

E6790285

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Serial No. **E6790285**
Order No. **25716**

46

Made in Illinois, U.S. Pat. & Inv. Marca Registrada. Marque Deposee.

31XV

5716 E6790285

ORDER 25716
MODEL 700™ M24

UPC



ORDER 25716
MODEL 700™ M24

UPC



SERIAL NO.



MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

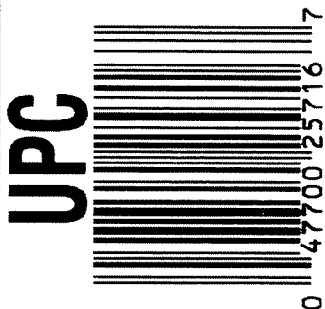


ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6790285



CONTRACT #

GUN SERIAL # E6790285

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		OCT 29 -01	RW
600	PROOF		OCT 29 -01	RW
607	CHECK HEADSPACE		OCT 29 -01	RW
610	DIS-ASSEMBLE GUN		OCT 29 -01	RW
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT		OCT 29 -01	AL
615	ROLLMARK CALIBER		11/2	AB
617	DRILL AND TAP SIGHT HOLES		11/7	BWT
620	APPLY COATINGS (BARREL ACTION)		11/8	HP
	(BOLT)		11/8	HP
625	FINAL ASSEMBLY		12/10/01	DL
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12/10/01	DL
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12/10/01	DL
	D) OIL FIRING PIN ASSEMBLY		12/10/01	DL
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	12/17/01	DA

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.5</u> <u>5.25</u> <u>5.0</u>	<u>12/16/01</u>	<u>Y.N.</u>
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.0</u> <u>3.0</u> <u>3.0</u>	<u>12/16/01</u>	<u>Y.N.</u>
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.021</u> <u>.023</u> <u>.024</u>	<u>12/16/01</u>	<u>Y.N.</u>
	J) ASSEMBLE STOCK	<u>12-13-01</u>		<u>RW</u>
	K) ASSEMBLE SWIVEL STUDS		<u>12/17/01</u>	<u>REP</u>
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		<u>12/17/01</u>	<u>REP</u>
	M) IRON SIGHT ALIGNMENT		<u>12/17/01</u>	<u>REP</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		<u>12/17/01</u>	<u>REP</u>
640	GALLERY TEST AND TARGET	PASS FAIL	<u>12-14-01</u>	<u>EK</u>
	A) MALFUNCTIONS	<u>PASS</u> FAIL	<u>12-14-01</u>	<u>EK</u>
	B) PIERCED PRIMERS	<u>PASS</u> FAIL	<u>12-14-01</u>	<u>EK</u>
645	INSPECT FOR LIVE AMMO	<u>✓</u>	<u>12-14-01</u>	<u>EK</u>
655	FINAL INSPECTION A) HEADSPACE		<u>12/17/01</u>	<u>REP</u>
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.60</u> <u>2.70</u> <u>2.61</u> <u>2.64</u> <u>2.68</u>	<u>12/16/01</u>	<u>Y.N.</u>
	C) FUNCTION		<u>12/17/01</u>	<u>REP</u>
660	PACK		<u>12/17/01</u>	<u>DA</u>

SERIAL NUMBER: 26790285. 0

TARGET NUMBER: 1

FILE DATE: 12/14/2001

FILE TIME: 03:55

POINT#	X	Y
1:	-0.238	0.346
2:	0.391	0.525
3:	0.389	-0.167
4:	0.070	-0.263
5:	-0.591	-0.800

X CENTROID: 0.004

Y CENTROID: -0.072

POA TO CENTROID: 0.072

HORZ SPREAD: 0.982

VERT SPREAD: 1.325

GROUP SPREAD: 1.649

MIN RADIUS: 0.202

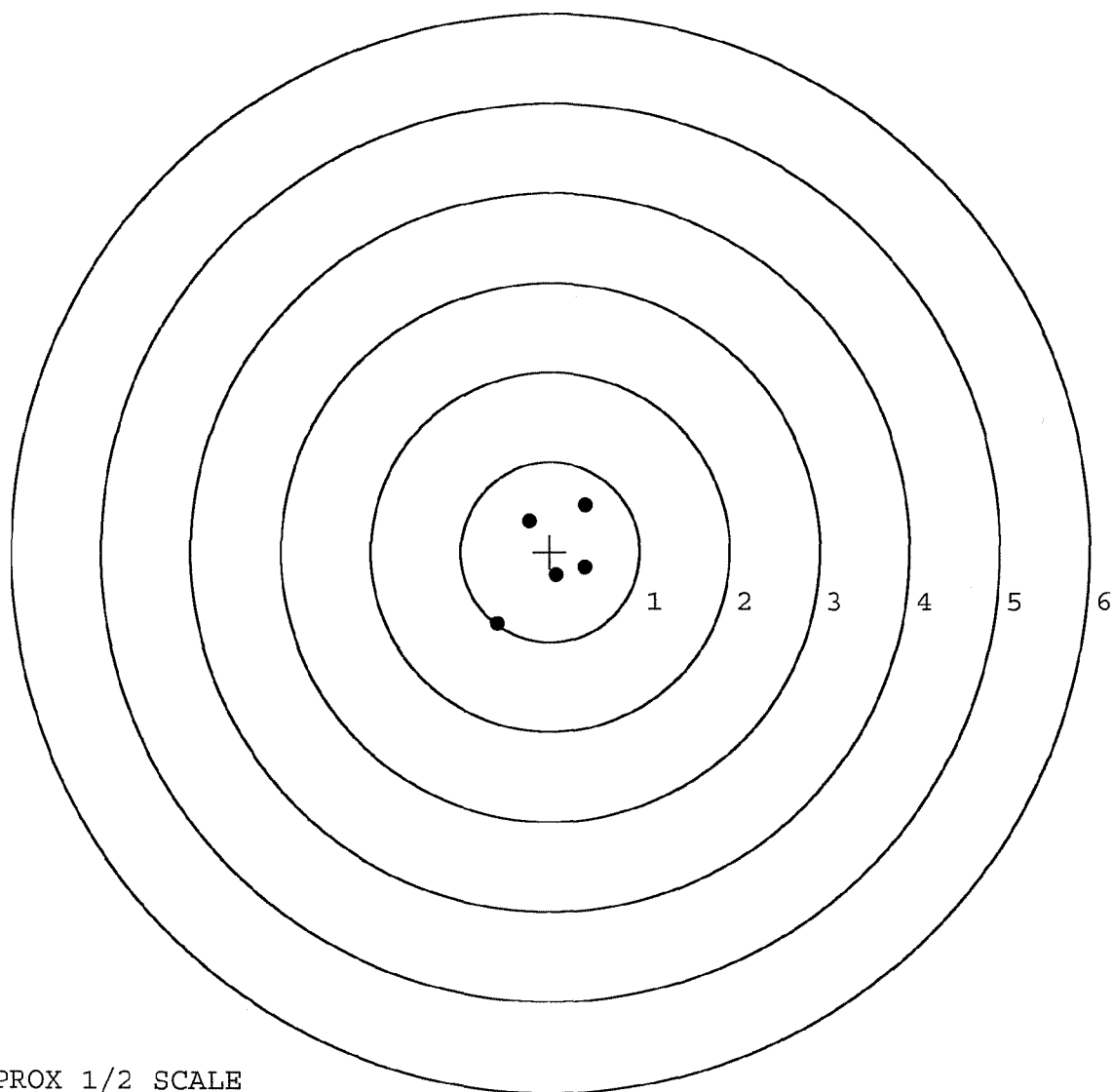
MAX RADIUS: 0.940

MEAN RADIUS: 0.547

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 5

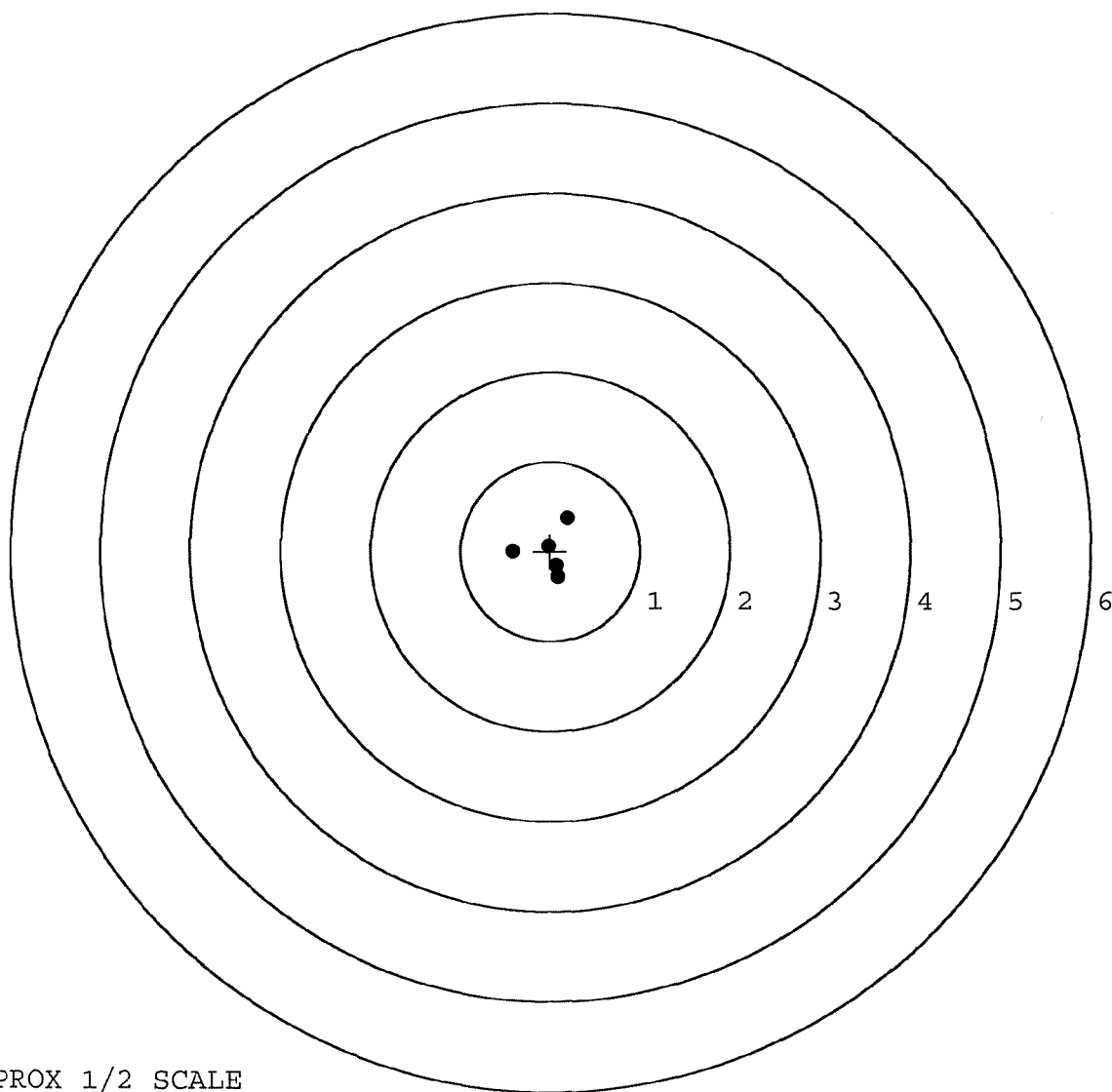


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: 66790285. 0
TARGET NUMBER: 2
FILE DATE: 12/14/2001
FILE TIME: 03:55

POINT#	X	Y
1:	-0.414	-0.004
2:	0.089	-0.292
3:	0.193	0.370
4:	-0.014	0.058
5:	0.071	-0.165

X CENTROID: -0.015
Y CENTROID: -0.007
POA TO CENTROID: 0.016
HORZ SPREAD: 0.607
VERT SPREAD: 0.662
GROUP SPREAD: 0.713
MIN RADIUS: 0.065
MAX RADIUS: 0.430
MEAN RADIUS: 0.276
IN 1 IN DIAMETER: 5
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. 26790285

DATE 10/30/01

TESTER BK

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.65	2.62		2.26	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.67	2.33		2.40	
PULL #3	2.65	2.71		2.26	
PULL #4	2.75	2.75		2.23	
PULL #5	2.54	2.75		2.48	
TOTAL	1326	1316		1163	
AVG.	2.65	2.63		2.32	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.18	3.17		
PULL #2	3.34	3.11		
PULL #3	3.41	3.18		
PULL #4	3.16	3.27		
PULL #5	3.28	3.24		
TOTAL	1637	1597		
AVG.	3.27	3.19		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.17	4.07		422
PULL #2	4.06	4.08		423
PULL #3	4.08	4.06		406
PULL #4	4.14	3.98		413
PULL #5	4.13	4.03		404
TOTAL	2058	2022		2068
AVG.	4.11	4.04		4.13