

E6750191

VERY IMPORTANT
INSTRUCTION - LOOK
CLOSELY TO ASSURE
SAFE USE OF THIS
FIREARM.

Remington®

MODEL 700TH M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

46

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

Made in Illinois, NY

SERIAL NO. **E6790191**

ORDER NO. **25716**

31XV

5716 E6790191

ORDER 25716

MODEL 700TH M24

UPC



ORDER 25716

MODEL 700TH M24

UPC



SERIAL NO.

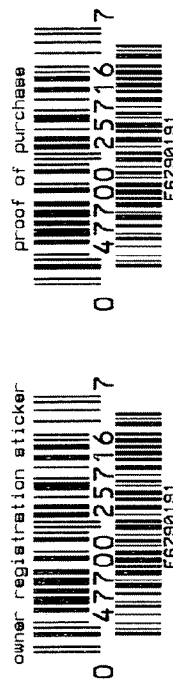


MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

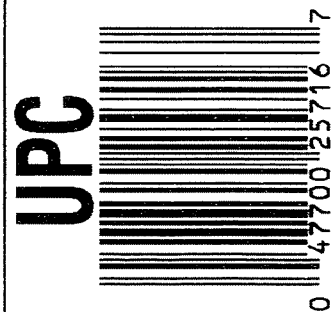
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444



ORDER NO.	25716
BARREL LENGTH	24"
CAPACITY	6

E6790191



CONTRACT #

GUN SERIAL # EL079 0191

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11/15/01	RJK
600	PROOF		11/15/01	RJK
607	CHECK HEADSPACE	MAGNA - FLUX INSPECTED	11/15/01	RJK
610	DIS-ASSEMBLE GUN	NOV 29 2001	11/15/01	RJK
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <u>ARJ</u>		
615	ROLLMARK CALIBER		11/30	JA
617	DRILL AND TAP SIGHT HOLES		12/3	BWT
620	APPLY COATINGS (BARREL ACTION)		12-5	TA
	(BOLT)		12-5	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		12/11/01	D.M.
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12/11/01	D.M.
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12/11/01	D.M.
	D) OIL FIRING PIN ASSEMBLY		12/11/01	D.M.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	12/17/01	DA

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.5</u> <u>4.0</u> <u>4.25</u>	12/14/01	D.M.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.0</u> <u>2.75</u> <u>2.5</u>	12/14/01	D.M.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.024</u> <u>.024</u>	12/14/01	D.M.
	J) ASSEMBLE STOCK		12-14-01	RL
	K) ASSEMBLE SWIVEL STUDS		12/16/01	REP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		12/16/01	REP
	M) IRON SIGHT ALIGNMENT		12/16/01	REP
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		12/16/01	REP
640	GALLERY TEST AND TARGET	PASS FAIL	12-14-01	A
	A) MALFUNCTIONS	PASS FAIL	12-14-01	A
	B) PIERCED PRIMERS	PASS FAIL	12-14-01	A
645	INSPECT FOR LIVE AMMO		12-14-01	A
655	FINAL INSPECTION A) HEADSPACE		12/16/01	REP
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.45</u> <u>2.74</u> <u>2.66</u> <u>2.83</u> <u>2.46</u>	12/14/01	GIN
	C) FUNCTION		12/16/01	REP
660	PACK		12/17/01	EA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. _____
DATE 11/14/01
TESTER B.K.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.30	2.43		2.33	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.59	2.72		2.38	
PULL #3	2.63	2.57		2.55	
PULL #4	2.65	2.30		2.26	
PULL #5	2.64	2.65		2.20	
TOTAL	12.81	12.67		11.72	
AVG.	2.56	2.53		2.34	

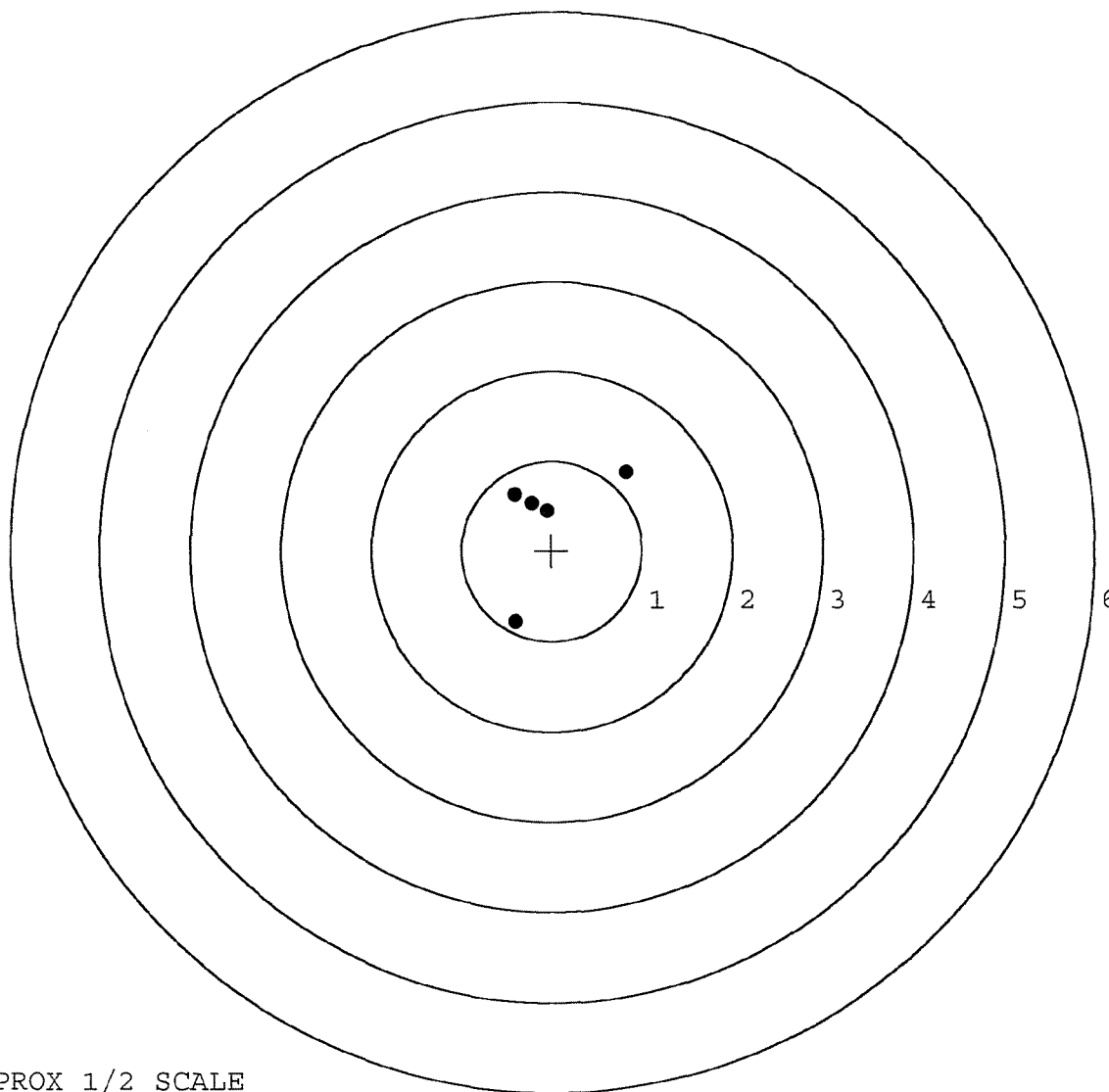
	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.06	3.15		
PULL #2	3.10	3.12		
PULL #3	3.26	3.17		
PULL #4	3.03	2.98		
PULL #5	3.21	3.04		
TOTAL	15.66	15.46		
AVG.	3.13	3.09		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.23	4.21		4.27
PULL #2	4.01	4.21		4.07
PULL #3	4.21	4.13		4.04
PULL #4	4.25	4.40		4.33
PULL #5	4.25	4.27		4.25
TOTAL	20.95	21.22		20.96
AVG.	4.19	4.24		4.19

SERIAL NUMBER: E6790191. __0
TARGET NUMBER: 1
FILE DATE: 12/14/2001
FILE TIME: 04:04

POINT#	X	Y
1:	-0.403	-0.788
2:	0.829	0.878
3:	-0.055	0.444
4:	-0.225	0.530
5:	-0.412	0.627

X CENTROID: -0.053
Y CENTROID: 0.338
POA TO CENTROID: 0.342
HORZ SPREAD: 1.241
VERT SPREAD: 1.666
GROUP SPREAD: 2.072
MIN RADIUS: 0.106
MAX RADIUS: 1.179
MEAN RADIUS: 0.607
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 5

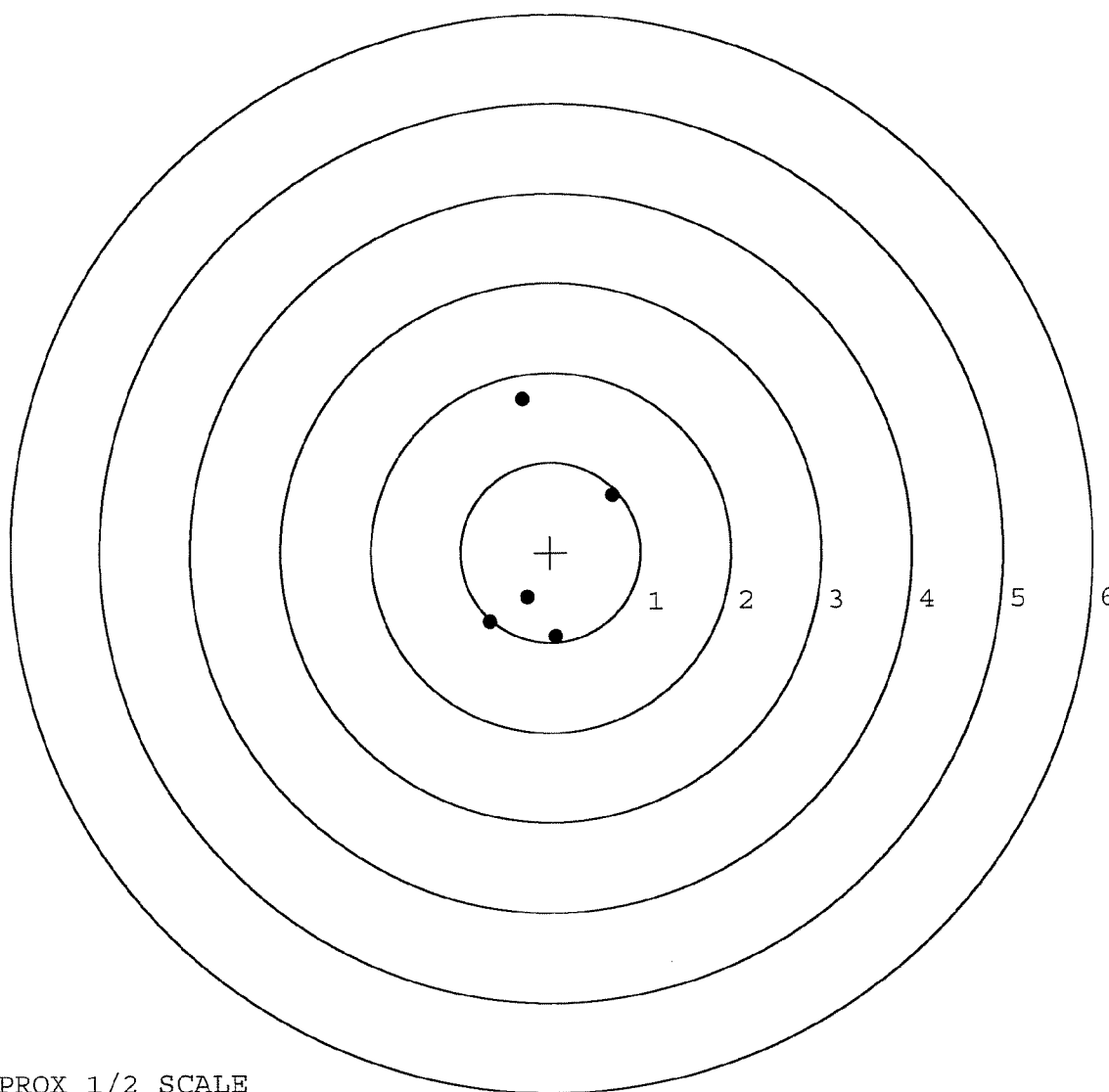


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790191.____0
TARGET NUMBER: 2
FILE DATE: 12/14/2001
FILE TIME: 04:04

POINT#	X	Y
1:	0.057	-0.943
2:	-0.260	-0.502
3:	-0.675	-0.779
4:	0.700	0.630
5:	-0.305	1.706

X CENTROID: -0.097
Y CENTROID: 0.022
POA TO CENTROID: 0.099
HORZ SPREAD: 1.375
VERT SPREAD: 2.649
GROUP SPREAD: 2.674
MIN RADIUS: 0.549
MAX RADIUS: 1.696
MEAN RADIUS: 1.043
IN 1 IN DIAMETER: 0
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 4



TARGET APPROX 1/2 SCALE