

E6790193

VERY IMPORTANT
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

SERIAL NO.
E6790193

ORDER NO.
25716

46

Made in Illinois, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.

22BW

5716 E6790193

ORDER 25716

MODEL 700™ M24

UPC



ORDER 25716

MODEL 700™ M24

UPC



SERIAL NO.

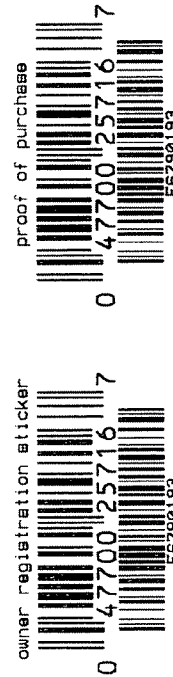


MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

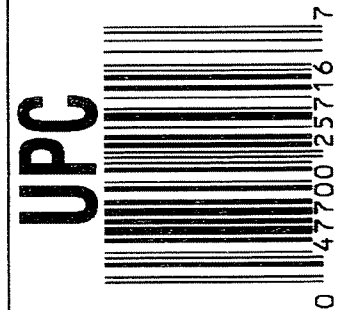


ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6790193



CONTRACT #

GUN SERIAL # E6790193

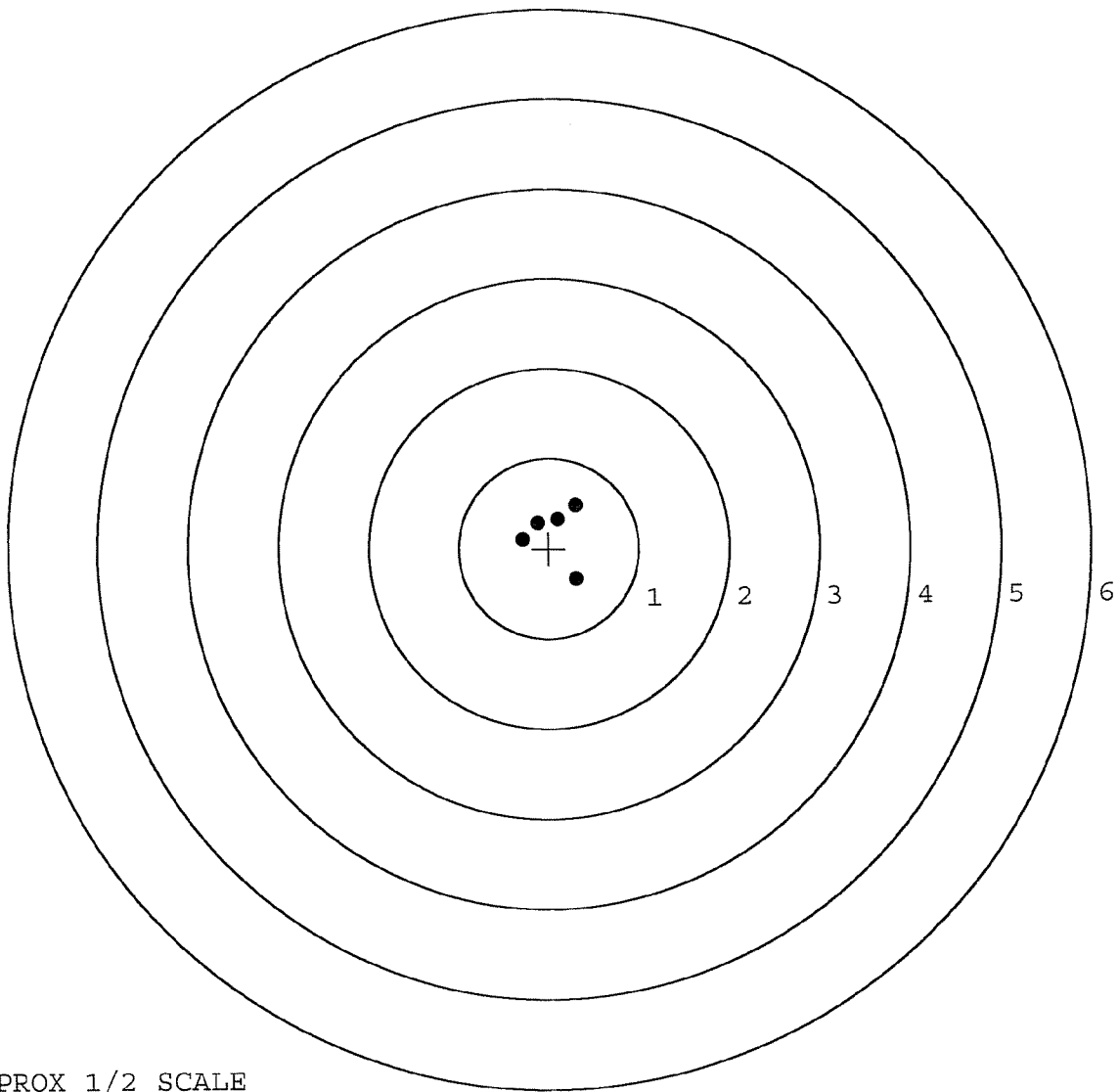
OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11/6/01	REP
600	PROOF		11/6/01	REP
607	CHECK HEADSPACE	MAGNA - FLUX INSPECTED	11/6/01	REP
610	DIS-ASSEMBLE GUN	LOV 13 2001	11/6/01	REP
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <u>BRB</u>		
615	ROLLMARK CALIBER		11/14-01	Wm
617	DRILL AND TAP SIGHT HOLES		11/14	BWT
620	APPLY COATINGS (BARREL ACTION)		11/15	HP
	(BOLT)		11/15	HP
625	FINAL ASSEMBLY		12/9/01	DK
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12/9/01	DK
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12/9/01	DK
	D) OIL FIRING PIN ASSEMBLY		12/9/01	DK
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	1-21-02	DA

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7.0</u> <u>7.0</u> <u>6.75</u>	12-17-01	EK
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.0</u> <u>3.25</u> <u>3.0</u>	12-17-01	EK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.0235</u> <u>.023</u> <u>.023</u>	12-17-01	EK
	J) ASSEMBLE STOCK		12/13	BWT
	K) ASSEMBLE SWIVEL STUDS		1/19/02	RW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		1/19/02	RW
	M) IRON SIGHT ALIGNMENT		1/19/02	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		1/19/02	RW
640	GALLERY TEST AND TARGET	PASS FAIL	12-13-01	A
	A) MALFUNCTIONS	PASS FAIL	12-13-01	A
	B) PIERCED PRIMERS	PASS FAIL	12-13-01	A
645	INSPECT FOR LIVE AMMO		12-13-01	A
655	FINAL INSPECTION A) HEADSPACE		1/19/02	RW
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.76</u> <u>2.86</u> <u>2.38</u> <u>2.43</u> <u>2.35</u>	1/18/02	D.M.
	C) FUNCTION		1/19/03	RW
660	PACK		1-21-01	DA

SERIAL NUMBER ~~E~~ 6790193. __ 0
TARGET NUMBER: 1
FILE DATE: 12/14/2001
FILE TIME: 04:34

POINT#	X	Y
1:	0.304	-0.343
2:	0.302	0.476
3:	0.100	0.324
4:	-0.124	0.280
5:	-0.289	0.106

X CENTROID: 0.059
Y CENTROID: 0.169
POA TO CENTROID: 0.178
HORZ SPREAD: 0.593
VERT SPREAD: 0.819
GROUP SPREAD: 0.819
MIN RADIUS: 0.161
MAX RADIUS: 0.567
MEAN RADIUS: 0.337
IN 1 IN DIAMETER: 4
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5

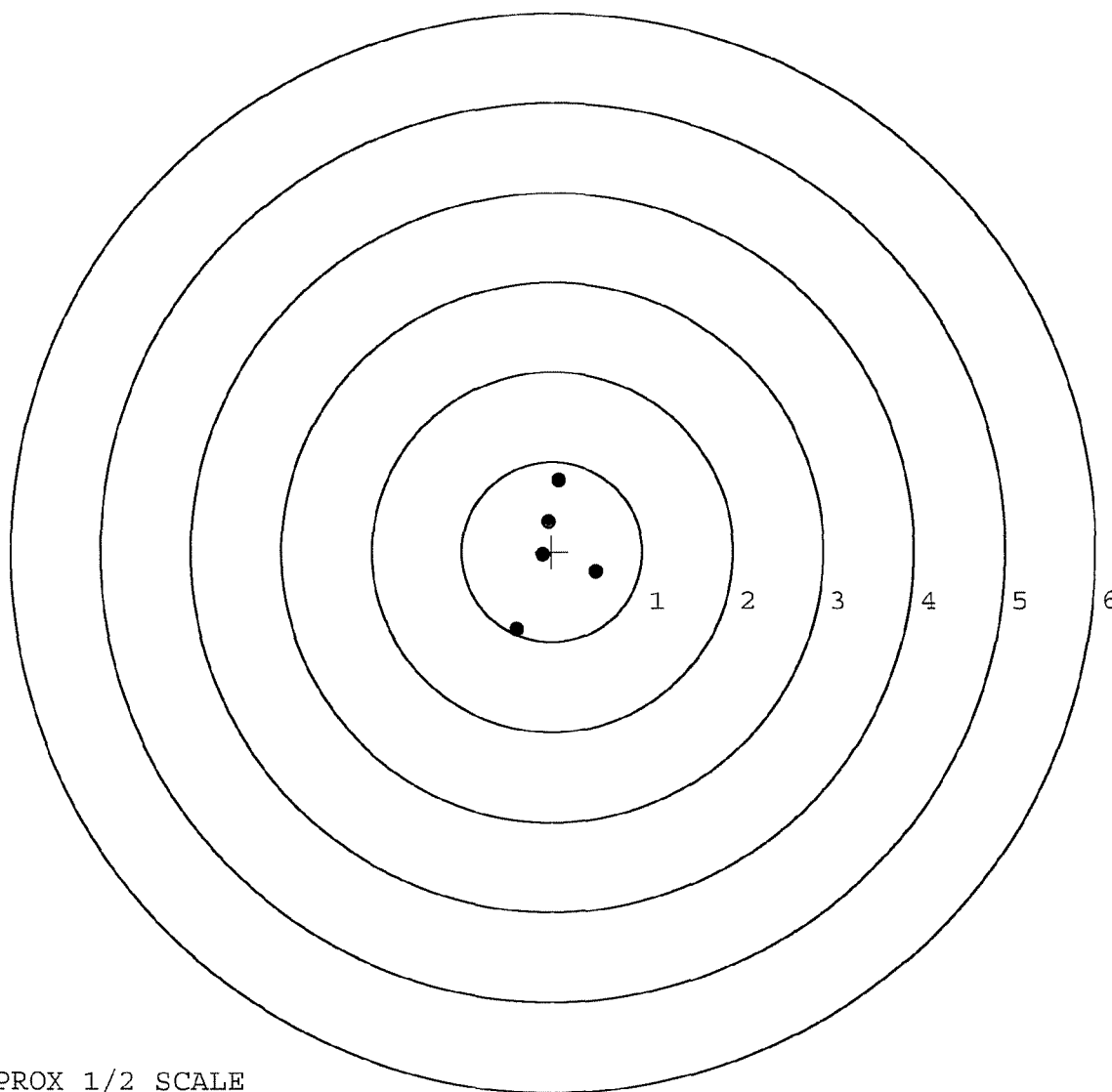


TARGET APPROX 1/2 SCALE

SERIAL NUMBER ~~F~~ 6790193. __ 0
TARGET NUMBER: 2
FILE DATE: 12/14/2001
FILE TIME: 04:34

POINT#	X	Y
1:	0.075	0.787
2:	-0.043	0.327
3:	-0.100	-0.034
4:	-0.394	-0.871
5:	0.489	-0.226

X CENTROID: 0.005
Y CENTROID: -0.003
POA TO CENTROID: 0.006
HORZ SPREAD: 0.883
VERT SPREAD: 1.658
GROUP SPREAD: 1.723
MIN RADIUS: 0.110
MAX RADIUS: 0.955
MEAN RADIUS: 0.545
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5

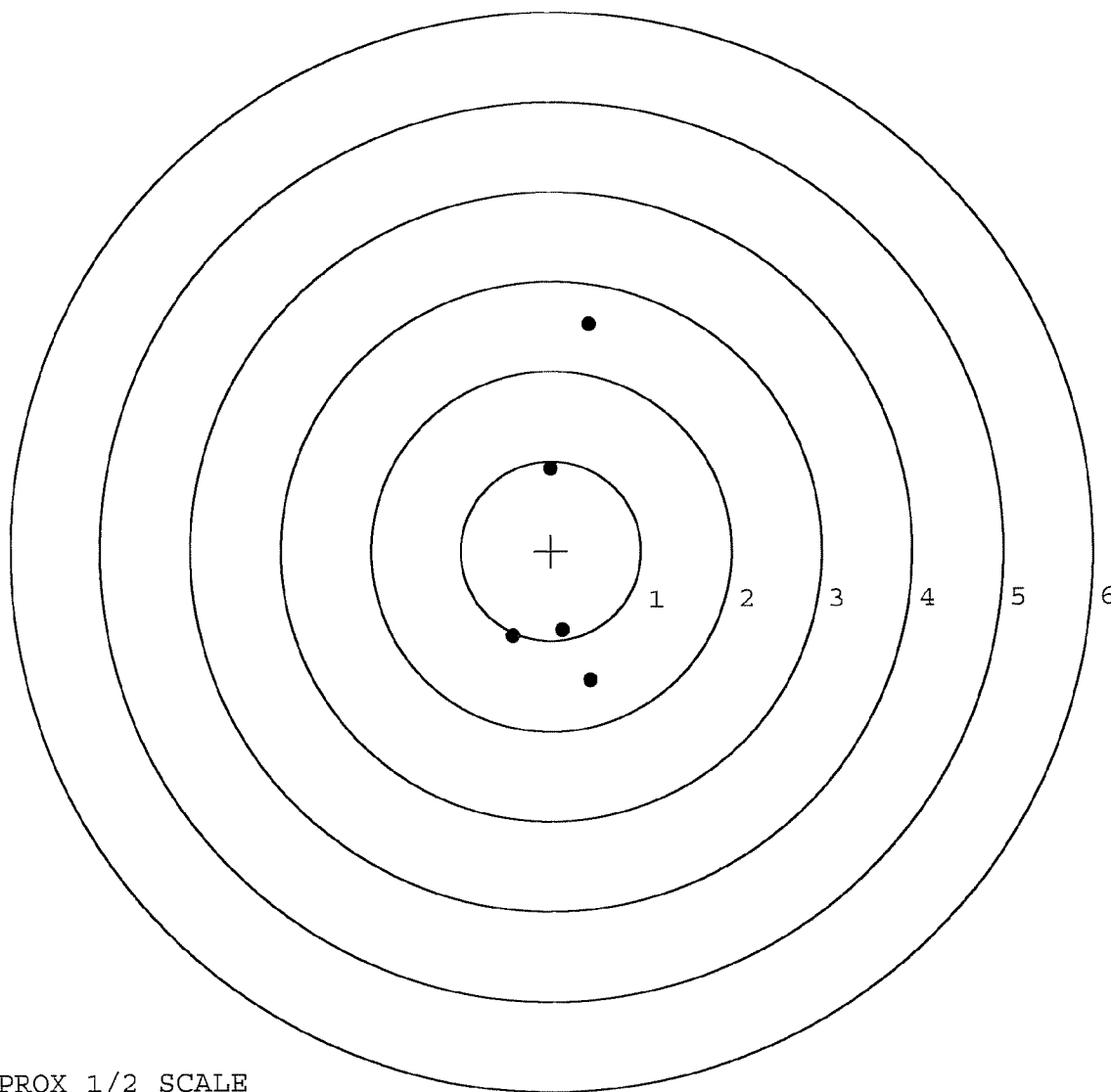


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790193. __0
TARGET NUMBER: 1
FILE DATE: 12/13/2001
FILE TIME: 04:04

POINT#	X	Y
1:	0.436	2.514
2:	0.000	0.917
3:	-0.428	-0.949
4:	0.123	-0.887
5:	0.431	-1.442

X CENTROID: 0.112
Y CENTROID: 0.031
POA TO CENTROID: 0.116
HORZ SPREAD: 0.864
VERT SPREAD: 3.956
GROUP SPREAD: 3.956
MIN RADIUS: 0.893
MAX RADIUS: 2.504
MEAN RADIUS: 1.388
IN 1 IN DIAMETER: 0
IN 2 IN DIAMETER: 2
in 3 IN DIAMETER: 3

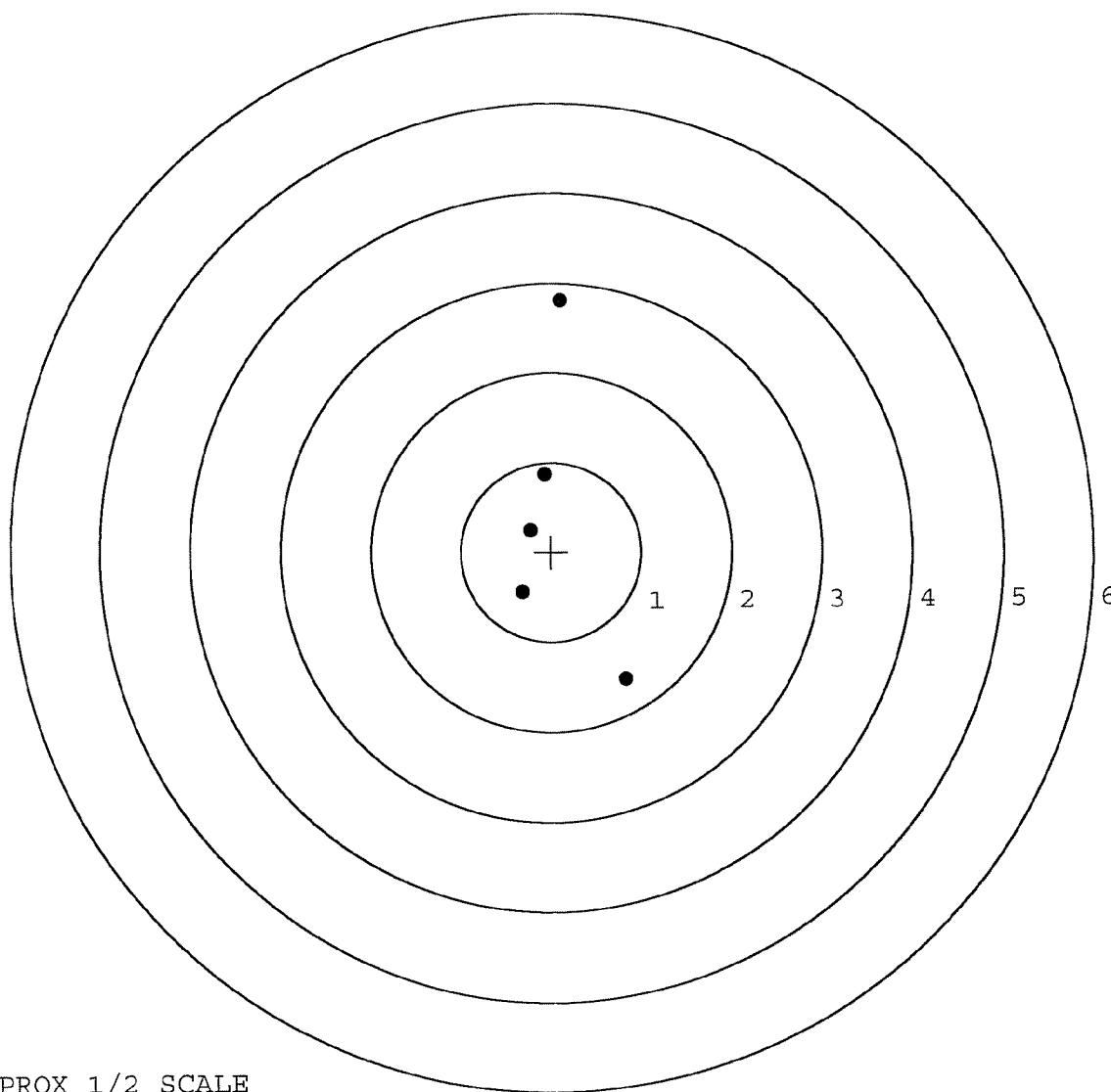


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790193. __0
TARGET NUMBER: 2
FILE DATE: 12/13/2001
FILE TIME: 04:04

POINT#	X	Y
1:	0.818	-1.423
2:	-0.326	-0.448
3:	-0.231	0.241
4:	-0.071	0.872
5:	0.123	2.805

X CENTROID: 0.063
Y CENTROID: 0.409
POA TO CENTROID: 0.414
HORZ SPREAD: 1.144
VERT SPREAD: 4.228
GROUP SPREAD: 4.285
MIN RADIUS: 0.338
MAX RADIUS: 2.396
MEAN RADIUS: 1.228
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 3



TARGET APPROX 1/2 SCALE

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. _____

DATE 10/29/01

TESTER D.M.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.30	2.19		2.33	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.19	2.32		2.38	
PULL #3	2.17	2.27		2.20	
PULL #4	2.03	2.35		2.35	
PULL #5	2.06	2.40		2.21	
TOTAL	10.75	11.53		11.47	
AVG.	2.15	2.31		2.29	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.29	3.15		
PULL #2	3.28	3.00		
PULL #3	3.14	3.25		
PULL #4	3.08	2.91		
PULL #5	3.24	3.17		
TOTAL	16.03	15.48		
AVG.	3.21	3.10		

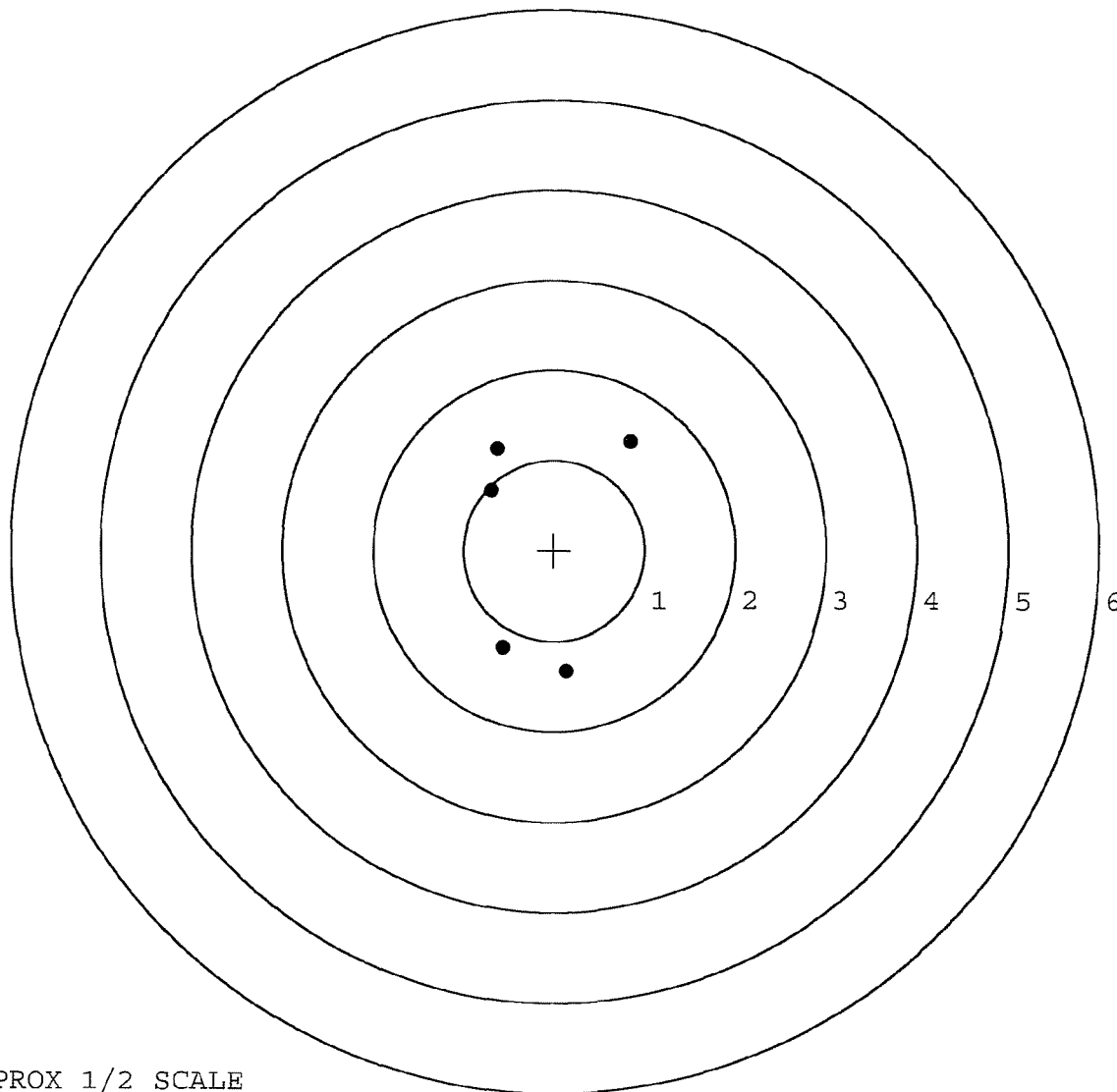
	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.04	3.92		4.12
PULL #2	4.28	4.13		4.31
PULL #3	4.05	4.11		4.18
PULL #4	4.21	4.07		3.99
PULL #5	4.27	4.17		4.18
TOTAL	20.85	20.40		20.78
AVG.	4.17	4.08		4.16

SERIAL NUMBER: E6790193. __0
TARGET NUMBER: 1
FILE DATE: 12/19/2001
FILE TIME: 03:50

POINT#	X	Y
1:	-0.565	-1.076
2:	0.142	-1.334
3:	-0.688	0.664
4:	-0.631	1.125
5:	0.842	1.203

X CENTROID: -0.180
Y CENTROID: 0.116
POA TO CENTROID: 0.214
HORZ SPREAD: 1.530
VERT SPREAD: 2.537
GROUP SPREAD: 2.678
MIN RADIUS: 0.747
MAX RADIUS: 1.492
MEAN RADIUS: 1.216
IN 1 IN DIAMETER: 0
IN 2 IN DIAMETER: 1
in 3 IN DIAMETER: 5

Target

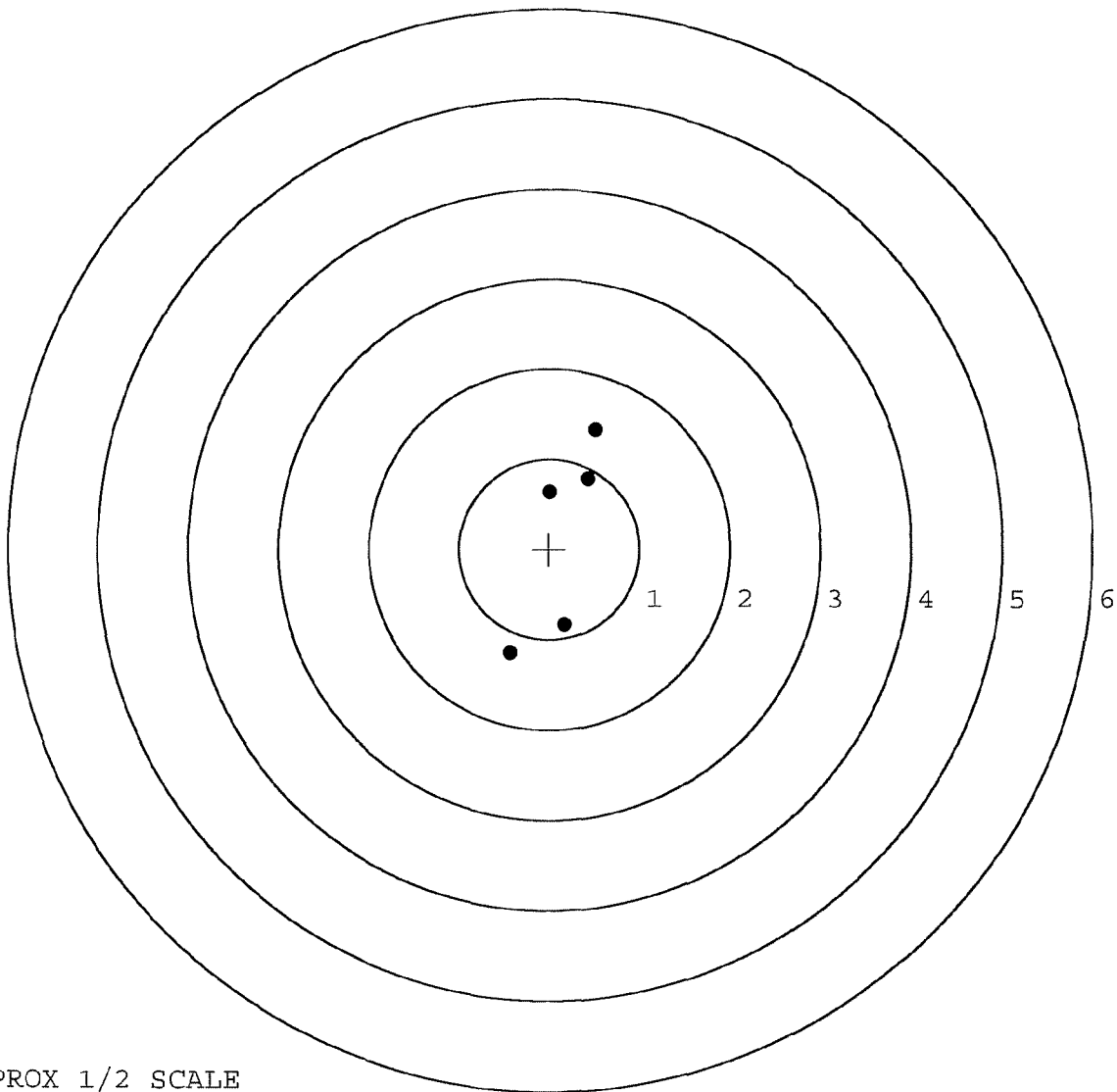


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SERIAL NUMBER: E6790193. __0
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FILE DATE: 12/19/2001
FILE TIME: 03:50

POINT#	X	Y
1:	-0.433	-1.147
2:	0.172	-0.846
3:	-0.003	0.638
4:	0.429	0.785
5:	0.516	1.324

X CENTROID: 0.136
Y CENTROID: 0.151
POA TO CENTROID: 0.203
HORZ SPREAD: 0.949
VERT SPREAD: 2.471
GROUP SPREAD: 2.647
MIN RADIUS: 0.507
MAX RADIUS: 1.417
MEAN RADIUS: 0.971
IN 1 IN DIAMETER: 0
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 5

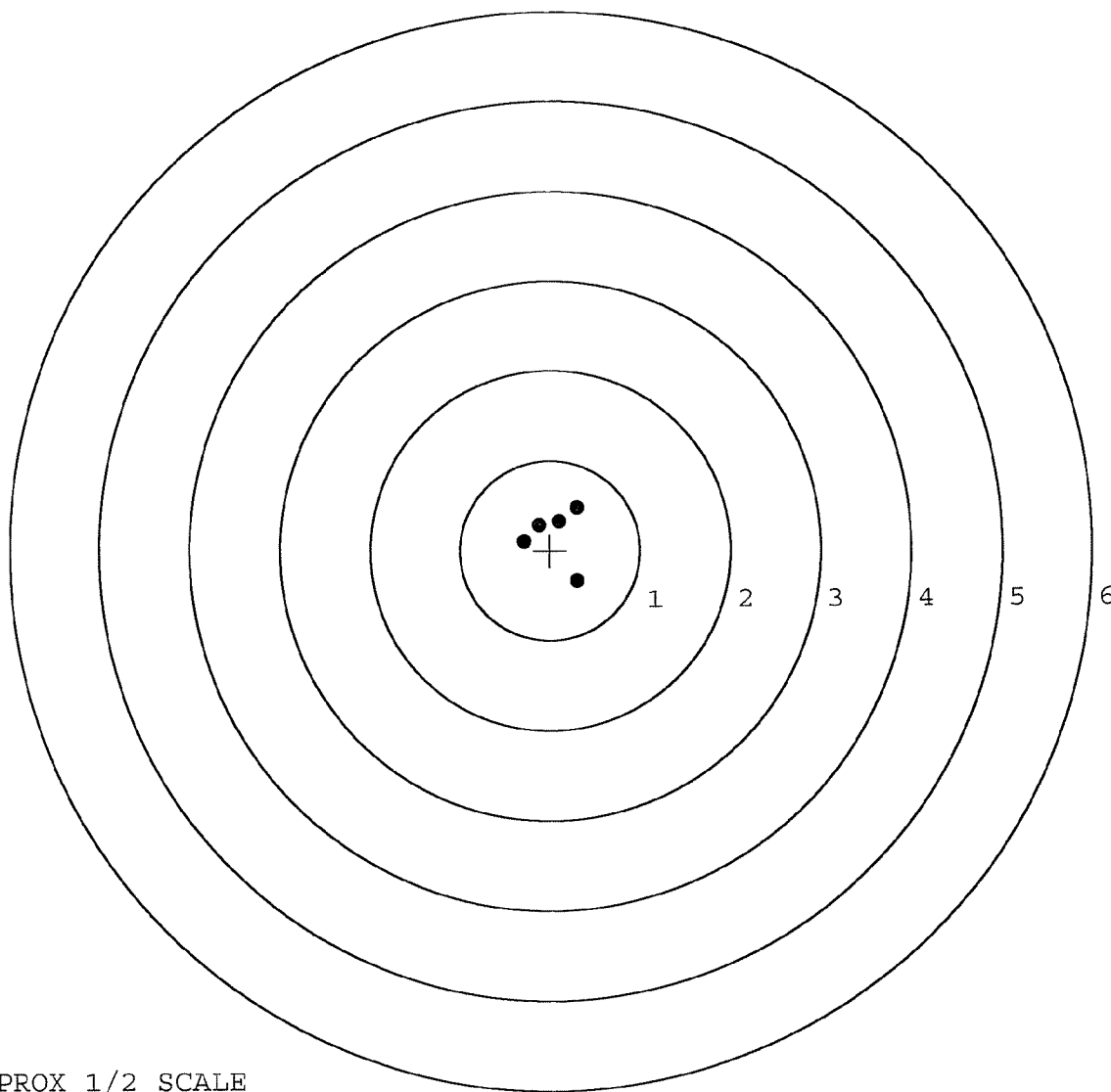


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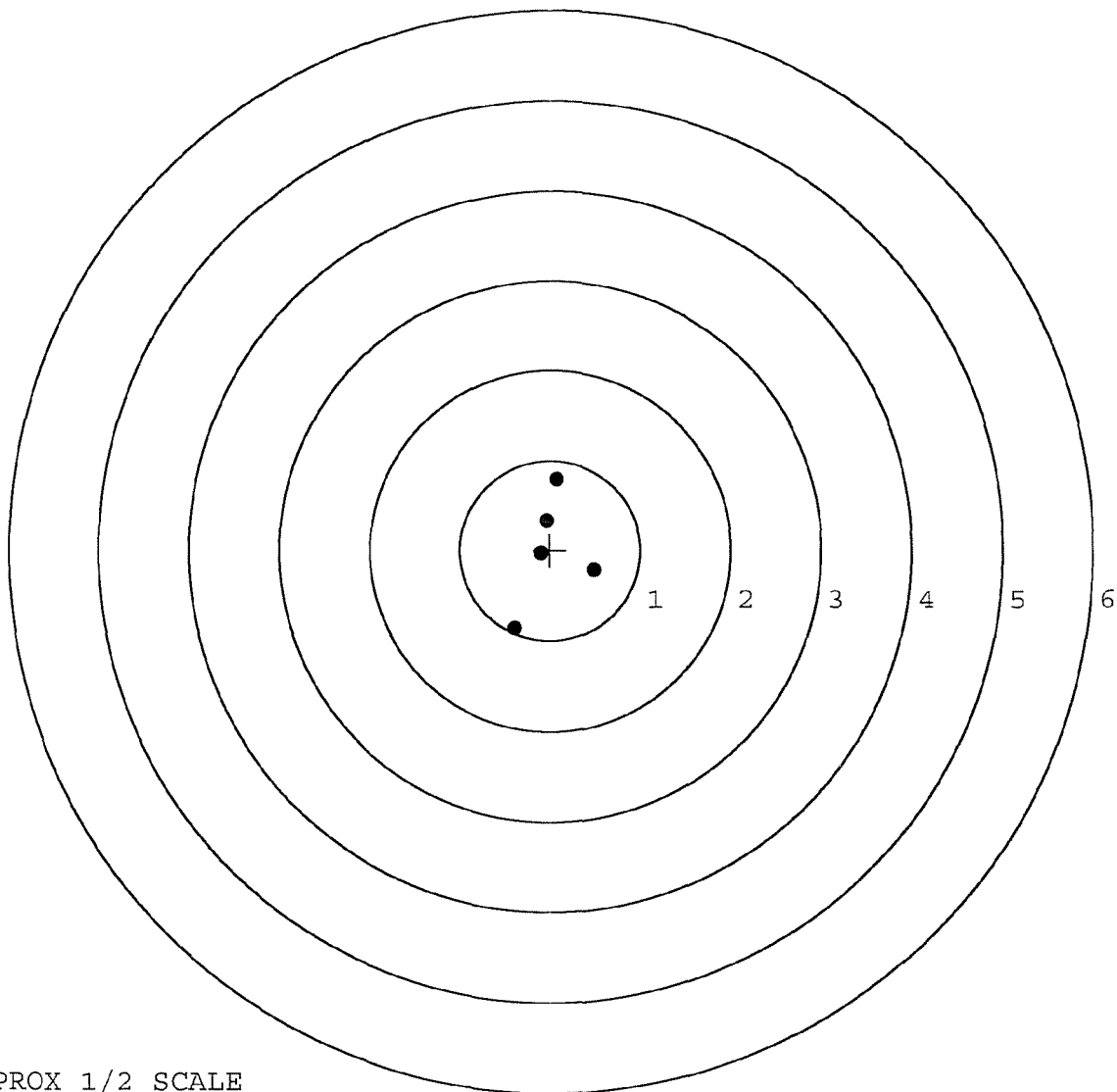


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