

E6790318

VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Ilion, NY Reg. U.S. Pat & tm. Off. Marca Registrada Marque Deposee.

SERIAL NO. J
E6790318

ORDER NO.
25716

46

17BW

5716 E6790318

ORDER 25716

MODEL 700™ M24

UPC



ORDER 25716

MODEL 700™ M24

UPC



SERIAL NO.

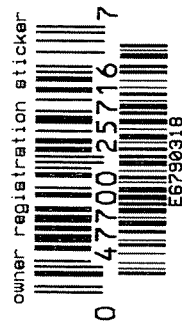
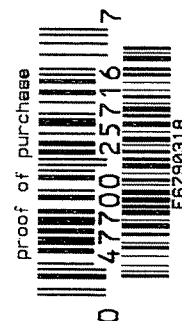
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MODEL 700TH M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

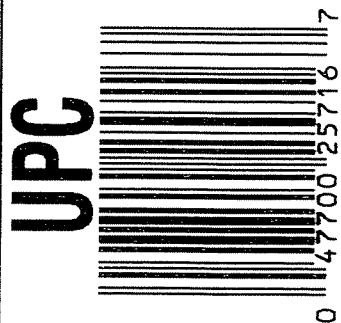


ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6790318



CONTRACT #

GUN SERIAL # E6790318

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11/5/01	REP
600	PROOF		11/5/01	REP
607	CHECK HEADSPACE	MAGNA - FLUX	11/5/01	REP
610	DIS-ASSEMBLE GUN	INSPECTED	11/5/01	REP
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	NOV 9 2001 OPERATOR <u>BKD</u>		
615	ROLLMARK CALIBER		11/9	REP
617	DRILL AND TAP SIGHT HOLES		11-12	BWT
620	APPLY COATINGS (BARREL ACTION)		11-27	TA
	(BOLT)		11-27	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		12-17	Doug
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12-17	Doug
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12-17	Doug
	D) OIL FIRING PIN ASSEMBLY		12-17	Doug
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		1-10-01	PTL

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.50</u> <u>4.25</u> <u>4.75</u>	<u>1/9/02</u>	<u>D.M.</u>
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.50</u> <u>3.00</u> <u>3.25</u>	<u>1/9/02</u>	<u>D.M.</u>
	H) TRIGGER PULL TEST AND RETAINABILITY		<u>1-10-02</u>	<u>RL</u>
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.023</u> <u>.023</u>	<u>1/9/02</u>	<u>D.M.</u>
	J) ASSEMBLE STOCK		<u>1/5/02</u>	<u>RL</u>
	K) ASSEMBLE SWIVEL STUDS		<u>1-10-02</u>	<u>RL</u>
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		<u>1-10-02</u>	<u>RL</u>
	M) IRON SIGHT ALIGNMENT		<u>1-10-02</u>	<u>RL</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		<u>1-10-02</u>	<u>RL</u>
640	GALLERY TEST AND TARGET	PASS FAIL	<u>1-8-02</u>	<u>A</u>
	A) MALFUNCTIONS	PASS FAIL	<u>1-8-02</u>	<u>A</u>
	B) PIERCED PRIMERS	PASS FAIL	<u>1-8-02</u>	<u>A</u>
645	INSPECT FOR LIVE AMMO		<u>1-8-02</u>	<u>A</u>
655	FINAL INSPECTION A) HEADSPACE		<u>1-10-02</u>	<u>RL</u>
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.63</u> <u>2.51</u> <u>2.40</u> <u>2.42</u> <u>2.42</u>	<u>1/9/02</u>	<u>D.M.</u>
	C) FUNCTION		<u>1-10-02</u>	<u>RL</u>
660	PACK		<u>1-17-02</u>	<u>RL</u>

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. EL790318

DATE 1/3/02

TESTER D.M.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.46	2.31		2.41	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.40	2.42		2.29	
PULL #3	2.48	2.43		2.45	
PULL #4	2.42	2.48		2.36	
PULL #5	2.25	2.51		2.42	
TOTAL	12.01	12.51		11.93	
AVG.	2.40	2.43		2.39	

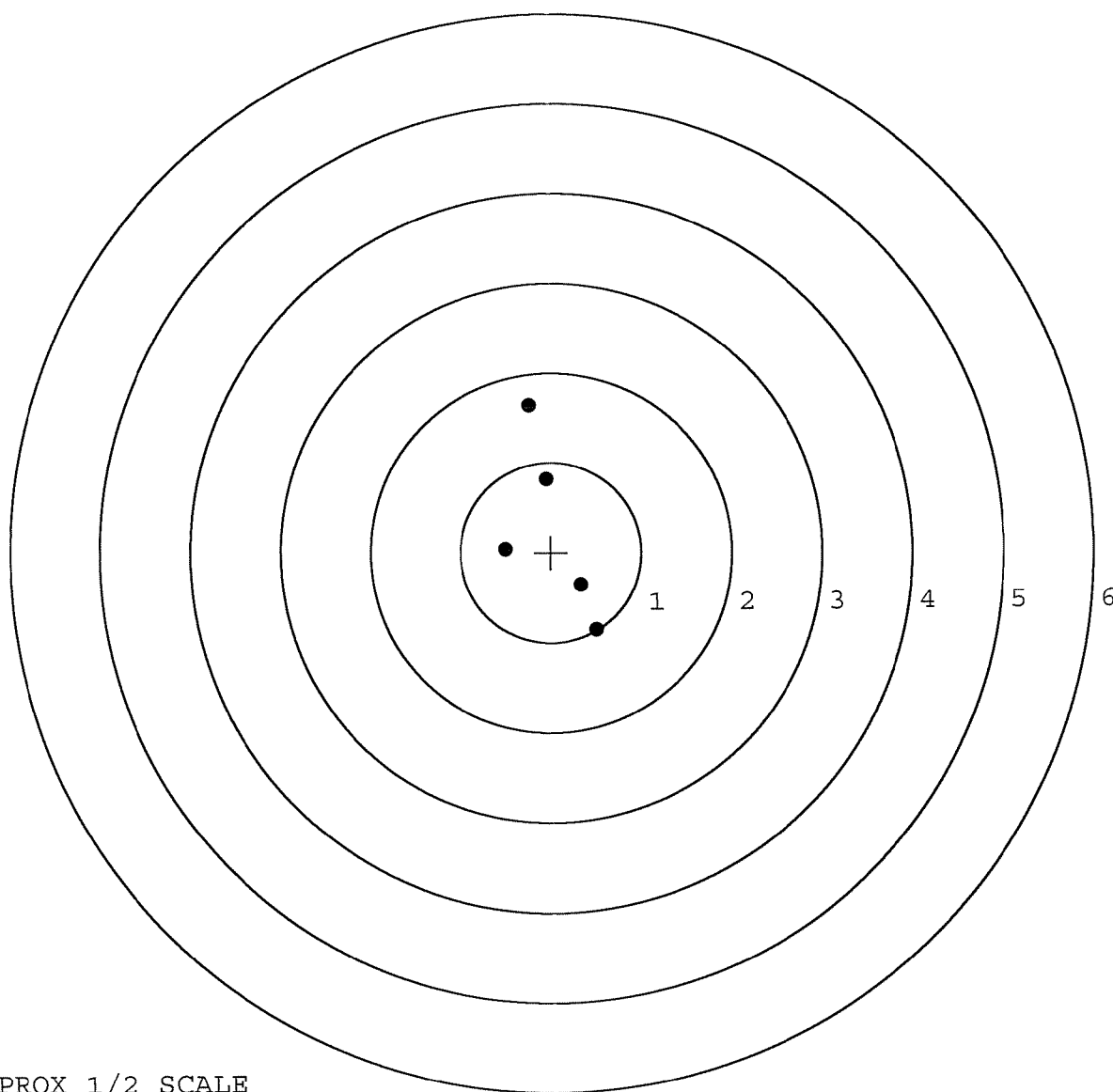
	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.26	3.27		
PULL #2	3.28	3.25		
PULL #3	3.21	3.30		
PULL #4	3.18	3.11		
PULL #5	3.19	3.27		
TOTAL	16.12	16.20		
AVG.	3.22	3.24		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.11	4.03		4.18
PULL #2	4.33	4.06		4.26
PULL #3	4.28	4.09		4.36
PULL #4	4.24	4.15		4.19
PULL #5	4.27	4.11		4.27
TOTAL	21.23 21.23	20.44		21.26
AVG.	4.25	4.08		4.25

SERIAL NUMBER: E6790318. __0
TARGET NUMBER: 1
FILE DATE: 01/08/2002
FILE TIME: 02:57

X CENTROID: 0.010
Y CENTROID: 0.251
POA TO CENTROID: 0.251
HORZ SPREAD: 1.006
VERT SPREAD: 2.497
GROUP SPREAD: 2.605
MIN RADIUS: 0.555
MAX RADIUS: 1.407
MEAN RADIUS: 0.888
IN 1 IN DIAMETER: 0
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 5

POINT#	X	Y
1:	0.338	-0.366
2:	0.504	-0.861
3:	-0.502	0.037
4:	-0.239	1.636
5:	-0.051	0.810

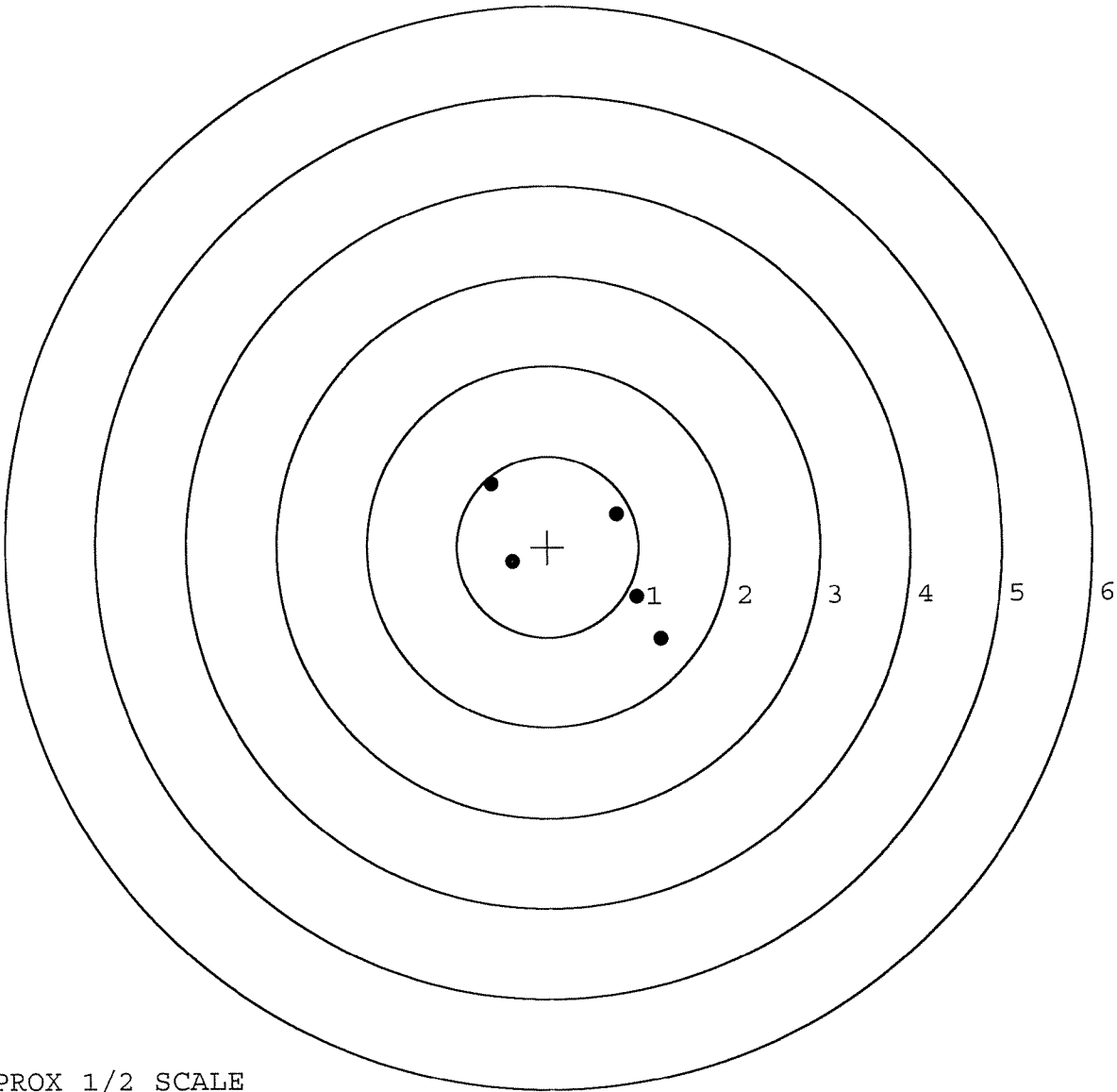


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790318.___0
TARGET NUMBER: 2
FILE DATE: 01/08/2002
FILE TIME: 02:57

POINT#	X	Y
1:	0.766	0.358
2:	0.977	-0.563
3:	1.239	-1.033
4:	-0.390	-0.162
5:	-0.619	0.696

X CENTROID: 0.395
Y CENTROID: -0.141
POA TO CENTROID: 0.419
HORZ SPREAD: 1.858
VERT SPREAD: 1.729
GROUP SPREAD: 2.538
MIN RADIUS: 0.622
MAX RADIUS: 1.314
MEAN RADIUS: 0.934
IN 1 IN DIAMETER: 0
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE