

E 6790215

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Ilion, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Mar



5716 E6790218

ORDER

25716

MODEL 700™ M24

UPC



0 47700 25716 7

ORDER

25716

MODEL 700™ M24

UPC



0 47700 25716 7

SERIAL NO.



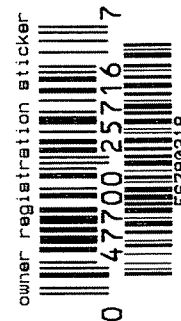
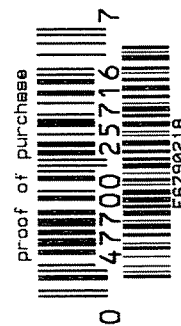
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MODEL 700[™] M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

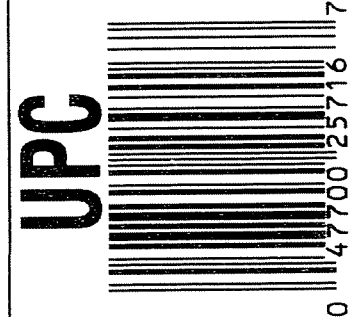


ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6790218



GUN SERIAL # E6790218

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11/5/01	REP
600	PROOF		11/5/01	REP
607	CHECK HEADSPACE		11/5/01	REP
610	DIS-ASSEMBLE GUN	MAGNA-FLUX INSPECTED	11/5/01	REP
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	NOV 7 2001 OPERATOR <u>DRJ</u>		
615	ROLLMARK CALIBER		11/6	AD
617	DRILL AND TAP SIGHT HOLES		11/7	BWT
620	APPLY COATINGS (BARREL ACTION)		11/14	HP
	(BOLT)		11/14	HP
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		12-8-01	EK
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12-8-01 12-8-01	EK
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12-8-01	EK
	D) OIL FIRING PIN ASSEMBLY		12-9-01	RT
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		12-9-01	ETH

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.5</u> <u>6.0</u> <u>6.0</u>	12-14-01	EK
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.5</u> <u>3.25</u> <u>3.5</u>	12-14-01	EK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.0255</u> <u>.0255</u> <u>.025</u>	12-14-01	EK
	J) ASSEMBLE STOCK		4-10-01	RE
	K) ASSEMBLE SWIVEL STUDS		12/18/01	REP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		12/18/01	REP
	M) IRON SIGHT ALIGNMENT		12/18/01	REP
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		12/18/01	REP
640	GALLERY TEST AND TARGET	PASS FAIL	12/11/01	H
	A) MALFUNCTIONS	PASS FAIL	12/11/01	H
	B) PIERCED PRIMERS	PASS FAIL	12/11/01	H
645	INSPECT FOR LIVE AMMO		12/11/01	H
655	FINAL INSPECTION A) HEADSPACE		12/18/01	REP
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.65</u> <u>2.74</u> <u>2.84</u> <u>2.79</u> <u>2.86</u>	12/17/01	H.M.
	C) FUNCTION		12/18/01	REP
660	PACK		1/17/02	DR

SERIAL NUMBER: E6790218. __0

TARGET NUMBER: 1

FILE DATE: 12/11/2001

FILE TIME: 11:23

POINT#	X	Y
1:	0.271	-0.672
2:	-0.018	-0.821
3:	0.353	0.712
4:	-0.185	0.236
5:	-0.086	1.771

X CENTROID: 0.067

Y CENTROID: 0.245

POA TO CENTROID: 0.254

HORZ SPREAD: 0.538

VERT SPREAD: 2.592

GROUP SPREAD: 2.593

MIN RADIUS: 0.252

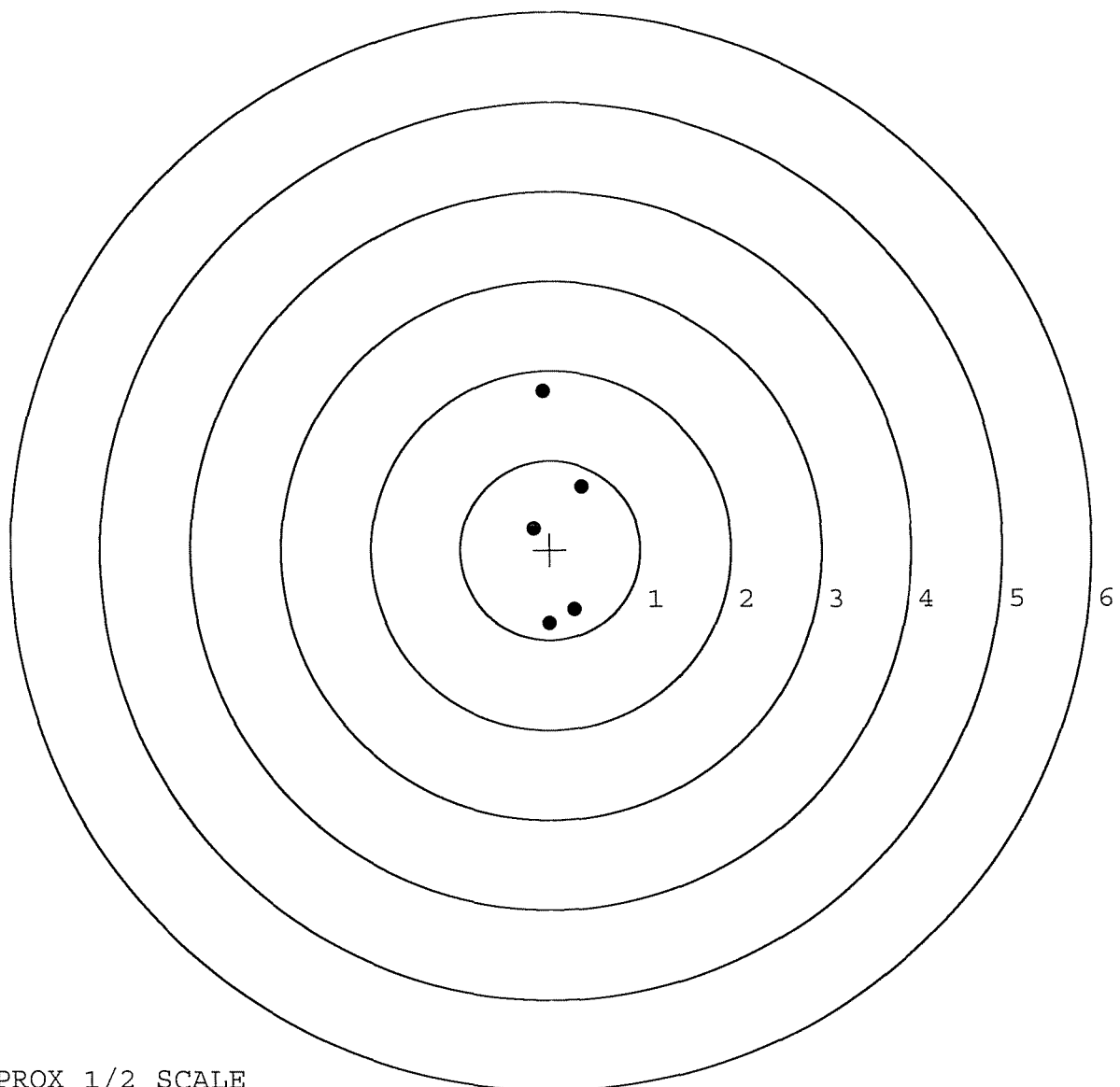
MAX RADIUS: 1.533

MEAN RADIUS: 0.868

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 3

in 3 IN DIAMETER: 4



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790218. __0

TARGET NUMBER: 2

FILE DATE: 12/11/2001

FILE TIME: 11:23

POINT#	X	Y
1:	0.855	0.169
2:	0.366	-0.359
3:	0.245	-0.493
4:	0.161	0.390
5:	0.014	0.672

X CENTROID: 0.328

Y CENTROID: 0.076

POA TO CENTROID: 0.337

HORZ SPREAD: 0.841

VERT SPREAD: 1.165

GROUP SPREAD: 1.188

MIN RADIUS: 0.356

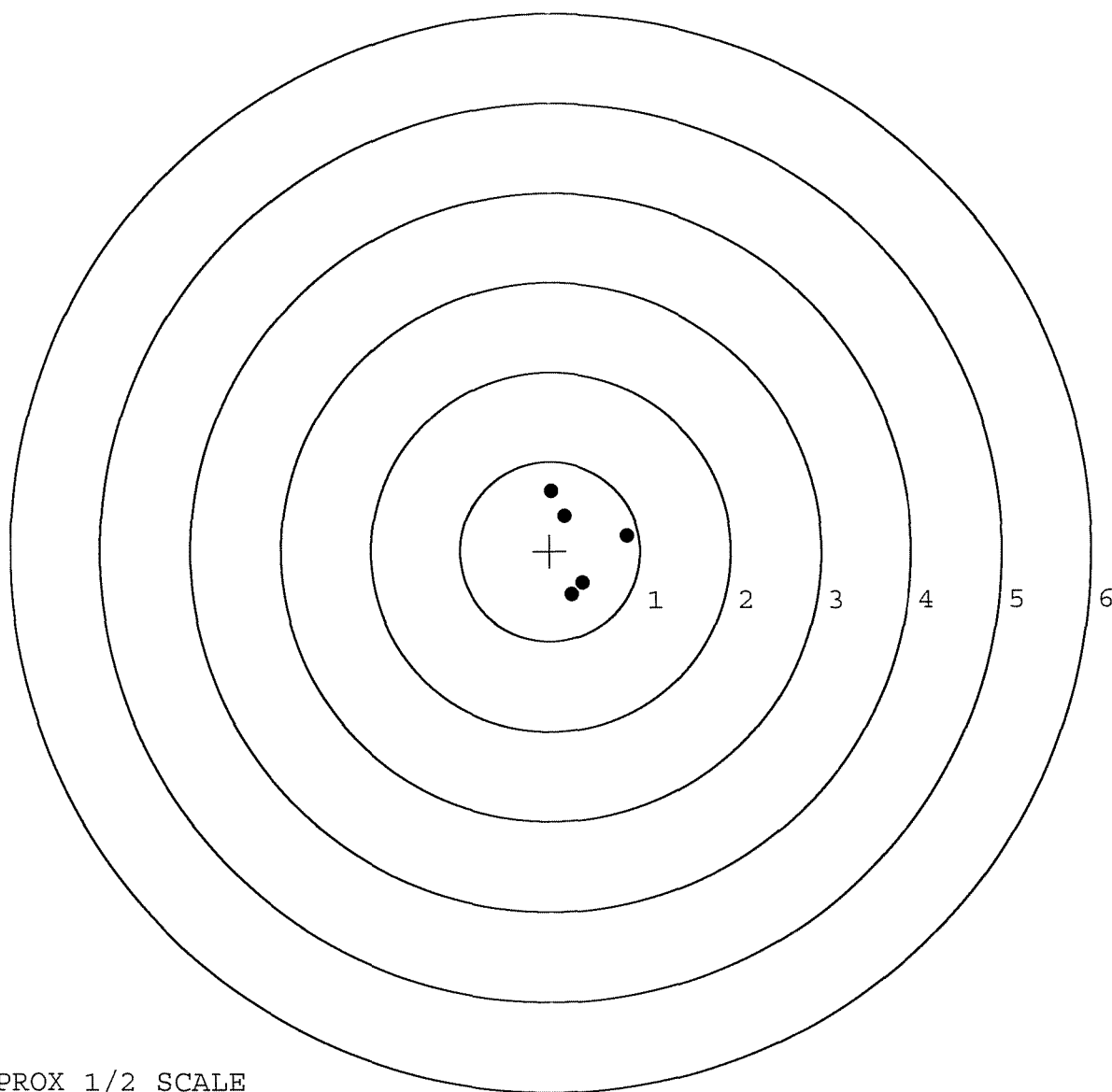
MAX RADIUS: 0.674

MEAN RADIUS: 0.515

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. E6790218

DATE 12/8/01

TESTER J.M.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.68	2.37		2.32	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.42	2.33		2.19	
PULL #3	2.28	2.30		2.28	
PULL #4	2.35	2.32		2.35	
PULL #5	2.31	2.36		2.20	
TOTAL	12.04	11.68		11.34	
AVG.	2.41	2.34		2.27	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.18	3.08		
PULL #2	3.29	3.17		
PULL #3	3.22	3.04		
PULL #4	3.31	3.02		
PULL #5	3.18	3.11		
TOTAL	16.18	15.42		
AVG.	3.24	3.08		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.36	3.99		4.14
PULL #2	4.08	4.11		4.01
PULL #3	4.29	4.17		3.95
PULL #4	4.22	4.20		4.10
PULL #5	4.25	4.20		4.04
TOTAL	21.20	20.67		20.24
AVG.	4.24	4.13		4.05