

E679821

VERY IMPORTANT: Instruction Book requested to assure safe use of this weapon.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Union, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.

SERIAL NO. J E6790211	ORDER NO. 25716
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19LW

5716 E6790211

ORDER 25716

MODEL 700™ M24

UPC



ORDER 25716

MODEL 700™ M24

UPC



SERIAL NO.

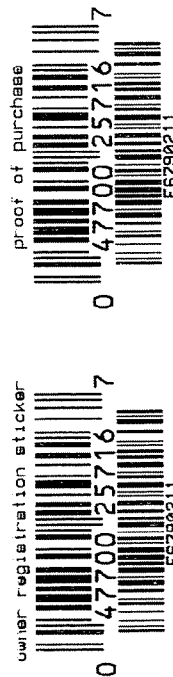


MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

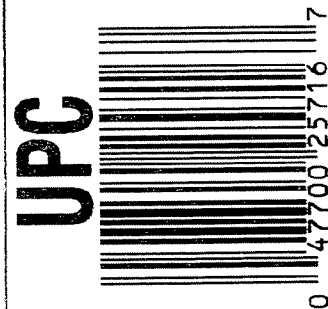
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444



ORDER NO.	25716
BARREL LENGTH	24"
CAPACITY	6

E6790211



CONTRACT #

GUN SERIAL # E6790211

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11/5/01	REP
600	PROOF		11/5/01	REP
607	CHECK HEADSPACE	MAGNA - FLUX	11/5/01	TREP
610	DIS-ASSEMBLE GUN	INSPECTED	11/5/01	TREP
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	NOV 9 2001 OPERATOR <u>NRD</u>		
615	ROLLMARK CALIBER		11/9	Ⓟ
617	DRILL AND TAP SIGHT HOLES		11-12	BWT
620	APPLY COATINGS (BARREL ACTION)		11-27	TA
	(BOLT)		11-27	TA
625	FINAL ASSEMBLY		12/13/01	DK
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12/13/01	DK
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12/13/01	DK
	D) OIL FIRING PIN ASSEMBLY		12/13/01	DK
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		1-28-02	BA

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.0</u> <u>5.0</u> <u>4.5</u>	<u>1/3/02</u>	<u>B.M.</u>
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.75</u> <u>2.50</u> <u>2.50</u>	<u>1/3/02</u>	<u>B.M.</u>
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.024</u>	<u>1/3/02</u>	<u>B.M.</u>
	J) ASSEMBLE STOCK		<u>12/17</u>	<u>BWT</u>
	K) ASSEMBLE SWIVEL STUDS		<u>1-25-02</u>	<u>RW</u>
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		<u>1-28-02</u>	<u>RA</u>
	M) IRON SIGHT ALIGNMENT		<u>1-28-02</u>	<u>RA</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		<u>1-28-02</u>	<u>RA</u>
640	GALLERY TEST AND TARGET	PASS FAIL	<u>12-19-01</u>	<u>A</u>
	A) MALFUNCTIONS	PASS FAIL	<u>12-19-01</u>	<u>A</u>
	B) PIERCED PRIMERS	PASS FAIL	<u>12-19-01</u>	<u>A</u>
645	INSPECT FOR LIVE AMMO		<u>12-19-01</u>	<u>A</u>
655	FINAL INSPECTION A) HEADSPACE		<u>1-25-02</u>	<u>RW</u>
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.67</u> <u>2.55</u> <u>2.42</u> <u>2.35</u> <u>2.41</u>	<u>1/4/02</u>	<u>B.M.</u>
	C) FUNCTION		<u>1/25/02</u>	<u>RW</u>
660	PACK		<u>1-25-02</u>	<u>RA</u>

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. EC790211

DATE 10/25/01

TESTER D. J.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.87	2.20		2.75	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.87	2.49		2.44	
PULL #3	2.60	2.70		2.52	
PULL #4	2.71	2.53		2.49	
PULL #5	2.67	2.50		2.45	
TOTAL	13.72	12.42		12.65	
AVG.	2.74	2.48		2.53	

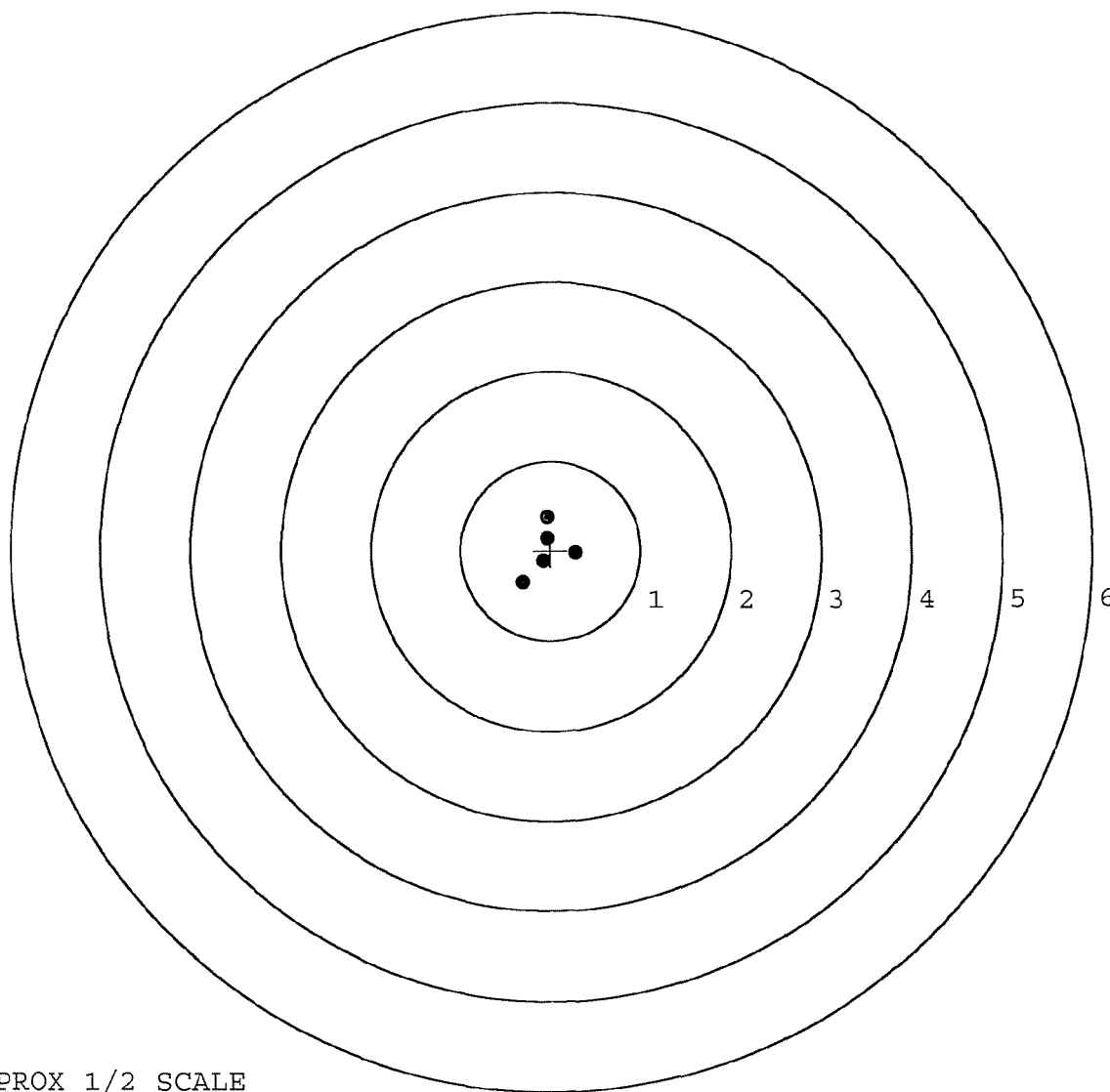
	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.46	3.26		
PULL #2	3.30	3.28		
PULL #3	3.41	3.26		
PULL #4	3.42	3.29		
PULL #5	3.30	3.33		
TOTAL	16.89	16.42		
AVG.	3.38	3.28		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.38	4.21		4.18
PULL #2	4.18	4.40		4.23
PULL #3	4.39	4.20		4.23
PULL #4	4.19	4.23		4.24
PULL #5	4.14	4.20		4.21
TOTAL	21.28	21.24		21.09
AVG.	4.26	4.25		4.22

SERIAL NUMBER: E6790211. __0
TARGET NUMBER: 1
FILE DATE: 12/19/2001
FILE TIME: 04:24

POINT#	X	Y
1:	-0.042	0.375
2:	0.284	-0.022
3:	-0.309	-0.356
4:	-0.085	-0.122
5:	-0.038	0.135

X CENTROID: -0.038
Y CENTROID: 0.002
POA TO CENTROID: 0.038
HORZ SPREAD: 0.593
VERT SPREAD: 0.731
GROUP SPREAD: 0.778
MIN RADIUS: 0.133
MAX RADIUS: 0.449
MEAN RADIUS: 0.282
IN 1 IN DIAMETER: 5
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5

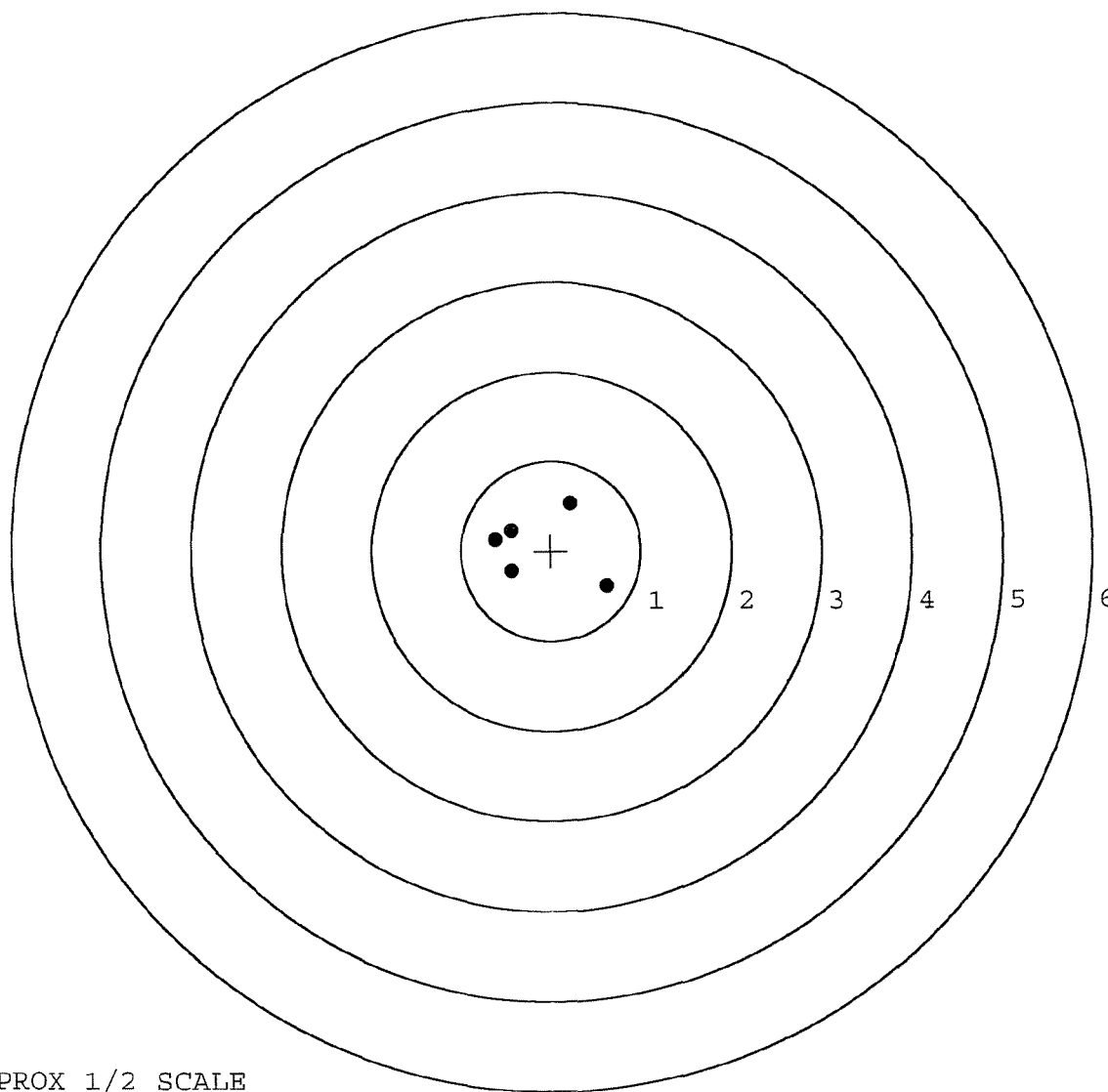


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790211. __0
TARGET NUMBER: 2
FILE DATE: 12/19/2001
FILE TIME: 04:24

POINT#	X	Y
1:	0.626	-0.387
2:	0.216	0.531
3:	-0.441	0.227
4:	-0.617	0.127
5:	-0.438	-0.225

X CENTROID: -0.131
Y CENTROID: 0.055
POA TO CENTROID: 0.142
HORZ SPREAD: 1.243
VERT SPREAD: 0.918
GROUP SPREAD: 1.345
MIN RADIUS: 0.355
MAX RADIUS: 0.876
MEAN RADIUS: 0.545
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE