

E6790279

VERY IMPORTANT:  
Instruction Book  
enclosed to assure  
safe use of this  
firearm.

**Remington®**

**MODEL 700™ M24**  
BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO

Made in Ilion, NY    Reg. U.S. Pat. & tm. Off. Marca Registrada. Marque Deposee.

SERIAL NO. **J**  
**E6790279**

ORDER NO. **25716**

**46**

**22BW**



5716 E6790279

ORDER

25716

MODEL 700™ M24

UPC



ORDER

25716

MODEL 700™ M24

UPC

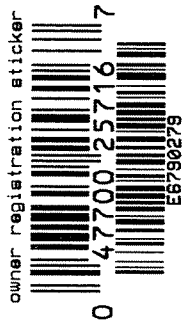


**MODEL 700™ M24**  
**BOLT ACTION CENTERFIRE RIFLE**  
**24" BARREL 7.62 NATO**

**DOCUMENT ENVELOPE ASSEMBLY:**

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

**46 FORM 1444**



**ORDER NO. 25716**

**BARREL LENGTH 24"**

**CAPACITY 6**

**E6790279**



CONTRACT #

GUN SERIAL # FL0790279

| OP #      | OPERATION NAME                                                 | READINGS                          | DATE     | INITIAL |
|-----------|----------------------------------------------------------------|-----------------------------------|----------|---------|
| 575 & 580 | ASSEMBLE ACTION AND STOCK                                      |                                   | 11/22/01 | AK      |
| 600       | PROOF                                                          |                                   | 11/27/01 | AK      |
| 607       | CHECK HEADSPACE                                                | MAGNA - FLUX                      | 11/27/01 | AK      |
| 610       | DIS-ASSEMBLE GUN                                               | INSPECTED                         | 11/27/01 | AK      |
| 612       | MAGNAFLUX BBL ACTION<br>MAGNAFLUX BOLT                         | NOV 27 2001<br>OPERATOR <u>AK</u> |          |         |
| 615       | ROLLMARK CALIBER                                               |                                   | 11/28/01 | SB      |
| 617       | DRILL AND TAP<br>SIGHT HOLES                                   |                                   | 11/29/01 | BWT     |
| 620       | APPLY COATINGS<br>(BARREL ACTION)                              |                                   | 11/30/01 | HP      |
|           | (BOLT)                                                         |                                   | 11/30/01 | HP      |
| 625       | FINAL ASSEMBLY                                                 |                                   | 12/12/01 | D.M.    |
|           | A) CLEAN INSIDE OF<br>BOLT ASSEMBLY                            |                                   |          |         |
|           | B) INSPECT REAR FIRING<br>PIN HOLE FOR CHAMFER<br>IN BOLT HEAD |                                   | 12/12/01 | D.M.    |
|           | C) INSPECT EJECTOR<br>HOLE FOR CHAMFER                         |                                   | 12/12/01 | D.M.    |
|           | D) OIL FIRING PIN ASSEMBLY                                     |                                   | 12/12/01 | D.M.    |
|           | E) ADJUST TRIGGER PULL<br>TO MIN. SETTING AND<br>STAKE         | 2.50 LBS +/- .5 LBS               | 1-2-02   | DA      |

| OP #  | OPERATION NAME                                                         | READINGS                                                                               | DATE    | INITIAL |
|-------|------------------------------------------------------------------------|----------------------------------------------------------------------------------------|---------|---------|
| 625   | F) SAFETY ON FORCE <div>2 LBS MIN<br/>10 LBS MAX</div>                 | <u>6.00</u> <u>6.00</u> <u>6.00</u>                                                    | 1/18/02 | D.M.    |
| CONT. |                                                                        |                                                                                        |         |         |
|       | G) SAFETY OFF FORCE <div>2 LBS MIN</div>                               | <u>3.50</u> <u>3.50</u> <u>3.75</u>                                                    | 1/18/02 | D.M.    |
|       | H) TRIGGER PULL TEST<br>AND RETAINABILITY                              |                                                                                        |         |         |
|       | I) FIRING PIN INDENT <div>.020 MIN</div>                               | <u>.023</u> <u>.029</u> <u>.024</u><br><del>.020</del> <del>.020</del> <del>.020</del> | 1/18/02 | D.M.    |
|       | J) ASSEMBLE STOCK                                                      |                                                                                        | 1-8-02  | PSK     |
|       | K) ASSEMBLE SWIVEL<br>STUDS                                            |                                                                                        | 1/19/02 | RW      |
|       | L) ATTACH FRONT AND<br>REAR SIGHT ASSY'S                               |                                                                                        | 1/19/02 | RW      |
|       | M) IRON SIGHT<br>ALIGNMENT                                             |                                                                                        | 1/19/02 | RW      |
|       | N) DETACH FRONT AND<br>REAR SIGHTS AND PLACE<br>IN NUMBERED CONTAINER  |                                                                                        | 1/19/02 | RW      |
| 640   | GALLERY TEST AND<br>TARGET                                             | PASS FAIL                                                                              | 1-16-02 | CL      |
|       | A) MALFUNCTIONS                                                        | PASS FAIL                                                                              | 1-16-02 | CL      |
|       | B) PIERCED PRIMERS                                                     | PASS FAIL                                                                              | 1-16-02 | CL      |
| 645   | INSPECT FOR LIVE AMMO                                                  |                                                                                        | 1-16-02 | CL      |
| 655   | FINAL INSPECTION<br>A) HEADSPACE                                       |                                                                                        | 1/19/02 | RW      |
|       | B) TRIGGER PULL <div>+/- .5 LBS<br/>MIN 2.50 LBS<br/>MAX 4.0 LBS</div> | <u>2.21</u> <u>2.19</u> <u>2.12</u> <u>2.12</u> <u>2.25</u>                            | 1/18/02 | D.M.    |
|       | C) FUNCTION                                                            |                                                                                        | 1/19/02 | RW      |
| 660   | PACK                                                                   |                                                                                        | 1-21-02 | DA      |

AVERAGE PULL FORCE BETWEEN  
INITIAL & CYCLE TESTS

2.50# + .50#  
3.00# + .75#  
4.00# + 1.00#

SERIAL NO. E 6790279

DATE 10/29/01

TESTER BK.

|         | 2.50#<br>INITIAL | 2.50# AFTER<br>50 CYCLES | FINAL TEST &<br>TO RESET 2.50# | COMMENTS                                                               |
|---------|------------------|--------------------------|--------------------------------|------------------------------------------------------------------------|
| PULL #1 | 2.45             | 2.41                     | 2.46                           | MIN. SETTING,<br>NO AVG. OF 5<br>READINGS ACCEPT-<br>ABLE LESS THAN 2# |
| PULL #2 | 2.61             | 2.40                     | 2.43                           |                                                                        |
| PULL #3 | 2.51             | 2.38                     | 2.49                           |                                                                        |
| PULL #4 | 2.61             | 2.49                     | 2.39                           |                                                                        |
| PULL #5 | 2.48             | 2.54                     | 2.39                           |                                                                        |
| TOTAL   | 1266             | 1222                     | 1216                           |                                                                        |
| AVG.    | 2.53             | 2.44                     | 2.43                           |                                                                        |

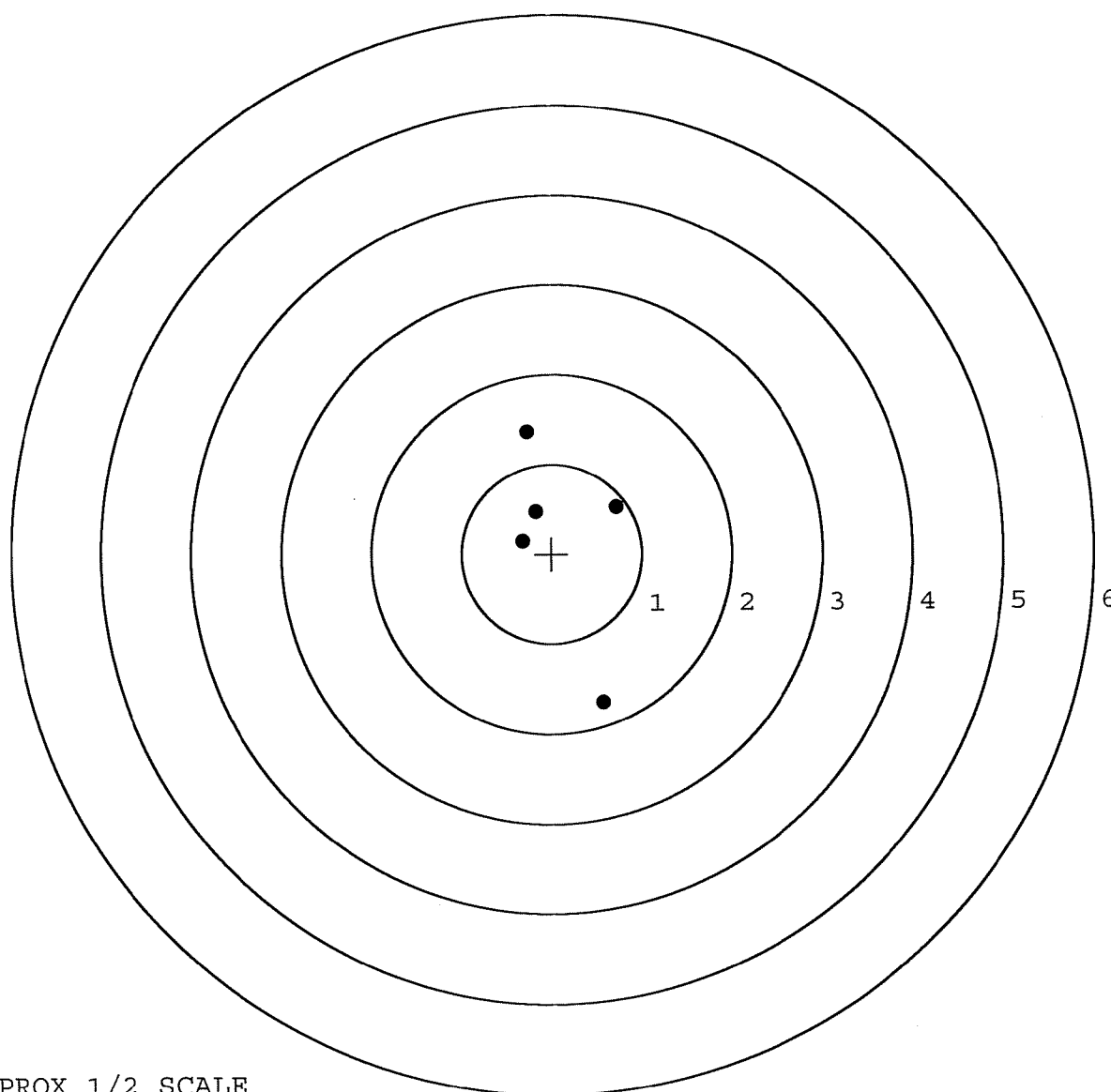
|         | 3.00#<br>INITIAL | 3.00# AFTER<br>20 CYCLES |  | COMMENTS |
|---------|------------------|--------------------------|--|----------|
| PULL #1 | 3.36             | 3.28                     |  |          |
| PULL #2 | 3.40             | 3.31                     |  |          |
| PULL #3 | 3.37             | 3.48                     |  |          |
| PULL #4 | 3.36             | 3.48                     |  |          |
| PULL #5 | 3.33             | 3.30                     |  |          |
| TOTAL   | 1682             | 1685                     |  |          |
| AVG.    | 3.36             | 3.37                     |  |          |

|         | 4.00#<br>INITIAL | 4.00# AFTER<br>20 CYCLES | MAX SETTING<br>GREATER THAN 4# | RESET TO 4# FOR<br>TARGET & ACCURACY |
|---------|------------------|--------------------------|--------------------------------|--------------------------------------|
| PULL #1 | 4.30             | 4.07                     |                                | 4.33                                 |
| PULL #2 | 4.19             | 4.03                     |                                | 4.30                                 |
| PULL #3 | 4.34             | 4.07                     |                                | 4.08                                 |
| PULL #4 | 4.33             | 4.19                     |                                | 4.12                                 |
| PULL #5 | 4.14             | 4.20                     |                                | 4.24                                 |
| TOTAL   | 2130             | 2056                     |                                | 2107                                 |
| AVG.    | 4.26             | 4.11                     |                                | 4.21                                 |

SERIAL NUMBER: E6790279. \_\_0  
TARGET NUMBER: 1  
FILE DATE: 01/16/2002  
FILE TIME: 02:22

X CENTROID: 0.103  
Y CENTROID: 0.166  
POA TO CENTROID: 0.195  
HORZ SPREAD: 1.044  
VERT SPREAD: 3.017  
GROUP SPREAD: 3.132  
MIN RADIUS: 0.412  
MAX RADIUS: 1.881  
MEAN RADIUS: 0.936  
# IN 1 IN DIAMETER: 2  
# IN 2 IN DIAMETER: 3  
# in 3 IN DIAMETER: 4

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | -0.272 | 1.360  |
| 2:     | 0.720  | 0.516  |
| 3:     | -0.178 | 0.467  |
| 4:     | -0.324 | 0.144  |
| 5:     | 0.568  | -1.657 |

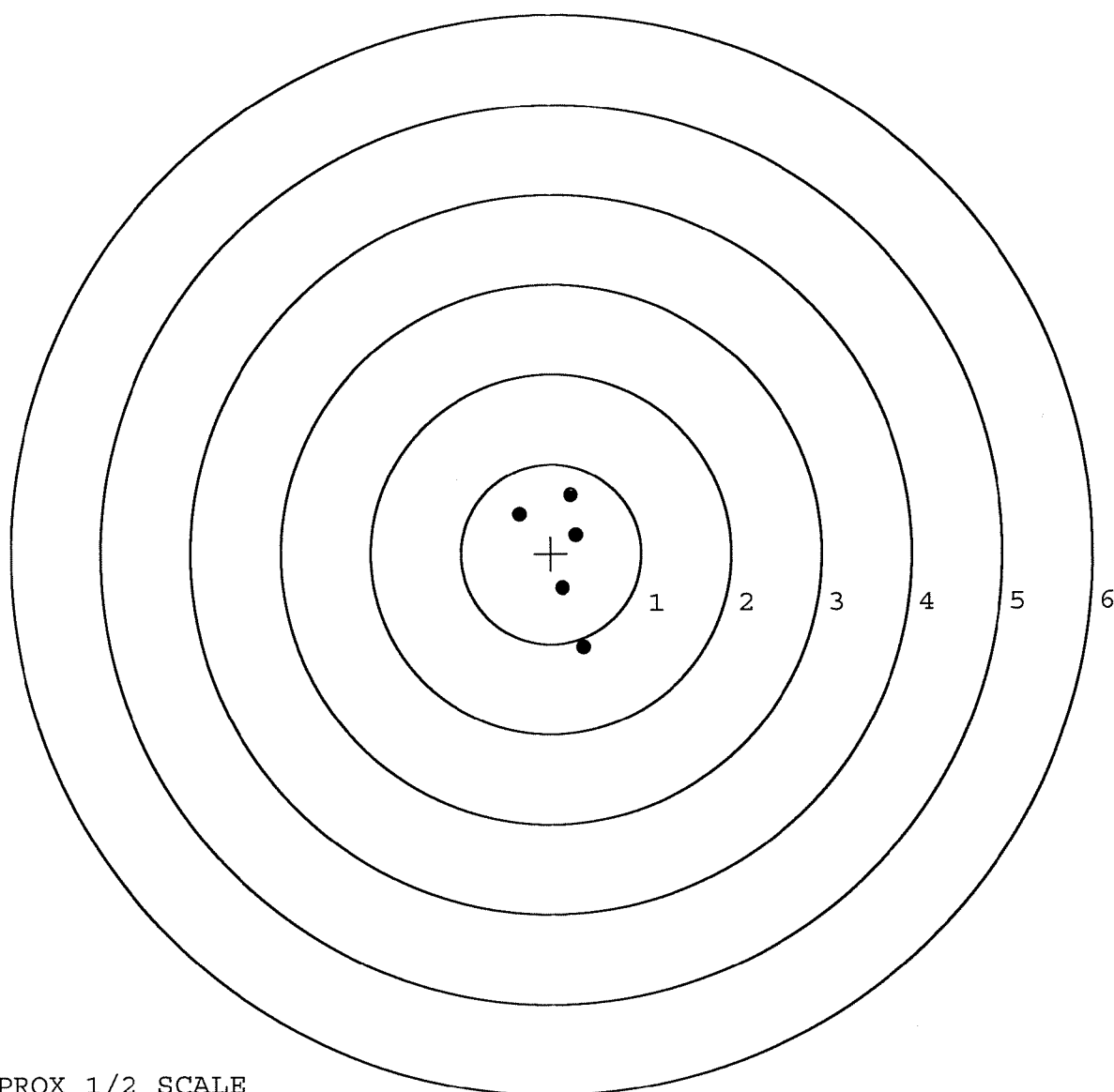


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790279. \_\_0  
TARGET NUMBER: 2  
FILE DATE: 01/16/2002  
FILE TIME: 02:22

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | 0.220  | 0.647  |
| 2:     | -0.349 | 0.439  |
| 3:     | 0.285  | 0.201  |
| 4:     | 0.132  | -0.382 |
| 5:     | 0.360  | -1.042 |

X CENTROID: 0.130  
Y CENTROID: -0.027  
POA TO CENTROID: 0.132  
HORZ SPREAD: 0.709  
VERT SPREAD: 1.689  
GROUP SPREAD: 1.695  
MIN RADIUS: 0.276  
MAX RADIUS: 1.040  
MEAN RADIUS: 0.604  
# IN 1 IN DIAMETER: 2  
# IN 2 IN DIAMETER: 4  
# in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE