

E6790188

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Ilion, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Marque



5716 E6790188

ORDER

25716

MODEL 700™ M24

UPC



0 47700 25716 7

ORDER

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MODEL 700™ M24

UPC



0 47700 25716 7

SERIAL NO.



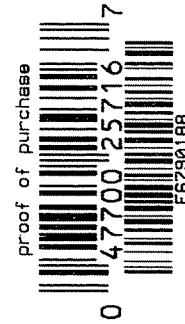
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MODEL 700TM M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

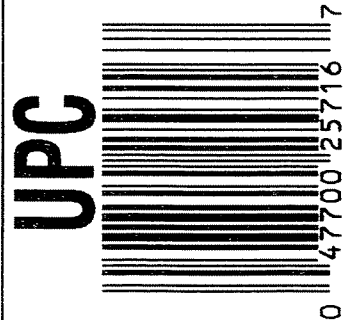


ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

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CONTRACT #

GUN SERIAL # E6790188

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11/6/01	REP
600	PROOF		11/6/01	REP
607	CHECK HEADSPACE	MAGNA-FLUX	11/6/01	REP
610	DIS-ASSEMBLE GUN	INSPECTED	11/6/01	REP
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	NOV 8 2001 OPERATOR <u>DRD</u>		
615	ROLLMARK CALIBER		11/8	(D)
617	DRILL AND TAP SIGHT HOLES		11/9	BLOT
620	APPLY COATINGS (BARREL ACTION)		11-14	TA
	(BOLT)		11-14	TA
625	FINAL ASSEMBLY		12-5	DR
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12-5	DR
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12-5	DR
	D) OIL FIRING PIN ASSEMBLY		12-5	DR
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	1-5-02	DR

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.75</u> <u>4.5</u> <u>4.5</u>	12-14-01	EK
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.5</u> <u>2.5</u> <u>2.25</u>	12-14-01	EK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.0245</u> <u>.026</u>	12-14-01	EK
	J) ASSEMBLE STOCK		12-11-01	RT
	K) ASSEMBLE SWIVEL STUDS		12/19/01	REP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		12/19/01	REP
	M) IRON SIGHT ALIGNMENT		12/19/01	REP
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		12/19/01	REP
640	GALLERY TEST AND TARGET	PASS FAIL	12-11-01	KT
	A) MALFUNCTIONS	PASS FAIL	12-11-01	KT
	B) PIERCED PRIMERS	PASS FAIL	12-11-01	KT
645	INSPECT FOR LIVE AMMO		12-11-01	KT
655	FINAL INSPECTION A) HEADSPACE		12/19/01	REP
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.41</u> <u>2.49</u> <u>2.39</u> <u>2.43</u> <u>2.32</u>	12/17/01	D.M.
	C) FUNCTION		12/19/01	REP
660	PACK		1-9-02	WA

SERIAL NUMBER: E6790188. __0

TARGET NUMBER: 1

FILE DATE: 12/11/2001

FILE TIME: 11:03

POINT#	X	Y
1:	0.576	0.326
2:	0.619	0.067
3:	-0.015	0.776
4:	-0.392	-0.187
5:	-0.515	-0.639

X CENTROID: 0.055

Y CENTROID: 0.069

POA TO CENTROID: 0.088

HORZ SPREAD: 1.134

VERT SPREAD: 1.415

GROUP SPREAD: 1.501

MIN RADIUS: 0.515

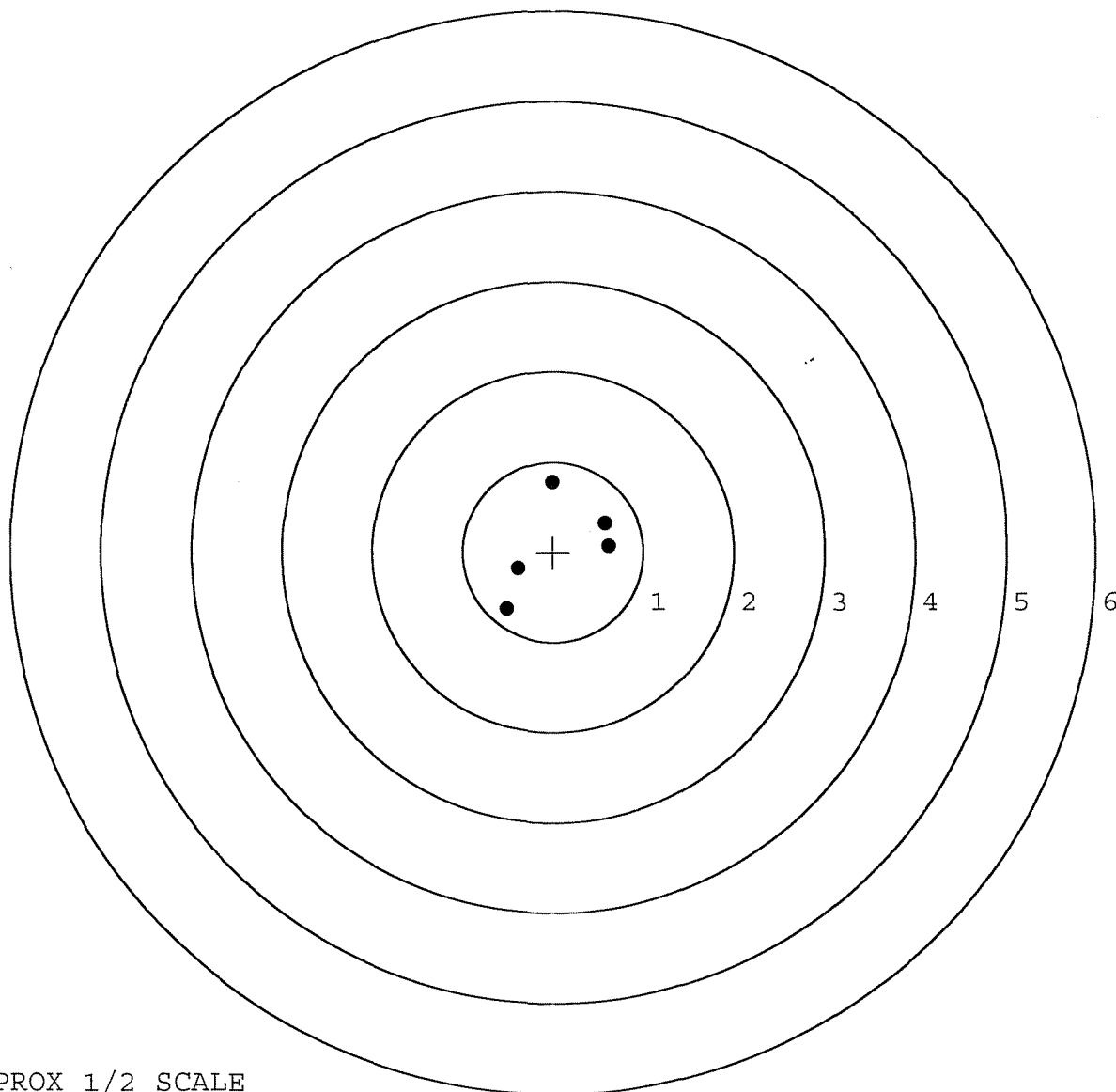
MAX RADIUS: 0.908

MEAN RADIUS: 0.656

IN 1 IN DIAMETER: 0

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

