

E 679028-8

12

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Ilion, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Marque Deposee.

SERIAL NO. **E6790288**

ORDER NO. **25716**

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31XV



5716 E6790288

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 MODEL 700™ M24
UPC



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SERIAL NO.



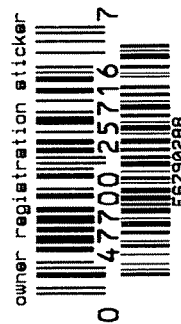
E6790288

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

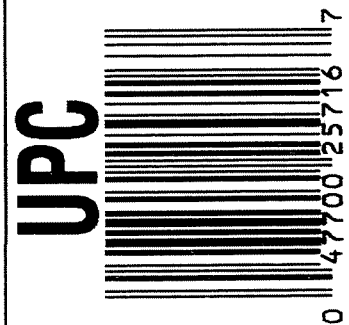


ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6790288



CONTRACT #

GUN SERIAL # E6790288

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		10-28-01	RW
600	PROOF		10-30/01	KS
607	CHECK HEADSPACE		MAGNA-FLUX	KS
610	DIS-ASSEMBLE GUN		INSPECTED 10-31-01	RK
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT		NOV 2 2001 OPERATOR AL	
615	ROLLMARK CALIBER		11/2	LB
617	DRILL AND TAP SIGHT HOLES		11-6	Sc
620	APPLY COATINGS (BARREL ACTION)		11-7	TR
	(BOLT)			
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		127	KT
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		127	FT
	C) INSPECT EJECTOR HOLE FOR CHAMFER		127	AT
	D) OIL FIRING PIN ASSEMBLY		12-17-01	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		12/17/01	DA

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.5</u> <u>5.75</u> <u>5.5</u>	12-13-01	EK
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.75</u> <u>2.5</u> <u>2.5</u>	12-13-01	EK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.0235</u> <u>.022</u> <u>.0225</u>	12-13-01	EK
	J) ASSEMBLE STOCK		12-16-01	EW
	K) ASSEMBLE SWIVEL STUDS		12/17/01	REP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		12/17/01	REP
	M) IRON SIGHT ALIGNMENT		12/17/01	REP
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		12/17/01	REP
640	GALLERY TEST AND TARGET	PASS FAIL	12-11-02	A
	A) MALFUNCTIONS	PASS FAIL	12-11-02	A
	B) PIERCED PRIMERS	PASS FAIL	12-11-02	A
645	INSPECT FOR LIVE AMMO		12-11-02	A
655	FINAL INSPECTION A) HEADSPACE		12/17/01	REP
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.67</u> <u>2.87</u> <u>2.47</u> <u>2.49</u> <u>2.76</u>	12/14/01	DA
	C) FUNCTION		12/17/01	REP
660	PACK		12/17/01	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. EC790288

DATE 12/9/01

TESTER D.M.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.50 2.41	2.24		2.43	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.53 2.30	2.27		2.35	
PULL #3	2.27 2.20	2.27		2.33	
PULL #4	2.42	2.25		2.37	
PULL #5	2.53	2.30		2.34	
TOTAL	12.25	11.33		11.82	
AVG.	2.45	2.27		2.36	

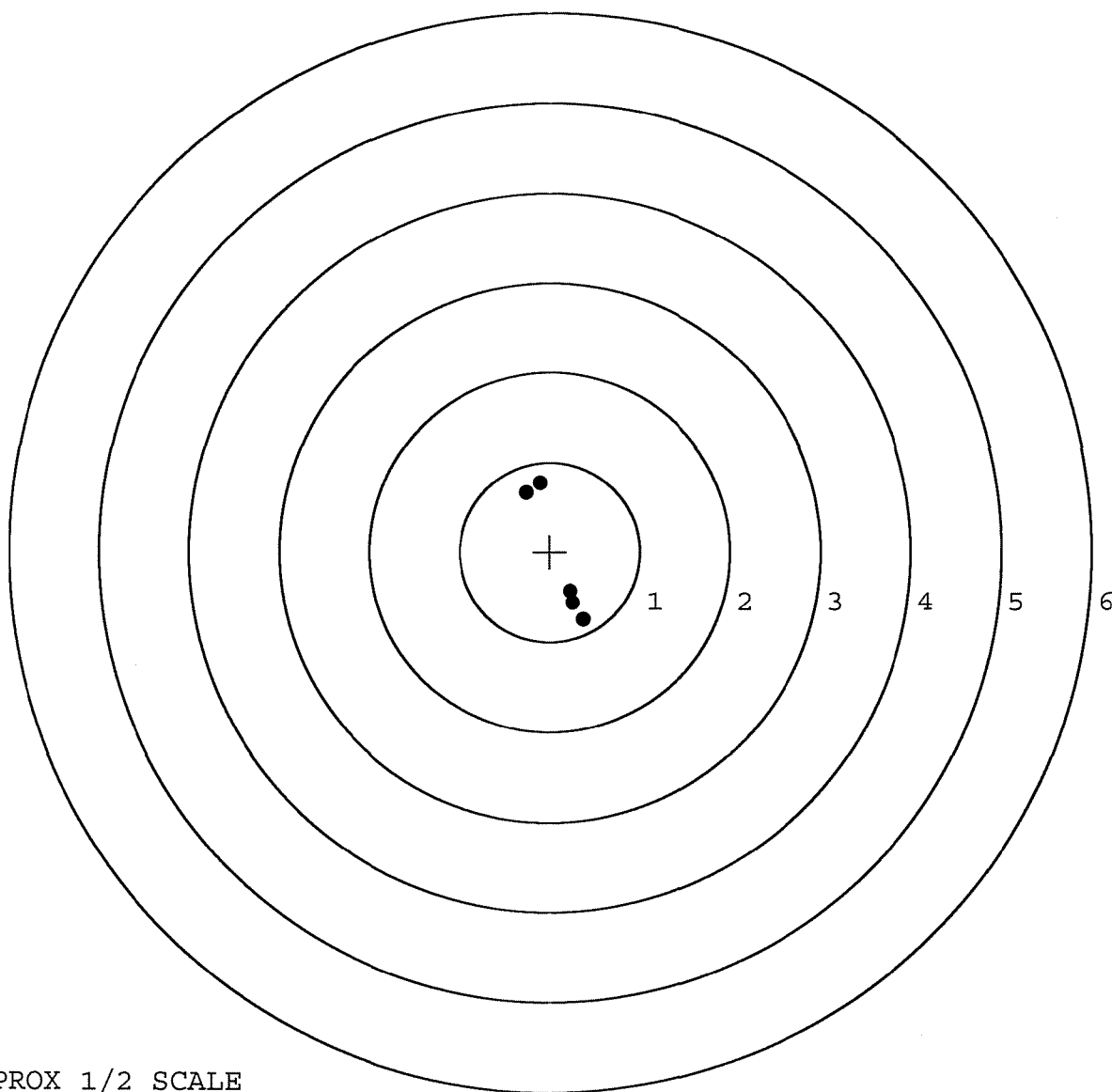
	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.42	3.10		
PULL #2	3.21	3.08		
PULL #3	3.30	2.81		
PULL #4	3.37	3.11		
PULL #5	3.15	3.08		
TOTAL	16.45	15.18		
AVG.	3.29	3.04		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.19	4.04		4.22
PULL #2	4.10	3.99		4.11
PULL #3	4.11	4.03		4.10
PULL #4	4.05	4.04		4.18
PULL #5	4.10	4.08		4.09
TOTAL	20.55	20.18		20.70
AVG.	4.11	4.04		4.14

SERIAL NUMBER: E6790288. __0
TARGET NUMBER: 2
FILE DATE: 12/11/2001
FILE TIME: 00:44

POINT#	X	Y
1:	-0.110	0.768
2:	-0.264	0.665
3:	0.379	-0.759
4:	0.260	-0.570
5:	0.229	-0.446

X CENTROID: 0.099
Y CENTROID: -0.068
POA TO CENTROID: 0.120
HORZ SPREAD: 0.643
VERT SPREAD: 1.527
GROUP SPREAD: 1.603
MIN RADIUS: 0.399
MAX RADIUS: 0.862
MEAN RADIUS: 0.670
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5

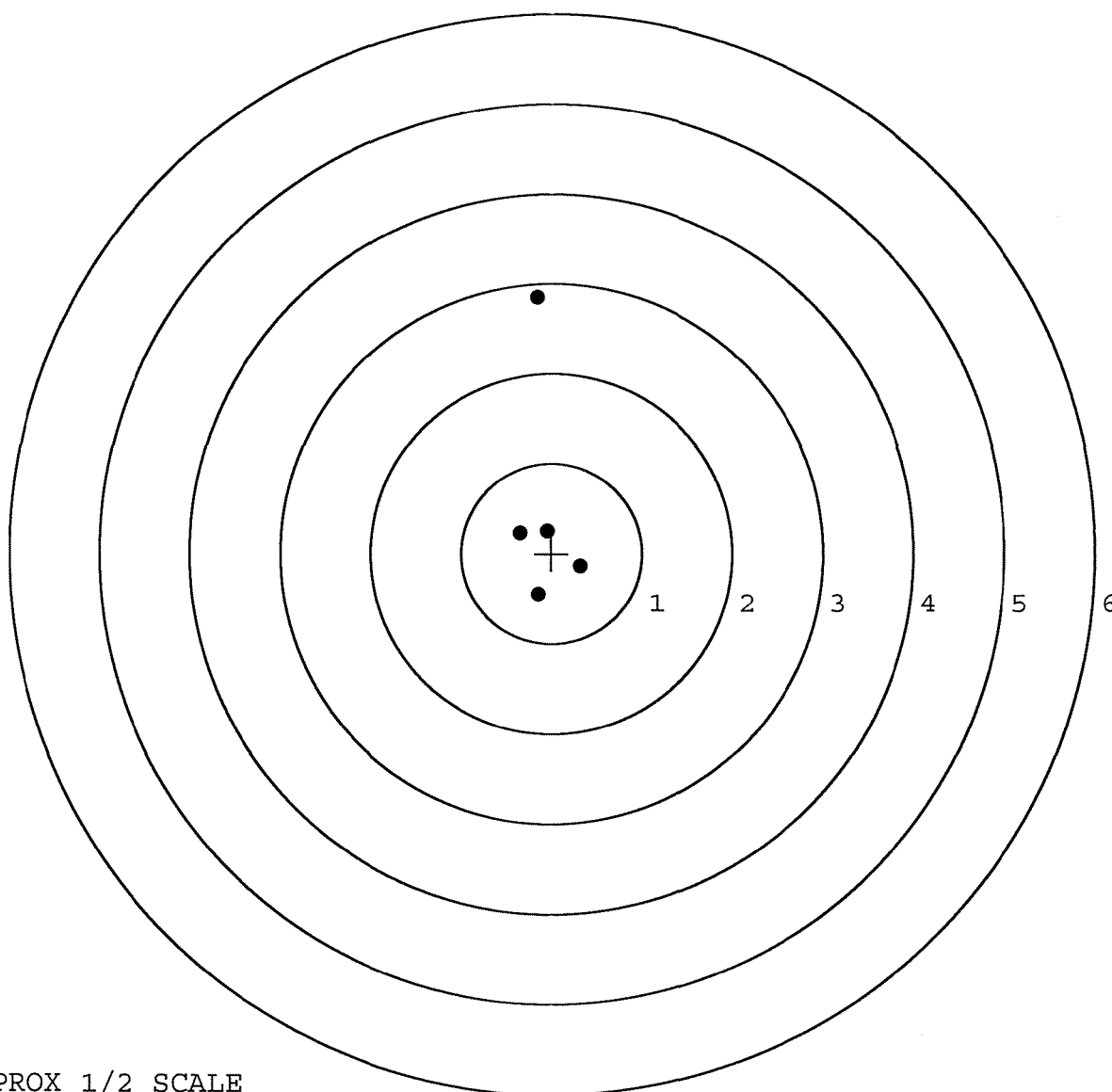


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790288. 0
TARGET NUMBER: 1
FILE DATE: 12/11/2001
FILE TIME: 00:44

POINT#	X	Y
1:	-0.350	0.227
2:	-0.047	0.251
3:	0.324	-0.144
4:	-0.147	-0.457
5:	-0.161	2.846

X CENTROID: -0.076
Y CENTROID: 0.545
POA TO CENTROID: 0.550
HORZ SPREAD: 0.674
VERT SPREAD: 3.303
GROUP SPREAD: 3.303
MIN RADIUS: 0.295
MAX RADIUS: 2.303
MEAN RADIUS: 0.964
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 4



TARGET APPROX 1/2 SCALE

$$\begin{array}{r} 12 \\ 15 \\ \hline 60 \\ 22 \\ \hline 180 \end{array}$$

$$\begin{array}{r} 25 \\ 12 \\ \hline 50 \\ 5 \end{array}$$

$$\begin{array}{r} 12 \\ 25 \\ \hline 60 \\ 24 \\ \hline 300 \end{array}$$

$$\begin{array}{r} 25 \\ 12 \\ \hline 50 \\ 25 \\ \hline 300 \end{array}$$