

CONFIDENTIAL

Remington Arms Company Inc.
RESEARCH & DEVELOPMENT TECHNICAL CENTER
315 WEST RING ROAD
ELIZABETHTOWN, KY 42701

FIREARMS MEASUREMENTS – TLW0300T THROUGH TLW0010X:**TLW0300T - Chamber cast:**

Use the .30-06-chamber drawing LB-153 for reference.

Method:

- Make chamber cast using standard procedure
- Use the 30" optical comparator
- Measure the following dimensions:
 - .4708/.4728
 - .4425/.4440
 - 34° 30" Angle
 - .3404/.3424
 - .3095/.3105

Data Required:

- Rifle serial numbers
- Record dimensions requested above.

TLW0300U - Bore Diameter:

Measure Bore Diameter using standard procedures.

Method:

- Measure .30-06 caliber
- Dimension equals .300/.301

Data Required:

- Rifle serial numbers
- Measurements of each bore by serial number

J.R.Snedeker

05/24/06

Page 25 of 51

10:06 AM

TLW0300

Remington Confidential

Revision # 3