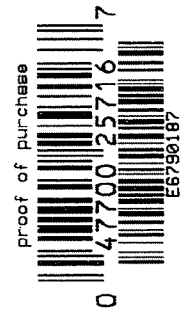
SERIAL NO.



MODEL 700TM M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444



ORDER NO.	25716
BARREL LENGTH	24"
CAPACITY	6

E6790187



GUN SERIAL # E6790187

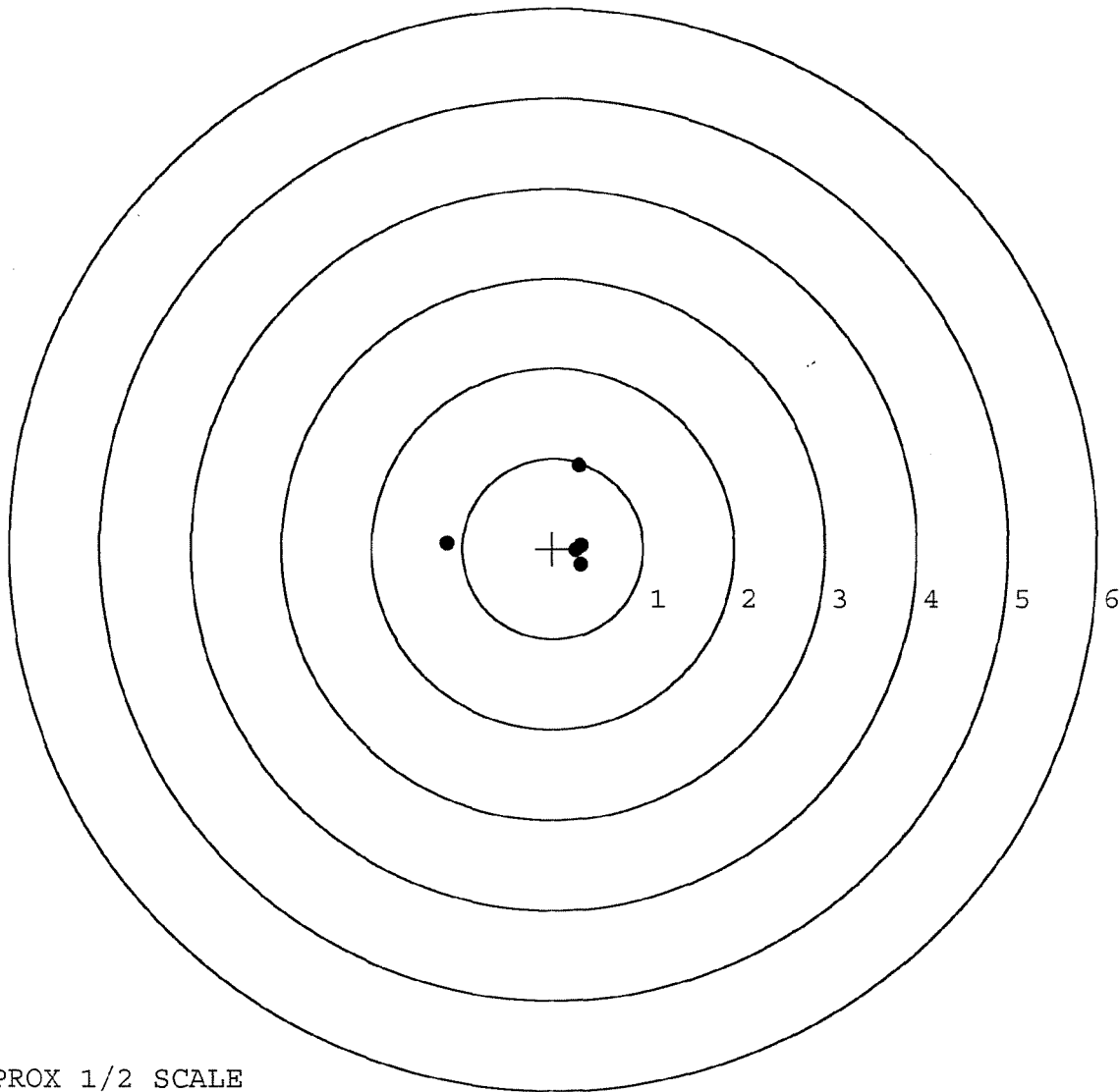
OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11/5/01	Rep
600	PROOF		11/5/01	Rep
607	CHECK HEADSPACE		11/5/01	Rep
610	DIS-ASSEMBLE GUN		11/5/01	Rep
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	NOV 7 2001 OPERATOR <u>DRD</u>		
615	ROLLMARK CALIBER		11/6	DR
617	DRILL AND TAP SIGHT HOLES		11/7	BWT
620	APPLY COATINGS (BARREL ACTION)		11/14	HP
	(BOLT)		11/14	HP
625	FINAL ASSEMBLY		1/23/02	DM
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		1/23/02	DM
	C) INSPECT EJECTOR HOLE FOR CHAMFER		1/23/02	DM
	D) OIL FIRING PIN ASSEMBLY		1/23/02	DM
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		2/18/02	RA

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.85</u> <u>5.25</u> <u>4.50</u>	1/28/02	D.M.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4.25</u> <u>4.00</u> <u>3.75</u> 5.85 5.25 4.50	1/28/02	D.M.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.023</u> <u>.025</u>	1/28/02	D.M.
	J) ASSEMBLE STOCK		1/23/02	RW
	K) ASSEMBLE SWIVEL STUDS		1-28-02	RW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		2/15/02	RW
	M) IRON SIGHT ALIGNMENT		2/15/02	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		2/15/02	RW
640	GALLERY TEST AND TARGET	PASS FAIL	1-24-02	A
	A) MALFUNCTIONS	PASS FAIL	1-24-02	A
	B) PIERCED PRIMERS	PASS FAIL	1-24-02	A
645	INSPECT FOR LIVE AMMO		1-24-02	A
655	FINAL INSPECTION A) HEADSPACE		1-28-02	RW
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.37</u> <u>2.39</u> <u>2.89</u> <u>2.63</u> <u>2.62</u>	1/28/02	D.M.
	C) FUNCTION		1-28-02	RW
660	PACK		2/18/02	DA

SERIAL NUMBER: E6790187. __0
TARGET NUMBER: 1
FILE DATE: 01/24/2002
FILE TIME: 02:22

POINT#	X	Y
1:	0.288	0.923
2:	-1.164	0.055
3:	0.318	0.036
4:	0.308	-0.185
5:	0.258	-0.026

X CENTROID: 0.002
Y CENTROID: 0.161
POA TO CENTROID: 0.161
HORZ SPREAD: 1.482
VERT SPREAD: 1.108
GROUP SPREAD: 1.692
MIN RADIUS: 0.317
MAX RADIUS: 1.170
MEAN RADIUS: 0.621
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5

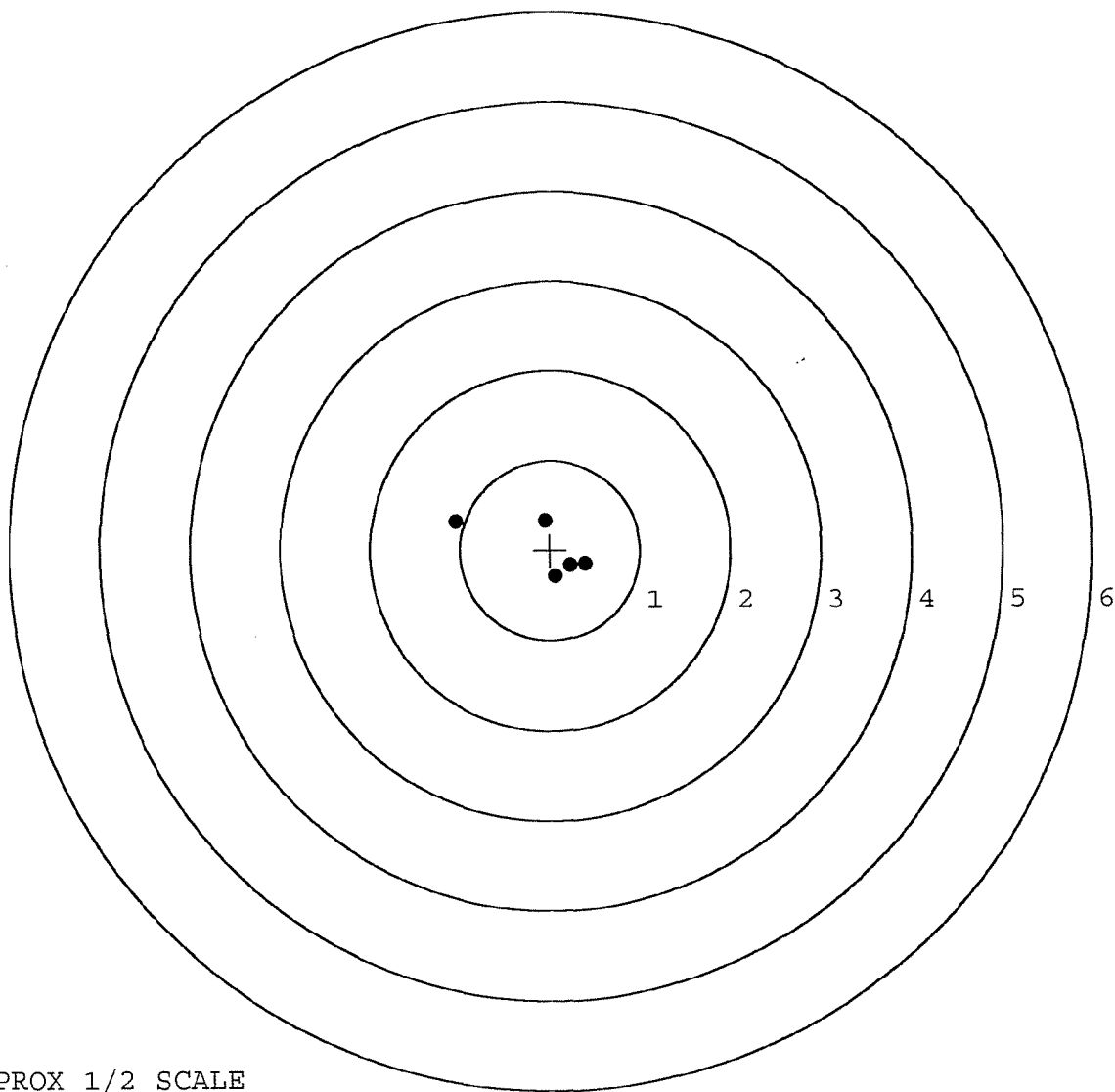


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790187. __0
TARGET NUMBER: 2
FILE DATE: 01/24/2002
FILE TIME: 02:22

POINT#	X	Y
1:	-0.063	0.331
2:	-1.048	0.321
3:	0.390	-0.148
4:	0.225	-0.163
5:	0.058	-0.299

X CENTROID: -0.088
Y CENTROID: 0.008
POA TO CENTROID: 0.088
HORZ SPREAD: 1.438
VERT SPREAD: 0.630
GROUP SPREAD: 1.513
MIN RADIUS: 0.324
MAX RADIUS: 1.010
MEAN RADIUS: 0.507
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. F6790187
DATE 12/31/01
TESTER D.N.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.45	2.14	2.43	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.34	2.28	2.48	
PULL #3	2.44	2.17	2.50	
PULL #4	2.24	2.44	2.51	
PULL #5	2.25	2.49	2.42	
TOTAL	11.72	11.52	12.34	
AVG.	2.34	2.30	2.47	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.16	3.39		
PULL #2	3.24	3.23		
PULL #3	3.46	3.18		
PULL #4	3.67	3.04		
PULL #5	3.33	3.32		
TOTAL	16.26	16.16		
AVG.	3.25	3.23		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.23	4.37		4.25
PULL #2	4.36	4.28		4.27
PULL #3	4.17	4.20		3.99
PULL #4	4.33	4.46		4.27
PULL #5	4.33	4.51		4.24
TOTAL	21.42	21.82		21.02
AVG.	4.28	4.36		4.20