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VERY IMPORTANT
Instruction Book
attached to assure
safe use of this
item.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

46

Reg. U.S. Pat. & Tar. Off. Marca Registrada. Marque Déposée.

Serial No. **E6790212**
Order No. **25716**

14XV



5716 E6790212

ORDER 25716
MODEL 700™ M24

UPC



ORDER 25716
MODEL 700™ M24

UPC



SERIAL NO.

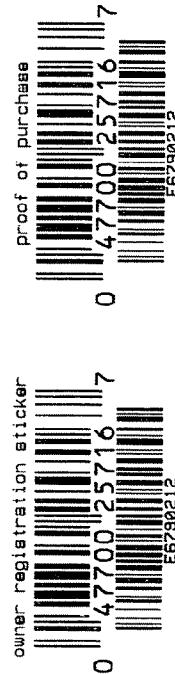


MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

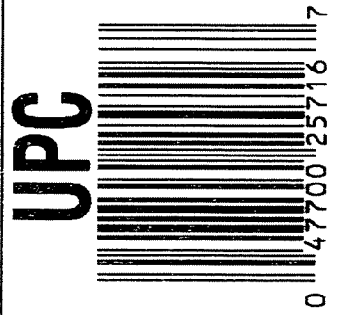


ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6790212



CONTRACT #

GUN SERIAL # E 6790212

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11-3	DK
600	PROOF		11-3	DK
607	CHECK HEADSPACE		11-3	DK
610	DIS-ASSEMBLE GUN		11-3	DK
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT		11-3	al
615	ROLLMARK CALIBER		11/6	Ⓟ
617	DRILL AND TAP SIGHT HOLES		11/7	BWT
620	APPLY COATINGS (BARREL ACTION)		11/9	HP
	(BOLT)		11/9	HP
625	FINAL ASSEMBLY		12-1	DK
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12-1	DK
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12-1	DK
	D) OIL FIRING PIN ASSEMBLY		12/1/01	DK
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		12/9/01	SA

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>4.9</u>	12/9/01	DA
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.5</u> <u>2.5</u> <u>2.5</u>	12/9/01	DA
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.020</u> <u>.021</u> <u>.021</u>	12/9/01	DA
	J) ASSEMBLE STOCK		12-3-01	SH
	K) ASSEMBLE SWIVEL STUDS		12/10/01	Rep
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		12/10/01	Rep
	M) IRON SIGHT ALIGNMENT		12/10/01	Rep
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		12/10/01	Rep
640	GALLERY TEST AND TARGET	PASS FAIL	12-5-01	✓
	A) MALFUNCTIONS	PASS FAIL	12-5-01	✓
	B) PIERCED PRIMERS	PASS FAIL	12-5-01	✓
645	INSPECT FOR LIVE AMMO		12-5-01	✓
655	FINAL INSPECTION A) HEADSPACE		12/10/01	Rep
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.33</u> <u>2.63</u> <u>2.41</u> <u>2.26</u> <u>2.39</u>	12/10/01	DA
	C) FUNCTION		12/10/01	Rep
660	PACK		12/11/01	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. _____

DATE 11/20/01

TESTER DM

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.44	2.33		2.53	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.46	2.35		2.59	
PULL #3	2.55	2.34		2.51	
PULL #4	2.52	2.21		2.47	
PULL #5	2.60	2.35		2.57	
TOTAL	12.57	11.58		12.67	
AVG.	2.51	2.32		2.53	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.29	3.40		
PULL #2	3.10	3.18		
PULL #3	3.47	3.51		
PULL #4	3.27	3.53		
PULL #5	3.25	3.42		
TOTAL	16.38	17.04		
AVG.	3.28	3.41		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.20	4.02		4.16
PULL #2	4.24	4.11		4.14
PULL #3	4.28	4.09		4.57
PULL #4	3.95	4.12		4.48
PULL #5	4.16	3.99		4.46
TOTAL	20.83	20.33		21.81
AVG.	4.17	4.07		4.36

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: E6790212.__0
FILE DATE AND TIME: 12/05/2001 03:22

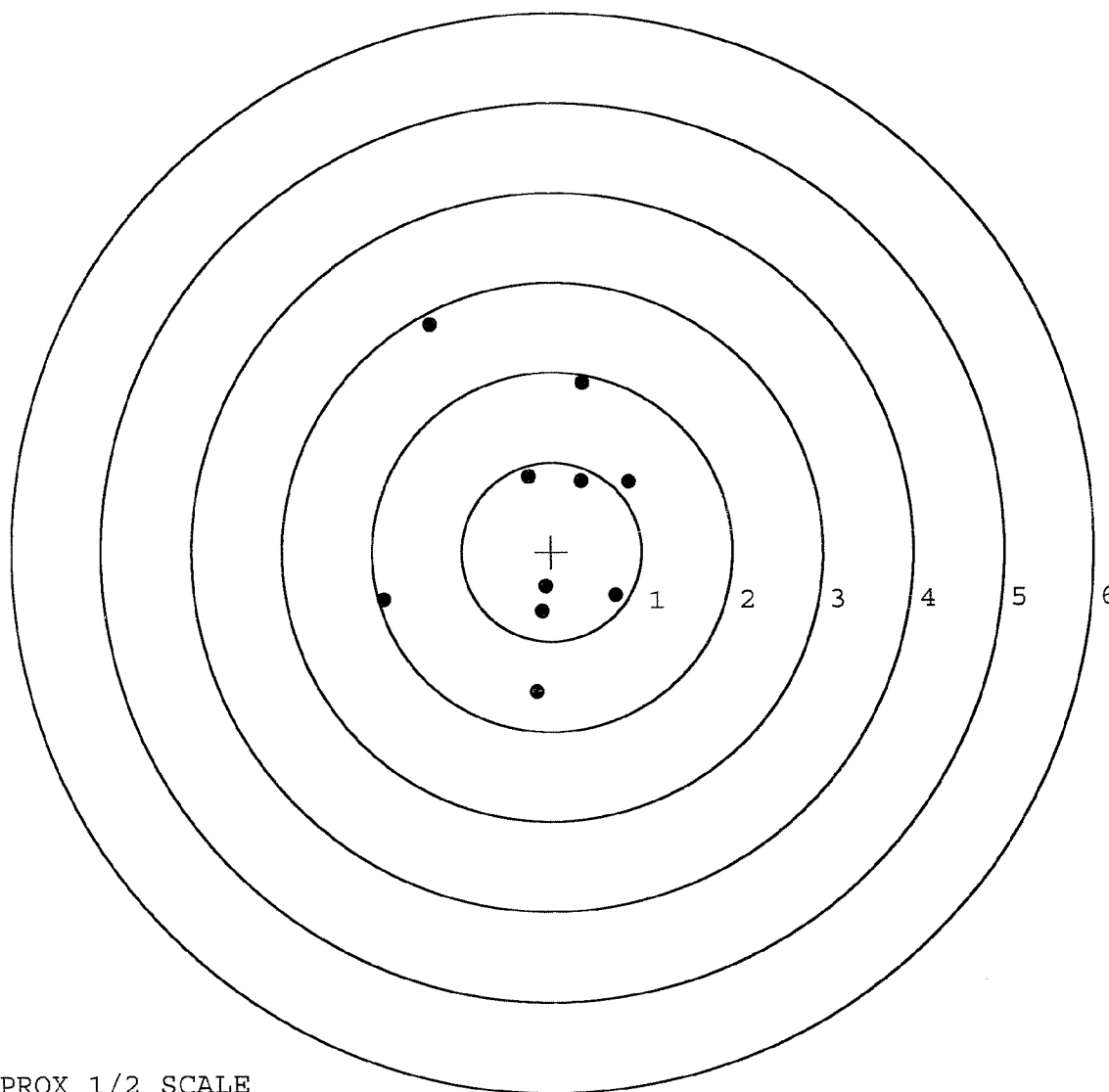
THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	-0.005
The Average Y Centroid of the Five Target Set:	0.053
The Average Point of Impact of the Five Target Set:	0.053
The Average Mean Radius of the Five Target Set:	0.932
The Distance from POA to Centroid Target #1:	0.353
The Distance from Centroid Target #2 to Centroid Target #1:	0.177
The Distance from Centroid Target #3 to Centroid Target #1:	0.513
The Distance from Centroid Target #4 to Centroid Target #1:	0.763
The Distance from Centroid Target #5 to Centroid Target #1:	0.290

SERIAL NUMBER: E6790212.___0
TARGET NUMBER: 1
FILE DATE: 12/05/2001
FILE TIME: 03:22

POINT#	X	Y
1:	-1.334	2.542
2:	0.355	1.875
3:	-0.251	0.843
4:	0.336	0.789
5:	0.865	0.776
6:	-0.067	-0.393
7:	-0.112	-0.673
8:	0.713	-0.496
9:	-0.175	-1.564
10:	-1.871	-0.522

X CENTROID: -0.154
Y CENTROID: 0.318
POA TO CENTROID: 0.353
HORZ SPREAD: 2.736
VERT SPREAD: 4.106
GROUP SPREAD: 4.266
MIN RADIUS: 0.534
MAX RADIUS: 2.518
MEAN RADIUS: 1.318
IN 1 IN DIAMETER: 0
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 6



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790212.___0

TARGET NUMBER: 2

FILE DATE: 12/05/2001

FILE TIME: 03:22

X CENTROID: -0.006

Y CENTROID: 0.416

POA TO CENTROID: 0.416

HORZ SPREAD: 1.262

VERT SPREAD: 2.793

GROUP SPREAD: 3.003

MIN RADIUS: 0.172

MAX RADIUS: 1.631

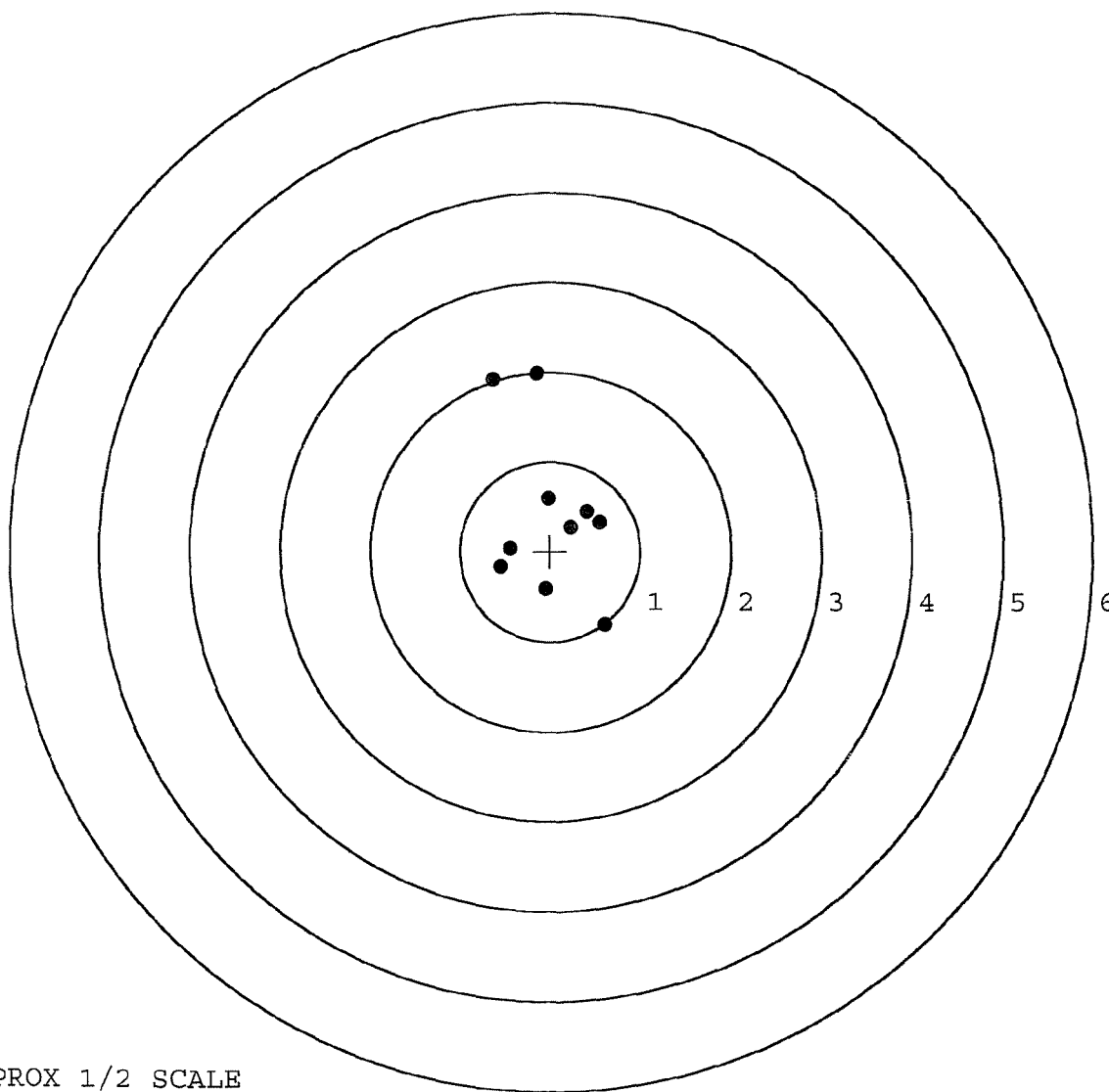
MEAN RADIUS: 0.824

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 7

in 3 IN DIAMETER: 8

POINT#	X	Y
1:	-0.442	0.031
2:	-0.551	-0.180
3:	-0.050	-0.424
4:	0.618	-0.808
5:	0.551	0.332
6:	0.411	0.443
7:	0.229	0.272
8:	-0.021	0.587
9:	-0.165	1.985
10:	-0.644	1.917

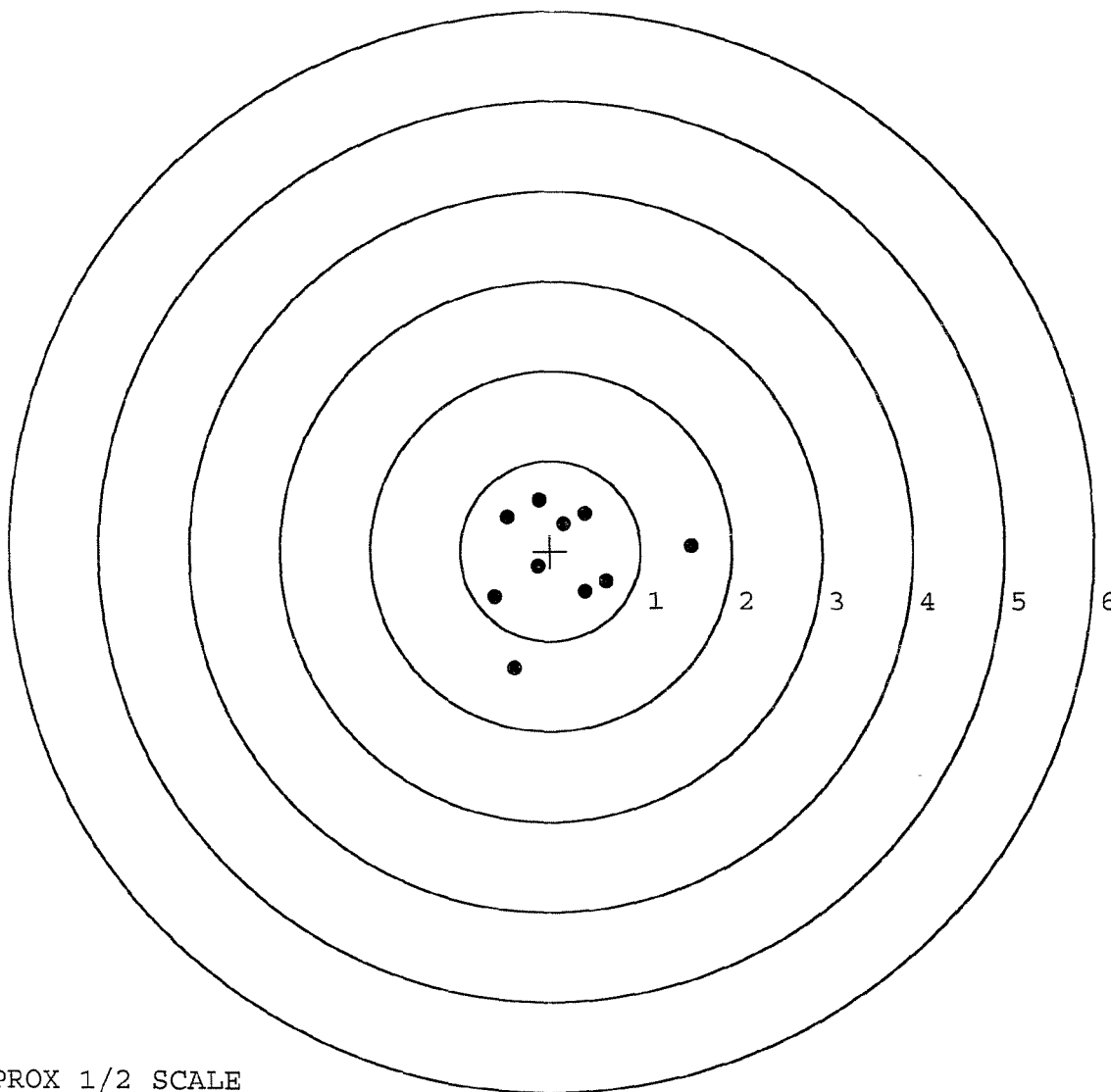


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790212. __0
TARGET NUMBER: 3
FILE DATE: 12/05/2001
FILE TIME: 03:22

X CENTROID: 0.134
Y CENTROID: -0.107
POA TO CENTROID: 0.172
HORZ SPREAD: 2.175
VERT SPREAD: 1.876
GROUP SPREAD: 2.388
MIN RADIUS: 0.285
MAX RADIUS: 1.436
MEAN RADIUS: 0.736
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 8
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	1.560	0.061
2:	0.625	-0.337
3:	0.391	-0.455
4:	-0.394	-1.312
5:	-0.615	-0.515
6:	-0.143	-0.174
7:	0.385	0.417
8:	0.143	0.305
9:	-0.128	0.564
10:	-0.485	0.374

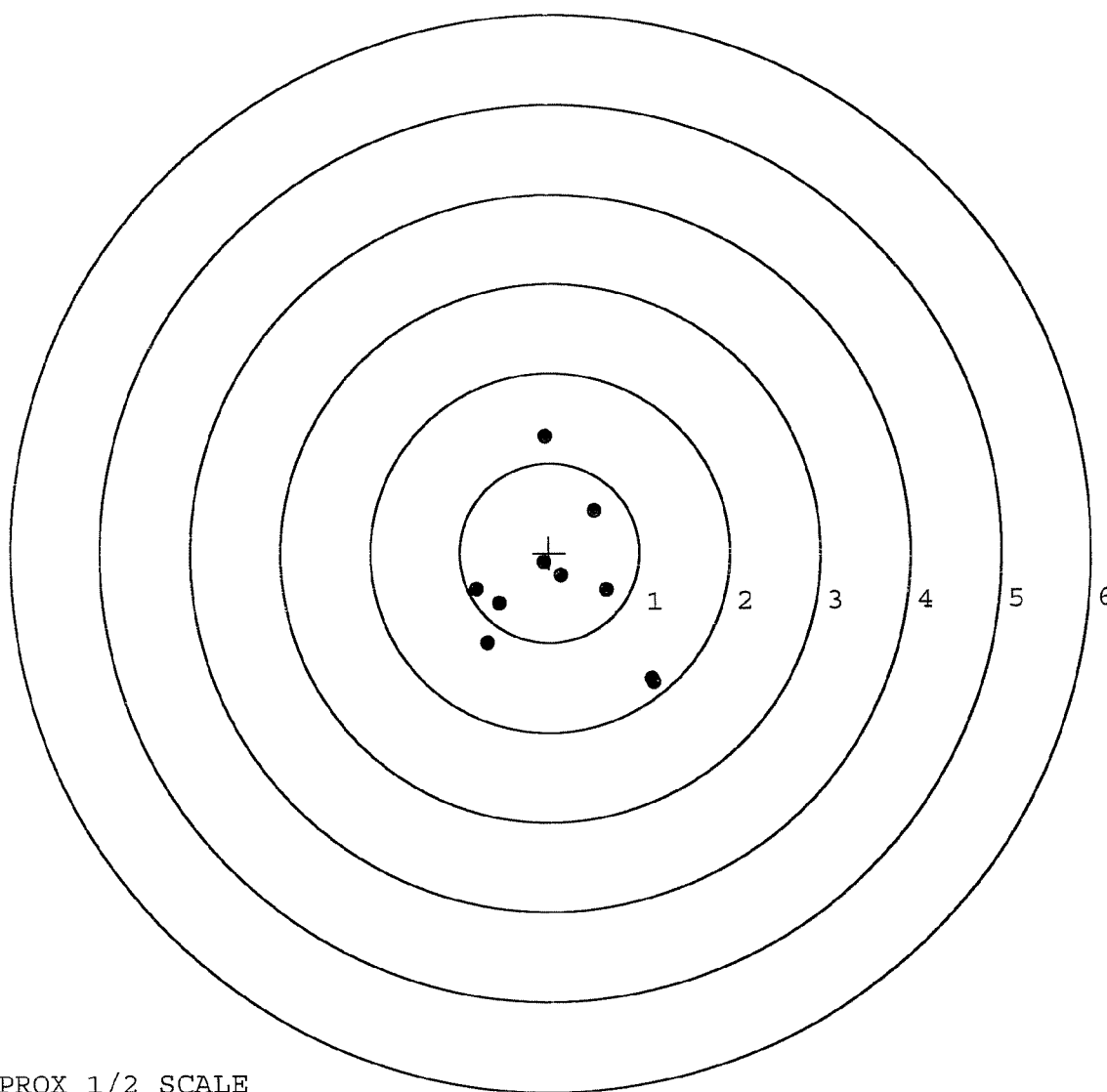


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790212.___0
TARGET NUMBER: 4
FILE DATE: 12/05/2001
FILE TIME: 03:22

X CENTROID: 0.137
Y CENTROID: -0.388
POA TO CENTROID: 0.412
HORZ SPREAD: 1.968
VERT SPREAD: 2.754
GROUP SPREAD: 3.001
MIN RADIUS: 0.131
MAX RADIUS: 1.691
MEAN RADIUS: 0.920
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 6
in 3 IN DIAMETER: 9

POINT#	X	Y
1:	-0.815	-0.406
2:	-0.566	-0.562
3:	-0.697	-1.001
4:	-0.061	-0.108
5:	0.132	-0.257
6:	0.627	-0.426
7:	1.131	-1.416
8:	0.503	0.460
9:	-0.040	1.294
10:	1.153	-1.460

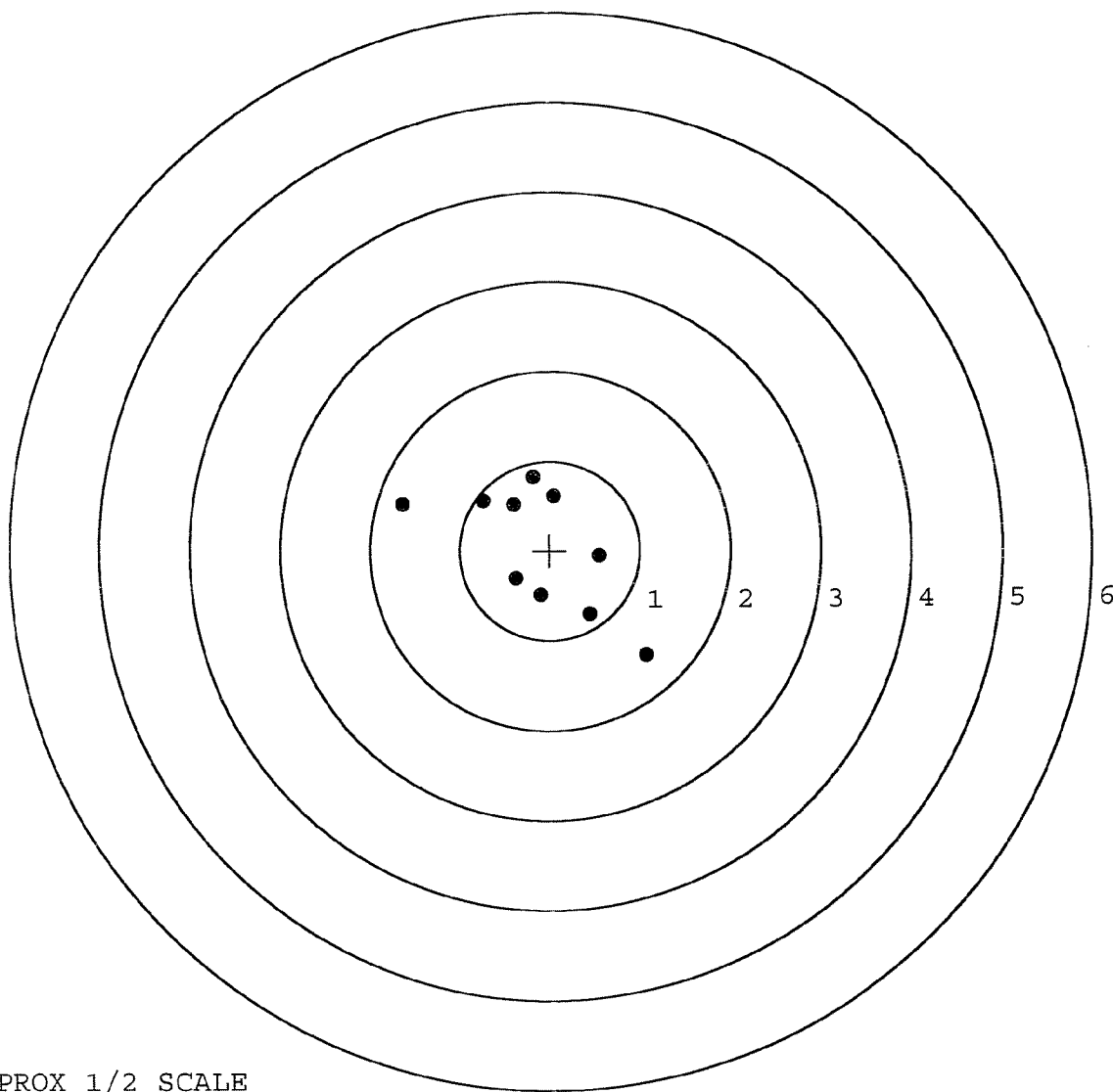


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790212.___0
TARGET NUMBER: 5
FILE DATE: 12/05/2001
FILE TIME: 03:22

X CENTROID: -0.133
Y CENTROID: 0.028
POA TO CENTROID: 0.136
HORZ SPREAD: 2.703
VERT SPREAD: 1.991
GROUP SPREAD: 3.191
MIN RADIUS: 0.421
MAX RADIUS: 1.691
MEAN RADIUS: 0.862
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 8
in 3 IN DIAMETER: 8

POINT#	X	Y
1:	-0.739	0.563
2:	-0.397	0.516
3:	-0.183	0.824
4:	0.053	0.608
5:	0.548	-0.060
6:	0.442	-0.716
7:	-0.105	-0.500
8:	-0.375	-0.316
9:	1.063	-1.167
10:	-1.640	0.529



TARGET APPROX 1/2 SCALE