

E 679 0341

VERY IMPORTANT: INSTRUCTIONS BOOK ENCLOSED TO ASSURE SAFE USE OF THIS RIFLE.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Serial No. **E6790341**

Order No. **25716**

46

Made in Hilton, NY Reg. U.S. Pat. & Tm. Off. Trade Registered Mark Deposited

17BW

5716 E6790341

ORDER 25716
MODEL 700™ M24
UPC



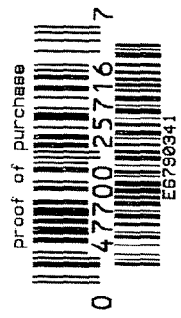
ORDER 25716
MODEL 700™ M24
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BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

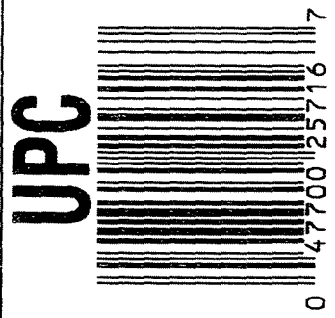
DOCUMENT ENVELOPE ASSEMBLY:
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444



ORDER NO.	25716
BARREL LENGTH	24"
CAPACITY	6

E6790341



CONTRACT #

GUN SERIAL # E6790341

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		OCT 29 -01	RW
600	PROOF		OCT 29 -01	RW
607	CHECK HEADSPACE		OCT 29 -01	RW
610	DIS-ASSEMBLE GUN		MAGNA-FLUX INSPECTED	RW
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT		NOV 2 2001 OPERATOR AC	
615	ROLLMARK CALIBER		11/2	B3
617	DRILL AND TAP SIGHT HOLES		11/7	BWT
620	APPLY COATINGS (BARREL ACTION)		11/8	HP
	(BOLT)		11/8	HP
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		11-15-01	RW
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		11-15-01	RW
	C) INSPECT EJECTOR HOLE FOR CHAMFER		11-15-01	RW
	D) OIL FIRING PIN ASSEMBLY		11-15-01	RW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	1-10-02	RAL

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.00</u> <u>4.25</u> <u>4.00</u>	1/9/02	
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.50</u> <u>3.25</u> <u>3.75</u>	1/9/02	
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	1/9/02	
	J) ASSEMBLE STOCK		1/5/02	RW
	K) ASSEMBLE SWIVEL STUDS		1-10-02	RTH
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		1-10-02	RTH
	M) IRON SIGHT ALIGNMENT		1-10-02	RTH
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		1-10-02	RTH
640	GALLERY TEST AND TARGET	PASS FAIL	1-8-02	A
	A) MALFUNCTIONS	PASS FAIL	1-8-02	A
	B) PIERCED PRIMERS	PASS FAIL	1-8-02	A
645	INSPECT FOR LIVE AMMO		1-8-02	A
655	FINAL INSPECTION A) HEADSPACE		1-10-02	RTH
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.52</u> <u>2.73</u> <u>2.77</u> <u>2.17</u> <u>2.73</u>	1/9/02	D.M.
	C) FUNCTION		1-10-02	RTH
660	PACK		1-10-02	OR

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. E6790341

DATE 12/26/01

TESTER M.N.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.67	2.67		2.32	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.53	2.40		2.15	
PULL #3	2.60	2.47		2.36	
PULL #4	2.42	2.18		2.43	
PULL #5	2.61	2.30		2.28	
TOTAL	12.83	12.02		11.56	
AVG.	2.57	2.40		2.31	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.12	2.95		
PULL #2	3.33	3.12		
PULL #3	3.11	3.16		
PULL #4	3.01	3.05		
PULL #5	3.20	2.96		
TOTAL	15.77	15.24		
AVG.	3.15	3.05		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.24	3.92		4.00
PULL #2	4.05	4.23		4.08
PULL #3	4.33	4.56		4.03
PULL #4	3.89	4.33		3.96
PULL #5	4.18	4.29		4.01
TOTAL	20.69	21.33		20.08
AVG.	4.14	4.27		4.02

SERIAL NUMBER: E6790341. __0

TARGET NUMBER: 1

FILE DATE: 01/08/2002

FILE TIME: 02:50

POINT#	X	Y
1:	-0.177	0.829
2:	0.214	0.858
3:	-0.060	0.110
4:	-0.075	-0.711
5:	-0.533	-1.264

X CENTROID: -0.126

Y CENTROID: -0.036

POA TO CENTROID: 0.131

HORZ SPREAD: 0.747

VERT SPREAD: 2.122

GROUP SPREAD: 2.250

MIN RADIUS: 0.160

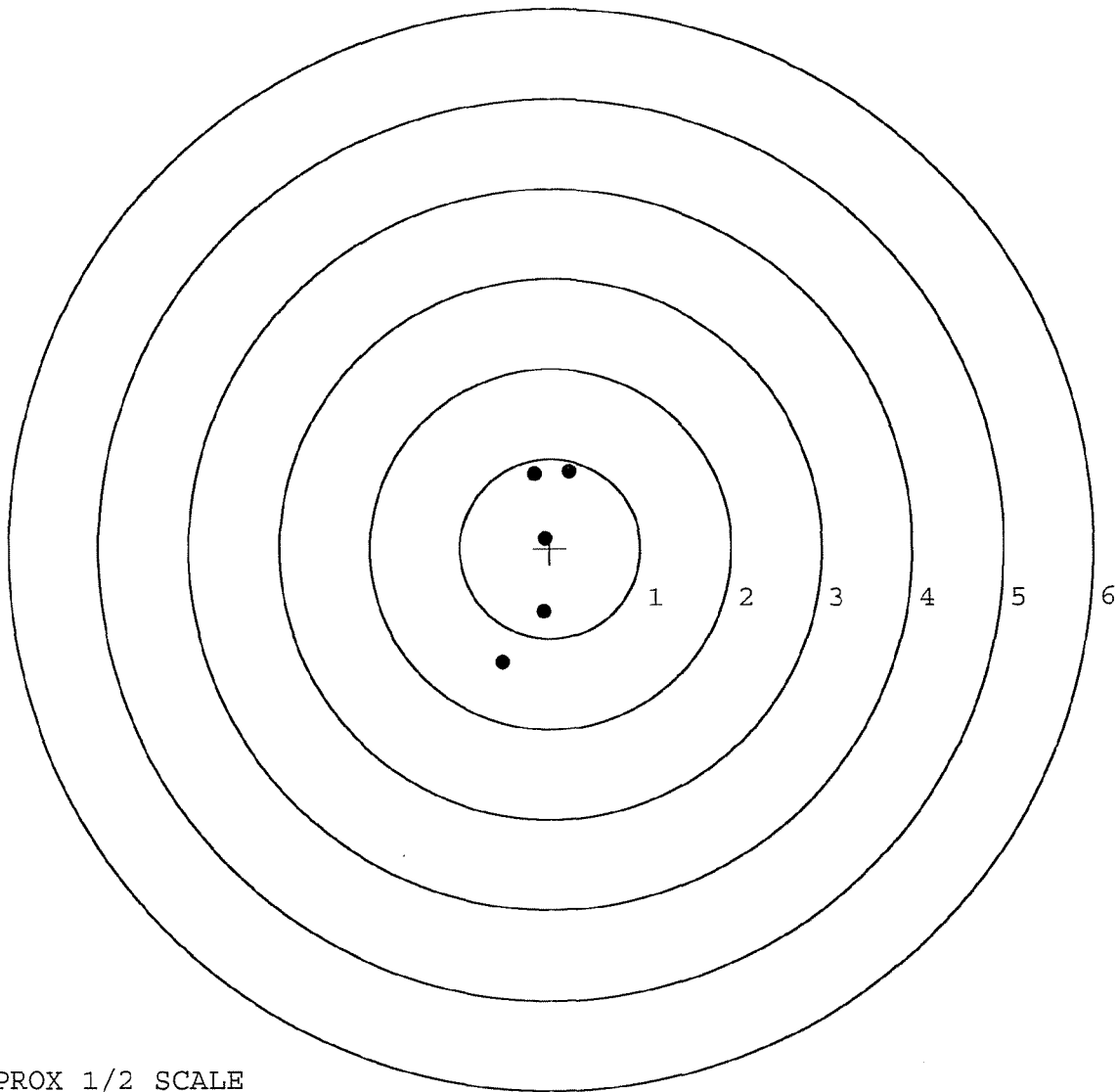
MAX RADIUS: 1.294

MEAN RADIUS: 0.791

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 4

in 3 IN DIAMETER: 5

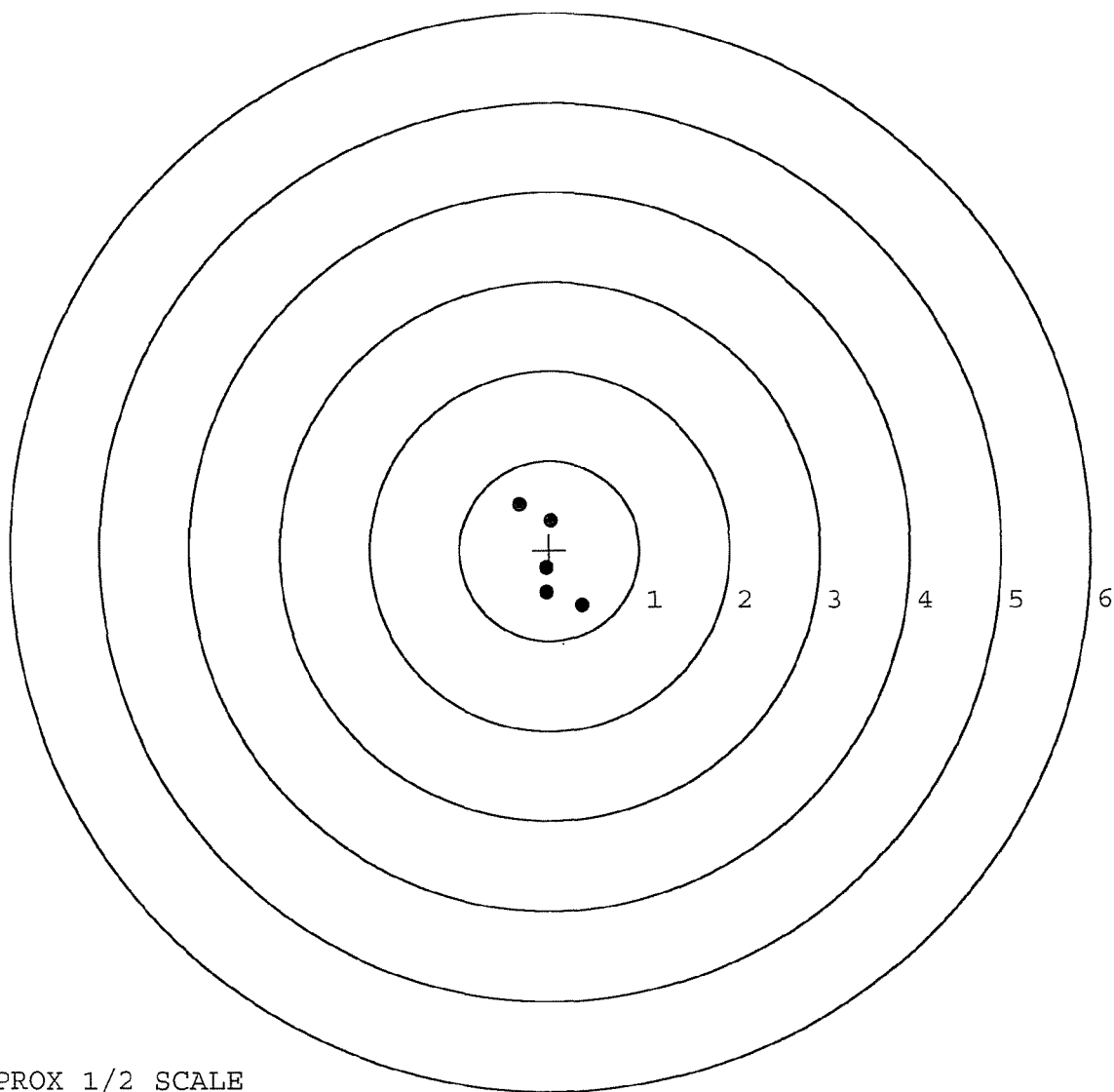


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790341. __0
TARGET NUMBER: 2
FILE DATE: 01/08/2002
FILE TIME: 02:50

POINT#	X	Y
1:	-0.336	0.507
2:	0.020	0.331
3:	-0.037	-0.194
4:	-0.036	-0.473
5:	0.363	-0.611

X CENTROID: -0.005
Y CENTROID: -0.088
POA TO CENTROID: 0.088
HORZ SPREAD: 0.699
VERT SPREAD: 1.118
GROUP SPREAD: 1.319
MIN RADIUS: 0.111
MAX RADIUS: 0.681
MEAN RADIUS: 0.447
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE