

E 6790289

VERY IMPORTANT - Instruction Book enclosed to assure safe use of this firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

46

Made in Illinois, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Pat. & Deseñe.

SERIAL NO. **E6790289**

ORDER NO. **25716**

31XV

5716 E6790289

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MODEL 700™ M24

UPC



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SERIAL NO.



MODEL 700™, M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

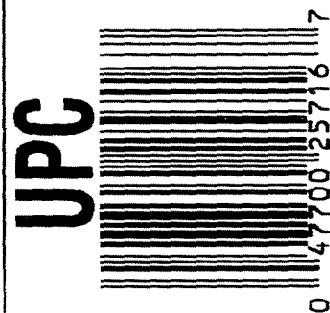


ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6790289



CONTRACT #

GUN SERIAL # E6790289

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11/6/01	REP
600	PROOF		11/6/01	REP
607	CHECK HEADSPACE	MAGNA - FLUX INSPECTED	11/6/01	REP
610	DIS-ASSEMBLE GUN	NOV 13 2001	11/6/01	REP
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <u>NRJ</u>		
615	ROLLMARK CALIBER		11/14/01	WM
617	DRILL AND TAP SIGHT HOLES		11/14	BWT
620	APPLY COATINGS (BARREL ACTION)		11/15	HP
	(BOLT)		11/15	HP
625	FINAL ASSEMBLY		12-9	OK
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12-9	OK
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12-9	OK
	D) OIL FIRING PIN ASSEMBLY		12-9	OK
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		12/7/01	WM

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.5</u> <u>6.0</u> <u>5.5</u>	12-13-01	EK
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.0</u> <u>3.0</u> <u>3.0</u>	12-13-01	EK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.0235</u> <u>.023</u>	12-13-01	EK
	J) ASSEMBLE STOCK		12/12	BSWJ
	K) ASSEMBLE SWIVEL STUDS		12/17/01	REP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		12/17/01	REP
	M) IRON SIGHT ALIGNMENT		12/17/01	REP
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		12/17/01	REP
640	GALLERY TEST AND TARGET	PASS FAIL	12-12-01	Rev
	A) MALFUNCTIONS	PASS FAIL		
	B) PIERCED PRIMERS	PASS FAIL	12-12-01	Rev
645	INSPECT FOR LIVE AMMO		12-12-01	Rev
655	FINAL INSPECTION A) HEADSPACE		12/17/01	REP
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.37</u> <u>2.33</u> <u>2.32</u> <u>2.29</u> <u>2.25</u>	12/14/01	J.M.
	C) FUNCTION		12/17/01	REP
660	PACK		12/17/01	BA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. E6790289

DATE 11/06/01

TESTER B.K.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.58	2.48		2.53	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.61	2.35		2.34	
PULL #3	2.53	2.26		2.34	
PULL #4	2.56	2.41		2.42	
PULL #5	2.72	2.23		2.44	
TOTAL	1300	1173		1207	
AVG.	2.60	2.34		2.41	

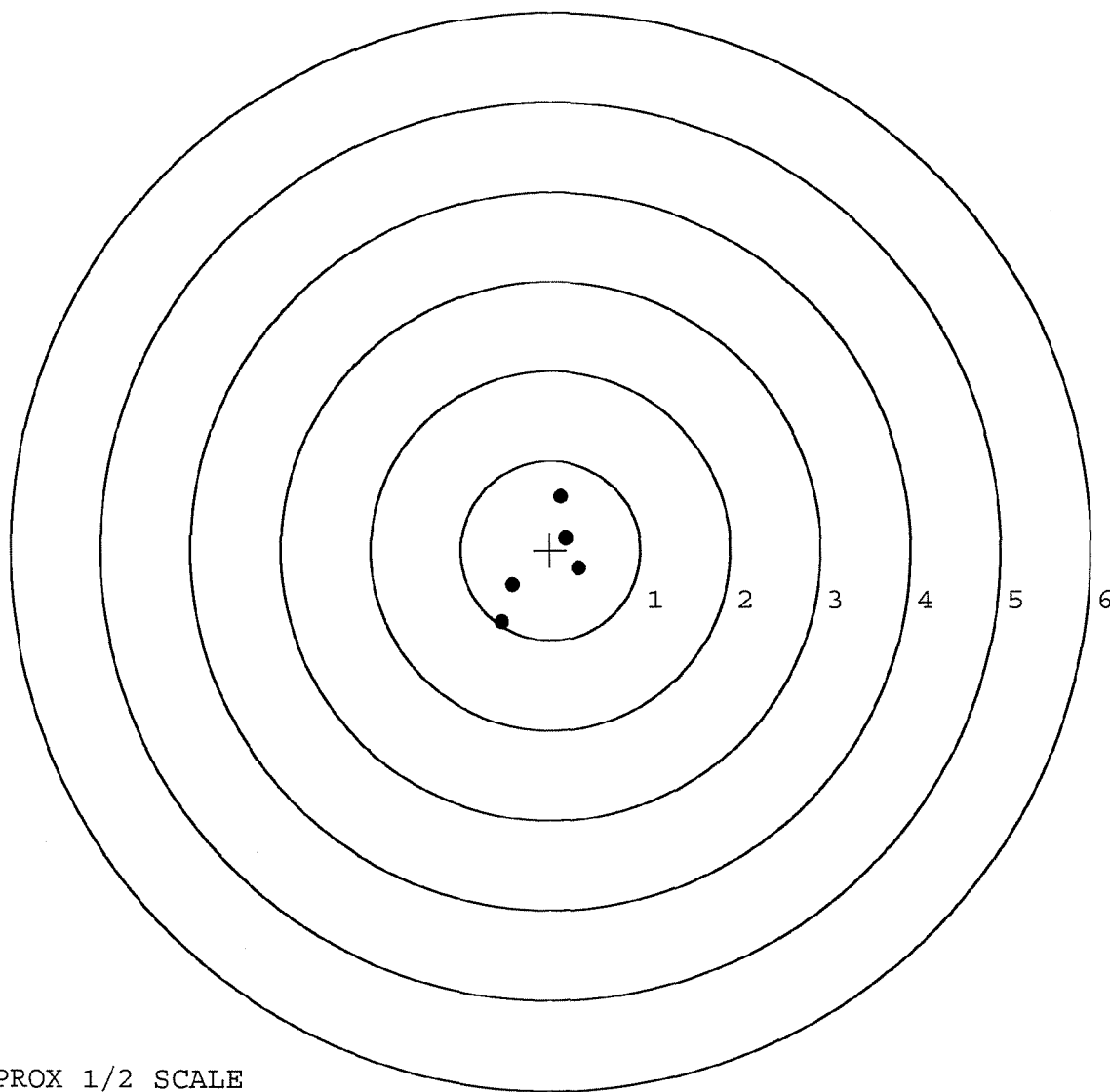
	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.06	3.29		
PULL #2	3.09	3.31		
PULL #3	3.30	3.11		
PULL #4	3.06	3.17		
PULL #5	3.03	3.33		
TOTAL	1554	1621		
AVG.	3.10	3.24		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.38	4.34		4.14
PULL #2	4.26	4.35		4.20
PULL #3	4.19	4.27		4.36
PULL #4	4.43	4.36		4.39
PULL #5	4.38	4.26		4.32
TOTAL	2164	2158		2141
AVG.	4.32	4.31		4.28

SERIAL NUMBER: E6790289. __0
TARGET NUMBER: 1
FILE DATE: 12/12/2001
FILE TIME: 11:43

POINT#	X	Y
1:	0.317	-0.203
2:	0.179	0.132
3:	0.118	0.597
4:	-0.423	-0.387
5:	-0.540	-0.804

X CENTROID: -0.070
Y CENTROID: -0.133
POA TO CENTROID: 0.150
HORZ SPREAD: 0.857
VERT SPREAD: 1.401
GROUP SPREAD: 1.548
MIN RADIUS: 0.363
MAX RADIUS: 0.819
MEAN RADIUS: 0.553
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5

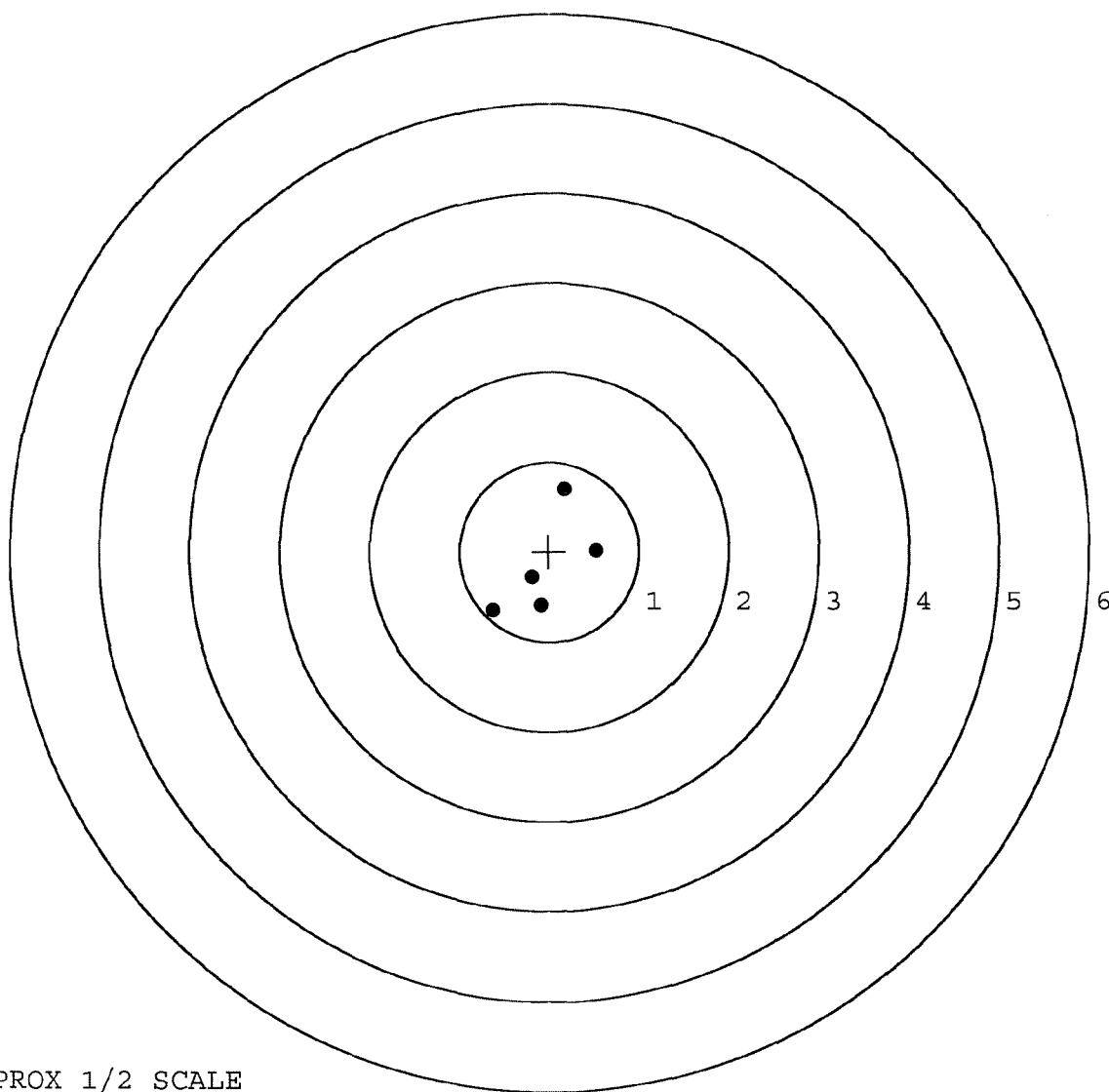


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790289. 0
TARGET NUMBER: 2
FILE DATE: 12/12/2001
FILE TIME: 11:43

POINT#	X	Y
1:	0.171	0.695
2:	0.530	0.017
3:	-0.090	-0.601
4:	-0.188	-0.289
5:	-0.629	-0.657

X CENTROID: -0.041
Y CENTROID: -0.167
POA TO CENTROID: 0.172
HORZ SPREAD: 1.159
VERT SPREAD: 1.352
GROUP SPREAD: 1.571
MIN RADIUS: 0.191
MAX RADIUS: 0.888
MEAN RADIUS: 0.576
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE