

EC90327

VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Ilion, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Marque Deposee.

SERIAL NO. **E6790327**

ORDER NO. **25716**

46

31XV

5716 E6790327

ORDER 25716

MODEL 700™ M24

UPC



ORDER 25716

MODEL 700™ M24

UPC



SERIAL NO.

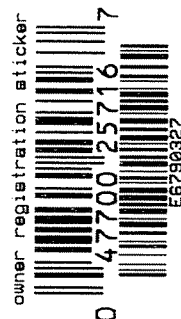
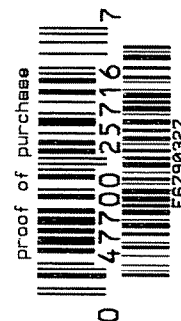


MODEL 700[™] M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444



ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6790327



CONTRACT #

GUN SERIAL #

E679 0327

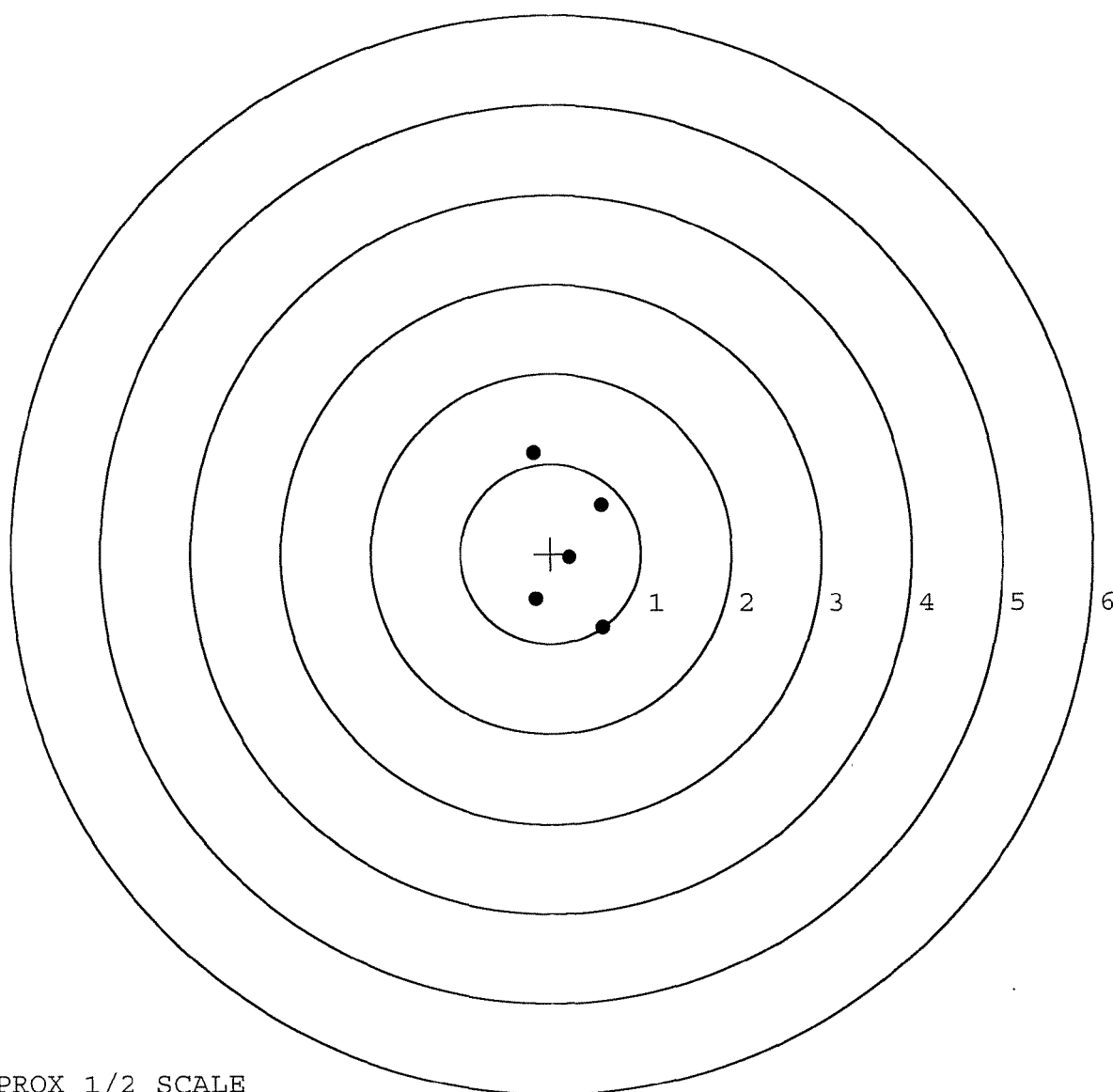
OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		10/30/01	AK
600	PROOF		10-31-01	AC
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN		NOV 31/01	AK
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT		NOV 2 2001 OPERATOR	AK
615	ROLLMARK CALIBER		11/2	AB
617	DRILL AND TAP SIGHT HOLES		11-6	AC
620	APPLY COATINGS (BARREL ACTION)		11-7	TA
	(BOLT)			
625	FINAL ASSEMBLY		12/10/01	OK
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12/10/01	DR
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12/10/01	DR
	D) OIL FIRING PIN ASSEMBLY		12/10/01	DR
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	12/17/01	DA

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.25</u> <u>5.5</u> <u>5.5</u>	12/16/01	D.M.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.25</u> <u>2.5</u> <u>2.5</u>	12/16/01	D.M.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.024</u> <u>.023</u>	12/16/01	D.M.
	J) ASSEMBLE STOCK		12-13-01	REV
	K) ASSEMBLE SWIVEL STUDS		12/17/01	REP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		12/17/01	REP
	M) IRON SIGHT ALIGNMENT		12/17/01	REP
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		12/17/01	REP
640	GALLERY TEST AND TARGET	PASS FAIL	12-14-01	EK
	A) MALFUNCTIONS	<u>PASS</u> FAIL	12-14-01	EK
	B) PIERCED PRIMERS	<u>PASS</u> FAIL	12-14-01	EK
645	INSPECT FOR LIVE AMMO	✓	12-14-01	EK
655	FINAL INSPECTION A) HEADSPACE		12/17/01	REP
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.69</u> <u>2.74</u> <u>2.80</u> <u>2.63</u> <u>2.80</u>	12/16/01	D.M.
	C) FUNCTION		12/17/01	REP
660	PACK		12/17/01	BA

SERIAL NUMBER: E6790327. __0
TARGET NUMBER: 1
FILE DATE: 12/14/2001
FILE TIME: 03:59

POINT#	X	Y
1:	-0.188	1.125
2:	0.566	0.546
3:	0.208	-0.041
4:	-0.170	-0.507
5:	0.578	-0.822

X CENTROID: 0.199
Y CENTROID: 0.060
POA TO CENTROID: 0.208
HORZ SPREAD: 0.766
VERT SPREAD: 1.947
GROUP SPREAD: 2.092
MIN RADIUS: 0.102
MAX RADIUS: 1.133
MEAN RADIUS: 0.696
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5

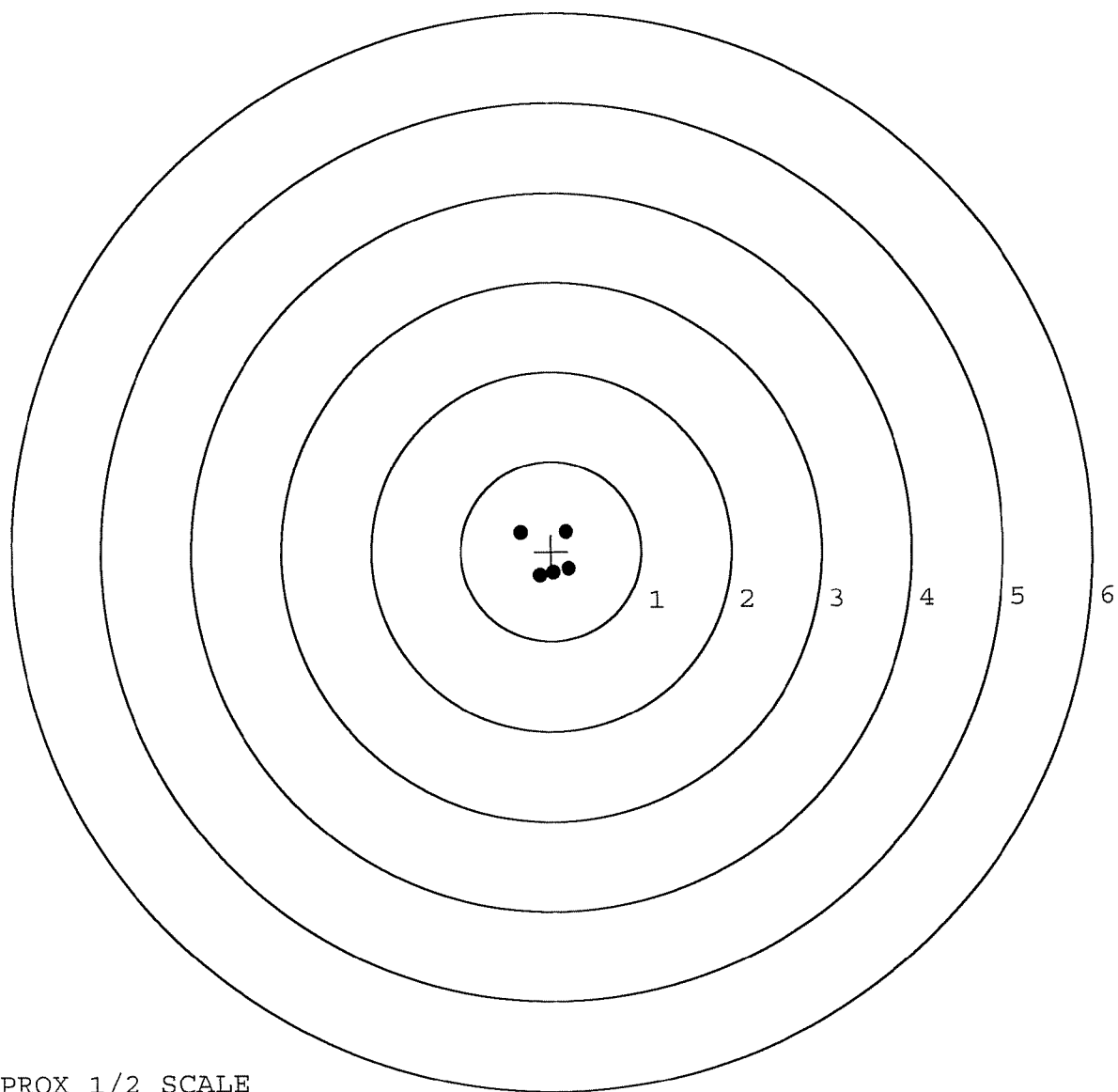


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790327. __0
TARGET NUMBER: 2
FILE DATE: 12/14/2001
FILE TIME: 03:59

X CENTROID: -0.014
Y CENTROID: -0.055
POA TO CENTROID: 0.057
HORZ SPREAD: 0.536
VERT SPREAD: 0.489
GROUP SPREAD: 0.673
MIN RADIUS: 0.183
MAX RADIUS: 0.417
MEAN RADIUS: 0.287
IN 1 IN DIAMETER: 5
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5

POINT#	X	Y
1:	-0.336	0.210
2:	-0.132	-0.272
3:	0.200	-0.197
4:	0.173	0.217
5:	0.024	-0.234



TARGET APPROX 1/2 SCALE

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. FL6790320

DATE 10/30/01

TESTER BK

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.36	2.56	2.40	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.63	2.62	2.77	
PULL #3	2.55	2.48	2.64	
PULL #4	2.56	2.64	2.44	
PULL #5	2.51	2.54	2.56	
TOTAL	1261	1284	1281	
AVG.	2.52	2.56	2.56	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.28	3.16	
PULL #2	3.08	3.10	
PULL #3	3.14	3.42	
PULL #4	3.12	3.29	
PULL #5	3.27	3.03	
TOTAL	1589	1600	
AVG.	3.17	3.20	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.33	4.08		4.13
PULL #2	4.35	4.26		4.18
PULL #3	4.32	4.40		4.24
PULL #4	4.40	4.31		4.17
PULL #5	4.09	4.34		4.10
TOTAL	2149	2139		2082
AVG.	4.29	4.27		4.16