

E 679 0265

24

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Serial No. **E6790265**
Order No. **25716**

46

Made in Elion, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

31XV

5716 E6790265

ORDER 25716

MODEL 700™ M24

UPC



ORDER 25716

MODEL 700™ M24

UPC



SERIAL NO.

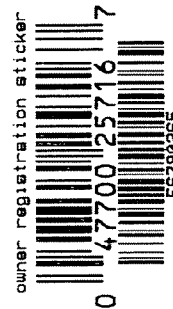


MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

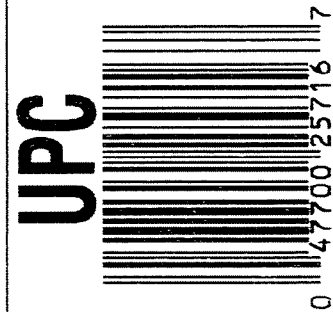


ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6790265



CONTRACT #

GUN SERIAL # E 6790265

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11/27/01	RH
600	PROOF		11/27/01	RH
607	CHECK HEADSPACE	MAGNA - FLUX INSPECTED	11/27/01	RH
610	DIS-ASSEMBLE GUN	NOV 27 2001	11/27/01	RH
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <u>AR</u>		
615	ROLLMARK CALIBER		11/27/01	SB
617	DRILL AND TAP SIGHT HOLES		11/29/01	BWT
620	APPLY COATINGS (BARREL ACTION)		11/30/01	HP
	(BOLT)		11/30/01	HP
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		12/12/01	SH
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12/12/01	SH
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12/12/01	SH
	D) OIL FIRING PIN ASSEMBLY		12/12/01	SH
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	12/13/01	SH

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.25</u> <u>6.0</u> <u>6.25</u>	<u>12/16/01</u>	<u>D.M.</u>
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.75</u> <u>2.75</u> <u>3.0</u>	<u>12/16/01</u>	<u>D.M.</u>
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	<u>12/16/01</u>	<u>D.M.</u>
	J) ASSEMBLE STOCK		<u>12-15-01</u>	<u>REH</u>
	K) ASSEMBLE SWIVEL STUDS		<u>12/16/01</u>	<u>REP</u>
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		<u>12/16/01</u>	<u>REP</u>
	M) IRON SIGHT ALIGNMENT		<u>12/16/01</u>	<u>REP</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		<u>12/16/01</u>	<u>REP</u>
640	GALLERY TEST AND TARGET	PASS FAIL	<u>12/15/01</u>	<u>GRH</u>
	A) MALFUNCTIONS	PASS FAIL	<u>12/15/01</u>	<u>GRH</u>
	B) PIERCED PRIMERS	PASS FAIL	<u>12/15/01</u>	<u>GRH</u>
645	INSPECT FOR LIVE AMMO		<u>12/15/01</u>	<u>GRH</u>
655	FINAL INSPECTION A) HEADSPACE		<u>12/16/01</u>	<u>REP</u>
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.26</u> <u>2.29</u> <u>2.26</u> <u>2.29</u> <u>2.24</u>	<u>12/16/01</u>	<u>D.M.</u>
	C) FUNCTION		<u>12/16/01</u>	<u>REP</u>
660	PACK		<u>12/18/01</u>	<u>JA</u>

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. 1E6790265

DATE 11/12/01

TESTER DM

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.50	2.20	2.15	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.61	2.13	2.01	
PULL #3	2.55	2.10	2.06	
PULL #4	2.49	2.03	2.03	
PULL #5	2.47	2.02	2.13	
TOTAL	12.62	10.48	10.38	
AVG.	2.52	2.10	2.08	

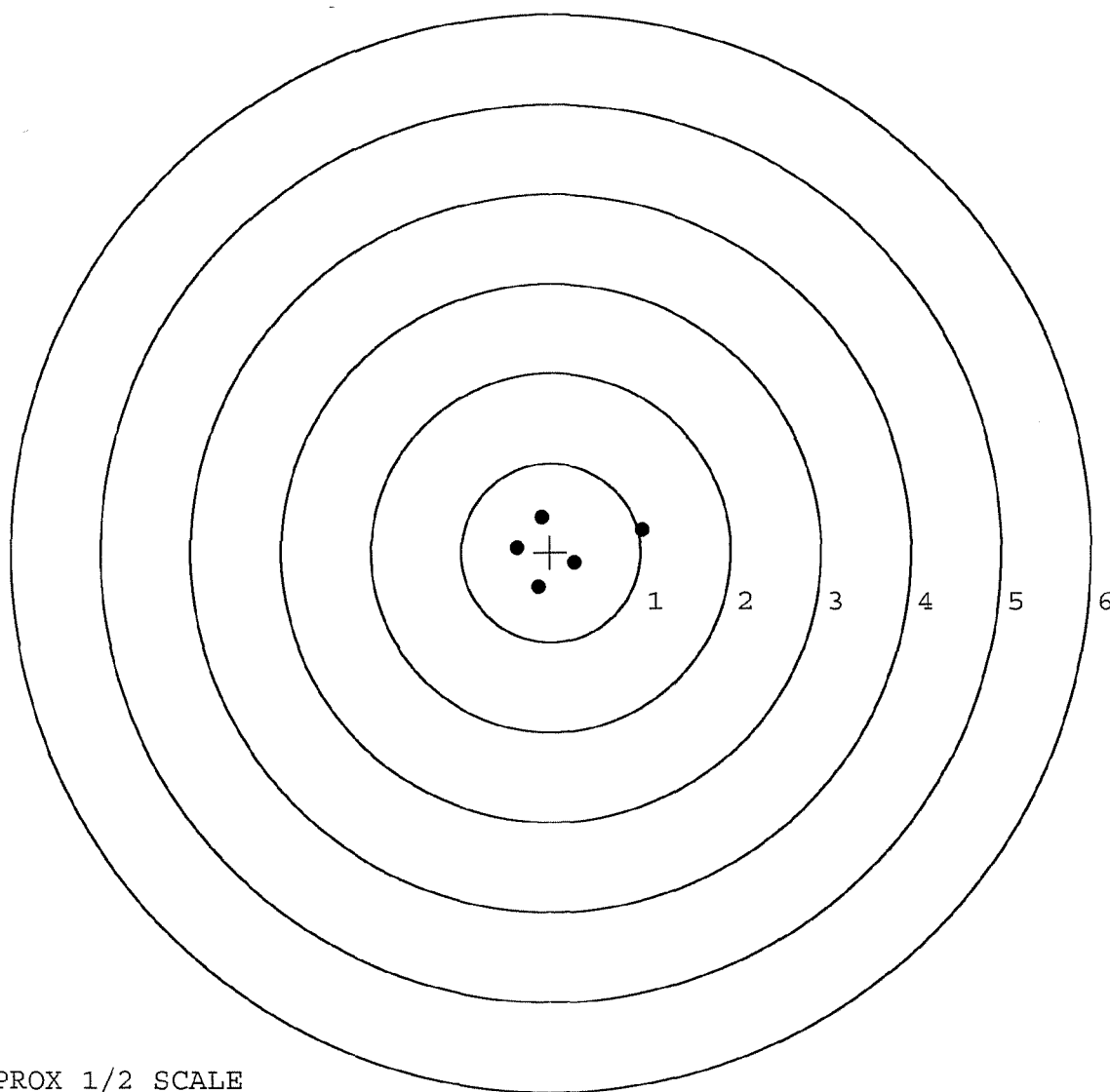
	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.57	3.17	
PULL #2	3.64	3.22	
PULL #3	3.59 3.59	3.13	
PULL #4	3.57	3.29	
PULL #5	3.60	3.30	
TOTAL	17.90	16.09	
AVG.	3.58	3.22	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.28	3.99		4.25
PULL #2	4.17	4.05		4.42
PULL #3	4.25	3.81 3.81		4.40
PULL #4	4.22	4.01		4.38
PULL #5	4.30	4.12		4.42
TOTAL	21.22	19.98		21.87 21.87
AVG.	4.24	4.00		4.37

SERIAL NUMBER: E6790265. __0
TARGET NUMBER: 1
FILE DATE: 12/15/2001
FILE TIME: 07:24

POINT#	X	Y
1:	-0.140	-0.394
2:	0.271	-0.116
3:	-0.372	0.052
4:	-0.103	0.390
5:	1.020	0.253

X CENTROID: 0.135
Y CENTROID: 0.037
POA TO CENTROID: 0.140
HORZ SPREAD: 1.392
VERT SPREAD: 0.784
GROUP SPREAD: 1.406
MIN RADIUS: 0.205
MAX RADIUS: 0.911
MEAN RADIUS: 0.512
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5

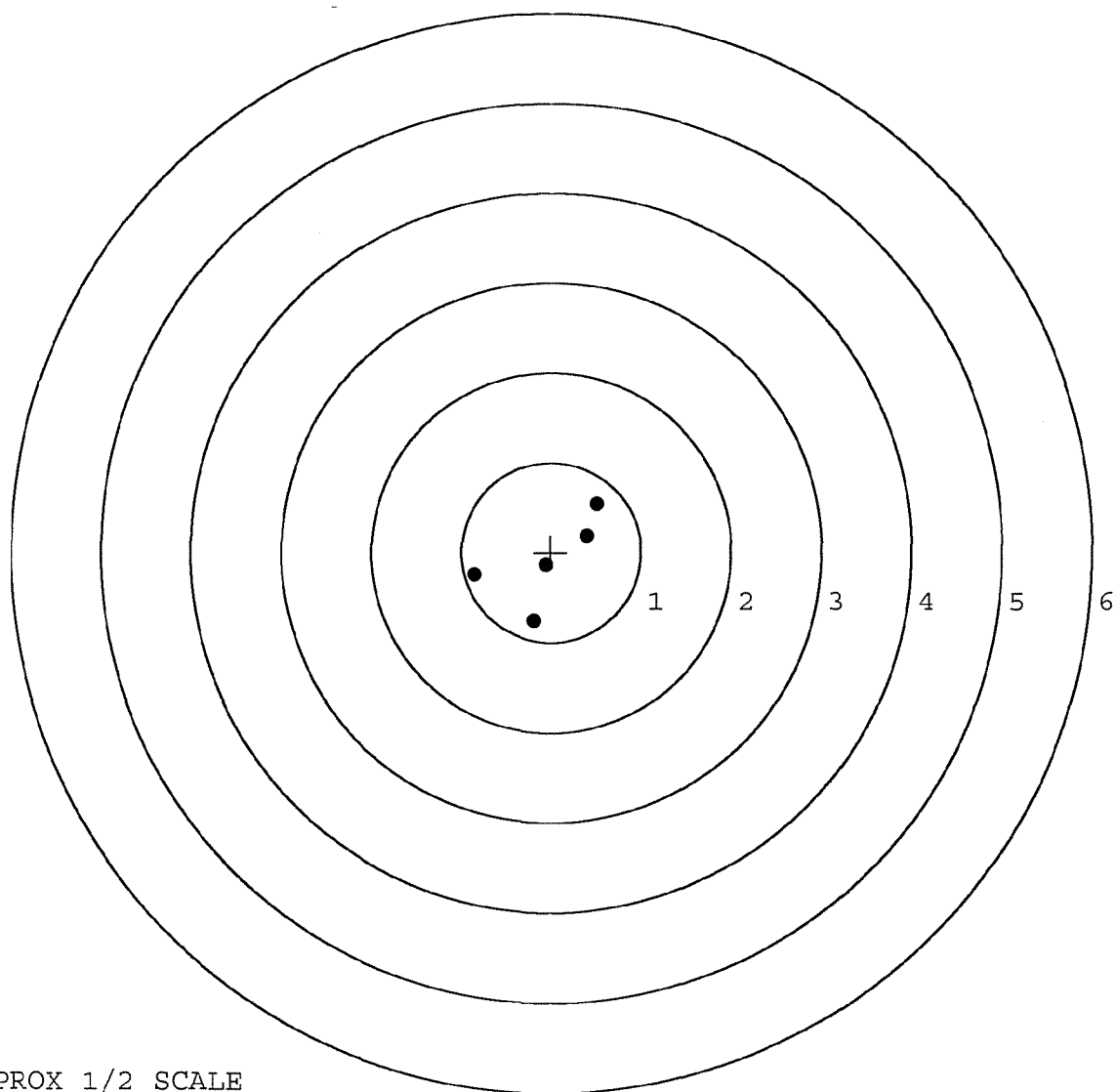


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790265. 0
TARGET NUMBER: 2
FILE DATE: 12/15/2001
FILE TIME: 07:24

POINT#	X	Y
1:	-0.192	-0.773
2:	-0.856	-0.255
3:	-0.059	-0.144
4:	0.397	0.183
5:	0.513	0.539

X CENTROID: -0.039
Y CENTROID: -0.090
POA TO CENTROID: 0.098
HORZ SPREAD: 1.369
VERT SPREAD: 1.312
GROUP SPREAD: 1.583
MIN RADIUS: 0.057
MAX RADIUS: 0.837
MEAN RADIUS: 0.588
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE