

E679 0324

VERY IMPORTANT
Instruction Book
enclosed to assure
safe use of this
weapon.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Serial No. **E6790324**
Order No. **25716**

46

Made in U.S. Pat. & Inc. Off. Marca Registrada Turque Deposee.

19LW

5716 E6790324

ORDER 25716

MODEL 700™ M24

UPC



ORDER 25716

MODEL 700™ M24

UPC



SERIAL NO.

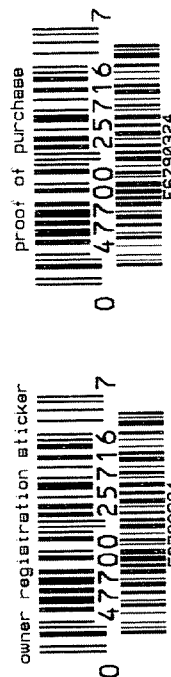


MODEL 700TM M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444



ORDER NO.	25716
BARREL LENGTH	24"
CAPACITY	6

E6790324



CONTRACT #

GUN SERIAL # E6790324

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11-8-01	REP
600	PROOF		11-8-01	REP
607	CHECK HEADSPACE		11-8-01	REP
610	DIS-ASSEMBLE GUN	MAGNA-FLUX INSPECTED	11-8-01	REP
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	NOV 9 2001 OPERATOR <u>D2B</u>		
615	ROLLMARK CALIBER		11/9	(D)
617	DRILL AND TAP SIGHT HOLES		11-12	BWT
620	APPLY COATINGS (BARREL ACTION)		11-77	TH
	(BOLT)		11-27	TH
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY		12/13/01	DR
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12/13/01	DR
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12/13/01	DR
	D) OIL FIRING PIN ASSEMBLY		12/13/01	DR
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		12/13/01	DR

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6</u> <u>6</u> <u>6</u>	12-18-01	RW
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.5</u> <u>2.5</u> <u>2.5</u>	12/18/01	RW
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.021</u> <u>.022</u> <u>.022</u>	12/18/01	RW
	J) ASSEMBLE STOCK		12-17-01	RH
	K) ASSEMBLE SWIVEL STUDS		1-28-02	RW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		2-18-02	RH
	M) IRON SIGHT ALIGNMENT		2-18-02	RH
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		2-18-02	RH
640	GALLERY TEST AND TARGET	PASS FAIL	12-18-01	A
	A) MALFUNCTIONS	PASS FAIL	12-18-01	A
	B) PIERCED PRIMERS	PASS FAIL	12-18-01	A
645	INSPECT FOR LIVE AMMO		12-18-01	A
655	FINAL INSPECTION A) HEADSPACE		1-28-02	RW
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.39</u> <u>2.39</u> <u>2.39</u> <u>2.31</u> <u>2.48</u>	12/19/01	BWT
	C) FUNCTION		1-28-02	RW
660	PACK		2/18/02	RH

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. E679 0324

DATE 10/25/01

TESTER D. M.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.39	2.68	2.51	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.58	2.58	2.48	
PULL #3	2.62	2.60	2.42	
PULL #4	2.19	2.71	2.53	
PULL #5	2.63	2.80	2.56	
TOTAL	12.41	13.37	12.5	
AVG.	2.48	2.67	2.5	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.00	3.58	
PULL #2	3.71	3.53	
PULL #3	3.69	3.68	
PULL #4	3.58	3.67	
PULL #5	3.60	3.55	
TOTAL	17.58	18.01	
AVG.	3.52	3.60	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.56	4.32		4.36
PULL #2	3.75	4.22		4.16
PULL #3	4.48	4.46		3.62
PULL #4	4.43	4.23		4.32
PULL #5	4.40	4.31		4.24
TOTAL	21.62	21.54		20.7
AVG.	4.32	4.31		4.14

SERIAL NUMBER: E6790324. __0

TARGET NUMBER: 1

FILE DATE: 12/18/2001

FILE TIME: 03:49

POINT#	X	Y
1:	0.090	-1.092
2:	0.307	-0.688
3:	-0.218	0.038
4:	0.105	0.369
5:	-0.797	1.618

X CENTROID: -0.103

Y CENTROID: 0.049

POA TO CENTROID: 0.114

HORZ SPREAD: 1.104

VERT SPREAD: 2.710

GROUP SPREAD: 2.851

MIN RADIUS: 0.116

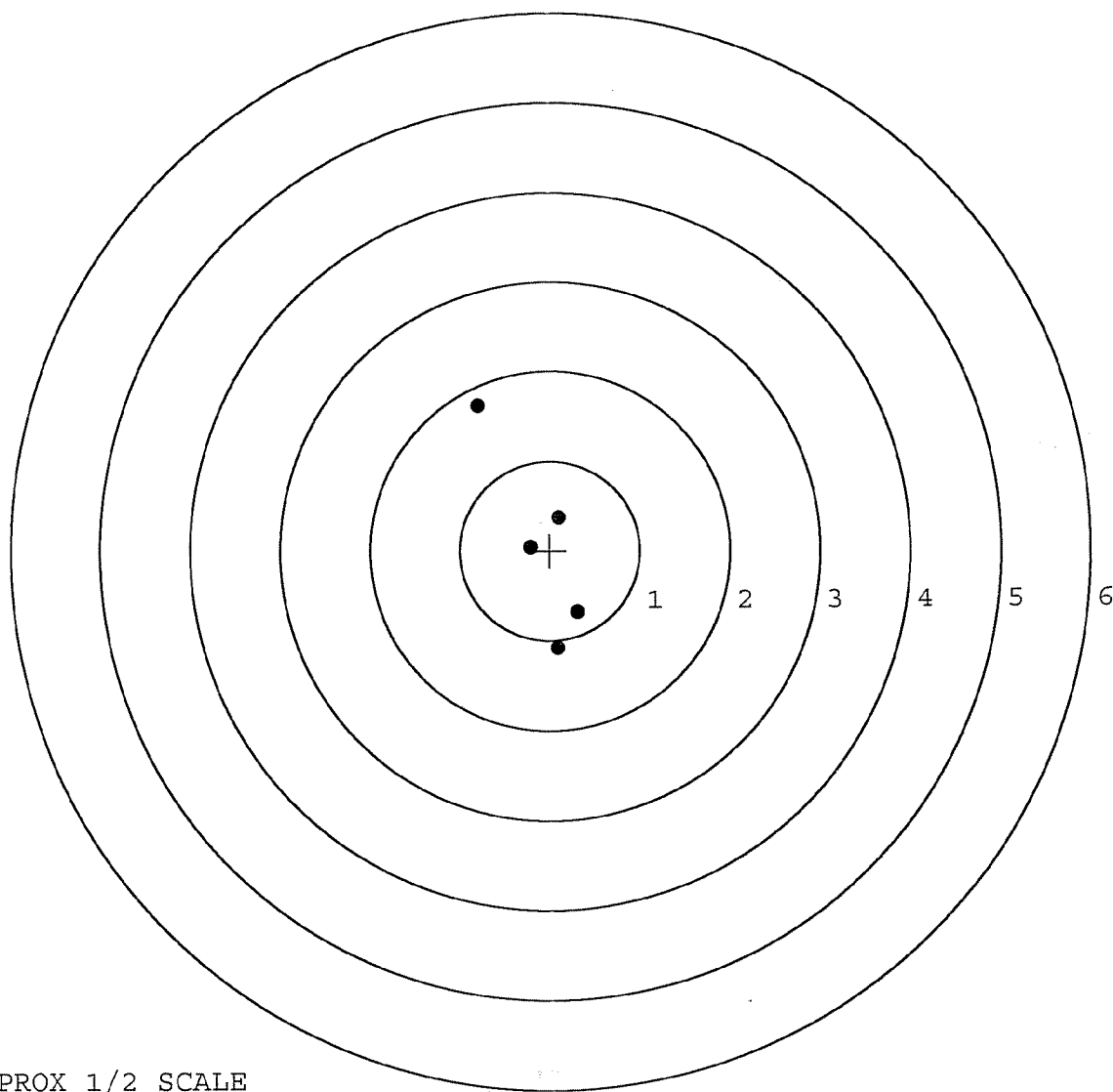
MAX RADIUS: 1.716

MEAN RADIUS: 0.843

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 3

in 3 IN DIAMETER: 4

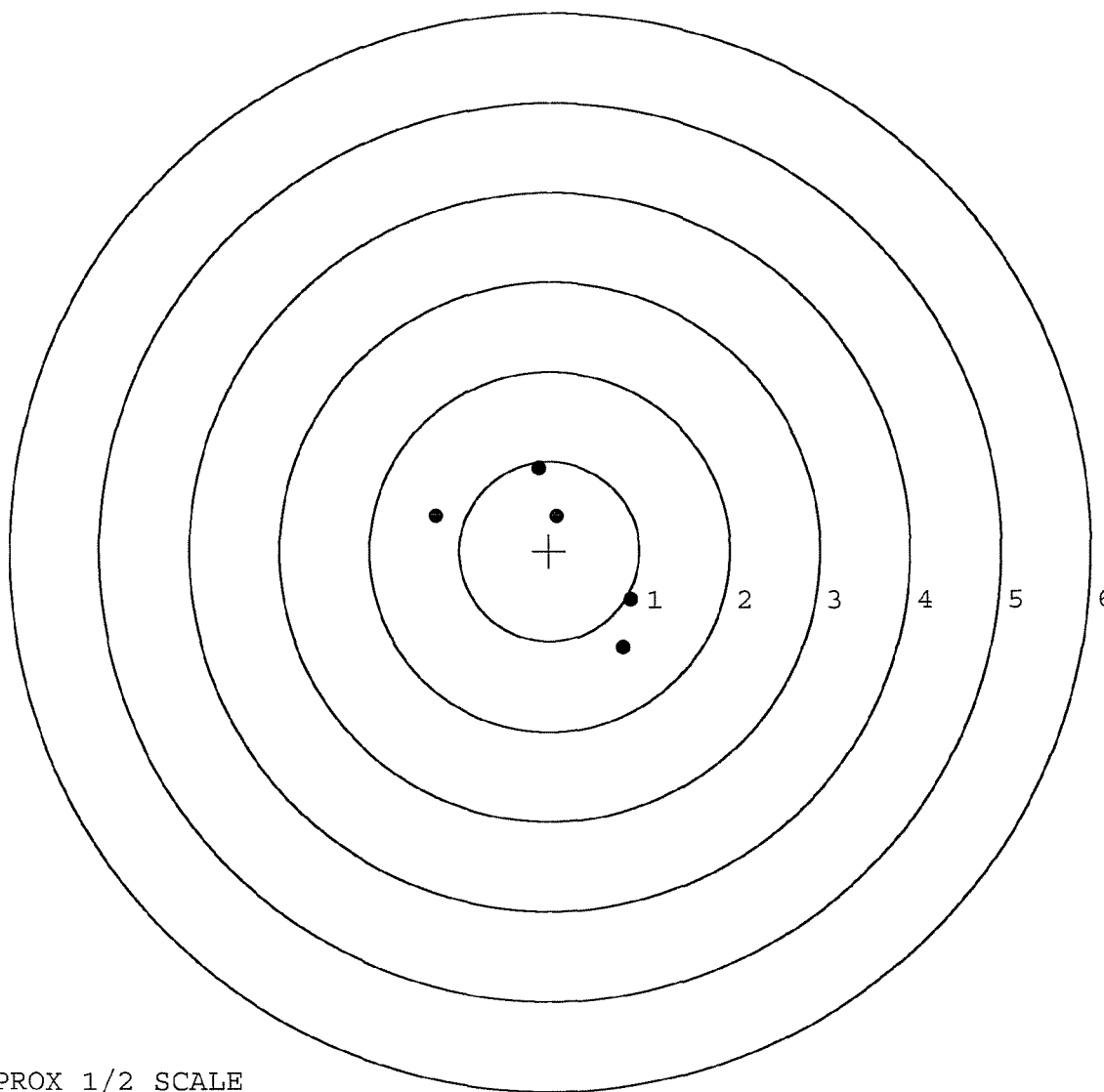


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790324. __0
TARGET NUMBER: 2
FILE DATE: 12/18/2001
FILE TIME: 03:49

POINT#	X	Y
1:	0.825	-1.076
2:	0.900	-0.552
3:	0.086	0.391
4:	-0.120	0.926
5:	-1.262	0.400

X CENTROID: 0.086
Y CENTROID: 0.018
POA TO CENTROID: 0.088
HORZ SPREAD: 2.162
VERT SPREAD: 2.002
GROUP SPREAD: 2.556
MIN RADIUS: 0.373
MAX RADIUS: 1.401
MEAN RADIUS: 1.004
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE