

E679 0295

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Ilion, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Marque Deposee.

46

31XV

5716 E6790295

SERIAL NO. E6790295	J
ORDER NO. 25716	

ORDER 25716

MODEL 700™ M24

UPC



0 47700 25716 7

ORDER 25716

MODEL 700™ M24

UPC



0 47700 25716 7

SERIAL NO.



E6790295

MODEL 700, M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444



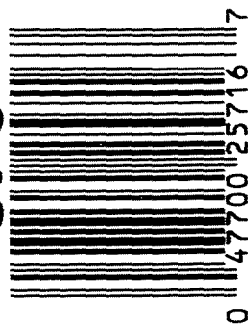
ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6790295

UPC



CONTRACT #

GUN SERIAL # E679 0295

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		10/30/01	RL
600	PROOF		10-30-01	AC
607	CHECK HEADSPACE		MAGNA-FLUX INSPECTED 10/30/01	RL
610	DIS-ASSEMBLE GUN		NOV 10/30/01	RL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT		OPERATOR <u>RL</u>	
615	ROLLMARK CALIBER		11/2	JB
617	DRILL AND TAP SIGHT HOLES		11-6	HC
620	APPLY COATINGS (BARREL ACTION)		11-7	TH
	(BOLT)			
625	FINAL ASSEMBLY		12/10/01	DR
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12/10/01	DR
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12/10/01	DR
	D) OIL FIRING PIN ASSEMBLY		12/10/01	DR
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		12/17/01	DA

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.5</u> <u>5.0</u> <u>5.25</u>	12/16/01	A.M.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.75</u> <u>2.25</u> <u>2.25</u>	12/16/01	A.M.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.022</u> <u>.024</u>	12/16/01	A.M.
	J) ASSEMBLE STOCK		12/13-01	RW
	K) ASSEMBLE SWIVEL STUDS		12/17/01	REP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		12/17/01	REP
	M) IRON SIGHT ALIGNMENT		12/17/01	REP
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		12/17/01	REP
640	GALLERY TEST AND TARGET	PASS FAIL	12-14-01	A
	A) MALFUNCTIONS	PASS FAIL	12-14-01	A
	B) PIERCED PRIMERS	PASS FAIL	12-14-01	A
645	INSPECT FOR LIVE AMMO		12-14-01	A
655	FINAL INSPECTION A) HEADSPACE		12/17/01	REP
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.42</u> <u>2.45</u> <u>2.45</u> <u>2.26</u> <u>2.25</u>	12/17/01	AM.
	C) FUNCTION		12/17/01	REP
660	PACK		12/17/01	AM

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. E6790295

DATE 10/29/01

TESTER BK

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.69	2.66		2.60	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.74	2.57		2.53	
PULL #3	2.51	2.75		2.49	
PULL #4	2.32	2.62		2.58	
PULL #5	2.45	2.51		2.72	
TOTAL	12.71	13.11		12.92	
AVG.	2.54	2.62		2.58	

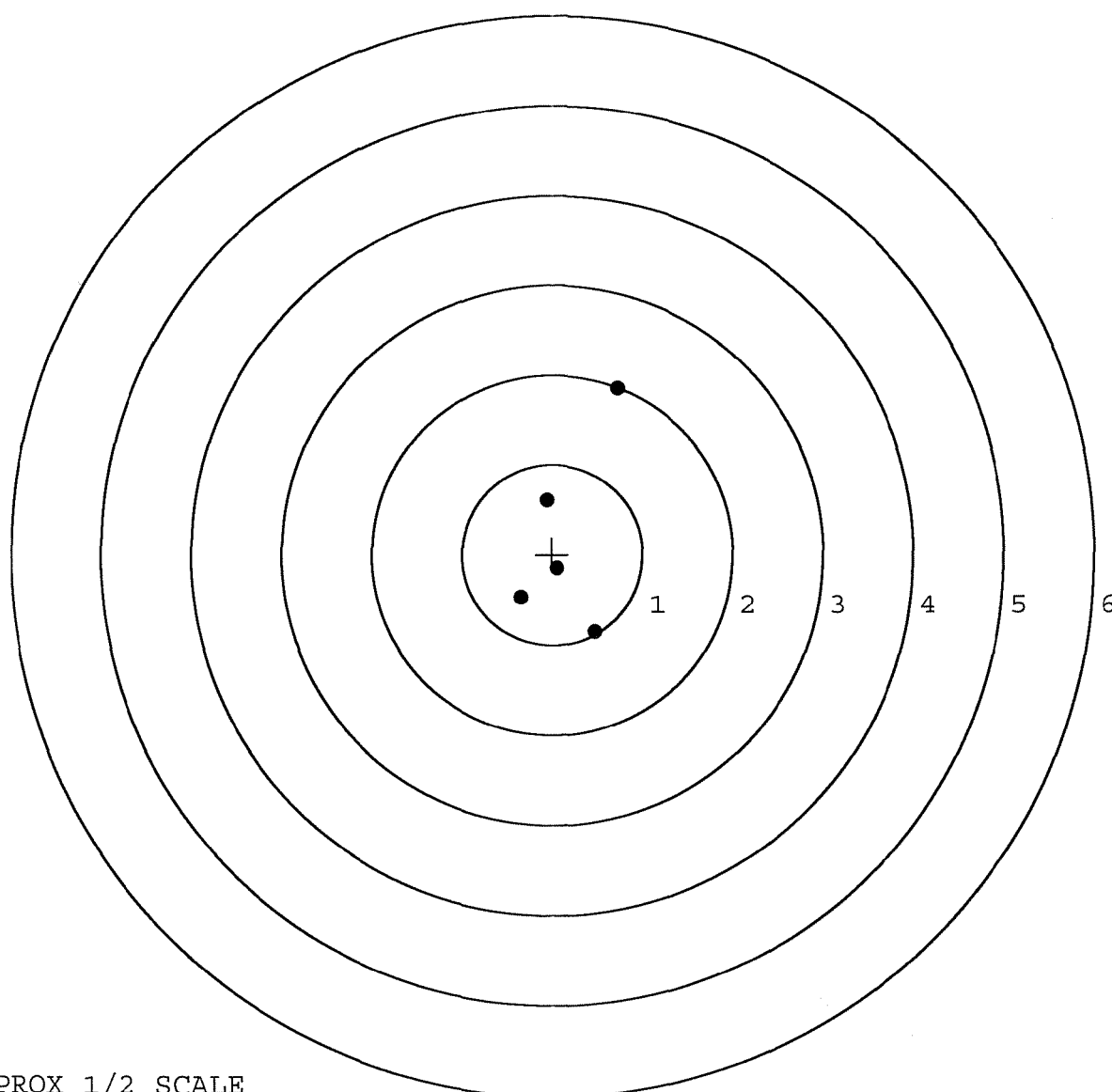
	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.21	3.28		
PULL #2	3.42	3.21		
PULL #3	3.35	3.15		
PULL #4	3.30	3.12		
PULL #5	3.47	3.38		
TOTAL	16.75	16.14		
AVG.	3.35	3.22		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.00	4.14		4.21
PULL #2	4.31	4.14		3.97
PULL #3	4.08	4.04		4.32
PULL #4	4.11	4.04		4.04
PULL #5	4.29	4.21		4.23
TOTAL	20.79	20.57		20.77
AVG.	4.15	4.11		4.15

SERIAL NUMBER: E6790295. __0
TARGET NUMBER: 1
FILE DATE: 12/14/2001
FILE TIME: 04:01

POINT#	X	Y
1:	0.730	1.847
2:	-0.060	0.594
3:	-0.352	-0.477
4:	0.057	-0.155
5:	0.476	-0.859

X CENTROID: 0.170
Y CENTROID: 0.190
POA TO CENTROID: 0.255
HORZ SPREAD: 1.082
VERT SPREAD: 2.706
GROUP SPREAD: 2.718
MIN RADIUS: 0.363
MAX RADIUS: 1.749
MEAN RADIUS: 0.903
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 4

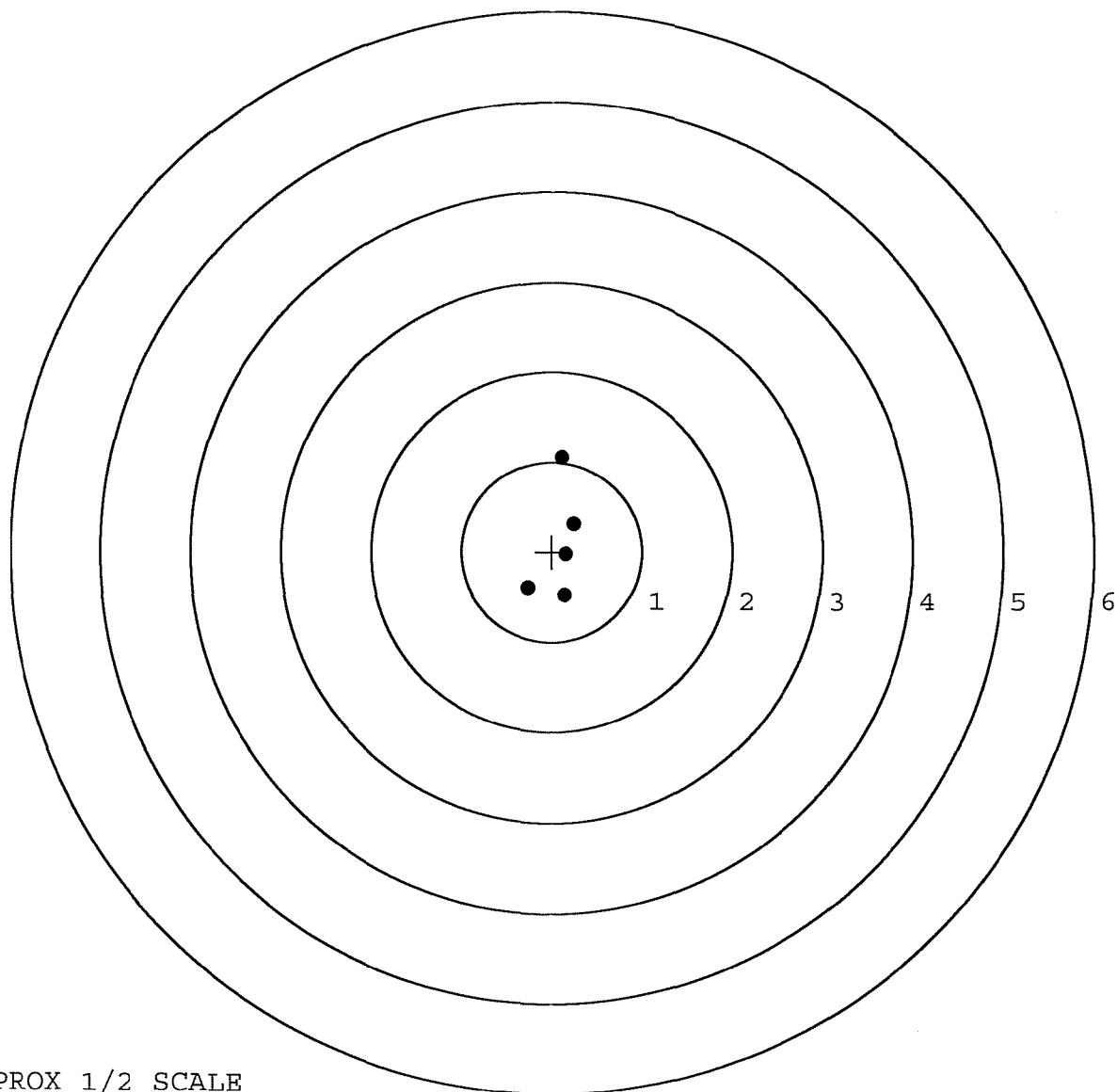


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790295. __0
TARGET NUMBER: 2
FILE DATE: 12/14/2001
FILE TIME: 04:01

X CENTROID: 0.078
Y CENTROID: 0.089
POA TO CENTROID: 0.118
HORZ SPREAD: 0.520
VERT SPREAD: 1.538
GROUP SPREAD: 1.538
MIN RADIUS: 0.142
MAX RADIUS: 0.965
MEAN RADIUS: 0.514
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5

POINT#	X	Y
1:	0.117	1.053
2:	0.248	0.311
3:	0.154	-0.031
4:	0.142	-0.485
5:	-0.272	-0.403



TARGET APPROX 1/2 SCALE