

E 6798349

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

SERIAL NO. E6790349
ORDER NO. 25716

46

Made in Illinois, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

19LW

5716 E6790349

ORDER 25716

MODEL 700™ M24

UPC



ORDER 25716

MODEL 700™ M24

UPC



SERIAL NO.



16

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

7

16

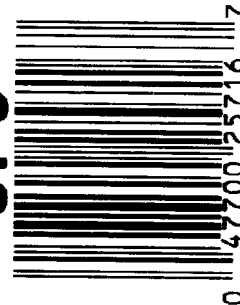
owner registration sticker



proof of purchase



UPC



ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6790349

7

CONTRACT #

GUN SERIAL # E6790349

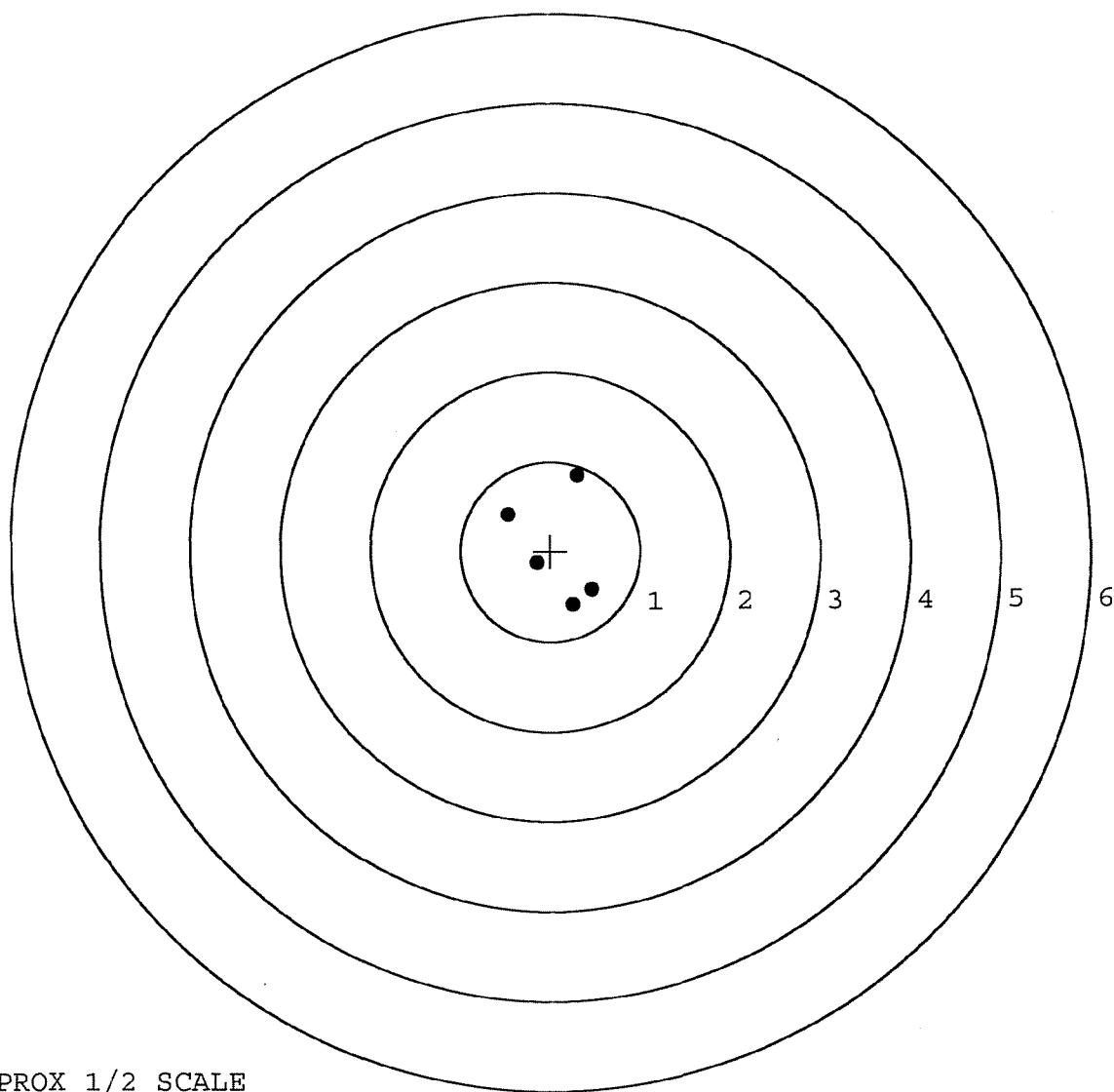
OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11/5/01	REP
600	PROOF		11/5/01	REP
607	CHECK HEADSPACE	MAGNA - FLUX	11/5/01	REP
610	DIS-ASSEMBLE GUN	INSPECTED	11/5/01	REP
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	NOV 9 2001 OPERATOR <u>DBS</u>		
615	ROLLMARK CALIBER		11/9	DB
617	DRILL AND TAP SIGHT HOLES		11/12	BWT
620	APPLY COATINGS (BARREL ACTION)		11-27	TH
	(BOLT)		11-27	TH
625	FINAL ASSEMBLY		12/13/01	DR
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12/13/01	DR
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12/13/01	DR
	D) OIL FIRING PIN ASSEMBLY		12/13/01	DR
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	2/19/02	DA

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.75</u> <u>6.00</u> <u>6.00</u>	<u>1/24/02</u>	<u>D.M.</u>
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.00</u> <u>3.00</u> <u>3.00</u>	<u>1/24/02</u>	<u>D.M.</u>
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.022</u> <u>.022</u>	<u>1/24/02</u>	<u>D.M.</u>
	J) ASSEMBLE STOCK		<u>12/18</u>	<u>BWT</u>
	K) ASSEMBLE SWIVEL STUDS		<u>1-30-02</u>	<u>RW</u>
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		<u>2/18/02</u>	<u>RW</u>
	M) IRON SIGHT ALIGNMENT		<u>2/18/02</u>	<u>RW</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		<u>2/18/02</u>	<u>RW</u>
640	GALLERY TEST AND TARGET	PASS FAIL	<u>12/18/01</u>	<u>CR</u>
	A) MALFUNCTIONS	PASS FAIL	<u>12/18/01</u>	<u>CR</u>
	B) PIERCED PRIMERS	PASS FAIL	<u>12/18/01</u>	<u>CR</u>
645	INSPECT FOR LIVE AMMO		<u>12/18/01</u>	<u>CR</u>
655	FINAL INSPECTION A) HEADSPACE		<u>1-30-02</u>	<u>RW</u>
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.58</u> <u>2.90</u> <u>2.54</u> <u>2.51</u> <u>2.41</u>	<u>1/24/01</u>	<u>D.M.</u>
	C) FUNCTION		<u>1-30-02</u>	<u>RW</u>
660	PACK		<u>2/19/02</u>	<u>DA</u>

SERIAL NUMBER: ~~E~~6790349. __0
TARGET NUMBER: 1
FILE DATE: 01/23/2002
FILE TIME: 02:27

POINT#	X	Y
1:	0.302	0.848
2:	-0.463	0.410
3:	-0.153	-0.136
4:	0.464	-0.431
5:	0.249	-0.596

X CENTROID: 0.080
Y CENTROID: 0.019
POA TO CENTROID: 0.082
HORZ SPREAD: 0.927
VERT SPREAD: 1.444
GROUP SPREAD: 1.445
MIN RADIUS: 0.280
MAX RADIUS: 0.858
MEAN RADIUS: 0.607
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5

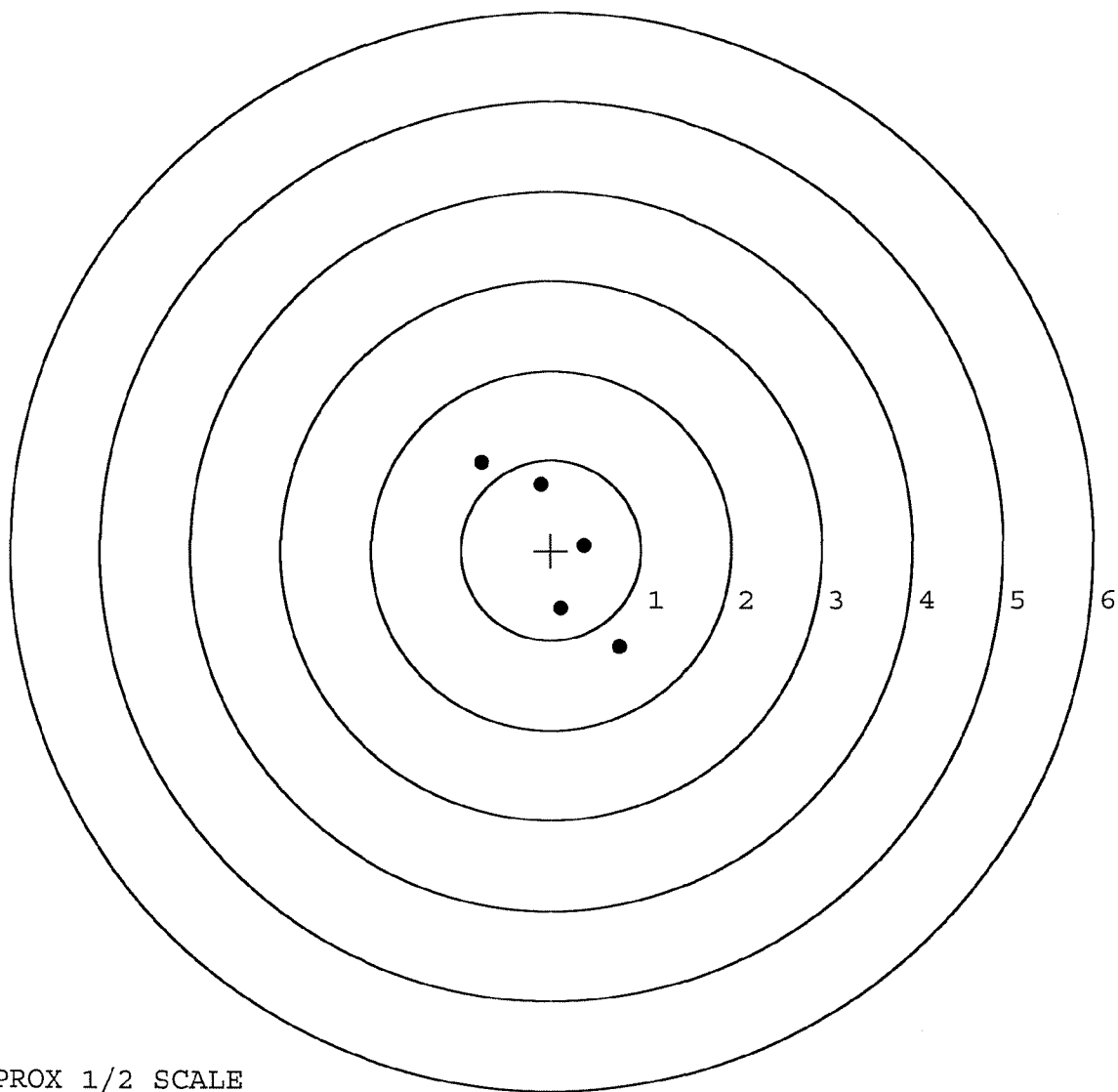


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: 6790349. __0
TARGET NUMBER: 2
FILE DATE: 01/23/2002
FILE TIME: 02:27

POINT#	X	Y
1:	-0.776	0.980
2:	-0.119	0.727
3:	0.370	0.058
4:	0.110	-0.647
5:	0.761	-1.086

X CENTROID: 0.069
Y CENTROID: 0.006
POA TO CENTROID: 0.069
HORZ SPREAD: 1.537
VERT SPREAD: 2.066
GROUP SPREAD: 2.575
MIN RADIUS: 0.305
MAX RADIUS: 1.293
MEAN RADIUS: 0.857
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 5



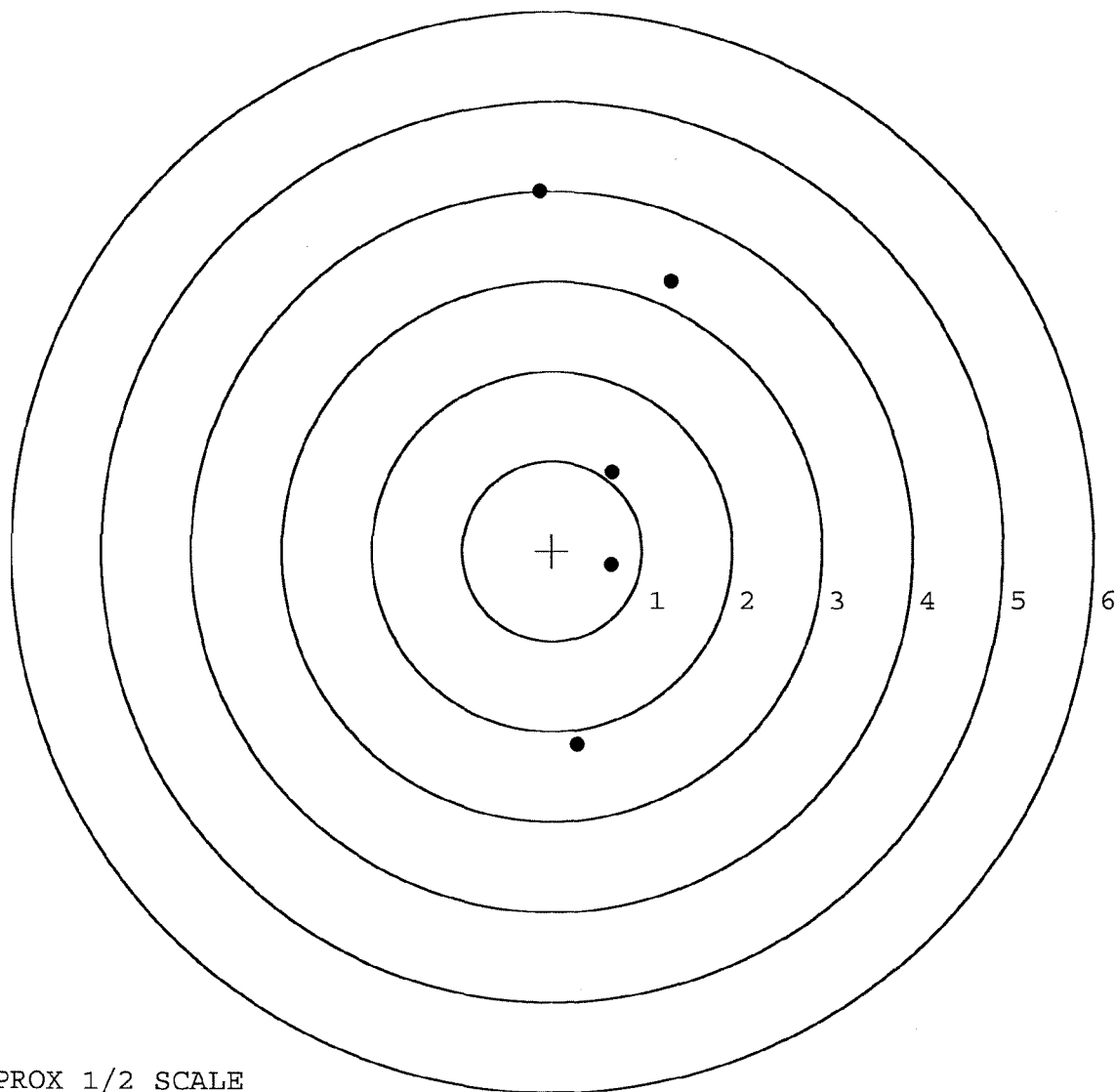
TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790349. __0
TARGET NUMBER: 1
FILE DATE: 12/18/2001
FILE TIME: 10:50

POINT#	X	Y
1:	0.286	-2.153
2:	0.665	-0.154
3:	0.673	0.876
4:	1.314	2.996
5:	-0.144	3.994

X CENTROID: 0.559
Y CENTROID: 1.112
POA TO CENTROID: 1.244
HORZ SPREAD: 1.458
VERT SPREAD: 6.147
GROUP SPREAD: 6.162
MIN RADIUS: 0.262
MAX RADIUS: 3.276
MEAN RADIUS: 1.961
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 1
in 3 IN DIAMETER: 2

Goal Target



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790349. __0

TARGET NUMBER: 2

FILE DATE: 12/18/2001

FILE TIME: 10:50

POINT#	X	Y
1:	1.254	-0.791
2:	-0.052	0.032
3:	3.545	1.700
4:	2.822	2.482
5:	-0.796	3.501

X CENTROID: 1.355

Y CENTROID: 1.385

POA TO CENTROID: 1.937

HORZ SPREAD: 4.341

VERT SPREAD: 4.292

GROUP SPREAD: 4.756

MIN RADIUS: 1.832

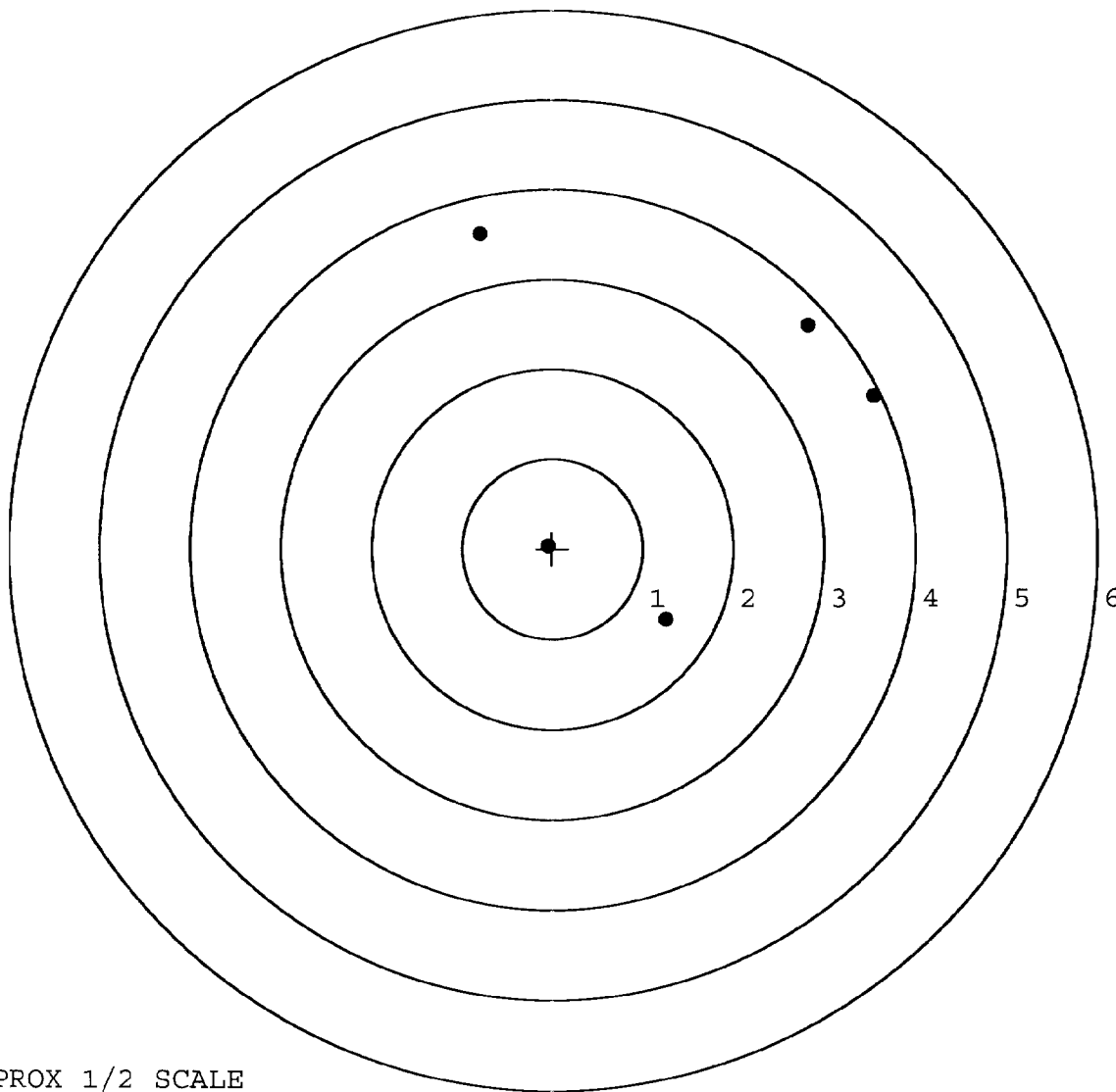
MAX RADIUS: 3.017

MEAN RADIUS: 2.238

IN 1 IN DIAMETER: 0

IN 2 IN DIAMETER: 0

in 3 IN DIAMETER: 0



TARGET APPROX 1/2 SCALE

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. EG 70 349

DATE 11/6/01

TESTER DM.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.50	2.37		2.21	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.39	2.51		2.22	
PULL #3	2.33	2.38		2.16	
PULL #4	2.01	2.24		2.14	
PULL #5	2.28	2.30		2.19	
TOTAL	11.51	11.80		10.92	
AVG.	2.30	2.36		2.18	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.57	3.74		
PULL #2	3.28	3.70		
PULL #3	3.56	3.53		
PULL #4	3.43	3.65		
PULL #5	3.08	3.48		
TOTAL	16.92	18.10		
AVG.	3.38	3.62		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.21	4.22		4.46
PULL #2	4.30	4.28		4.0 3.96
PULL #3	4.25	4.26		4.26
PULL #4	4.16	4.24		4.13
PULL #5	4.30	4.04		4.10
TOTAL	21.22	21.09		20.27 20.91
AVG.	4.24	4.22		4.18