

E 679 0355

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Union, N.Y. Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

SERIAL NO. **J**
E6790355

ORDER NO. **25716**

46

17BW

 **5716 E6790355**

ORDER 25716

MODEL 700™ M24

UPC



ORDER 25716

MODEL 700™ M24

UPC



SERIAL NO.



MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

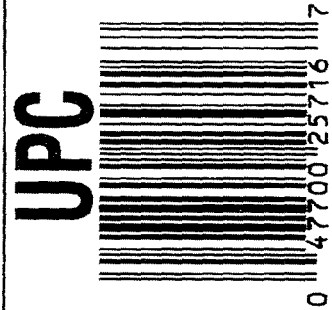


ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6790355



GUN SERIAL # E6790355

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11/6/01	REP
600	PROOF		11/6/01	REP
607	CHECK HEADSPACE	MAGNA - FLUX	11/6/01	REP
610	DIS-ASSEMBLE GUN	INSPECTED	11/6/01	REP
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	NOV 8 2001 OPERATOR <i>DRS</i>		
615	ROLLMARK CALIBER		11/8	(A)
617	DRILL AND TAP SIGHT HOLES		11/9	BWT
620	APPLY COATINGS (BARREL ACTION)		11-14	TA
	(BOLT)		11-14	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		11-15-01	RW
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		11-15-01	RW
	C) INSPECT EJECTOR HOLE FOR CHAMFER		11-15-01	RW
	D) OIL FIRING PIN ASSEMBLY		11-15-01	RW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		1-17-02	DK

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.75</u> <u>5.75</u> <u>5.00</u>	<u>1/9/02</u>	<u>D.M.</u>
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.75</u> <u>2.75</u> <u>2.50</u>	<u>1/9/02</u>	<u>D.M.</u>
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.022</u> <u>.024</u>	<u>1/9/02</u>	<u>D.M.</u>
	J) ASSEMBLE STOCK		<u>1/5/02</u>	<u>RW</u>
	K) ASSEMBLE SWIVEL STUDS		<u>1/12/02</u>	<u>RW</u>
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		<u>1/12/02</u>	<u>RW</u>
	M) IRON SIGHT ALIGNMENT		<u>1/12/02</u>	<u>RW</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		<u>1/12/02</u>	<u>RW</u>
640	GALLERY TEST AND TARGET	PASS FAIL	<u>1-8-02</u>	<u>A</u>
	A) MALFUNCTIONS	PASS FAIL	<u>1-8-02</u>	<u>A</u>
	B) PIERCED PRIMERS	PASS FAIL	<u>1-8-02</u>	<u>A</u>
645	INSPECT FOR LIVE AMMO		<u>1-8-02</u>	<u>A</u>
655	FINAL INSPECTION A) HEADSPACE		<u>1/12/02</u>	<u>RW</u>
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.36</u> <u>2.67</u> <u>2.68</u> <u>2.28</u> <u>2.27</u>	<u>1/10/02</u>	<u>D.M.</u>
	C) FUNCTION		<u>1/12/02</u>	<u>RW</u>
660	PACK		<u>1/17/02</u>	<u>DE</u>

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. E6790355

DATE 1/4/02

TESTER D.7.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.60 2.37	2.37		2.33	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.56	2.31		2.27	
PULL #3	2.57	2.33		2.30	
PULL #4	2.57	2.29		2.44	
PULL #5	2.66	2.22		2.34	
TOTAL	12.96	11.52		11.58	
AVG.	2.59	2.30		2.32	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.27	3.53		
PULL #2	3.08	3.43		
PULL #3	3.15	3.29		
PULL #4	3.38	2.99		
PULL #5	3.09	3.41		
TOTAL	15.97	16.65		
AVG.	3.19	3.33		

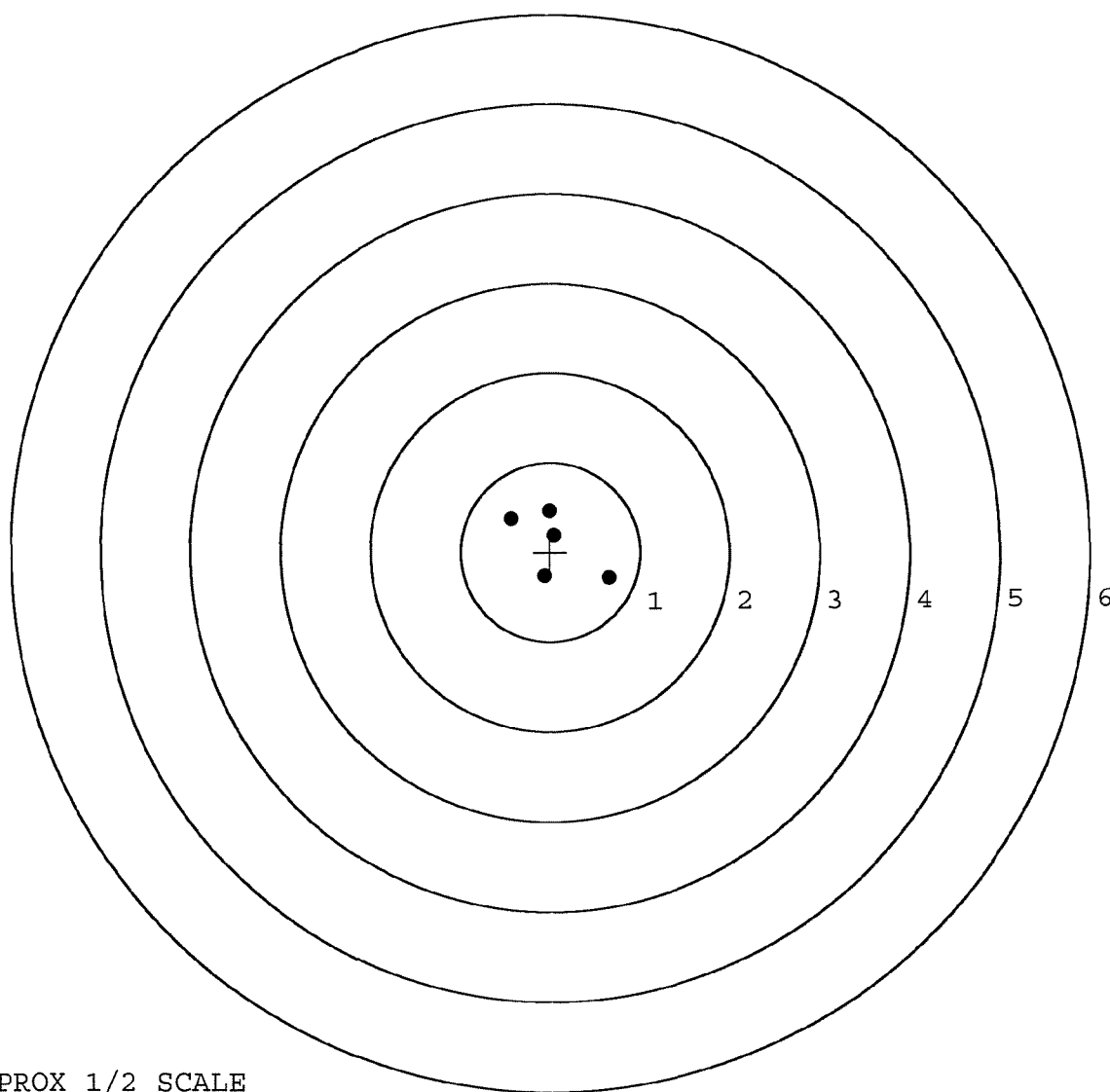
	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.47	4.15		4.45
PULL #2	4.21	4.13		4.50
PULL #3	3.96	3.90		4.49
PULL #4	4.10	3.88		4.48
PULL #5	4.20	4.13		4.42
TOTAL	20.94	20.19		22.34
AVG.	4.19	4.04		4.47

SERIAL NUMBER: E6790355. __0
TARGET NUMBER: 1
FILE DATE: 01/08/2002
FILE TIME: 02:52

POINT#	X	Y
1:	-0.006	0.462
2:	0.043	0.189
3:	-0.429	0.376
4:	-0.060	-0.273
5:	0.658	-0.293

X CENTROID: 0.041
Y CENTROID: 0.092
POA TO CENTROID: 0.101
HORZ SPREAD: 1.087
VERT SPREAD: 0.755
GROUP SPREAD: 1.276
MIN RADIUS: 0.097
MAX RADIUS: 0.727
MEAN RADIUS: 0.425

IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5

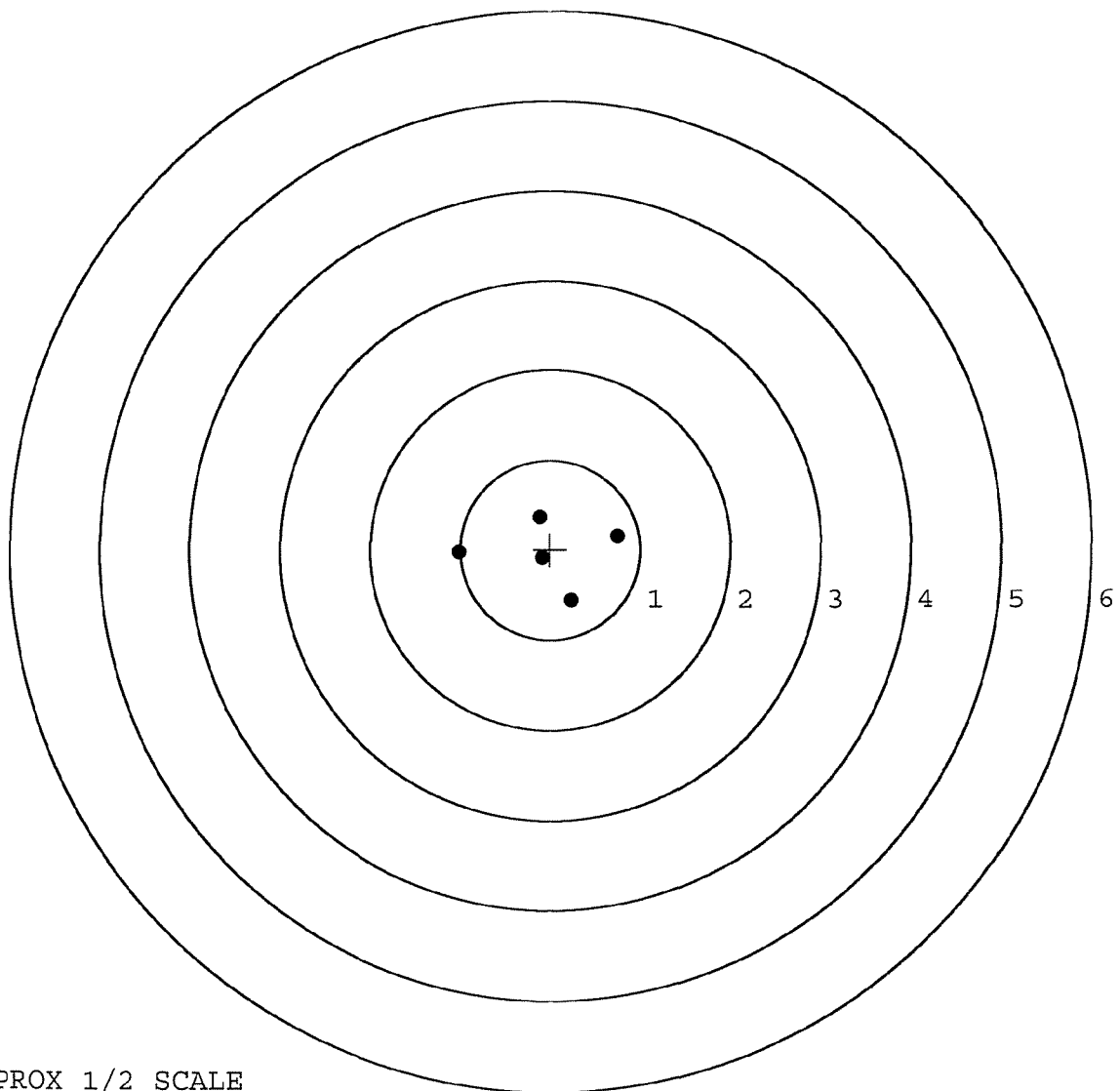


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790355. __0
TARGET NUMBER: 2
FILE DATE: 01/08/2002
FILE TIME: 02:52

POINT#	X	Y
1:	-0.126	0.362
2:	-0.087	-0.095
3:	0.742	0.150
4:	0.237	-0.573
5:	-1.020	-0.029

X CENTROID: -0.051
Y CENTROID: -0.037
POA TO CENTROID: 0.063
HORZ SPREAD: 1.762
VERT SPREAD: 0.935
GROUP SPREAD: 1.771
MIN RADIUS: 0.068
MAX RADIUS: 0.969
MEAN RADIUS: 0.573
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE