

E 6790302

VERY IMPORTANT!  
Instruction Book  
enclosed to assure  
safe use of this  
firearm.

**Remington®**

**MODEL 700<sup>TH</sup> M24**  
BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO

Made in Ilion, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Marque Deposee.

SERIAL NO. **E6790302**

ORDER NO. **25716**

46

**31XV**

5716 E6790302

ORDER 25716

MODEL 700<sup>TH</sup> M24

UPC



ORDER 25716

MODEL 700<sup>TH</sup> M24

UPC



SERIAL NO.



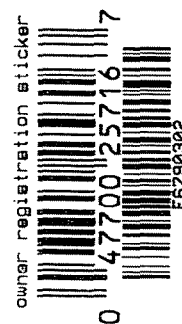
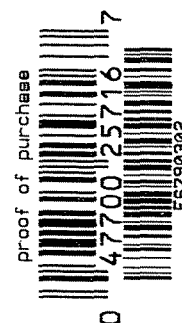
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**MODEL 700<sup>™</sup> M24**  
**BOLT ACTION CENTERFIRE RIFLE**  
**24" BARREL 7.62 NATO**

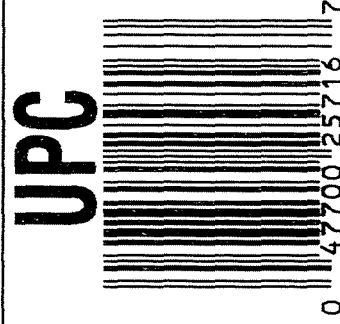
**DOCUMENT ENVELOPE ASSEMBLY:**

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

**46 FORM 1444**



|                 |              |
|-----------------|--------------|
| ORDER NO.       | <b>25716</b> |
| BARREL LENGTH   | <b>24"</b>   |
| CAPACITY        | <b>6</b>     |
| <b>E6790302</b> |              |



CONTRACT #

GUN SERIAL # E6790302

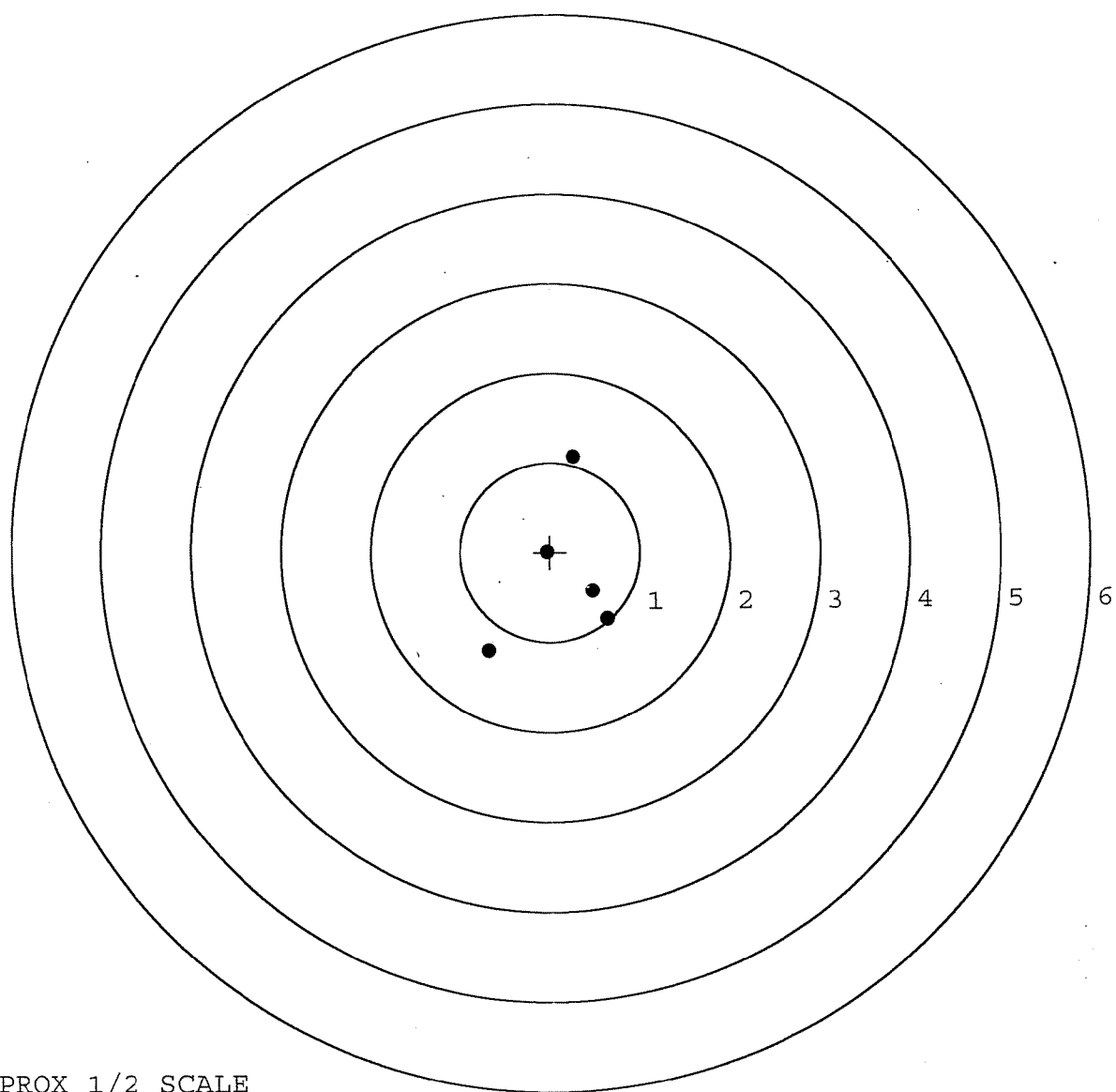
| OP #         | OPERATION NAME                                                                                                                         | READINGS                           | DATE     | INITIAL |
|--------------|----------------------------------------------------------------------------------------------------------------------------------------|------------------------------------|----------|---------|
| 575 &<br>580 | ASSEMBLE ACTION<br>AND STOCK.                                                                                                          |                                    | 11/6/01  | REP     |
| 600          | PROOF                                                                                                                                  |                                    | 11/6/01  | REP     |
| 607          | CHECK HEADSPACE                                                                                                                        | MAGNA - FLUX                       | 11/6/01  | REP     |
| 610          | DIS-ASSEMBLE GUN                                                                                                                       | INSPECTED                          | 11/6/01  | REP     |
| 612          | MAGNAFLUX BBL ACTION<br>MAGNAFLUX BOLT                                                                                                 | NOV 13 2001<br>OPERATOR <u>DRD</u> |          |         |
| 615          | ROLLMARK CALIBER                                                                                                                       |                                    | 11/14-01 | WM      |
| 617          | DRILL AND TAP<br>SIGHT HOLES                                                                                                           |                                    | 11/14    | BWT     |
| 620          | APPLY COATINGS<br>(BARREL ACTION)                                                                                                      |                                    | 11/15    | HP      |
|              | (BOLT)                                                                                                                                 |                                    | 11/15    | HP      |
| 625          | FINAL ASSEMBLY                                                                                                                         |                                    | 12-9     | OK      |
|              | A) CLEAN INSIDE OF<br>BOLT ASSEMBLY                                                                                                    |                                    |          |         |
|              | B) INSPECT REAR FIRING<br>PIN HOLE FOR CHAMFER<br>IN BOLT HEAD                                                                         |                                    | 12-9     | OK      |
|              | C) INSPECT EJECTOR<br>HOLE FOR CHAMFER                                                                                                 |                                    | 12-9     | OK      |
|              | D) OIL FIRING PIN ASSEMBLY                                                                                                             |                                    | 12-9     | OK      |
|              | E) ADJUST TRIGGER PULL<br>TO MIN. SETTING AND<br>STAKE <span style="border: 1px solid black; padding: 2px;">2.50 LBS +/- .5 LBS</span> |                                    | 12/13/01 | DA      |

| OP #  | OPERATION NAME                                                         | READINGS                                                    | DATE     | INITIAL |
|-------|------------------------------------------------------------------------|-------------------------------------------------------------|----------|---------|
| 625   | F) SAFETY ON FORCE <div>2 LBS MIN<br/>10 LBS MAX</div>                 | <u>7.25</u> <u>7.0</u> <u>7.0</u>                           | 12-13-01 | EK      |
| CONT. |                                                                        |                                                             |          |         |
|       | G) SAFETY OFF FORCE <div>2 LBS MIN</div>                               | <u>5.25</u> <u>5.5</u> <u>5.25</u>                          | 12-13-01 | EK      |
|       | H) TRIGGER PULL TEST<br>AND RETAINABILITY                              |                                                             |          |         |
|       | I) FIRING PIN INDENT <div>.020 MIN</div>                               | <u>.0225</u> <u>.022</u> <u>.021</u>                        | 12-13-01 | EK      |
|       | J) ASSEMBLE STOCK                                                      |                                                             | 12/12    | BWT     |
|       | K) ASSEMBLE SWIVEL<br>STUDS                                            |                                                             | 12/17/01 | REP     |
|       | L) ATTACH FRONT AND<br>REAR SIGHT ASSY'S                               |                                                             | 12/17/01 | REP     |
|       | M) IRON SIGHT<br>ALIGNMENT                                             |                                                             | 12/17/01 | REP     |
|       | N) DETACH FRONT AND<br>REAR SIGHTS AND PLACE<br>IN NUMBERED CONTAINER  |                                                             | 12/17/01 | REP     |
| 640   | GALLERY TEST AND<br>TARGET                                             | PASS FAIL                                                   | 12-12-01 | RW      |
|       | A) MALFUNCTIONS                                                        | PASS <div>FAIL</div>                                        |          |         |
|       | B) PIERCED PRIMERS                                                     | PASS FAIL                                                   | 12-12-01 | RW      |
| 645   | INSPECT FOR LIVE AMMO                                                  |                                                             | 12-12-01 | RW      |
| 655   | FINAL INSPECTION<br>A) HEADSPACE                                       |                                                             | 12/17/01 | REP     |
|       | B) TRIGGER PULL <div>+/- .5 LBS<br/>MIN 2.50 LBS<br/>MAX 4.0 LBS</div> | <u>2.61</u> <u>2.73</u> <u>2.23</u> <u>2.67</u> <u>2.74</u> | 12/14/01 | D.M.    |
|       | C) FUNCTION                                                            |                                                             | 12/17/01 | REP     |
| 660   | PACK                                                                   |                                                             | 12/13/01 | RA      |

SERIAL NUMBER: E6790302. \_\_0  
TARGET NUMBER: 1  
FILE DATE: 12/12/2001  
FILE TIME: 11:40

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | 0.480  | -0.437 |
| 2:     | 0.637  | -0.750 |
| 3:     | -0.691 | -1.094 |
| 4:     | -0.034 | 0.003  |
| 5:     | 0.270  | 1.066  |

X CENTROID: 0.132  
Y CENTROID: -0.242  
POA TO CENTROID: 0.276  
HORZ SPREAD: 1.328  
VERT SPREAD: 2.160  
GROUP SPREAD: 2.364  
MIN RADIUS: 0.296  
MAX RADIUS: 1.316  
MEAN RADIUS: 0.782  
# IN 1 IN DIAMETER: 2  
# IN 2 IN DIAMETER: 3  
# in 3 IN DIAMETER: 5

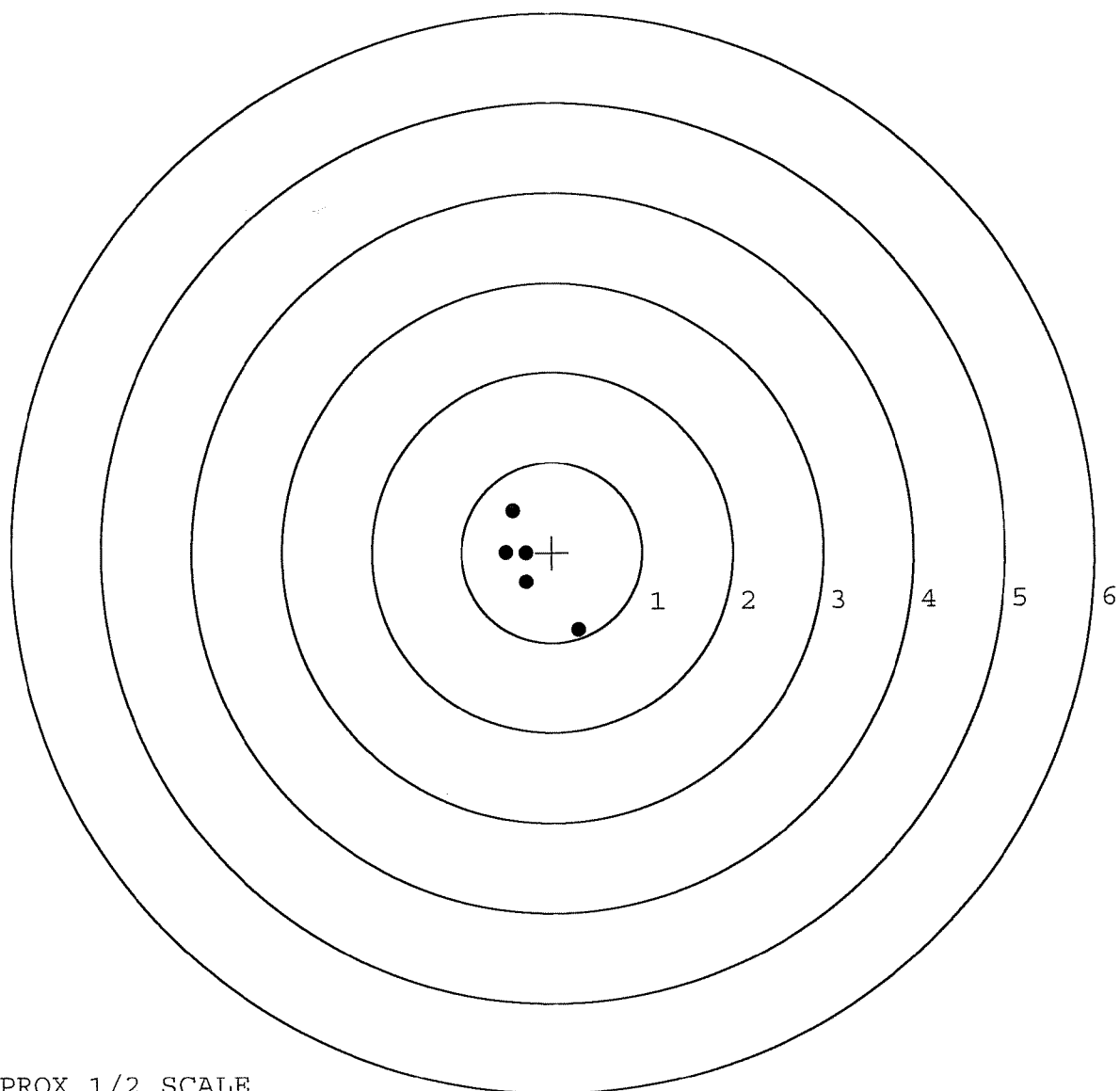


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790302. \_\_0  
TARGET NUMBER: 2  
FILE DATE: 12/12/2001  
FILE TIME: 11:40

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | 0.296  | -0.866 |
| 2:     | -0.431 | 0.464  |
| 3:     | -0.289 | -0.332 |
| 4:     | -0.288 | -0.009 |
| 5:     | -0.511 | 0.006  |

X CENTROID: -0.245  
Y CENTROID: -0.147  
POA TO CENTROID: 0.286  
HORZ SPREAD: 0.807  
VERT SPREAD: 1.330  
GROUP SPREAD: 1.516  
MIN RADIUS: 0.145  
MAX RADIUS: 0.899  
MEAN RADIUS: 0.436  
# IN 1 IN DIAMETER: 3  
# IN 2 IN DIAMETER: 5  
# in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

AVERAGE PULL FORCE BETWEEN  
INITIAL & CYCLE TESTS

2.50# ± .50#  
3.00# ± .75#  
4.00# ± 1.00#

SERIAL NO. E6790302

DATE 11/5/01

TESTER D.M.

|         | 2.50#<br>INITIAL | 2.50# AFTER<br>50 CYCLES | FINAL TEST &<br>TO RESET 2.50# | COMMENTS                                                               |
|---------|------------------|--------------------------|--------------------------------|------------------------------------------------------------------------|
| PULL #1 | 2.65             | 2.85                     | 2.67                           | MIN. SETTING,<br>NO AVG. OF 5<br>READINGS ACCEPT-<br>ABLE LESS THAN 2# |
| PULL #2 | 2.49             | 2.80                     | 2.58                           |                                                                        |
| PULL #3 | 2.75             | 2.76                     | 2.57                           |                                                                        |
| PULL #4 | 2.69             | 2.69                     | 2.55                           |                                                                        |
| PULL #5 | 2.77             | 2.69                     | 2.62                           |                                                                        |
| TOTAL   | 13.35            | 13.79                    | 12.99                          |                                                                        |
| AVG.    | 2.67             | 2.76                     | 2.60                           |                                                                        |

|         | 3.00#<br>INITIAL | 3.00# AFTER<br>20 CYCLES | COMMENTS |
|---------|------------------|--------------------------|----------|
| PULL #1 | 3.34             | 3.05                     |          |
| PULL #2 | 3.25             | 3.12                     |          |
| PULL #3 | 3.24             | 3.08                     |          |
| PULL #4 | 3.33             | 3.07                     |          |
| PULL #5 | 3.22             | 3.15                     |          |
| TOTAL   | 16.38            | 15.47                    |          |
| AVG.    | 3.28             | 3.09                     |          |

|         | 4.00#<br>INITIAL | 4.00# AFTER<br>20 CYCLES | MAX SETTING<br>GREATER THAN 4# | RESET TO 4# FOR<br>TARGET & ACCURACY |
|---------|------------------|--------------------------|--------------------------------|--------------------------------------|
| PULL #1 | 4.32             | 3.97                     |                                | 4.29                                 |
| PULL #2 | 4.01             | 3.92                     |                                | 4.21                                 |
| PULL #3 | 3.95             | 3.91                     |                                | 4.22                                 |
| PULL #4 | 4.00             | 3.90                     |                                | 4.29                                 |
| PULL #5 | 3.94             | 4.03                     |                                | 4.28                                 |
| TOTAL   | 20.22            | 19.73                    |                                | 21.29                                |
| AVG.    | 4.04             | 3.95                     |                                | 4.26                                 |