

E0290197

VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Ilion, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Marque Deposee.

SERIAL NO. J
E6790197

ORDER NO.
25716

46

22BW


5716 E6790197

ORDER 25716
MODEL 700™ M24
UPC



ORDER 25716
MODEL 700™ M24
UPC



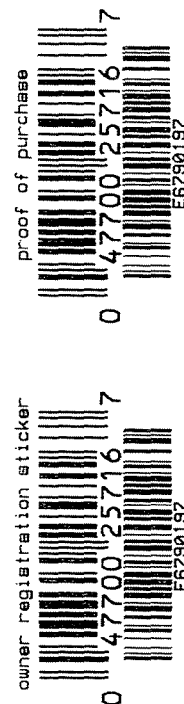
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MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

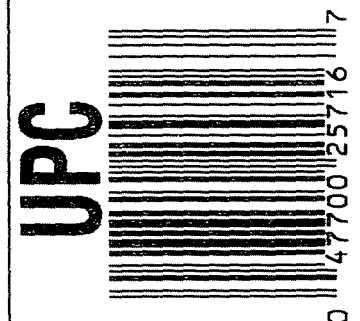
DOCUMENT ENVELOPE ASSEMBLY:
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444



ORDER NO.	25716
BARREL LENGTH	24"
CAPACITY	6

E6790197



CONTRACT #

GUN SERIAL # E6790197

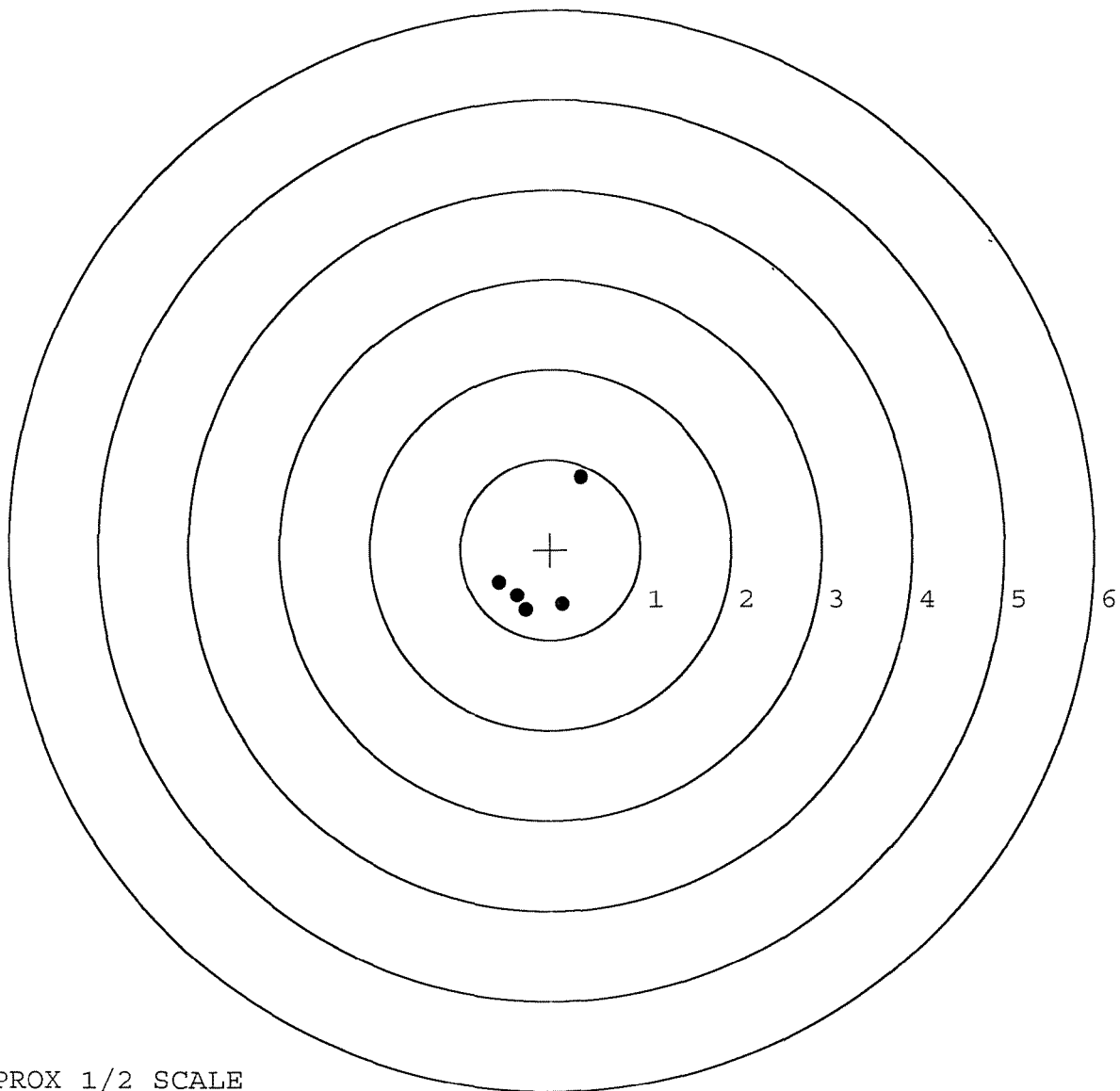
OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11/5/01	Rep
600	PROOF		11/5/01	Rep
607	CHECK HEADSPACE	MAGNA-FLUX	11/5/01	Rep
610	DIS-ASSEMBLE GUN	INSPECTED	11/5/01	Rep
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	11/5/01 2001 OPERATOR <u>ARR</u>		
615	ROLLMARK CALIBER		11/6	AB
617	DRILL AND TAP SIGHT HOLES		11/7	BWT
620	APPLY COATINGS (BARREL ACTION)		11/14	HP
	(BOLT)		11/14	HP
625	FINAL ASSEMBLY		12-7	OK
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12-7	OK
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12-7	OK
	D) OIL FIRING PIN ASSEMBLY		12-7	OK
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	1-7-01	OK

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.75</u> <u>6.5</u> <u>6.5</u>	12-14-01	EK
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.0</u> <u>3.0</u> <u>3.0</u>	12-14-01	EK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.0245</u>	12-14-01	EK
	J) ASSEMBLE STOCK		12-10-01	AK
	K) ASSEMBLE SWIVEL STUDS		12/19/01	REP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		12/19/01	REP
	M) IRON SIGHT ALIGNMENT		12/19/01	REP
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		12/19/01	REP
640	GALLERY TEST AND TARGET	PASS FAIL	12-11-01	AT
	A) MALFUNCTIONS	PASS FAIL	12-11-01	AT
	B) PIERCED PRIMERS	PASS FAIL	12-11-01	AT
645	INSPECT FOR LIVE AMMO		12-11-01	AT
655	FINAL INSPECTION A) HEADSPACE		12/19/01	REP
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.73</u> <u>2.76</u> <u>2.69</u> <u>2.73</u> <u>2.80</u>	12/17/01	D.M.
	C) FUNCTION		12/19/01	REP
660	PACK		1-7-02	DA

SERIAL NUMBER: E6790197. __0
TARGET NUMBER: 1
FILE DATE: 12/11/2001
FILE TIME: 11:07

POINT#	X	Y
1:	0.127	-0.611
2:	-0.278	-0.672
3:	-0.371	-0.509
4:	-0.569	-0.363
5:	0.342	0.801

X CENTROID: -0.150
Y CENTROID: -0.271
POA TO CENTROID: 0.309
HORZ SPREAD: 0.911
VERT SPREAD: 1.473
GROUP SPREAD: 1.598
MIN RADIUS: 0.325
MAX RADIUS: 1.179
MEAN RADIUS: 0.559
IN 1 IN DIAMETER: 4
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5

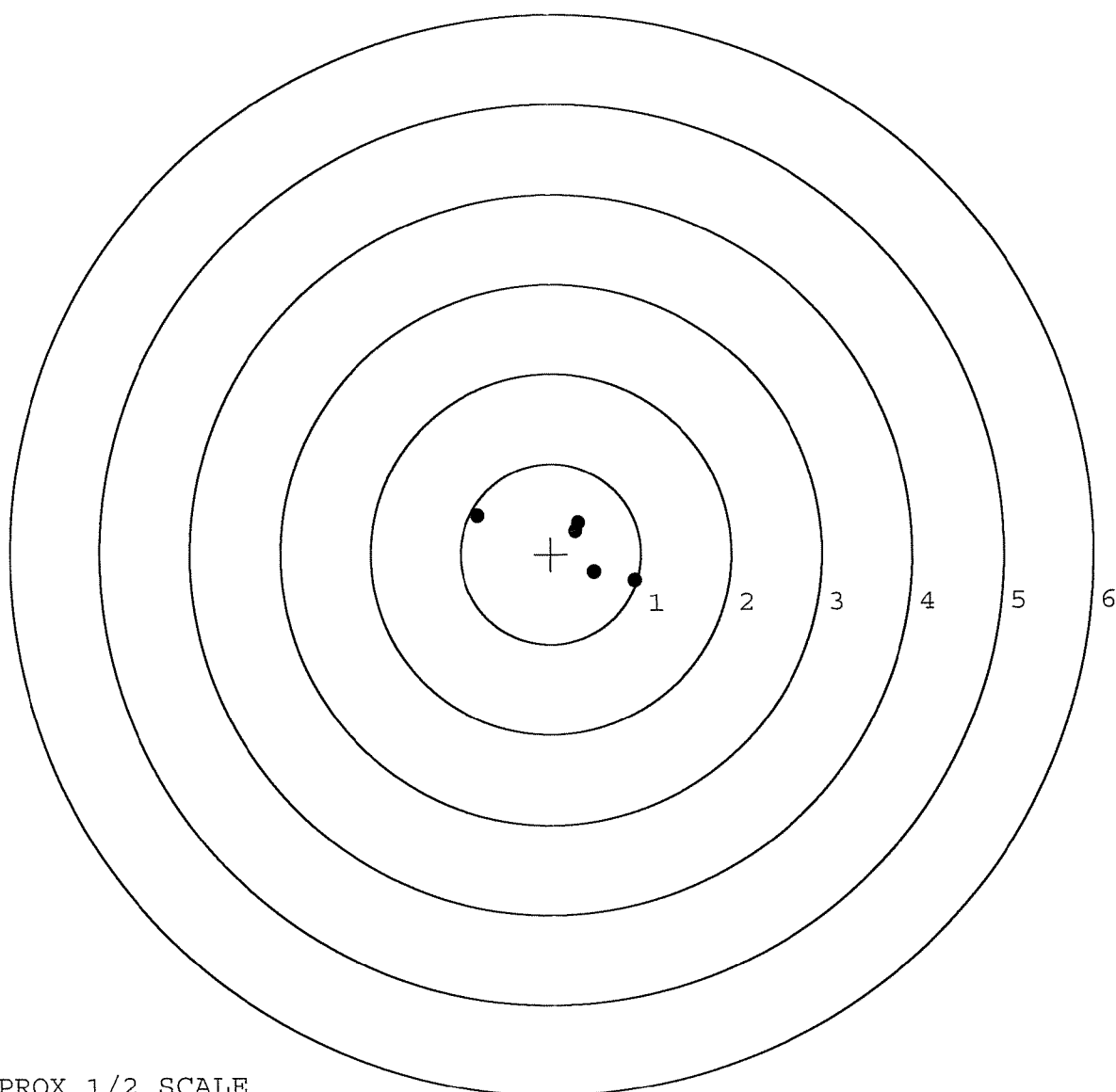


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790197.____0
TARGET NUMBER: 2
FILE DATE: 12/11/2001
FILE TIME: 11:07

X CENTROID: 0.238
Y CENTROID: 0.105
POA TO CENTROID: 0.260
HORZ SPREAD: 1.739
VERT SPREAD: 0.734
GROUP SPREAD: 1.888
MIN RADIUS: 0.149
MAX RADIUS: 1.099
MEAN RADIUS: 0.538
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5

POINT#	X	Y
1:	0.929	-0.301
2:	0.486	-0.201
3:	0.310	0.343
4:	-0.810	0.433
5:	0.277	0.249



TARGET APPROX 1/2 SCALE

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. E6790197
DATE 11/15/01
TESTER D.M.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.53	2.33		2.20	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.47	2.27		2.18	
PULL #3	2.56	2.22		2.15	
PULL #4	2.49	2.21		2.14	
PULL #5	2.48	2.17		2.16	
TOTAL	12.53	11.20		10.83	
AVG.	2.51	2.24		2.17	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.25	3.38		
PULL #2	3.38	3.37		
PULL #3	3.23	3.40		
PULL #4	3.33	3.26		
PULL #5	3.21	3.23		
TOTAL	16.40	16.64		
AVG.	3.28	3.33		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.30	4.40		4.30
PULL #2	4.31	4.22		4.25
PULL #3	4.17	4.26		4.14
PULL #4	4.18	4.14		4.25
PULL #5	4.21	4.13		4.30
TOTAL	21.17	21.15		21.24
AVG.	4.23	4.23		4.25