

E6790247

VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
weapon.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Union, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Marque Deposee.

SERIAL NO. **E6790267**
ORDER NO. **25716**

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31XV

5716 E6790267

ORDER 25716

MODEL 700™ M24

UPC



ORDER 25716

MODEL 700™ M24

UPC



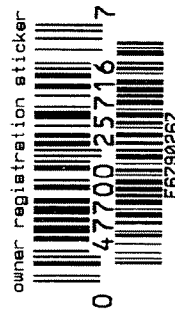
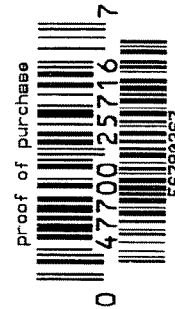
SERIAL NO.



MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

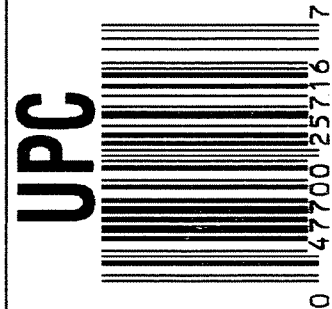
- DOCUMENT ENVELOPE ASSEMBLY:
- INSTRUCTION BOOK
 - PRODUCT OWNER'S CARD
 - SAFETY BOOKLET

46 FORM 1444



ORDER NO.	25716
BARREL LENGTH	24"
CAPACITY	6

E6790267



CONTRACT #

GUN SERIAL # F6790267

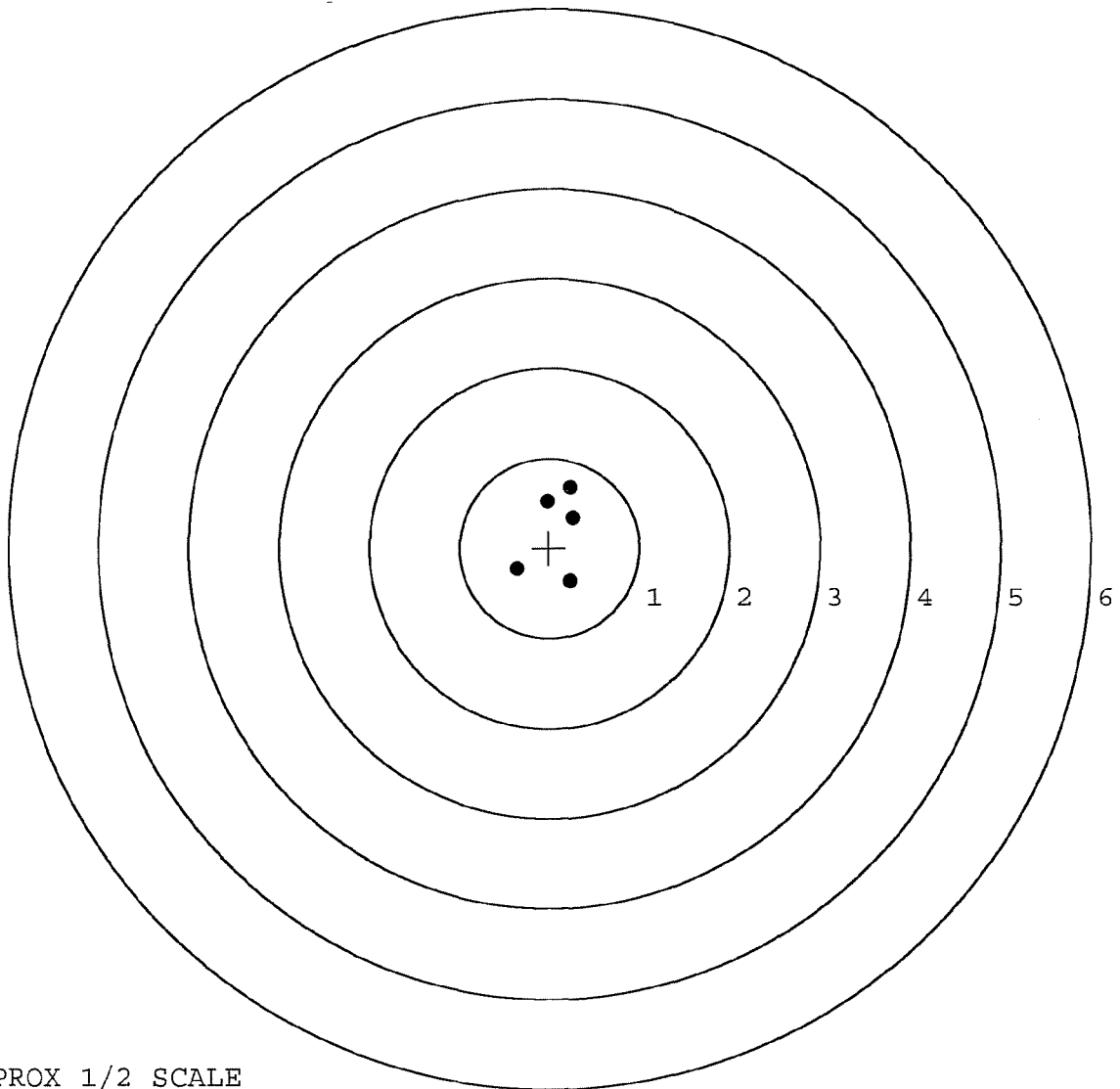
OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		10-29-01	RW
600	PROOF		10-29-01	RW
607	CHECK HEADSPACE		10-29-01	RW
610	DIS-ASSEMBLE GUN		10-29-01	RW
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT		10-29-01	AC
615	ROLLMARK CALIBER		11/02/01	SB
617	DRILL AND TAP SIGHT HOLES		11-6	SC
620	APPLY COATINGS (BARREL ACTION)		11/7	HP
	(BOLT)		11/7	HP
625	FINAL ASSEMBLY		12/10/01	DR
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12/10/01	DR
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12/10/01	DR
	D) OIL FIRING PIN ASSEMBLY		12/10/01	DR
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	12/17/01	DR

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.0</u> <u>5.0</u> <u>5.0</u>	12/16/01	D.M.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.0</u> <u>2.25</u> <u>2.25</u>	12/16/01	D.M.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.021</u> <u>.021</u> <u>.024</u>	12/16/01	D.M.
	J) ASSEMBLE STOCK		12-13-01	lu
	K) ASSEMBLE SWIVEL STUDS		12/17/01	REP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		12/17/01	REP
	M) IRON SIGHT ALIGNMENT		12/17/01	REP
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		12/17/01	REP
640	GALLERY TEST AND TARGET	PASS FAIL	12-14-01	EK
	A) MALFUNCTIONS	<u>PASS</u> FAIL	12-14-01	EK
	B) PIERCED PRIMERS	<u>PASS</u> FAIL	12-14-01	EK
645	INSPECT FOR LIVE AMMO	✓	12-14-01	EK
655	FINAL INSPECTION A) HEADSPACE		12/17/01	REP
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.40</u> <u>2.41</u> <u>2.35</u> <u>2.56</u> <u>2.53</u>	12/14/01	D.M.
	C) FUNCTION		12/17/01	REP
660	PACK		12/17/01	BA

SERIAL NUMBER: E6790267. 0
TARGET NUMBER: 1
FILE DATE: 12/14/2001
FILE TIME: 03:44

POINT#	X	Y
1:	-0.358	-0.238
2:	0.240	-0.371
3:	0.266	0.334
4:	-0.022	0.516
5:	0.235	0.674

X CENTROID: 0.072
Y CENTROID: 0.183
POA TO CENTROID: 0.197
HORZ SPREAD: 0.624
VERT SPREAD: 1.045
GROUP SPREAD: 1.088
MIN RADIUS: 0.246
MAX RADIUS: 0.602
MEAN RADIUS: 0.458
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790267. 0

TARGET NUMBER: 2

FILE DATE: 12/14/2001

FILE TIME: 03:44

POINT#	X	Y
1:	0.593	-0.335
2:	0.534	0.152
3:	-0.038	0.281
4:	-0.533	0.515
5:	-0.391	0.164

X CENTROID: 0.033

Y CENTROID: 0.155

POA TO CENTROID: 0.159

HORZ SPREAD: 1.126

VERT SPREAD: 0.850

GROUP SPREAD: 1.411

MIN RADIUS: 0.144

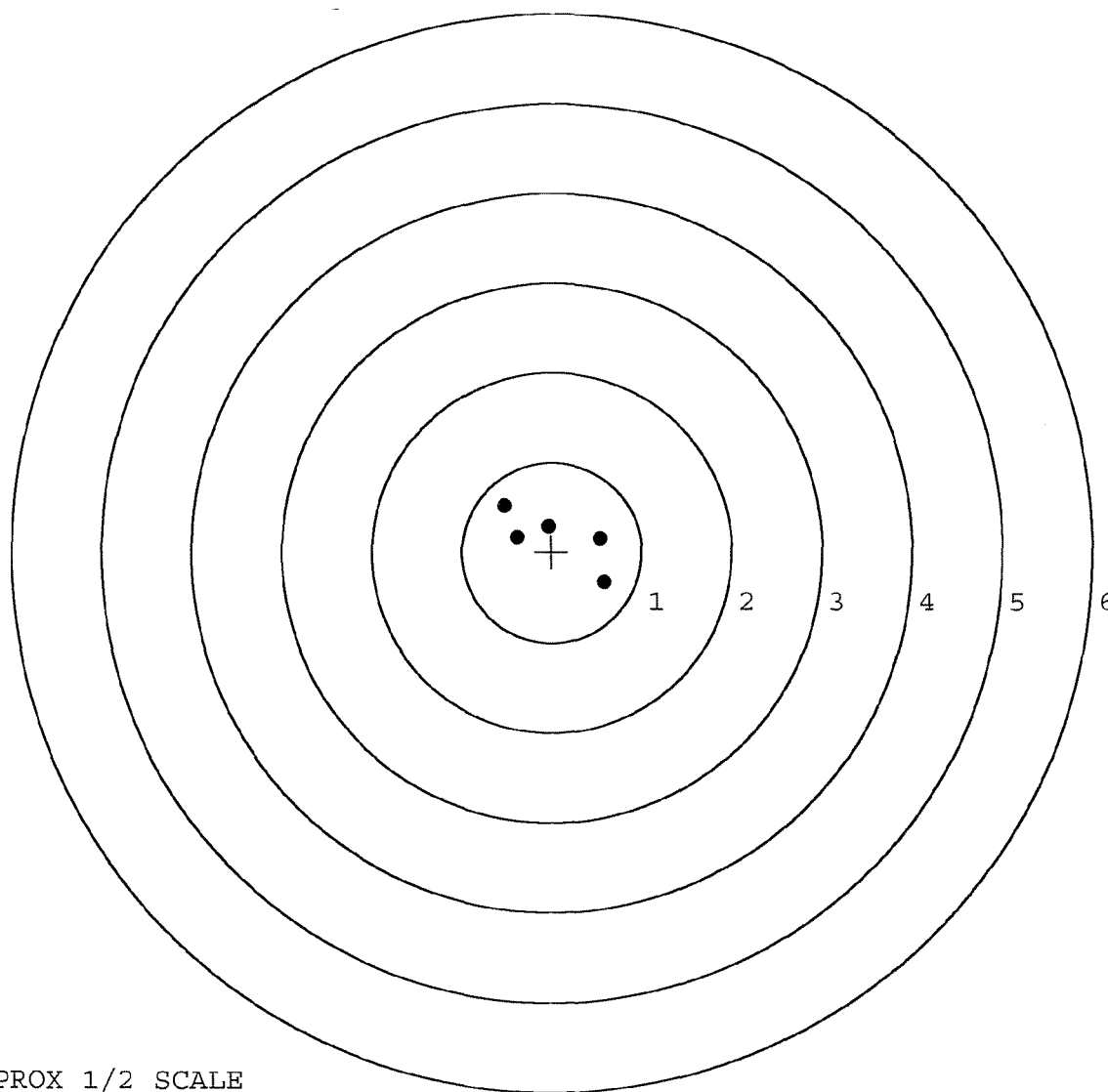
MAX RADIUS: 0.744

MEAN RADIUS: 0.497

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. EL6790267

DATE 10/30/01

TESTER BK

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.34	2.49		2.41	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.35	2.22		2.55	
PULL #3	2.41	2.52		2.52	
PULL #4	2.35	2.30		2.34	
PULL #5	2.25	2.30		2.42	
TOTAL	1170	1183		1224	
AVG.	2.34	2.36		2.44	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.14	3.06		
PULL #2	3.11	3.14		
PULL #3	2.98	3.24		
PULL #4	3.17	3.21		
PULL #5	3.12	2.97		
TOTAL	1552	1562		
AVG.	3.10	3.12		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.18	4.30		4.28
PULL #2	4.14	4.05		4.31
PULL #3	4.21	4.19		4.00
PULL #4	4.08	4.05		4.22
PULL #5	4.03	4.02		4.39
TOTAL	2064	2061		2120
AVG.	4.12	4.12		4.24