

1250521

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Ilion, NY Reg. U.S. Pat. & tm. Off. Marca Registrada



5716 E6790321

ORDER

25716

MODEL 700™ M24

UPC



0 47700 25716 7

ORDER

25716

MODEL 700™ M24

UPC



0 47700 25716 7

SERIAL NO.



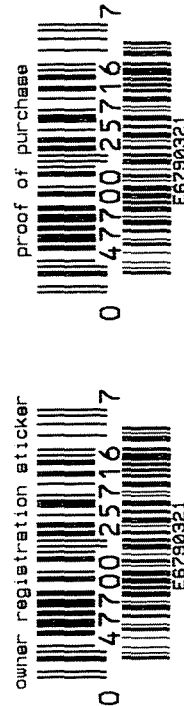
E6790321

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

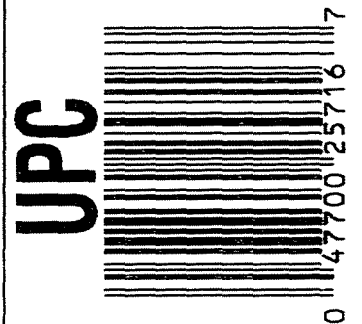
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444



ORDER NO.	25716
BARREL LENGTH	24"
CAPACITY	6

E6790321



GUN SERIAL # E6790321

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11/5/01	Rep
600	PROOF		11/5/01	Rep
607	CHECK HEADSPACE		11/5/01	Rep
610	DIS-ASSEMBLE GUN	MAGNA-FLUX INSPECTED	11/5/01	Rep
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	NOV 7 2001 OPERATOR <u>ISR S</u>		
615	ROLLMARK CALIBER		11/6	Ⓟ
617	DRILL AND TAP SIGHT HOLES		11/7	BWT
620	APPLY COATINGS (BARREL ACTION)		11/14	HP
	(BOLT)		11/14	HP
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		12-7	LT
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12-7	LT
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12-7	LT
	D) OIL FIRING PIN ASSEMBLY		12/18/01	RA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		12/18/01	OD

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7.5</u> <u>7.5</u> <u>6.75</u>	12-14-01	EK
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.25</u> <u>3.25</u> <u>3.25</u>	12-14-01	EK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.0245</u> <u>.025</u> <u>.025</u>	12-14-01	EK
	J) ASSEMBLE STOCK		12-11-01	RW
	K) ASSEMBLE SWIVEL STUDS		12/18/01	REP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		12/18/01	REP
	M) IRON SIGHT ALIGNMENT		12/18/01	REP
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		12/18/01	REP
640	GALLERY TEST AND TARGET	PASS FAIL	121101	KJ
	A) MALFUNCTIONS	PASS FAIL	121101	HS
	B) PIERCED PRIMERS	PASS FAIL	121101	HS
645	INSPECT FOR LIVE AMMO		121101	HS
655	FINAL INSPECTION A) HEADSPACE		12/18/01	REP
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.66</u> <u>2.68</u> <u>2.39</u> <u>2.81</u> <u>2.73</u>	12/17/01	D.M.
	C) FUNCTION		12/18/01	REP
660	PACK		4/12/01	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. E6790321

DATE 11/5/01

TESTER D.M.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.44	2.48	2.38	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.35	2.47	2.20	
PULL #3	2.44	2.56	2.14	
PULL #4	2.37	2.61	2.22	
PULL #5	2.24	2.60	2.02	
TOTAL	11.84	12.72	10.96	
AVG.	2.37	2.54	2.19	

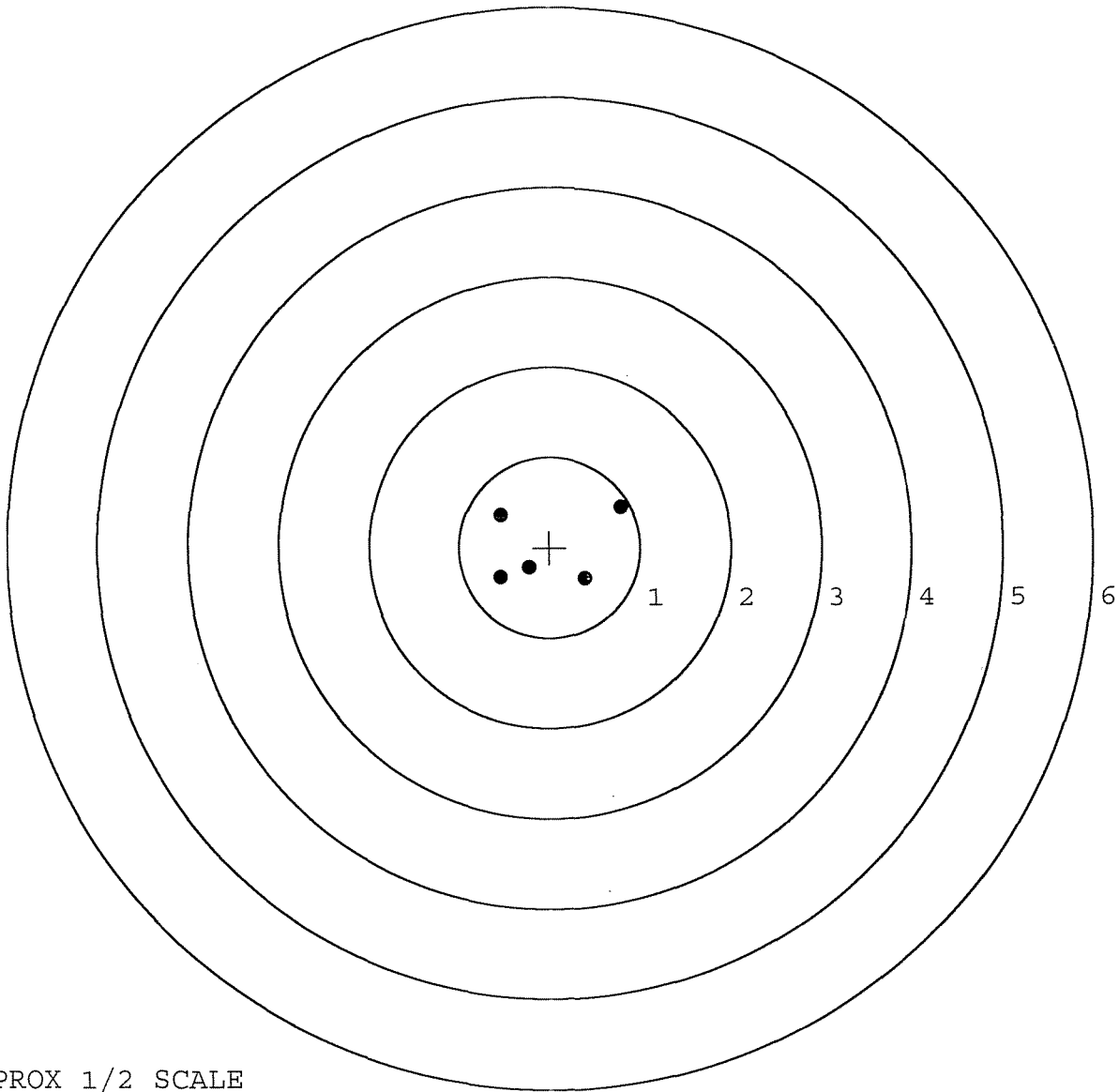
	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.25	3.13	
PULL #2	3.17	2.93	
PULL #3	3.06	2.91	
PULL #4	3.02	2.92	
PULL #5	3.11	2.70	
TOTAL	15.61	14.59	
AVG.	3.12	2.92	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.18	4.01		4.45
PULL #2	4.01	3.94		3.94
PULL #3	4.00	3.79		4.34
PULL #4	3.88	3.87		4.38
PULL #5	3.82	3.92		4.25
TOTAL	19.89	19.23		21.36
AVG.	3.98	3.85		4.27

SERIAL NUMBER: E6790321. __0
TARGET NUMBER: 1
FILE DATE: 12/11/2001
FILE TIME: 12:02

POINT#	X	Y
1:	0.392	-0.345
2:	0.783	0.449
3:	-0.538	0.364
4:	-0.233	-0.223
5:	-0.546	-0.327

X CENTROID: -0.028
Y CENTROID: -0.016
POA TO CENTROID: 0.033
HORZ SPREAD: 1.329
VERT SPREAD: 0.794
GROUP SPREAD: 1.539
MIN RADIUS: 0.291
MAX RADIUS: 0.935
MEAN RADIUS: 0.600
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790321. __0

TARGET NUMBER: 2

FILE DATE: 12/11/2001

FILE TIME: 12:02

POINT#	X	Y
1:	0.483	-0.160
2:	-0.278	-0.358
3:	-0.661	-0.695
4:	0.232	0.352
5:	-0.184	0.381

X CENTROID: -0.082

Y CENTROID: -0.096

POA TO CENTROID: 0.126

HORZ SPREAD: 1.144

VERT SPREAD: 1.076

GROUP SPREAD: 1.376

MIN RADIUS: 0.327

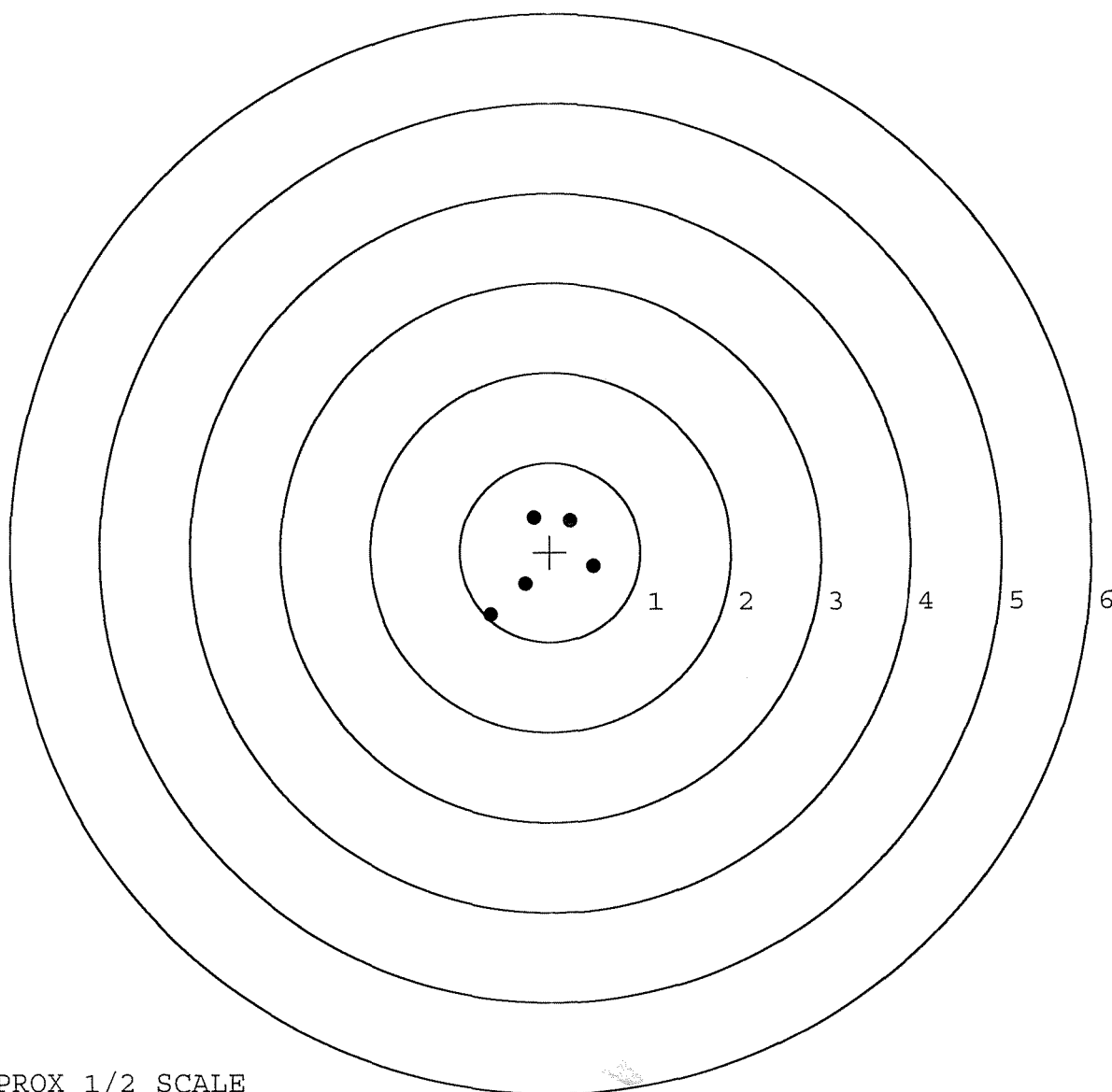
MAX RADIUS: 0.833

MEAN RADIUS: 0.553

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE