

E679032C

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

SERIAL NO. J
E6790326

ORDER NO. 25716

46

Made in Illinois, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

31XV

5716 E6790326

ORDER 25716
MODEL 700™ M24

UPC



ORDER 25716
MODEL 700™ M24

UPC



SERIAL NO.

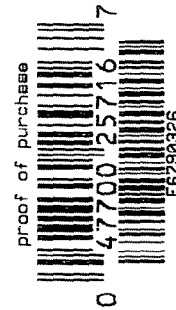


MODEL 700TH M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

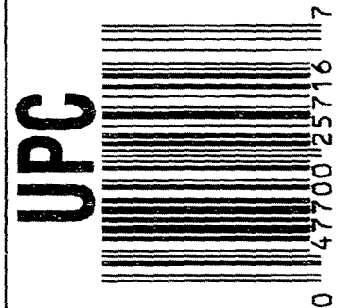


ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6790326



CONTRACT #

GUN SERIAL # E6790326

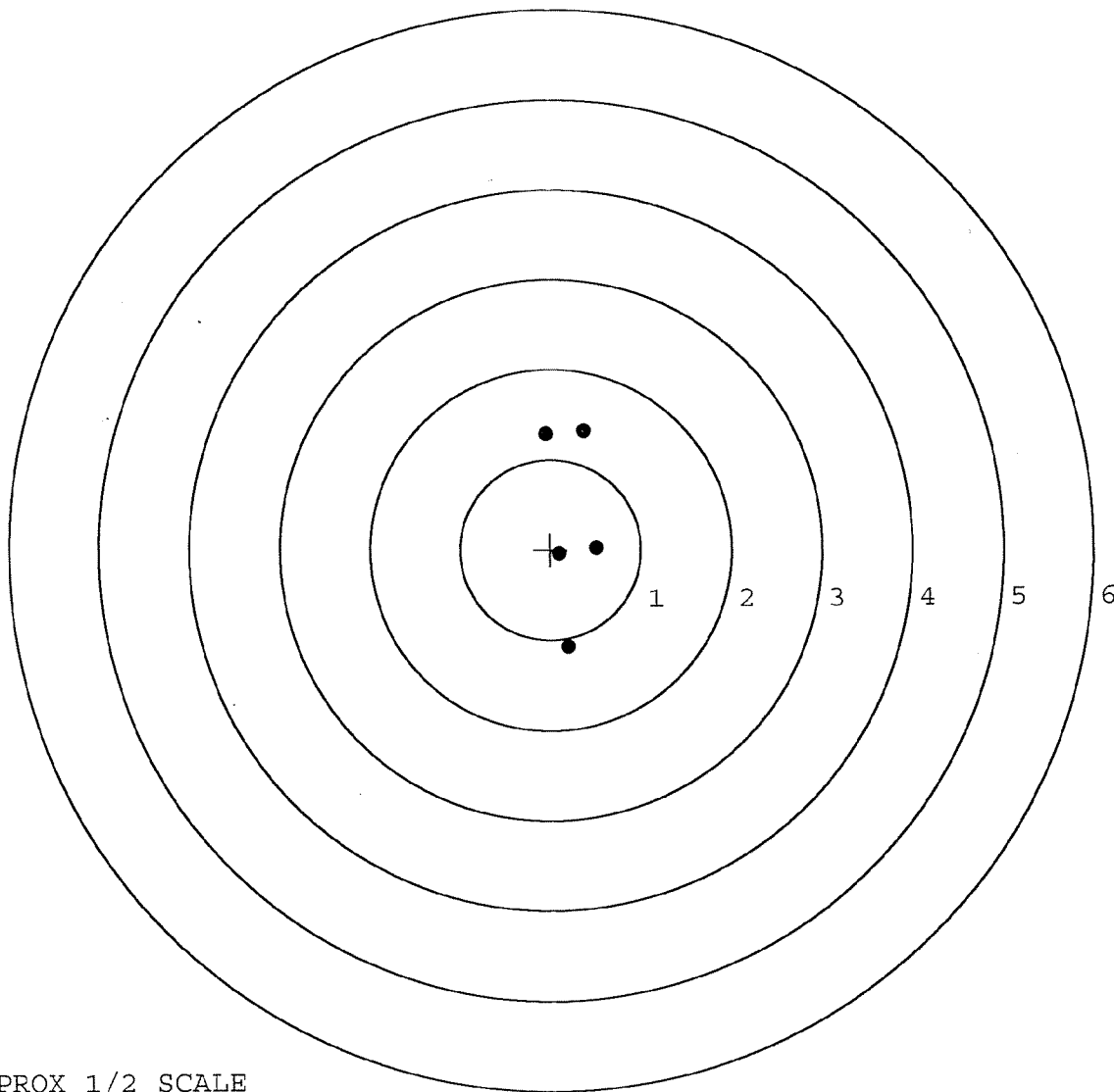
OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11/6/01	REP
600	PROOF		11/6/01	REP
607	CHECK HEADSPACE	MAGNA - FLUX INSPECTED	11/6/01	REP
610	DIS-ASSEMBLE GUN	NOV 13 2001	11/6/01	REP
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <u>DRD</u>		
615	ROLLMARK CALIBER		11/14-01	Wm
617	DRILL AND TAP SIGHT HOLES		11/14	BWT
620	APPLY COATINGS (BARREL ACTION)		11/15	HP
	(BOLT)		11/15	HP
625	FINAL ASSEMBLY		12/9/01	OK
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12/9/01	OK
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12/9/01	OK
	D) OIL FIRING PIN ASSEMBLY		12/9/01	OK
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	12/9/01	OK

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.0</u> <u>6.0</u> <u>6.0</u>	12-17-01	EK
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>4.0</u> <u>3.5</u> <u>3.25</u>	12-17-01	EK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.0225</u> <u>.023</u> <u>.0225</u>	12-17-01	EK
	J) ASSEMBLE STOCK		12/12	BWT
	K) ASSEMBLE SWIVEL STUDS		12/19/01	REP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		12/19/01	REP
	M) IRON SIGHT ALIGNMENT		12/19/01	REP
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		12/19/01	REP
640	GALLERY TEST AND TARGET	PASS FAIL	12-12-01	RW
	A) MALFUNCTIONS	PASS (FAIL)		
	B) PIERCED PRIMERS	PASS FAIL	12-12-01	RW
645	INSPECT FOR LIVE AMMO		12-12-01	RW
655	FINAL INSPECTION A) HEADSPACE		12/19/01	REP
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.80</u> <u>2.63</u> <u>2.40</u> <u>2.48</u> <u>2.42</u>	12/18/01	D.M.
	C) FUNCTION		12/19/01	REP
660	PACK		12/21/01	DA

SERIAL NUMBER: E6790326. __0
TARGET NUMBER: 1
FILE DATE: 12/12/2001
FILE TIME: 11:24

POINT#	X	Y
1:	0.507	0.014
2:	0.095	-0.051
3:	0.377	1.319
4:	-0.048	1.283
5:	0.198	-1.086

X CENTROID: 0.226
Y CENTROID: 0.296
POA TO CENTROID: 0.372
HORZ SPREAD: 0.555
VERT SPREAD: 2.405
GROUP SPREAD: 2.412
MIN RADIUS: 0.371
MAX RADIUS: 1.382
MEAN RADIUS: 0.842
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 2
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790326. __0

TARGET NUMBER: 2

FILE DATE: 12/12/2001

FILE TIME: 11:24

POINT#	X	Y
1:	0.886	0.193
2:	0.229	-0.376
3:	0.370	-0.697
4:	-0.068	0.445
5:	-0.646	0.746

X CENTROID: 0.154

Y CENTROID: 0.062

POA TO CENTROID: 0.166

HORZ SPREAD: 1.532

VERT SPREAD: 1.443

GROUP SPREAD: 1.765

MIN RADIUS: 0.443

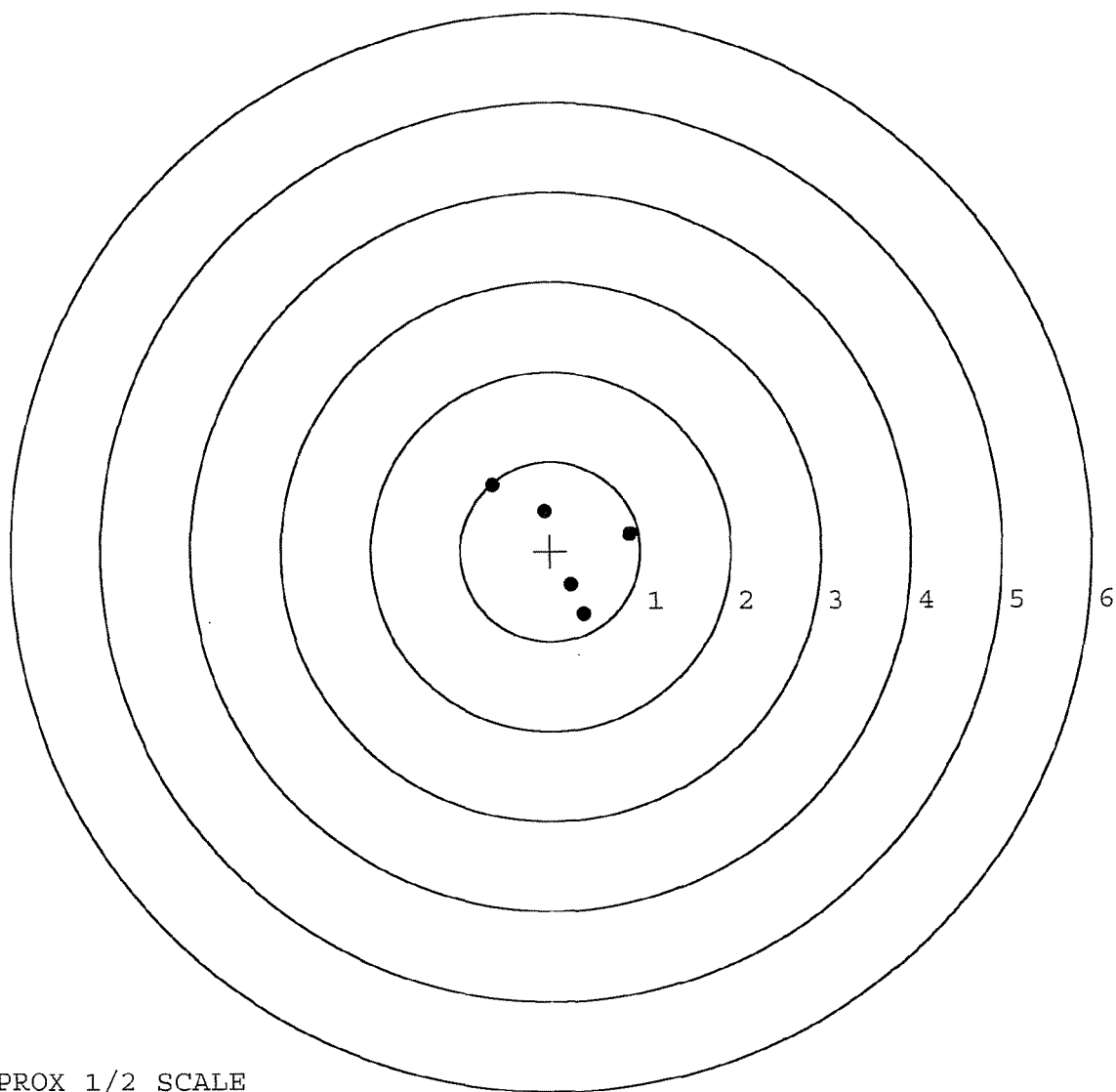
MAX RADIUS: 1.053

MEAN RADIUS: 0.694

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 4

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. E6790326

DATE 11/03/01

TESTER B.K

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.54	2.22		2.38 2.38	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.53	2.14		2.45	
PULL #3	2.46	2.27		2.30	
PULL #4	2.57	2.19		2.50	
PULL #5	2.52	2.15		2.41	
TOTAL	1262	1097		1204	
AVG.	2.52	2.19		2.40	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.72	3.06		
PULL #2	3.25	3.14		
PULL #3	3.04	3.07		
PULL #4	3.06	3.17		
PULL #5	3.19	3.10		
TOTAL	1566	1554		
AVG.	3.13	3.10		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.43	4.33		4.35
PULL #2	4.36	4.30		4.27
PULL #3	4.34	4.32		4.06
PULL #4	4.39	4.44		4.05
PULL #5	4.39	4.19		4.09
TOTAL	2194	2158		2082
AVG.	4.38	4.31		4.16